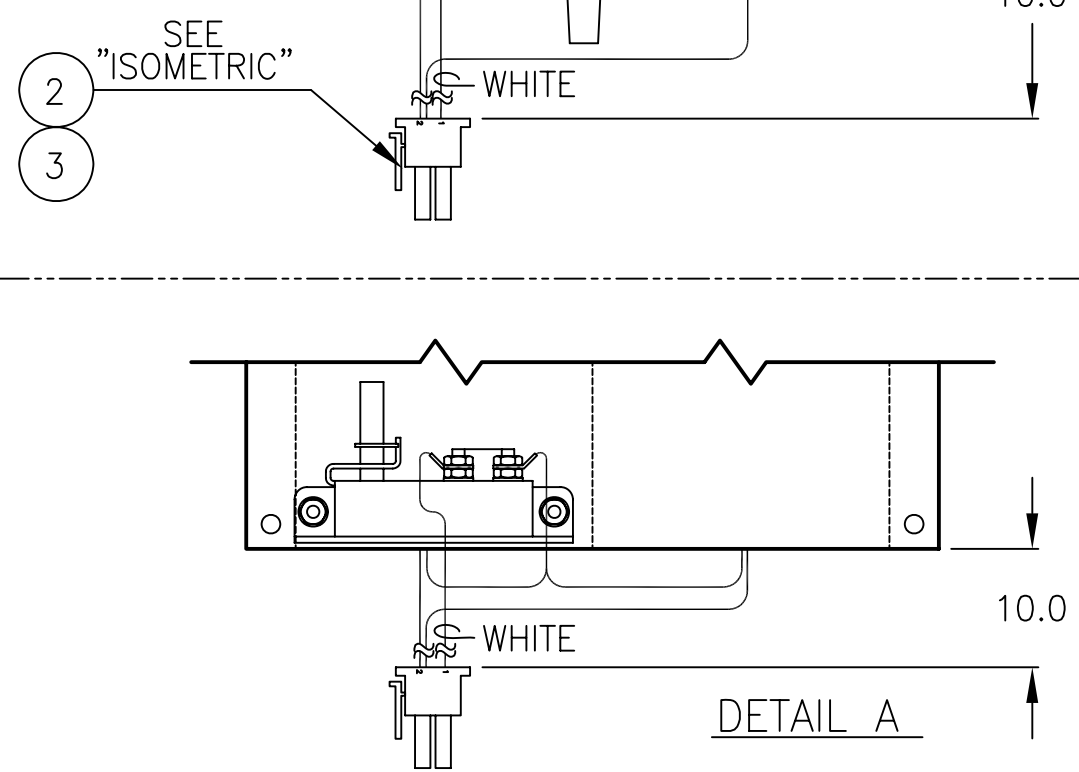
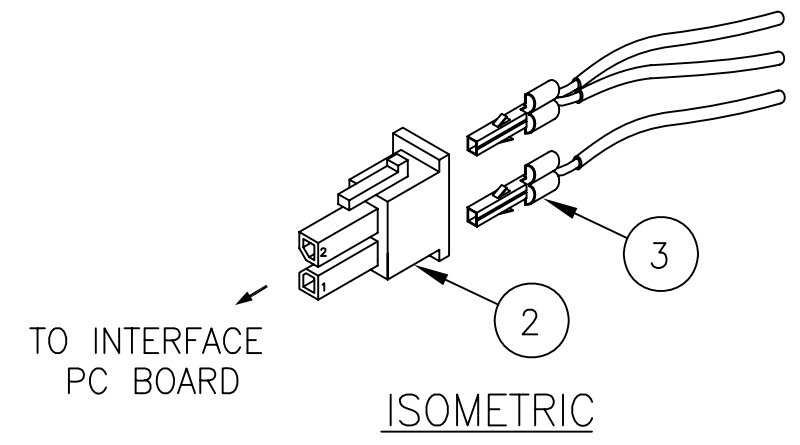
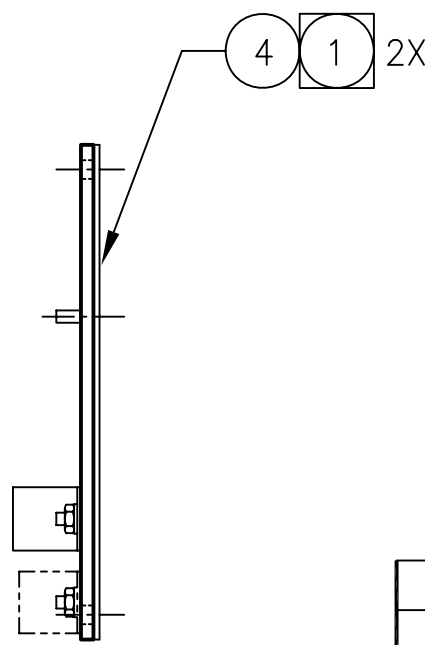
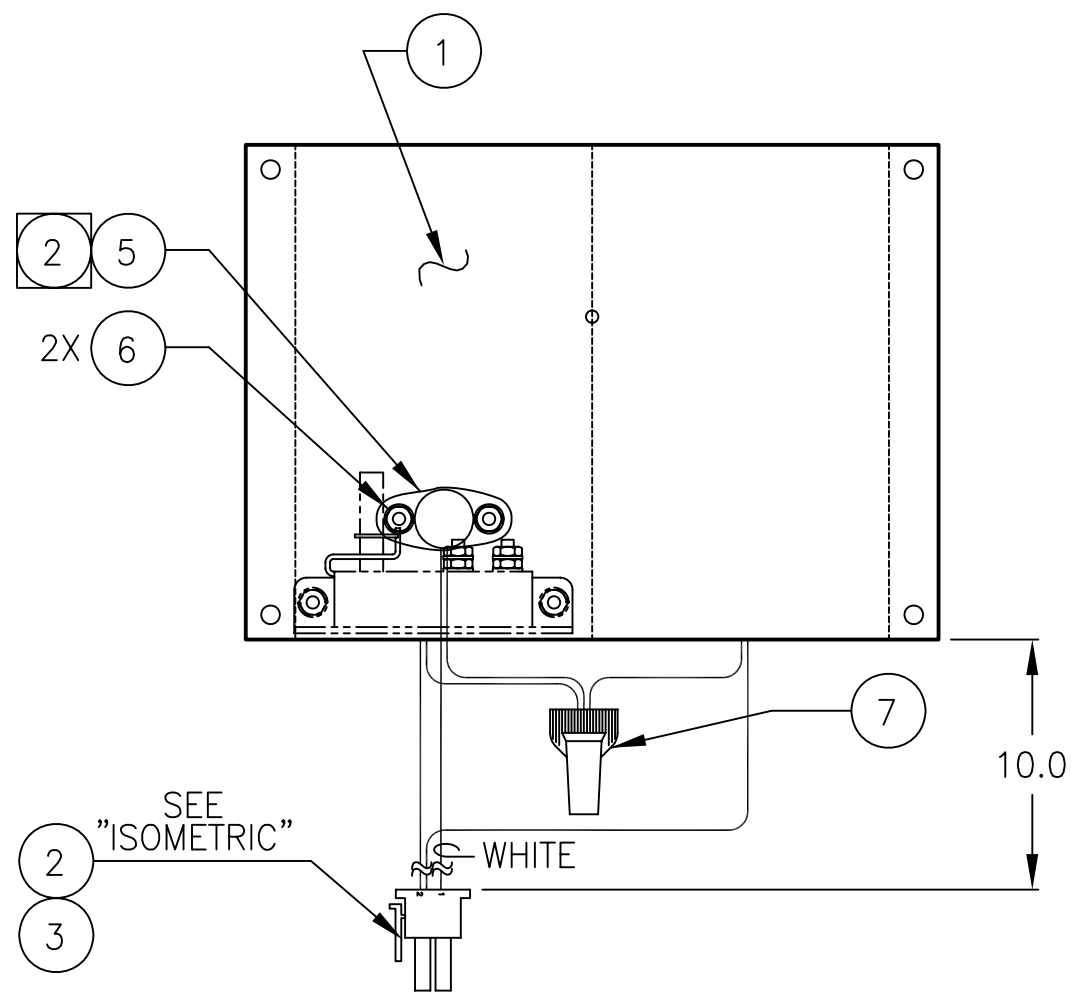


NOTES: UNLESS OTHERWISE SPECIFIED.

- 1 ATTACH HEATER (ITEM 5) TO PLATE USING SILICONE RTV ADHESIVE.
- 2 IF NOT AVAILABLE ITEM 5 (T1204) MAY BE SUBSTITUTED WITH T379. SET KNOB TO MIDDLE POSITION BEFORE INSTALLATION AND WIRED PER DETAIL A.
3. WIRING TO BE 20 GAUGE TEFLON INSULATED.

REVISIONS				
REV	DESCRIPTION	DATE	APP.	REV. BY
3	INC PER ECO 00-0407	1/3/00	AA	VF
4	INC PER ECO 00-0513	3/7/02	AA	VF



ITEM	QTY	PART No.	DESCRIPTION
8	REF	B67446-RS	ROUTE SHEET
7	1	----	WIRE NUT, COLOR: YELLOW
6	2	----	NUT, HEX 4-40 W/ LOCKWASHER
5	1	T 1204	THERMOSWITCH, SPST N/C FIXED @ 130° C
4	2	H 278	HEATER, 75W
3	2	T 976	CRIMP, TERMINAL
2	1	R 1462	MINI-FIT CONNECTOR
1	1	B67296	HEATER PLATE DETAIL

DO NOT SCALE DWG

TOLERANCE UNLESS OTHERWISE SPECIFIED: ANGULAR $\pm 1/2^\circ$

LINEAR $\begin{cases} .X & = \pm .1 \\ .XX & = \pm .02 \\ .XXX & = \pm .010 \end{cases}$

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Teledyne Analytical Instruments
 A Teledyne Technologies Company
 City of Industry, California, 91748, USA

S/	SIGNATURES	DATE	TITLE	SCALE
N/	DRFT: JOHN REYES	10/28/96	HEATER WIRING ASSEMBLY (HEATER - CUSTOMER INTERFACE PC BOARD)	NONE
I/	CHK:			SIM B-65918
P/	APPR: BILL TARNG	10-29-96		SHEET 1 OF 1
O/	ENGR: BILL TARNG			
F/	C.O.:		MATL. AS LISTED	DWG NO. B-67446
REFERENCE	CAD I.D. B67446-4			REV 4