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INSTRUCTION, OPERATING AND MAINTENANCE MANUAL FOR

SERIES 4060-PED

PLASMA EMISSION DETECTOR



P/N M86515
DATE 04/19/12



DANGER



Toxic and/or flammable gases or liquids may be present in this monitoring system. Personal protective equipment may be required when servicing this instrument. Hazardous voltages exist on certain components internally which may persist for a time even after the power is turned off and disconnected. Only authorized personnel should conduct maintenance and/or servicing. Before conducting any maintenance or servicing, consult with authorized supervisor/manager.

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Important Notice

This instrument provides measurement readings to its user, and serves as a tool by which valuable data can be gathered. The information provided by the instrument may assist the user in eliminating potential hazards caused by his process; however, it is essential that all personnel involved in the use of the instrument or its interface be properly trained in the process being measured, as well as all instrumentation related to it.

The safety of personnel is ultimately the responsibility of those who control process conditions. While this instrument may be able to provide early warning of imminent danger, it has no control over process conditions, and it can be misused. In particular, any alarm or control systems installed must be tested and understood, both as to how they operate and as to how they can be defeated. Any safeguards required such as locks, labels, or redundancy, must be provided by the user or specifically requested of Teledyne at the time the order is placed.

Therefore, the purchaser must be aware of the hazardous process conditions. The purchaser is responsible for the training of personnel, for providing hazard warning methods and instrumentation per the appropriate standards, and for ensuring that hazard warning devices and instrumentation are maintained and operated properly.

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Safety Messages

Your safety and the safety of others is very important. We have provided many important safety messages in this manual. Please read these messages carefully.

A safety message alerts you to potential hazards that could hurt you or others. Each safety message is associated with a safety alert symbol. These symbols are found in the manual and inside the instrument. The definition of these symbols is described below:



GENERAL WARNING/CAUTION: Refer to the instructions for details on the specific danger. These cautions warn of specific procedures which if not followed could cause bodily Injury and/or damage the instrument.



CAUTION: HOT SURFACE WARNING: This warning is specific to heated components within the instrument. Failure to heed the warning could result in serious burns to skin and underlying tissue.



WARNING: ELECTRICAL SHOCK HAZARD: Dangerous voltages appear within this instrument. This warning is specific to an electrical hazard existing at or nearby the component or procedure under discussion. Failure to heed this warning could result in injury and/or death from electrocution.



Technician Symbol: All operations marked with this symbol are to be performed by qualified maintenance personnel only.

No
Symbol

NOTE: Additional information and comments regarding a specific component or procedure are highlighted in the form of a note.



STAND-BY: This symbol indicates that the instrument is on Stand-by but circuits are active.

CAUTION: THE ANALYZER SHOULD ONLY BE USED FOR THE PURPOSE AND IN THE MANNER DESCRIBED IN THIS MANUAL.



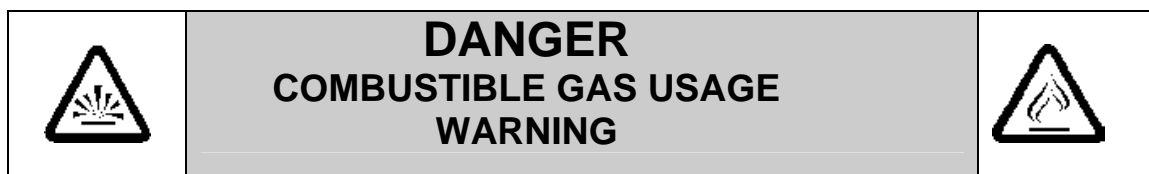
IF YOU USE THE ANALYZER IN A MANNER OTHER THAN THAT FOR WHICH IT WAS INTENDED, UNPREDICTABLE BEHAVIOR COULD RESULT POSSIBLY ACCOMPANIED WITH HAZARDOUS CONSEQUENCES.

This manual provides information designed to guide you through the installation, calibration and operation of your new analyzer. Please read this manual and keep it available.

Occasionally, some instruments are customized for a particular application or features and/or options added per customer requests. Please check the front of this manual for any additional information in the form of an Addendum which discusses specific information, procedures, cautions and warnings that may be specific to your instrument.

Manuals do get misplaced. Additional manuals can be obtained from Teledyne at the address given in the Appendix. Some of our manuals are available in electronic form via the internet. Please visit our website at: www.teledyne-ai.com.



Additional Safety Information



This is a general purpose instrument designed for use in a non-hazardous area. It is the customer's responsibility to ensure safety especially when combustible gases are being analyzed since the potential of gas leaks always exist.

The customer should ensure that the principles of operating of this equipment are well understood by the user. Misuse of this product in any manner, tampering with its components, or unauthorized substitution of any component may adversely affect the safety of this instrument.

Since the use of this instrument is beyond the control of Teledyne, no responsibility by Teledyne, its affiliates, and agents for damage or injury from misuse or neglect of this equipment is implied or assumed.

  **WARNING: THIS INSTRUMENT IS DESIGNED TO MEASURE NITROGEN IN HYDROGEN GAS. HYDROGEN IS EXTREMELY FLAMMABLE. EXTREME CARE MUST BE USED WHEN WORKING AROUND GAS MIXTURES CONTAINING FLAMMABLE GASES.**

A successful leak check was performed at TI/AI on the sample system of this instrument prior to calibration, testing and shipping. Ensure that there are no leaks in the fuel supply lines before applying power to the system.

Always purge the entire system before performing any maintenance and always leak check the system after removing any tubing or fittings on the sample system. See the procedures for purging and leak checking this instrument on the following pages.

If toxic gases or other hazardous materials are introduced into the sample system, the same precautions regarding leak checking and purging apply to the sample lines and sample supply or delivery lines.

WARNING:



ELECTRICAL SHOCK HAZARD. WITH THE EXCEPTION OF OPENING THE DOOR AND ADJUSTING THE PRESSURE REGULATOR, FLOW CONTROLLER, OR OBSERVING THE PRESSURE GAUGE, ONLY AUTHORIZED AND SUITABLY TRAINED PERSONNEL SHOULD PERFORM WORK INSIDE OF THE INSTRUMENT. COMPONENTS WITHIN THE COVER ON THE INSIDE OF THE DOOR, INSIDE THE DETECTOR CHAMBER, AND ON THE CERTAIN PC BOARDS CONTAIN DANGEROUSLY HIGH VOLTAGE SUFFICIENT TO CAUSE SERIOUS INJURY OR DEATH.

There are the following three types of inaccessible shock hazards within the Analyzer:

- 1. Line voltages and line related voltages such as 115 VAC which exists within the 230 VAC versions as well. These voltages stop when the Analyzer is turned off and the mains (line) cord is removed from the instrument.*
- 2. High voltage associated with the plasma generator.*
- 3. External hazardous voltages which may be connected to the Analyzer alarm relay connections.*

Procedure for Removal of Internal Inaccessible Shock Hazards

CAUTION: SERVICING OR MAINTENANCE OF THE ANALYZER SHOULD ONLY BE DONE BY SUITABLE TRAINED



PERSONNEL. TO AVOID THESE INACCESSIBLE HAZARDOUS VOLTAGES WHEN SERVICING THE SERIES 4060-PED, PERFORM EACH OF THE FOLLOWING STEPS, IN THE ORDER GIVEN, BEFORE SERVICING BEGINS:

1. Switch off the power to the Analyzer and remove the main (line) power cord from the Analyzer.
2. Remove all external voltages from the connections to the alarm contacts.

If it is absolutely necessary to work inside the instrument with power on, use the ONE HAND RULE:

Work with one hand only.

Keep the other hand free without contacting any other object. This reduces the possibility of a ground path through the body in case of accidental contact with hazardous voltages.

WARNING: *THIS INSTRUMENT IS DESIGNED TO BE OPERATED IN A NONHAZARDOUS AREA. THE ANALYZER USES HYDROGEN GAS AND/OR OTHER COMBUSTIBLE GASES IN ITS OPERATION. THIS EQUIPMENT, IF NOT USED AND MAINTAINED PROPERLY CAN BE AN EXPLOSION HAZARD. THE ANALYZER, DEPENDING ON THE APPLICATION, MAY ALSO USE TOXIC GASES. IT IS THEREFORE, THE CUSTOMER'S RESPONSIBILITY TO ENSURE THAT PROPER TRAINING AND UNDERSTANDING OF THE PRINCIPLES OF OPERATION OF THIS EQUIPMENT ARE UNDERSTOOD BY THE USER. SINCE THE USE OF THIS INSTRUMENT IS BEYOND THE CONTROL OF TELEDYNE, NO RESPONSIBILITY BY TELEDYNE, ITS AFFILIATES AND AGENTS FOR DAMAGE OR INJURY RESULTING FROM MISUSE OR NEGLIGENCE OF THIS INSTRUMENT IS IMPLIED OR ASSUMED. MISUSE OF THIS PRODUCT IN ANY MANNER, TAMPERING WITH ITS COMPONENTS OR UNAUTHORIZED SUBSTITUTION OF ANY COMPONENT MAY ADVERSELY AFFECT THE SAFETY OF THIS INSTRUMENT.*



CAUTION: *WHEN OPERATING THIS INSTRUMENT, THE DOORS MUST BE CLOSED AND ALL COVERS SECURELY FASTENED. THE GAUGES MUST BE IN PROPER*



WORKING ORDER. DO NOT OVERPRESSURIZE THE SYSTEM.

READ THIS MANUAL BEFORE OPERATING THE INSTRUMENT AND ADHERE TO ALL WARNINGS INCLUDED IN THIS MANUAL.

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Introduction

Teledyne Analytical Instruments Series 4060-PED Analyzer is a sophisticated analytical instrument designed to measure the quantity of nitrogen present in a positive pressure background of hydrogen gas. The analyzer is a microprocessor controlled digital instrument based on Teledyne's 4060 series gas chromatograph instruments using a gas separation column and a switching valve. This member of the 4060 series allows for the separation and measurement of nitrogen from hydrogen in the ppm range using a plasma emission spectrographic technique.

1.1 Main Features of the Analyzer

The Analyzer is sophisticated yet simple to use. A dual display on the front panel prompts and informs the operator during all phases of operation. The main features of the analyzer include:

- Easy-to-use front panel interface that includes a red 5-digit LED display and a vacuum fluorescent display (VFD), driven by microprocessor electronics.
- High resolution, accurate readings of concentration.
- Versatile analysis with three user-definable analysis ranges.
- Microprocessor based electronics: 8-bit CMOS microprocessor with 32 kB RAM and 128 kB ROM.
- Auto ranging allows analyzer to automatically select the proper preset range for a given measurement. Manual override allows the user to lock onto a specific range of interest.
- Two adjustable concentration alarms and a system failure alarm.
- Extensive self-diagnostic testing at startup and on demand with continuous power supply monitoring.

- RS-232 serial digital port for use with a computer or other digital communication device.
- Analog outputs for concentration and range identification (0-1 VDC standard and isolated 4-20 mA dc).
- Superior Accuracy

1.2 Principle of Operation

The analyzer uses a gas separation column to separate the component of interest (nitrogen) from the background of hydrogen gas. Using a carrier gas (typically ultra high purity argon) and a microprocessor actuated switching valve, nitrogen is eluted from the column and then analyzed using a plasma emission detector (PED). The column is simultaneously back flushed to accept the fresh sample for the next cycle. More information is provided in Section 2.1 *Introduction*, under *Operational Theory*. The electrical output of the electrometer-amplifier is directly proportional to the concentrations of the ionizable nitrogen present over the ranges of interest.

1.3 Analyzer Description

The standard analyzer is a rack mountable instrument designed to fit into a standard 19" instrument rack. The front interface panel is mounted on a door which, when opened, allows convenient access to the Analyzer electronics. The entire front panel can slide out of the chassis to provide greater access to the electronics and to the sample system. A sample gas pressure gauge and carrier gas flow control are mounted on the front panel adjacent to the LED and VFD displays and the user interface.

At the rear of the instrument are ports for the introduction of carrier, span, and sample gas. A single 50-pin user-interface cable connector contains input/output and alarm signals available to the user. An RS-232 port is also available at the rear panel for connection to a remote computer or other digital communication device. The Analyzer is set up for either 120 VAC 60 Hz or 230 50/60 Hz operation depending on the customer's requirements. The appropriate power cord for your unit has been shipped with this instrument.

Figure 1-1 shows the Model 4060-PED front interface while Figure 1-2 shows the rear panel including the user connections.

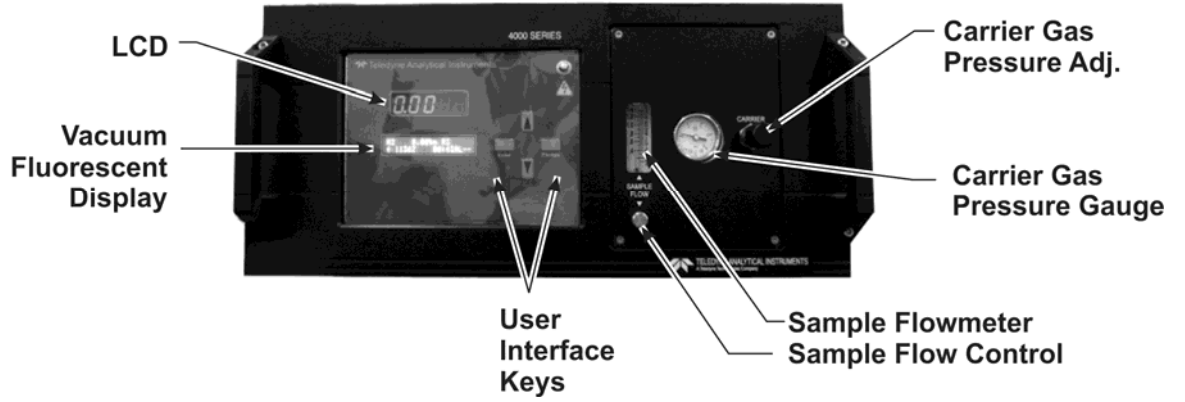


Figure 1-1: Model 4060-PED Front Panel Interface

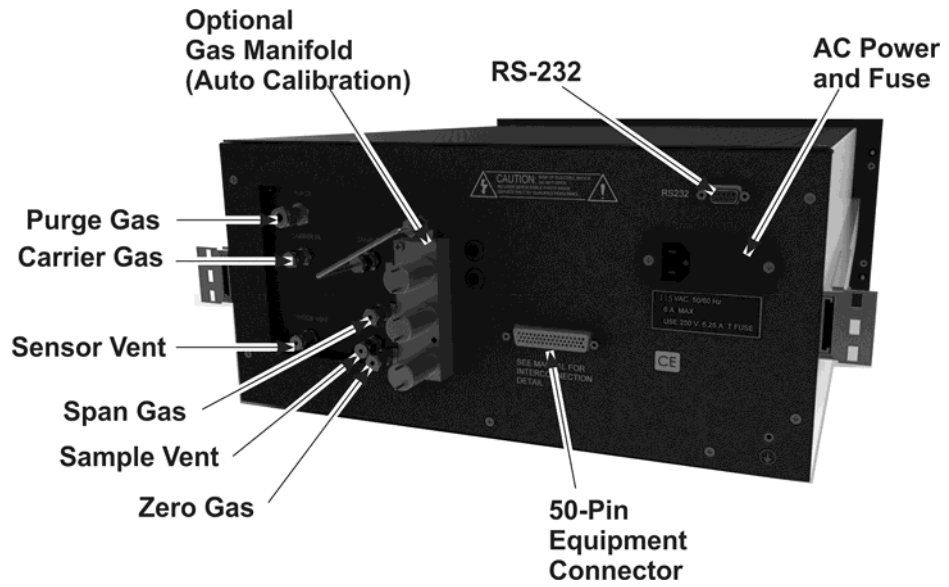


Figure 1-2: Model 4060-PED Rear Panel

1.4 Applications

The Model 4060-PED Analyzer is used in a wide range of applications including:

- Gas purity certification.
- Specialty Gas Laboratories
- Specialty Steel Manufacturing
- Gas Management/Monitoring Systems
- Process Control
- New Line Certification
- Chemical Plants
- Semiconductor Manufacturing

Operational Theory

2.1 Introduction

The Model 4060-PED Analyzer uses a Gas Chromatograph (GC) Column and a Plasma Emission Detector (PED) for separating and analyzing the nitrogen content of a hydrogen gas stream. See Figure 2-1. Using a carrier gas and a microprocessor actuated switching valve, a fixed volume of sample is pushed into the column maintained at a constant temperature. The eluted gas is ionized using a plasma generator and the emission spectrum is then analyzed for nitrogen. During the analysis the column is back flushed to accept the fresh sample for the next cycle. Actual separating and detecting sequence may vary depending on how the analyzer is configured for your specific application.

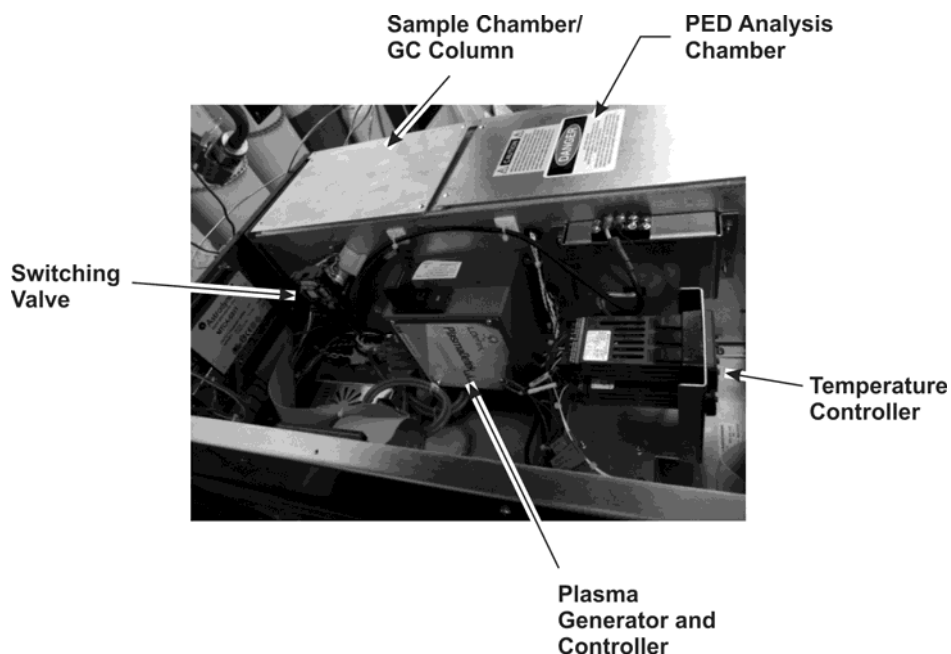


Figure 2-1: Major Internal Components

The Series 4060-PED Analyzer uses precise filters to produce a narrow emission spectrum exposed to the detector.

A stainless steel packed column is held at a constant temperature of 65°C. Using argon as a carrier gas and a 1 cc sample loop, nitrogen elutes from the column within a few minutes. A clear separation is identified and shown in Figure 2-2. The actual temperature setpoint and compound separation for your instrument may be different depending on the application. It is listed in the *Addendum and Testing Results* section of Appendix B.

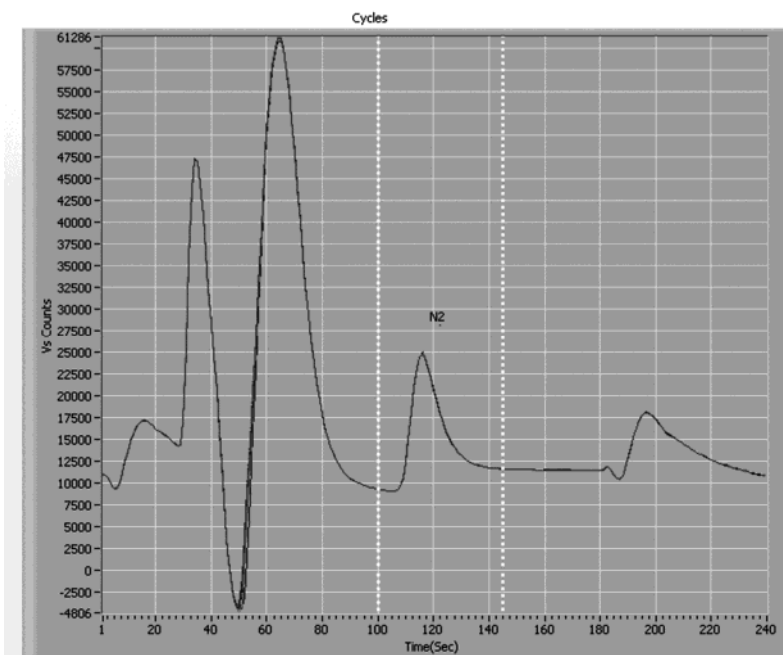


Figure 2-2: N₂ Peak

2.2 Modes of Operation

The analyzer has 2 modes of operation depending on the position of the GC Sampling Valve (See Piping Diagram in Figure 2-2). They are: Sample Mode (position A) and Analysis Mode (position B).

1. Valve Position A—**Sampling Mode**

In this mode the analyzer configures the operational valve to

back flush the column and charge the sample loop. The Sample Mode is programmed to continue for a 4 minute period (3 minute in the forward direction followed by 1 minute in backward direction) by factory default; however, it is often modified to match the needs of a particular process. The specific timing interval for your system is listed in the *Addendum and Testing Results* section of Appendix B. It is possible to set the Sample Mode duration up to 25 minutes.

2. Valve Position B—Analysis Mode

In this mode the analyzer configures the sampling valve to feed the gas in the sample loop through the column and to the detector. The eluted sample from the column is fed to the FID for the analysis of the compound of interest in the hydrocarbon stream. If configured to do so, the analyzer may read the detector for a programmed 5 second period at some point within this mode cycle to obtain a baseline reading for further calculation. This mode is usually programmed to continue until the compound of interest is fully eluted from the column. It is possible to set it up to 25 minutes.

During the Analysis Mode, a ‘Peak Detect’ period is programmed at which time the analyzer reads the detector output. The analyzer integrates the peak area during this time in conjunction with the baseline settings to calculate the concentration of the compound of interest. The calculation is performed at the end of the ‘Peak Detector’ period and the result is displayed at the end of Analysis Mode.

2.3 Analyzer Subsystems

The Model Analyzer is composed of four subsystems:

1. Sample System
2. GC Column
3. PED Detector
4. Electronic Signal Processing, Display and Control

2.3.1 Sample System

All components used to control the sample and support gases, are located on the front door or inside the analyzer chassis.

Adjustments are made using the appropriate control on the front panel.

The analyzer contains two isothermal chambers ‘SAMPLE’ and ‘COLUMN’ that are controlled by individual PID temperature controllers. These controllers with integral readout display are visible just behind the front panel as shown in Figure 2-3.



Figure 2-3: Internal Temperature Controllers

The sample chamber contains the 10-port GC switching valve and 2 sample loops. A third section, the ‘PED’ chamber contains the plasma generator and detector. The ‘COLUMN’ is maintained at a temperature of 70° C by its PID temperature controller. The actual temperature setpoint for your instrument may be different depending on the application. It is listed in the *Addendum and Testing Results* section of Appendix B.

The analyzer is equipped with ports for the introduction of carrier, and sample gas. If the auto calibration option is present, there is an additional port for span gas. Without the auto calibration option, the user must tee in span gas into the sample in port with appropriate valves or switch span and sample lines as required. It is imperative that these gases are supplied at constant pressures. The recommended pressure is 20 psig, more importantly, however, the sample and span gases must be supplied at the same pressure.

The Piping Diagram for the standard instrument is shown in Figure 2-4. A 10-port 2-position GC sampling valve is used to control and direct gas flows including sampling, back flush, and carrier gas. The fixed volume sample loop ensures the same volume of sample injection in the column every cycle.

If your instrument is fitted with the optional auto calibration module, a separate compartment containing of a pair of solenoid valves is installed for controlling the introduction of sample or span gas to the detector. Calibration can be performed automatically on a programmed schedule or manually using the front panel interface.

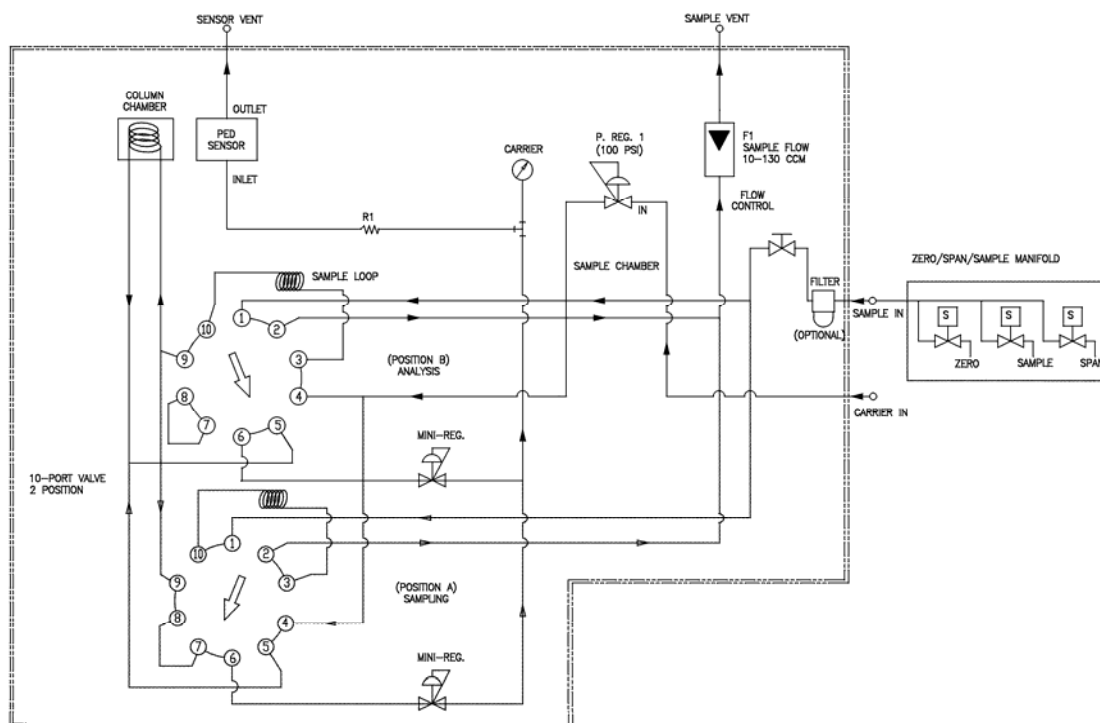


Figure 2-4: Model 4060-PED Piping Diagram

2.3.2 GC Column

During the Analysis Mode, the GC switching valve introduces a known volume of sample into the GC column which is held at a precise temperature. After approximately two minutes nitrogen elutes from the column and is fed to the detection cell. The residence time in the column is a function of the gases present and the temperature. This Model 4060-PED is specifically set up for analyzing nitrogen in hydrogen however

other gaseous combinations are possible depending on your application. The specific application, if different from nitrogen/hydrogen must be configured at the factory at the time of purchase.

The cycle timing for the switching valve has been set up per your requirements at the factory however it is adjustable from the front panel. See Section 4.4.15. Refer to the Addendum and Testing Results in Appendix B for the specific timing and configuration for your application.

2.3.3 Plasma Emission Detector Cell

After separation in the GC column, the gas is fed to a quartz analytical cell where it is ionized in a plasma discharge. See Figure 2-5.

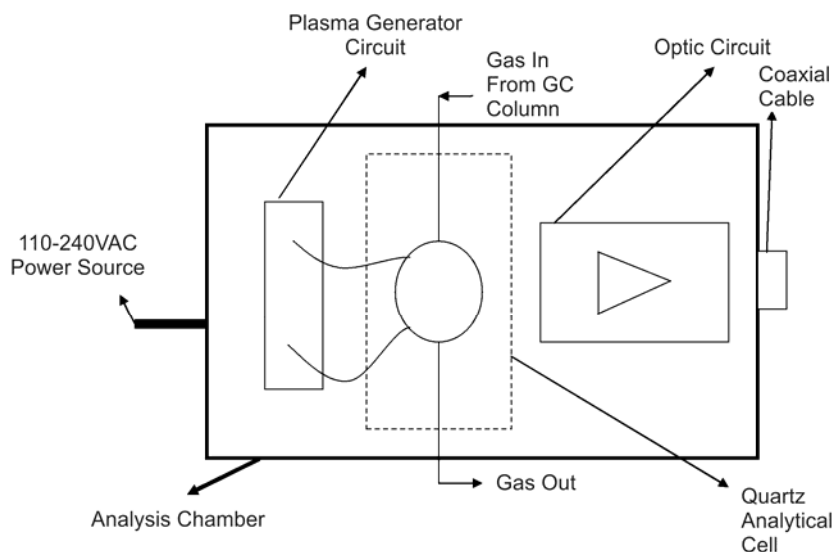


Figure 2-5: PED Diagram

The high energy within the plasma results in constant collisions of ions and electrons and yields a characteristic emission spectra intimately associated with the gas comprising the plasma.

The specific line energy is identified for nitrogen and a custom blocking filter is selectively chosen and installed in the optic circuit at

the factory which is tuned to remove all but the narrow energy associated with the nitrogen emission peak. The light energy passing through the filter is focused on a photon detector also tuned to respond to that wavelength. This instrument is only to be used for analyzing nitrogen in hydrogen.

2.3.4 Electronic Signal Processing, Display and Control

The photodetector produces a signal which is integrated and then amplified. The resulting signal is digitized and processed by a microprocessor and signal processing circuit. The results are displayed on the instrument display as parts per million (ppm). An additional digital to analog circuit transforms the signal back to analog form and produces an output signal, typically 4-20 mA DC that is proportional to the nitrogen concentration on the selected range.

The microprocessor circuit accepts input from the mass flow transducer as well as the user interface. The analyzer software interprets operator key presses and initiates the appropriate action as well as sending signals to the displays for prompting the user for input or data display.

After analysis, the gas is returned to the gas flow module. A signal is produced in the flow transducer that is used by the microprocessor to control the flow control valve. From the flow control module, the gas exits the analyzer at atmospheric pressure.

The superior accuracy of the Model 4060-PED is achieved through enhanced coupling of the plasma to the process and an advanced plasma generator design. Through proper frequency and intensity control a uniform, precisely located, and highly stable plasma discharge is produced with minimum heat generation. The resulting emission spectra is clear and distinct.

The Model 4060-PED is fitted with custom optical filtering and an optics system that is specifically designed to reduce interference. The desired spectral line used for analysis is sharp and focused on the detector.

The detector lifetime is enhanced using a “Duty Cycle Controlled System” by reducing the coating inside the cell. This also results in an increase in sensitivity.

Installation

Installation of the Series 4060-PED Analyzer includes:

1. Unpacking
2. Mounting
3. Gas connections
4. Electrical connections
5. Testing the system.

3.1 Unpacking the Analyzer

Although the analyzer is shipped with all the materials you need to install and prepare the system for operation. Carefully unpack the Analyzer and inspect it for damage. Immediately report any damage or shortages to the shipping agent.

3.2 Mounting the Analyzer

The Model 4060-PED is a general-purpose analyzer and as such is designed with (non-sealed) enclosures. It must be installed in an area where the ambient temperature is not permitted to drop below 32°F nor rise above 100°F. In areas outside these temperatures, auxiliary heating/cooling must be supplied. The 4060-PED enclosure is oil and dust resistant and although it is designed to resist moisture, it should NOT be considered completely watertight. Mounting to walls or racks must be made securely. Avoid locations that are subject to extreme vibration and sway.

Sufficient space must be provided around the analyzer to accommodate the necessary electrical conduit and plumbing connections. The front panel must be allowed to be pulled out for possible service access to all components of the enclosure. Refer to the system/analyzer outline drawings for dimensions.

Note: To completely slide the analyzer out of the enclosure, pull Analyzer out until it stops, then push down on the release

levers found almost at the end of the sliders, both sides at the same time.

Regardless of configuration, the analyzer/system must be installed on a level surface with sufficient space allocated on either side for personnel and test equipment access. Subject to the foregoing, the Analyzer/system should be placed as close to the sample point as is possible.

All pertinent dimensions, connecting points, and piping details can be found in the drawings section as part of the outline, input-output, and piping diagrams. These drawings are specific to the instrument or system to which the manual applies.

3.3 User Connections

All user connections are made on the rear panel. Consult the input-output and outline diagrams in the drawing section of the manual. Not all the features displayed may be present in your system. Refer to any Addenda for additional information that may apply to your instrument.

3.3.1 Electrical Power Connections

The standard analyzer requires a supply of 100-125VAC, single-phase power. Power connections are made at the rear panel of the unit. Refer to the input-output diagram for more information. The electrical power service must include a high-quality ground wire. A high-quality ground wire is a wire that has zero potential difference when measured to the power line neutral. If you have the 220 VAC option, you will require 220 or 240 VAC, 50/60 Hz power. Check the analyzer input-output diagram, power schematic, outline, and wiring diagrams for incoming power specifications and connecting points.

CAUTION: **PRIMARY POWER TO THE SYSTEM SHOULD NOT BE SUPPLIED UNTIL ALL CUSTOMERS WIRING IS INSPECTED PROPERLY BY START-UP PERSONNEL.**



3.3.2 Electronic Connections

Figure 3-1 shows the 4060-PED rear panel. There are connections for power, digital communications, and both digital and analog concentration output.

For safe connections, no uninsulated wiring should be able to come in contact with fingers, tools or clothing during normal operation.

CAUTION: USE SHIELDED CABLES. ALSO, USE PLUGS THAT PROVIDE EXCELLENT EMI/RFI PROTECTION. THE PLUG CASE MUST BE CONNECTED TO THE CABLE SHIELD, AND IT MUST BE TIGHTLY FASTENED TO THE ANALYZER WITH ITS FASTENING SCREWS. ULTIMATELY, IT IS THE INSTALLER WHO ENSURES THAT THE CONNECTIONS PROVIDE ADEQUATE EMI/RFI SHIELDING.

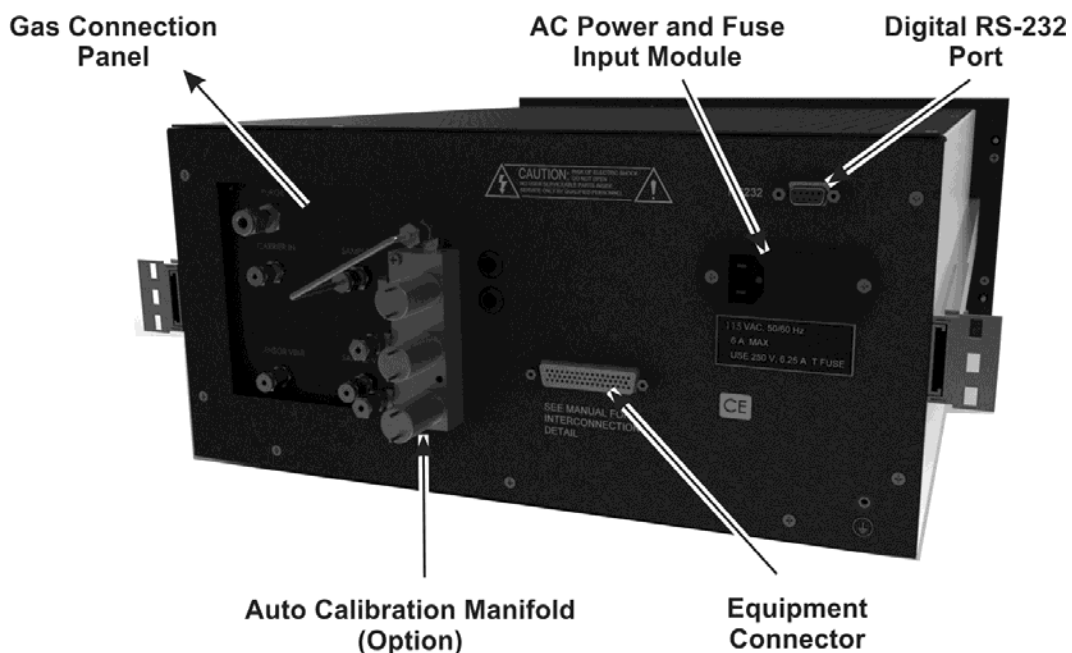


Figure 3-1: Model 4060-PED Rear Panel with Optional Gas Manifold

3.3.2.1 PRIMARY INPUT POWER

The power cord receptacle and fuse block are located in the same assembly. Insert the power cord into the power cord receptacle.

CAUTION: POWER IS APPLIED TO THE INSTRUMENT'S CIRCUITRY AS LONG AS THE INSTRUMENT IS CONNECTED TO THE POWER SOURCE.



The standard power supply requires 110 VAC, 50/60 Hz or 220 VAC, 50/60 Hz (optional) power.

3.3.2.2 FUSE INSTALLATION

The fuse block, at the right of the power cord receptacle, accepts US or European size fuses. A jumper replaces the fuse in whichever fuse receptacle is not used.

3.3.2.3 50-PIN EQUIPMENT INTERFACE CONNECTOR

Figure 3-2 shows the pin layout of the Equipment Interface connector. The arrangement is shown as seen when the viewer faces the rear panel of the analyzer. The pin numbers for each input/output function are given where each function is described in the paragraphs below.

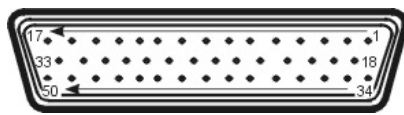


Figure 3-2: Equipment Interface Connector Pin Arrangement

3.3.2.4 ANALOG OUTPUT

There are four DC output signal pins—two pins per output. For polarity, see Table 3-1. The outputs are:

- | | |
|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| 0–1 VDC % of Range: | Voltage rises linearly with increasing concentration, from 0 V at 0 concentration to 1 V at full scale. (Full scale = 100% of programmable range.) |
| 0–1 VDC Range ID: | 0.20 V = Low Range
0.5 V = Medium Range
0.80 V = High Range |
| 4–20 mA DC % Range: | Current increases linearly with concentration, from 4 mA at 0 concentration to 20 mA at full scale. (Full scale = 100% of programmable range.) |

4–20 mA dc Range ID: 6.8 mA = Range 1
 12.0 mA = Range 2
 16.8 mA = Range 3

Table 3-1: Analog Output Connections

Pin	Function
3	Channel 2, + 4-20 mA, floating
4	Channel 2, – 4-20 mA, floating
5	Channel 1, + 4-20 mA, floating
6	Channel 1, – 4-20 mA, floating
8	Channel 2, 0-1 VDC
23	Channel 2, 0-1 VDC, negative ground
24	Channel 1, 0-1 VDC
7	Channel 1, negative ground

Examples:

The analog output signal has a voltage which depends on gas concentration relative to the full scale of the range. To relate the signal output to the actual concentration, it is necessary to know what range the instrument is currently on, especially when the analyzer is in the auto ranging mode.

The signal output for concentration is linear over the currently selected analysis range. For example, if the analyzer is set on a range that was defined as 0-100 ppm N₂ in H₂, then the output would be as shown in Table 3-2.

To provide an indication of the range, the Range ID analog outputs are used. They generate a steady preset voltage (or current when using the current outputs) to represent a particular range. Table 3-3 gives the range ID output for each analysis range.

Table 3-2: Analog Concentration Output—Example

ppb N ₂	Voltage Signal Output (VDC)	Current Signal Output (mA DC)
0	0.0	4.0
10	0.1	5.6
20	0.2	7.2
30	0.3	8.8
40	0.4	10.4
50	0.5	12.0
60	0.6	13.6
70	0.7	15.2
80	0.8	16.8
90	0.9	18.4
100	1.0	20.0

Table 3-3: Analog Range ID Output—Example

Range	Voltage Signal Output (VDC)	Current Signal Output (mA DC)	Application
Range 1	0.20	7.2	0–1 ppm N ₂
Range 2	0.50	12	0–10 ppm N ₂
Range 3	0.80	16.8	0–100 ppm N ₂

3.3.2.5 ALARM RELAYS

The nine alarm-circuit connector pins connect to the internal alarm relay contacts. Each set of three pins provides one set of Form C relay contacts. Each relay has both normally open and normally closed contact connections. The contact connections are shown in Table 3-4. They are capable of switching up to 3 amperes at 250 VAC into a resistive load. The connectors are:

Threshold Alarm 1:

- Can be configured as high (actuates when concentration is above threshold), or low (actuates when concentration is below threshold).
- Can be configured as failsafe or non-failsafe
- Can be configured as non-latching
- Can be configured out (defeated).

Threshold Alarm 2:

- Can be configured as high (actuates when concentration is above threshold), or low (actuates when concentration is below threshold).
- Can be configured as failsafe or non-failsafe
- Can be configured as non-latching
- Can be configured out (defeated).

System Alarm:

- Actuates when DC power supplied to circuits is unacceptable in one or more parameters. Permanently configured as failsafe and latching. Cannot be defeated.

Note: Reset by pressing the STANDBY button to remove power. Then press STANDBY again and any other button except SYSTEM to resume. Further detail can be found in Chapter 4, Section 4.4.20.

Table 3-4: Alarm Relay Contact Pins

Pin	Contact
45	Threshold Alarm 1, normally closed contact
28	Threshold Alarm 1, moving contact
46	Threshold Alarm 1, normally open contact
42	Threshold Alarm 2, normally closed contact
44	Threshold Alarm 2, moving contact

- 43 Threshold Alarm 2, normally open contact
- 36 System Alarm, normally closed contact
- 20 System Alarm, moving contact
- 37 System Alarm, normally open contact

3.3.2.6 DIGITAL REMOTE CAL INPUTS

The digital remote calibration input accepts 0 V (off) or 24 VDC (on) for remote control of calibration. (See *Remote Calibration Protocol* below.) See Table 3-5 for pin connections.

Span: Floating input. A 5–24 V input across the + and – pins puts the analyzer into the *Span* mode. Either side may be grounded at the source of the signal. A 0–1 volt across the terminals allows *Span* mode to terminate when done. A synchronous signal must open and close external span valve appropriately.

Cal Contact: This relay contact is closed while analyzer is spanning. (See Remote Calibration Protocol below.)

Table 3-5: Remote Calibration Connections

Pin	Function
10	+ Remote Span
12	– Remote Span
40	Cal Contact
41	Cal Contact

Remote Calibration Protocol: To properly time the Digital Remote Cal Inputs to the Model 4060-PED Analyzer, the customer's controller must monitor the Cal Relay Contact.

When the contact is OPEN, the analyzer is analyzing, the Remote Cal Inputs are being polled, and a span command can be sent.

When the contact is CLOSED, the analyzer is already calibrating. It will ignore your request to calibrate, and it will not remember that request.

Once a span command is sent, and acknowledged (contact closes), release it. If the command is continued until after the span is complete, the calibration will repeat and the Cal Relay Contact (CRC) will close again.

For example:

1. Test the CRC. When the CRC is open, send a span command until the CRC closes (The CRC will quickly close.)
2. When the CRC closes, remove the span command.

When CRC opens again, the span calibration is done, and the sample is being analyzed.

3.3.2.7 RANGE ID RELAYS

There are three dedicated Range ID relay contacts. They are assigned to relays in ascending order—Low range is assigned to Range 1 ID, Medium range is assigned to Range 2 ID, and High range is assigned to Range 3 ID. Table 3-6 lists the pin connections. Contacts are normally open, and they close when 4060-PED switches to that particular range.

Table 3-6: Range ID Relay Connections

Pin	Function
21	Range 1 ID Contact
38	Range 1 ID Contact
22	Range 2 ID Contact
39	Range 2 ID Contact
19	Range 3 ID Contact
18	Range 3 ID Contact
34	Not Used
35	Not Used

3.3.2.8 NETWORK I/O

A serial digital input/output for local network protocol. At this printing, this port is not yet functional. It is to be used in future options to the instrument. Pins 13 (+) and 29 (-).

3.3.2.9 PIN OUT TABLE

The following table summarizes all the outputs/inputs available in the 50 pin D-Sub connector on the back panel of the analyzer.

Table 3-7: Pin out of 50 pin D-Sub Connector

pin #	Description	pin #	Description
1		26	
2		27	
3	+ Output 4-20 ma - Channel 2	28	Alarm 1 C Contact
4	- Output 4-20 ma - Channel 2	29	
5	+ Output 4-20 ma – Channel 1	30	
6	- Output 4-20 ma – Channel 1	31	
7	- Output 0-1 v (Channel 1)	32	Exhaust Solenoid Hot
8	+ Output 0-1 v (Channel 2)	33	Sample Solenoid Hot
9		34	Range 4 Contact/ not used
10	Remote Span +	35	Range 4 Contact/not used
11		36	Alarm 3 NC Contact
12	Remote Span -	37	Alarm 3 NO Contact
13		38	Range 1 Contact
14		39	Range 2 Contact
15		40	Calibration Contact
16	Span Solenoid Return	41	Calibration Contact
17	Span Solenoid Hot	42	Alarm 2 NC Contact
18	Range 3 Contact	43	Alarm 2 NO Contact
19	Range 3 Contact	44	Alarm 2 C Contact
20	Alarm 3 C Contact	45	Alarm 1 NC Contact
21	Range 1 Contact	46	Alarm 1 NO Contact
22	Range 2 Contact	47	
23	- Output 0-1 v (Channel 2)	48	Exhaust Solenoid Return
24	+ Output 0-1 v (Channel 1)	49	
25		50	Sample Solenoid Return

3.3.2.10 RS-232 PORT

The digital signal output is a standard RS-232 serial communications port used to connect the analyzer to a computer, terminal, or other digital device. It requires a standard 9-pin D connector.

Input: The input functions using RS-232 that have been implemented to date are described in Table 3-8.

Table 3-8: Commands via RS-232 Input

Command	Description
AS <enter>	Immediately starts an auto span.
AL <enter>	Immediately revert to Analyze (CH4 Mode)
RL <enter>	Change to Manual Range LOW
RM <enter>	Change to Manual Range MEDIUM
RH <enter>	Change to Manual Range HIGH
RA <enter>	Change to Manual Range AUTO

Implementation: The RS-232 protocol allows some flexibility in its implementation. Table 3-9 lists certain RS-232 values that are required by the Model 4060-PED implementation.

Table 3-9: Required RS-232 Options

Parameter	Setting
Baud	2400
Byte	8 bits
Parity	none
Stop Bits	1
Message Interval	Sent at the end of each cycle.

3.3.3 Gas Connections

The analyzer gas connection diagram identifies the various gas connection points as to function and location. Figure 3-1 shows the gas connection points for instruments fitted with the optional auto cal module.

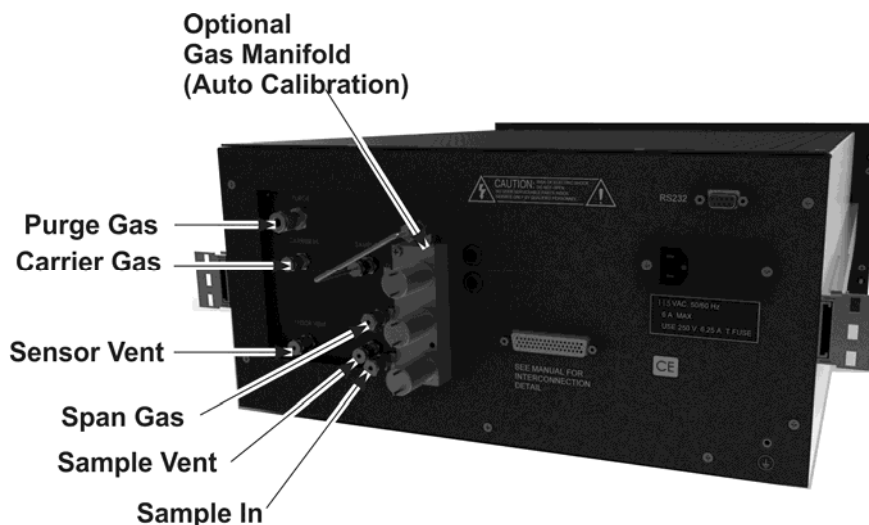


Figure 3-3: Gas Connections

Gas connections to the instrument are made at the 1/8" or 1/4" stainless steel tube fittings provided on the rear panel. Note that the Purge and Sensor Vent fittings are 1/4" while all other gas connections are 1/8". Without the auto calibration manifold, the fitting labeled Sample In is to be shared with span gas either through a customer installed switching manifold or by manually swapping lines between sample and span gas during calibration events.

It is recommended that all gas tubing leading to the connections on the back of the analyzer be of the coiled type. This will facilitate sliding the unit out of the case without disconnecting the gas supply to the analyzer.

Before tubing is connected to the system, it must be decontaminated to eliminate any hydrocarbon deposits. Using a small torch, heat each length of tubing while passing nitrogen through it until it glows red. Begin at the nitrogen source end and proceed down the length of the tube, "chasing" the red glow (and hydrocarbon deposits) down to the open end of the tube. Cap the tubing while not in use with suitable non-contaminating caps.

All sample, calibration, and supporting gas lines, which deliver gas to the analyzer, must be decontaminated before connection; vent lines do not.

When connecting the various gas lines to the system, be absolutely certain that no “dead ends” are left; that is, no unused branch lines should be left capped off, where pockets might form of material that is not representative of the current contents of the line, or which might keep contaminants from being purged out of the system.


Normally, a span gas and carrier gas will be required to operate the analyzer. The recommended span gas composition is specified Appendix B: Addendum and Testing Results. The gases should be supplied from cylinders that are equipped with the type of regulator specified in the aforementioned sections.

CAUTION:  **UNDER NO CIRCUMSTANCES SHOULD YOU EMPLOY A REGULATOR THAT IS NOT EQUIPPED WITH A METALLIC DIAPHRAGM ANYWHERE IN THE SYSTEM.**

The regulators should be inspected prior to installation to be sure that they are oil-free. Failure to comply with these directives will result in a constant drift in analyzer output, as organic compounds will outgas into the plumbing system at a rate that is related to the ambient temperature. Use 316 stainless steel, dual-stage stainless steel diaphragm regulators only in fuel, sample, and blanket air lines; shutoff valves should be used downstream from each regulator.

Place the supply cylinders as close to the analyzer as possible, and connect to the analyzer with new tubing. Be sure that all plumbing connections are free of leaks.

Note: Use only stainless steel tubing throughout the system. Consult the assembly, piping, outline drawings, and any Addenda included with this manual to determine if special conditions apply.

CAUTION:  **HYDROGEN IS A FLAMMABLE AND EXPLOSIVE GAS. MAKE SURE THERE ARE ABSOLUTELY NO LEAKS IN THE SAMPLE LINES. PERFORM LEAK CHECKS REGULARLY ON ALL LINES. ALWAYS PERFORM A LEAK CHECK WHENEVER A FITTING HAS BEEN LOOSENED AND/OR RE-TIGHTENED FOR ANY REASON.**

3.3.3.1 EFFLUENT

All the gases introduced into the detection cell vent from one fitting at the rear of the analyzer. TAI recommends that the cell be permitted to vent directly to the atmosphere wherever possible.

The vent line must be constructed so that water and dirt cannot collect in it. It must vent to a safe area in an approved manner.

3.3.3.2 SAMPLE BYPASS VENT

The sample bypassed by the back-pressure regulation system vents from a separate port at the rear of the analyzer. If a vent line is required, it must be installed so that water and dirt cannot accumulate in it. It must also vent to a safe area and in an approved manner.

3.3.3.3 SAMPLE AND SPAN GAS CONNECTIONS

The sample and span gas connections are made at the rear panel. If the optional auto cal module is installed, the sample and span gas will connect to this module. If no auto cal module is present, these gases connect to the sample in fitting on the rear panel.

Set the supply pressure for sample and span gas to 20 psig.

3.4 Placing the System in Operation

See Section 4 for information on starting the analyzer for the first time. Make sure that all electrical connections have been made correctly and all connectors are fully seated. Make sure all gas connections are correct and leak-free.



Operation

This section of the manual describes how to setup and operate the Model 4060-PED Analyzer. Sections 4.1 through 4.3 describe preliminary steps and equipment needed to operate the analyzer. Beginning with Section 4.4, the actual operation of the analyzer is described along with descriptions of the display prompts, messages and options available to the user within a menu or sub menu. You should read this chapter in its entirety and become familiar with the operating characteristics of this system before starting the analyzer for the first time. The *Addendum and Testing Results* section of Appendix B lists the software revision and default settings for your specific system.

4.1 Equipment

The following supporting gases and hardware will be required to operate the (standard) analyzer:

1. **Sample Gas:** The analyzer is configured to measure nitrogen at the parts per million level in a background of hydrogen gas. Sample should be made available to the analyzer pressure regulated to 20 psig.
2. **Carrier Gas:** A cylinder of ultrapure argon gas equipped with dual stage metallic diaphragm regulator is required.
3. **Span Gas:** A cylinder of nitrogen in hydrogen blended at a precise composition of 70-90% N₂ in H₂ on the range of interest is required to calibrate the analyzer.
4. **Sample Pressure Regulation:** An oil-free, metallic diaphragm regulator must be installed at the sample point when possible; see Section 3.3.3 *Gas Connections*.

CAUTION: THE GASES USED MUST BE OF THE HIGHEST QUALITY, ULTRA ZERO GRADES. FAILURE TO DO SO WILL RESULT IN CONTAMINATION.



**CARRIER GAS: ARGON GAS, ULTRA ZERO
GRADE WITH N₂ LESS THAN 0.05 PPM.**

4.2 Preliminary Power-Off Check List

Make the following checks of the installation before proceeding further into the start-up procedure:

1. Check to see that the sample and supporting gas installation is in accordance with the specifications called for in the installation and application sections of the manual (Chapter 3). Be sure that the supporting gases are of the proper composition, are leak-free, and are connected to the correct fittings at the rear of the analyzer.
2. Check to see that the electrical installation conforms to the instructions contained in the installation section (Chapter 3) and on the input-output diagram.
3. Open the door and check to see that the printed circuit boards and cables are firmly seated in their respective sockets.
4. Confirm that recorder and alarm connections are properly made.

4.3 Activating the Support Gases

Set the carrier gas source regulator in the range of 40-60 psig using the pressure adjustment on the front panel. Adjust the sample gas pressure to 20 psig. With sample gas flowing, set the sample flowmeter to a flow between 0.3-1.0 SCFH. Once the proper flow is established, shut off the sample flow.

Make sure that the span gas is set to 20 psig. Feed span gas to the analyzer (see Section 4.4.5). Gas switching can also be handled through the auto cal valves (if the option is added), and this can also be manually activated as described in Section 4.4.5. Observe that the analyzer sample flow meter reads from 0.3 to 1.0 SCFH when span gas is flowing.

Shut off the span gas. The analyzer is now ready to be configured for your application.

4.4 Analyzer Operation

Although the Model 4060-PED has been programmed for your application at the factory, it can be further configured at the operator

level. Depending on the specifics of the application, this might include all or a set of the following procedures:

1. Setting system parameters
 - Establish a security password, if desired, requiring operator to log in.
 - Establish and start an automatic calibration cycle (if equipped with the optional auto cal module).
2. Routine operation.
 - Calibrate the instrument.
 - Choose auto ranging or select a fixed range of analysis.
 - Set alarm setpoints and modes of alarm operation.
3. Special functions setup.
 - Calibrate analog output, select analog output source.

Procedures for accessing and/or changing parameters as well as analyzer operation are detailed in the sections to follow. In general, the sequence of menus available on screen follows a logical course for setup and operation. It is not required, however to follow this sequential path. The user could, for instance, go directly to set an analysis range and then program an offset to the current output for matching a range on the user's recording device. The only exception to this is when the instrument is powered up. It will go through a warm-up period, followed by a diagnostic self-test routine.

Caution: **ALARM SUPPRESSION:**



When an alarm condition occurs (see ALARMS), one or both of the messages, 'AL-1', and/or 'AL-2' will be displayed on the VFD while in the ANALYSIS SCREEN. At this time, the ENTER button may be pressed to acknowledge the alarm(s) in which case the alarms will be suppressed until the analysis value is next updated. This can result in a condition where the screen may be reporting a value that should cause an alarm, but until the analyzer again enters SAMPLE MODE, no alarm condition will reoccur.

4.4.1 Default Parameters

The versatility of this analyzer usually results in significant changes being made to parameters over the course of time to better suit a particular application. Occasionally processes change requiring alteration to alarms, filter settings etc. At some time, it may be beneficial to reset the analyzer to the default conditions as it was when shipped from the factory. Below is a listing of the default parameters used in configuring the typical Model 4060-PED instrument. Your specific application may require different settings. Refer to the *Addendum and Testing Results* section of Appendix B for any specific changes or recommendations that apply to your application.

Range/Application:	Refer to the <i>Addendum and Testing Results</i> section of Appendix B
Range:	Manual
Alarms:	Defeated, 20ppm, 50ppm, HI, NON-FAILSAFE, NON-LATCHING
Auto Span Timing:	Defeated, every 7 days, at 12 hours
Span:	80 ppm
Password:	TAI

4.4.2 Style Conventions

The following typeface conventions are used when referring to screen names, key presses and screen readout:

Screens:	Arial 12 pt. type in capital letters. Example: ANALYZE or MAIN screen or menu.
Key Presses:	<key> The particular keystroke to enter is placed between < and >. Example: <enter> or <escape> or <▲> (UP key) or <▼> (DOWN key). Only when the keystroke is to be entered will it be placed between the brackets. If discussing a

particular key it will be typed as text using all caps. Example: this is the ENTER key.

Screen Modes: Times New Roman 12 pt. italic.
Example: *Analysis Mode* or *Setup Mode*.

Screen Readout: Arial Narrow, 12 pt bold.
Example: AUTO CAL .

4.4.3 Navigation and Data Entry

Note: All menus time out after 15 (fifteen) seconds elapse with no button presses, the analyzer returns to the ANALYSIS SCREEN, if parameters have been altered but not saved (with the ENTER key), the alterations are lost.

Navigation and Data Entry is possible using 2 ARROW KEYS, the ENTER key, and the ESCAPE key. It is important to read and understand the MENU STRUCTURE section to fully understand navigation and data entry.

4.4.3.1 ARROW KEYS

Pressing the ARROW KEYS select menus and modifies values.

1. In the ANALYSIS SCREEN, the ARROW KEYS cause entry into the MAIN MENU.
2. When the selected option is a function on the MAIN MENU or any SUB MENU screen, the ARROW KEYS move to the next lower or upper menu.
3. If the selected option is a MODIFIABLE ITEM (value is flashing), The ARROW KEYS increment or decrement numeric values or toggle ON/OFF, YES/NO, or ENABLE/DISABLE type values.

4.4.3.2 ENTER

The ENTER key is used in several context-sensitive ways.

1. When the selected option is a function on the MAIN MENU or any SUB MENU screen, the function name appears **with an arrow next to it**. In some cases, the item in the menu is

the parent of another SUB MENU, in other cases, the item in the menu is the parent of a MODIFIABLE ITEM.

2. If the selected option is a MODIFIABLE ITEM, the ARROW KEYS are used to modify the value of the item. **A modifiable item is flashing**. The ENTER key is then used to accept the value and move you to the next field to continue programming.

4.4.3.3 ESCAPE

The ESCAPE key is used in several context-sensitive ways.

1. When displaying the analysis mode, the ESCAPE key temporarily clears any present alarms. However, if the alarm condition is still present, the alarm will re-occur when re-detected. Also, pressing the ESCAPE key clears the messages generated by incorrect gain settings (i.e. bad span, gain too high).
2. When the selected option is a function on the MAIN MENU or any SUB MENU screen (the menu name appears with a flashing arrow next to it), the ESCAPE key is used to return to the parent menu finally returning to the ANALYSIS SCREEN the function.
3. If the selected option is a modifiable item (value is flashing), The ESCAPE key is used to escape to the parent menu **without saving the value**. The value will revert to the original before modification (if any).

4.4.4 Menu Structure

The 4060-PED screen setup consists of several classes of screens and items. No item occupies more than 1 line. It is important to read and understand the NAVIGATION AND DATA ENTRY section to fully understand the menu structure.

1. The ANALYSIS SCREEN displays the analysis value, the range, the alarms (if any) and some information about what phase of analysis is occurring.
2. The MAIN MENU and SUB MENU screens have a flashing arrow on the left side indicating which item is being pointed to.

3. MODIFIABLE ITEM screens have a flashing value somewhere in the line.

4.4.4.1 MAIN MENUS

The MAIN MENU consists of 15 functions you can use to customize and check the operation of the analyzer. They are listed here with brief descriptions:

- SPAN: Set up and/or start a span calibration
- ALT-SPAN: Set up and/or start an alternate span calibration.
- MODEL: Displays Manufacturer, Model, and Software version of the instrument.
- SELF-TEST: The instrument performs a self-diagnostic routine to check the integrity of the power supply, output boards, cell and amplifiers.
- ALARMS: Used to set the alarm setpoints and determine whether each alarm will be active or defeated, HI or LO acting, and failsafe or not.
- RANGE: Used to set up three analysis ranges that can be switched manually.
- ANALOG-OUT ADJUST: Adjust the analog output with offset and scaling.
- LINEARIZATION: Linearization option.
- CHANGE STREAM: (optional feature) Controls a relay switch for using alternate gases. Has no effect during span mode (span gas relay setting used at that time).
- AUTO-CAL: Used to define and/or start an automatic calibration sequence. ***AUTO CAL is an optional feature not included in the standard configurations of the 4060-PED.***
- TIMING: Low level application specific timing parameters. Factory set. Do not change these.
- GROUP SETUP: Determines compound names, associated timing and measurement ranges. Do not change these.
- PSWD: Used to establish password protection or change the existing password.

- LOGOUT: Logging out prevents unauthorized tampering with the analyzer settings.
- STANDBY: Removes power to outputs and displays, but maintains power to internal circuitry.

Any function can be selected at anytime. Just scroll through the MAIN MENU with the DOWN/UP keys to the appropriate function, and ENTER it. The analyzer will immediately start that function, unless password restrictions have been assigned. (Password assignment is explained in Section 4.4.18).

4.4.5 Span

The SPAN function is used to calibrate the analyzer. Span can be performed either manually or automatically with the auto cal function if equipped.

The analyzer is calibrated using span gas with a known composition as described in Section 4.1. This section assumes that this gas has been properly prepared and connected and the line checked for leaks.

To initiate a span calibration:

<UP/DOWN >From the MAIN MENU, scroll down to the SPAN function.

<Enter> Press <Enter> to activate the SPAN function.

-> Span 80.00 ppm

Span Begin

The first line allows the user to modify the span target value.

The second line commences the span after the following query:

Begin Span:

ENTER-YES ESCAPE-NO

Pressing <Enter> enters the SPAN mode in the Sampling Phase. This is similar to the Analysis Mode both in the Sampling Phase and

Analysis Phase. The difference is that, at the end, the analyzer calculates the calibration constants rather than the standard concentration calculation. After both Sampling Phase and Analysis Phase are complete, the calculation is performed and the 40660-PED re-enters Analysis Mode.

4.4.6 ALT-SPAN

If a particular compound of interest is not contained in the span gas, another compound existing in the span gas can be used for the alternate calibration.

4.4.7 The Model Screen

The MODEL screen displays the model, and software version information. It is accessed via the MAIN MENU by scrolling (UP/DOWN > to MODEL and pressing <Enter>.

4.4.8 System Self-Diagnostic Test

The Model 4060-PED has a built-in self-diagnostic testing routine. Preprogramming signals are sent through the power supply, output board, preamp board and sensor circuit. The return signal is analyzed, and at the end of the test the status of each function is displayed on the screen, either as GOOD or BAD. If any of the functions fail, the System Alarm is tripped.

Note: The self diagnostics are run automatically by the analyzer whenever the instrument is turned on, but the test can also be run by the operator at will.

Note: The self diagnostics will interrupt analysis temporarily.

To initiate a self-test:

<UP/DOWN >From the MAIN MENU scroll to the SELF-TEST function.

<Enter> Activate the SELF-TEST function by pressing <Enter>. This brings up the SELF-TEST initialization screen.

Begin Self-Test?

ENTER=Yes ESCAPE=NO

<Enter or Escape> Start the diagnostic testing routine by pressing <Enter> or cancel out by pressing <Escape>.

If you pressed <Enter> the self-test routine will begin and after a few moments the results will appear onscreen. The module is functioning properly if it is followed by GOOD otherwise it is followed by BAD. In this case, please contact TAI Customer Service for an explanation of the problem.

To return the analyzer to the MAIN MENU, press <Enter> after the results screen.

If you pressed <Escape> you will be returned to the *Analyze Mode*.

4.4.9 The Alarms Function

The Model 4060-PED is equipped with two alarms and a system failure alarm relay. Each alarm relay has a set of form "C" contacts rated for 3 amperes resistive load at 250 VAC. See Figure in Chapter 3, *Installation* and/or the Interconnection Diagram included at the back of this manual for relay terminal connections. The alarm relay contacts are accessible to the user from 50-pin Equipment Connector. See Section 3.3.2.5 and Table 3-2.

The system failure alarm has a fixed configuration described in Chapter 3 *Installation*.

The concentration alarms can be configured from the ALARM function screen as follows:

-> AL-1 DEFEATED
AL-1 HIGH
AL-1 NON-FAILSAFE
AL-1 NON-LATCHING
AL-1 20.00 ppm
AL-2 ACTIVE
AL-2 LOW

AL-2 FAILSAFE

AL-2 LATCHING

AL-2 50.00 ppm

Note: For the purpose of example, Alarm 2 has been set differently than Alarm 1.)

Note: An alarm in 'alarm condition' is signaling that action must be taken such as correcting the alarm or the analysis concentration. If an active (not defeated) alarm has been set to HIGH at 20.0 ppb, and the analysis concentration is above that level, then the 'alarm condition' is occurring.

DEFEATED: If an alarm is defeated, its relay is de-energized, regardless of failsafe condition. A defeated alarm does not react to a transition over its trip point in either direction.

HIGH: If an alarm is set as HIGH, it will not create a new alarm condition (see latching) if the analysis concentration is below the trip point, if the analysis concentration is above the trip point, then an alarm condition will be created or maintained.

FAILSAFE: A non-defeated alarm that is in FAILSAFE mode *energizes* an alarm relay in a non-alarm condition and *de-energizes* an alarm relay in an alarm condition.

Note: Failsafe condition of an alarm is in software. This is not related to relays that have both normally-open and normally-closed terminals.

LATCHING: The latching property configures the alarm such that the user must manually relieve the alarm condition even though the concentration no longer violates the trip point of the alarm. So, if an alarm is NON-LATCHING, and the analysis concentration temporarily drifts above the trip point of a HIGH alarm, the alarm condition occurs only during the time the concentration is above the trip point. If that alarm were LATCHING, the alarm condition would persist (even though the concentration is no longer above the trip point), until the user released it.

RELEASING A LATCHED ALARM: When alarm conditions are present, the main analysis screen will have one or both of the following

messages: 'AL-1', 'AL-2' followed by the instruction 'ENT/ACK' . Pressing ENTER will release a latched alarm. That is, if there will not be an alarm condition until the analysis concentration is again violating the trip point. Furthermore, the alarms will be suppressed until the analysis value is updated, so even though the screen may be reporting a value that should cause an alarm, until the analyzer again enters SAMPLE MODE, no alarm condition will reoccur.

TRIGGER POINT: This is the threshold at which an active alarm can enter into alarm condition. If an alarm is HIGH, ACTIVE, and set at 20.00 ppb, then when the analysis concentration is at or above 20.00 ppb an alarm condition is initiated or maintained.

CAUTION:



IT IS NOT GOOD PRACTICE TO SILENCE AN EXISTING ALARM BY SETTING THE ALARM ATTRIBUTE TO 'DEFEAT'. THE ALARM WILL NOT AUTOMATICALLY RETURN TO "ACTIVE" STATUS. IT MUST BE RESET BY THE OPERATOR. IF IT IS NOT RESET, YOUR PROCESS WILL BE RUNNING WITHOUT THE SAFEGUARDS THIS INSTRUMENT IS DESIGNED TO PROVIDE.

4.4.10 The Range Function

-> Range Select: Man

Man Rng: R1

R1: 0-1.00ppm

R2: 0- 10.00ppm

R3: 0- 100.00ppm

The value of the upper limit of the currently selected range (AUTO or MANUAL) affects the voltage and current of the analog outputs on the rear of the analyzer as well as contact closures indicating which range is current. The analog outputs from the 50 –pin Equipment connector (see Section 3.3.2.4 and Table 3-1) represent the proportion of the analysis concentration to the currently selected range limit.

MANUAL/AUTO RANGE SELECT: In Manual Range Select, the range indicated on the second line 'Man Rng:' is maintained as the current range of operation. In Auto Range select, the software determines the smallest range whose limit is larger than the analysis concentration. Automatic Range selection in Auto Range is governed by hysteresis such that the concentration must fall below 90% of the limit of the next smaller range before the current range will be set to the lower range.

RANGE LIMITS: Ranges may be set as low as 1.00 ppm and as high as 100.0 ppm. Range 3 can only be set at a value greater than Range 2. Range 2 can only be set at a value greater than Range 1.

4.4.11 Analog Output Adjustment

The software in this instrument provides a way to enter to manage the analog output of the analyzer. To access the offset function:

<**UP/DOWN**> From the MAIN MENU, scroll to the ANALOG ADJUST function using the UP/DOWN keys.

<**Enter**> Pressing <Enter> activates the function and takes you to the next screen.

-> CH1 Offset

CH1 Gain

CH1 (Wave, Id for Ch2, or Group Output)

CH1 (Select Groups)

CH2 (Wave, Id for Ch2, or Group Output)

CH2 (Select Groups)

4.4.12 Linearization

Not applicable to the 4060-PED configuration.

4.4.13 Changing Stream

Affects the relay on the rear panel that controls which gas is allowed to flow to the column and detector.

When the instrument has electronically controlled calibration valves (option), the gas stream can be switched here. You can flow span, sample (or zero gas) without entering the calibration mode in order to check instrument response. During a span calibration, the span stream is activated. After a span calibration, the sample stream is activated regardless of what was set before the span.

4.4.14 Setting up an AUTO-CAL

The Series 4060-PED Analyzer can be fitted with an auto calibration module as an option. This feature provides automatic switching of sample and calibration gases and allows the operator to program calibration events to occur automatically

Note: If your instrument is not fitted with an auto cal module, the auto cal screens will still appear on the display but will be non-functional.

Note: Before setting up an AUTO CAL, be sure you understand the Span functions as described in Section 4.4.5, and follow the precautions given there. Auto Span performs a span calibration using the target span value set in the Span feature menu.

Note: If you require highly accurate AUTO CAL timing, use external AUTO CAL control where possible. The internal clock in the Model 4060-PED is accurate to 2-3 %. Accordingly, internally scheduled calibrations can vary 2-3 % per day.

To setup an auto cal cycle for a span event to occur in a certain number of days/hours:

From the Analysis Screen, press the UP or DOWN key to enter the *Setup Mode*. The VFD will display the first 2 lines of functions available.

-> AUTO CAL

PASSWORD

<**UP/DOWN**> If the arrow is not adjacent to the AUTO CAL menu item, use the UP/DOWN keys to move the arrow to the proper position.

<**Enter**> Press <Enter> to activate the function and move you to the next screen.

Here are the auto cal parameters (with an example of data). The underlined items are modifiable (but not underlined in the actual display):

-> AS:3d 20h
AUTO SPAN Enabled
Span in 11 days
Span in 6 hours

Note: For instruction on how to set the parameters, please refer to the Data Entry section.

The first line tells how soon the next automatic span will occur. Pressing <Enter> on this line has no effect.

The second line Enables/Disables the Auto Span. When the Auto Span is enabled, the values in the first line count down to zero, at which time Analysis is aborted and a Span Cycle is started in the Sample Phase (See Theory of Operation).

When the Auto Span is disabled, the countdown is halted, but the Days and Hours remain and will commence countdown if the Auto Span is re-enabled.

The 3rd and 4th lines modify the days and hours until the next Auto Span occurs. When these are changed and <Enter> is pressed, the Auto Span is re-set to occur according to the number of Days/Hours set. The first line will reflect the new count down.

4.4.15 Timing

Timing controls the parameters of the valve and data acquisition. It is specific to the setup of the instrument and must be determined at the factory or TAI trained personnel. Refer to the *Addendum and Testing Results* section of Appendix B for the specific timing settings used for your system and application. Do not change these values unless directed by Customer Service at TAI. For further information please contact TAI Customer Service.

4.4.16 Group Setup

Group Setup assigns to each compound a name, a range given in Range settings and an associated peak window that is determined in Timing settings. These values should not be modified unless directed by TAI customer Service.

4.4.17 Serial Mode

With this function, the user can choose the message format that emanates from the RS-232 port. Table 4-1 gives the values required for this alternative implementation.

There are four formats to choose from:

- STD
- DETCT
- Profi
- Query

4.4.17.1 STD

This is the standard message format and is emitted once every two seconds. The following is an example of this format:

```
*****  
PRO 5.4ppm R1 AL-2  
BNZ 15.42% R3 AL-2  
*****
```

4.4.17.2 DETCT

This format is used when interfacing with a computer that has GC software installed for diagnostic purposes. The following is an example of this format:

```
*****
S00 B1: 002228 B2: 002230 V: 00123)
S01 B1: 002228 B2: 002230 V: 00345)
PRO 5.4ppm
BNZ 15.42%
INIT B
*****
```

4.4.17.3 PROFIBUS

This format is used with analyzers that are configured to interface with a Teledyne Valve Box through the RS-232 port. Profibus communication requires different settings from the standard values as listed in Table 3-9. Table 4-1 gives the RS-232 settings required for Profibus.

Table 4-1: RS-232 Values

Parameter	Setting
Baud	9600
Byte	8 bits
Parity	None
Stop Bits	1
Message Interval	0.5 seconds

Note that the baud rate is different from the standard setting. To change the baud rate you must alter the position of the dipswitch 1 and 2 on the main PC board. For 9600 baud, move dipswitch 1 to ON and dipswitch 2 to OFF.

4.4.17.4 QUERY

This format is selected when sending out specific commands from a computer to extract information.

Contact TAI for more information on these alternative communication modes

4.4.18 Password Protection

Before a unique password is assigned, the system assigns TAI by default. If the password is the default, it will be displayed automatically. The operator just presses <Enter> from the any of the MAIN MENU items to be allowed access to that item's sub menu. If the password has previously been changed from the default then the initial display will be 'A' 'A' 'A', and the correct letters must be input.

If user has LOGGED OUT, then only the following SUB MENU procedures may be executed:

1. PASSWORD
2. LOGOUT (which only repeats the logout)
3. MODEL

Note however, that the instrument can still be used for analysis without entering the password. To defeat security the password must be entered .

Note: If you use password security, it is strongly advised to keep a copy of the password in a separate, safe location. If the password is lost and security is enabled, the analyzer must be cold-booted. Cold booting invalidates parameters necessary for correct operation so they must be re-entered.

ENTERING A PASSWORD

To install a new password or change a previously installed password, you must key in and ENTER the old password first. If the default password is in effect it will be displayed as the default gausses for each letter, pressing <Enter> for each letter of the password will enter the default password for you.

To enter a password:

<any key> From the ANALYSIS SCREEN Enter MAIN MENU setup by pressing an UP/DOWN KEY.

<UP/DOWN >Use the UP or DOWN key to scroll to

PASSWORD

AUTO CAL

-> PASSWORD

<Enter> Press <Enter> to activate the password function. Either the default TAI password or AAA place holders for an existing password will appear on screen.

ENTER PASSWORD SCREEN

Enter a Password

'T' 'A' 'I'

<UP/DOWN >Use the UP/DOWN keys to change the letters to the proper password.

<Enter> Press <Enter> to advance to the next letter

<Enter> The last <Enter> enters the password.

<Escape> Steps back to the previously entered letter or, if on the first letter, returns to the MAIN MENU.

If the correct password has been entered the 4060-PED now allows access to all the SUBMENU items.

The 4060-PED next presents the CHANGE PASSWORD screen.

CHANGE PASSWORD SCREEN

-> Change Password

- <Escape>** Press <Escape> to return to the MAIN MENU, you are now logged in and have access to ALL SUBMENU items.
- <Enter >** Press <Enter> to change the password.

ENTER NEW PASSWORD SCREEN

Enter a new Password

'T' 'A' 'I'

- <UP/DOWN >**Use the UP/DOWN keys to change the letters to the new password.
- <Enter>** Press <Enter> to advance to the next letter
- <Enter>** The last <Enter> moves to the REPEAT PASSWORD ENTRY screen.
- <Escape>** Steps back to the previously entered letter or, if on the first letter, returns to the CHANGE PASSWORD menu.

REPEAT PASSWORD ENTRY SCREEN

Reenter a new Password

'A' 'A' 'A'

Note that the new password has been replaced by 'A' as placeholder characters. This is to ensure that the wrong password is not mistakenly entered.

- <UP/DOWN >**Use the UP/DOWN keys to reenter the letters of the new password.
- <Enter>** Press <Enter> to advance to the next letter
- <Enter>** If the repeated password matches the previously entered new password, the new password is set, the 4060-PED

resumes the ANALYSIS SCREEN after displaying a brief message 'Password Changed'.

<Escape> Steps back to the previously entered letter or, if on the first letter, returns to the CHANGE PASSWORD menu.

Note: If you log off the system using the LOGOUT function in the MAIN MENU, you will now be required to reenter the password to gain access to most menus.

4.4.19 Logging Out

The LOGOUT function provides a convenient means of leaving the analyzer in a password protected mode without having to shut the instrument off. By entering LOGOUT, you effectively log off the instrument leaving the system parameters protected until the password is reentered. The system will continue analysis, however.

To log out:

<UP/DOWN >From the MAIN MENU scroll to field of LOGOUT function.

<Enter> Press <Enter> to logout
The screen will display the message:

Restrict Access?

ENTER=Yes ESCAPE=NO

Pressing <Enter> will logout the current user and protect the system from unauthorized changes to parameters.

If user has LOGGED OUT, then only the following SUB MENU procedures may be executed:

1. PASSWORD
2. LOGOUT (which only repeats the logout)
3. MODEL

Note however, that the instrument can still be used for analysis without entering the password. To defeat security the password must be entered .

4.4.20 Standby

This function allows you to place the instrument in STANDBY.

CAUTION: **STANDBY SHUTS DOWN POWER TO THE DISPLAYS ONLY. INTERNAL CIRCUITS ARE STILL ENERGIZED AND ELECTRICAL SHOCK HAZARD STILL EXISTS.**



To place the instrument in STANDBY status:

<**UP/DOWN**> From the MAIN MENU, scroll to the STANDBY function using the UP/DOWN keys.

<**Enter**> Pressing <Enter> places the instrument in STANDBY.

To exit STANDBY, scroll again to the STANDBY function and press <Enter> again.

Maintenance & Troubleshooting

5.1 Overview and Safety Information

WARNING: *DANGEROUS HIGH VOLTAGES EXIST INSIDE THIS INSTRUMENT.*



THERE ARE NO USER SERVICEABLE PARTS WITHIN THE COVER ON THE INSIDE OF THE DOOR, OR INSIDE THE DETECTOR CHAMBER. WORK IN THESE AREAS MUST BE PERFORMED BY AUTHORIZED AND TRAINED PERSONNEL ONLY.

BEFORE STARTING ANY OF THESE MAINTENANCE AND TROUBLESHOOTING PROCEDURES, READ THE CAUTIONS AND WARNINGS INCLUDED IN THE SECTION TITLED "ADDITIONAL SAFETY WARNINGS". PAY SPECIFIC ATTENTION TO THE PROCEDURES FOR REMOVAL OF INTERNAL INACCESSIBLE SHOCK HAZARDS. IF THE INSTRUMENT MUST BE TURNED ON DURING ANY OF THESE MAINTENANCE AND TROUBLESHOOTING PROCEDURES, BE CAREFUL AND WORK WITH THE ONE HAND RULE:

Work with one hand only.

Keep the other hand free without contacting any other object. This reduces the possibility of a ground path through the body in case of accidental contact with hazardous voltages.

CAUTION: *MANY OF THE ELECTRICAL PARTS WITHIN THE ANALYZER ARE SUSCEPTIBLE TO DAMAGE FROM ELECTROSTATIC DISCHARGE (ESD). USE ESD SAFE PROCEDURES WHEN HANDLING OR WORKING WITH ELECTRONIC COMPONENTS.*



If the analyzer is suspected of incorrect operation, always evaluate performance with zero (pure hydrogen) or span gas flowing in the

sample path. Never attempt to evaluate performance on sample gas. If analyzer sensitivity is questionable, use the span gas since the composition is known and can be compared with the display. For all other evaluations, use the zero gas and low range for maximum sensitivity. The important consideration is to control as many variables as possible. Using cylinder-supplied gases of known nitrogen content eliminates the possibility of introducing an unknown variable.

Do not overlook the seemingly obvious. Check to see that power is available for the instrument (and of the proper voltage, etc.), and that connections are correct. Also verify that support/calibration gases are not depleted.

5.2 Temperature Control Electronic Check

If the heating circuit fails, the output of the analyzer will tend to drift with changes in ambient temperature. Such a failure will be more evident in the low range. If the temperature environment surrounding the analyzer is closely regulated, failure in this circuit might go unnoticed after the initial failure. If the environment follows day and night temperature changes, the analyzer will show a diurnal, bi-directional drift when operated on zero gas. The magnitude of the drift will be a function of the temperature differential experienced by the analyzer. To check the circuit, employ the following procedure:

Consult the 4060-PED schematic and assembly drawings, as well as the temperature control PC board schematic and assembly drawings at the rear of the manual for circuit details and component placement.

An indicator light behind the analyzer door cycles on and off with the heating element; the light is on when the heater is on, and vice versa. Failure of the light to come on at all when the cell compartment is cold indicates a problem in the temperature sensing or control circuitry or the wiring that interconnects the thermistor to the circuit. If the light stays on constantly, but the compartment does not heat up, then a problem with the heating element or connecting wiring is indicated.

1. Check the sensing thermistor by measuring the resistance between its connecting wires. Disconnect one of the thermistor wires from terminal strip on the temperature controller board, P/N B30927, the wires out of the thermistor are yellow, and measure resistance between that wire and the remaining undisturbed terminal. Resistance of the thermistor varies with its surrounding temperature. A reading of between 10KOhms and



16Kohms at around 25°C may be measured. (Under very cold conditions, the resistance could be as high as 50KOhms; under hot conditions, just a few thousand ohms.) If the thermistor measures anywhere in this range, it is most likely OK. Otherwise, if the circuit is short or open, check the wires leading to the thermistor,

2. Check the heating element by measuring its resistance. Disconnect one of the heater wires from either terminal 2 or terminal 4 on the temperature control board P/N B30927, heater wires are black, and check the resistance between that wire and the remaining undisturbed terminal. If a reading of approximately 100 Ohms, then the heating element is most likely OK. If an open circuit is found, check the heater wires and a possible connector between the heater and temperature control board. If no problems are found, and the heater circuit is open, then replace the heater element.

Note: If any of the components located inside the isothermal chamber has failed, the instrument must be removed for service. If no problems are found with either the thermistor or the heater circuits, then replace the temperature control board.

5.3 Sampling System

If the procedures outlined above do not correct the problem, the fault must be related to the gas control system. Plugged or faulty regulators, plugged restrictors, or leaks within the system can cause erratic performance. TAI recommends that the factory or an authorized representative be contacted before attempting any repairs to the sample or supporting gas systems within the analyzer.

Appendix

A.1 Specifications and Initial Settings:

Range(s):	0-1 ppm, 0-10 ppm, 0-100 ppm nitrogen in hydrogen (std.). Refer to Addendum and Testing Results in Appendix B.
Power Requirements:	Refer to Addendum and Testing Results in Appendix B.
Signal Output:	Two analog channels: Channel 1: 0-1 VDC and isolated 4-20 mADC Channel 2: 0-1 VDC and isolated 4-20 mADC
Alarms:	Two Concentration Alarm 'C' Type relay contacts. User configurable. One System Alarm for AC power failure and flame out, fail safe, 'C' type relay contacts.
Calibration Contact:	Calibration Contact, 'A' Type Relay contact for span mode indication.
RS-232 Output:	Provided
Ambient Temp:	0 – 40° C. Install in a well ventilated area

A.2 Recommended Spare Parts List

QTY.	P/N	DESCRIPTION
1	C75825-A	MICRO-PROCESSOR PC BOARD
1	D687	SENSOR ASSY, PED WITH ELECT
1	C62371-A	DISPLAY PCB ASSY.
1	F77	FUSE, 6.25A (3 AG)
1	V1078	TEN-WAY VALVE
1	CP2408	PID TEMPERATURE CONTROLLER
1	B76445-S	COLUMN

IMPORTANT: Orders for replacement parts should include the part number and the model and serial number of the system for which the parts are intended.

Send orders to:

TELEDYNE *Analytical Instruments*

16830 Chestnut Street
City of Industry, CA 91748

Telephone: (626) 934-1500

Fax: (626) 961-2538

Web: www.teledyne-ai.com

or your local representative.

Email: ask_tai@teledyne.com



A.3 Drawing List

(Refer to the *Addendum and Testing Results* section of Appendix B for actual drawing list for your application.)

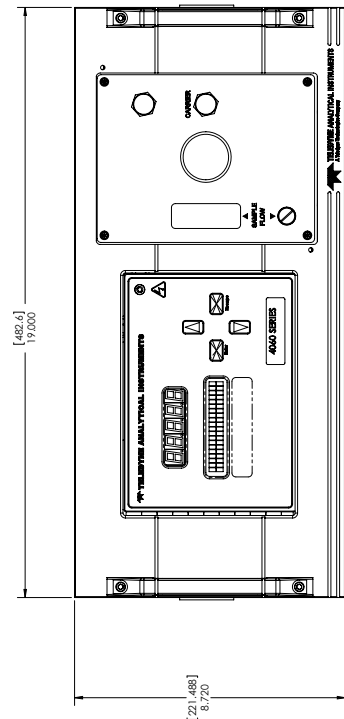
D88791	Outline Diagram
C86472	Piping Diagram

Appendix B

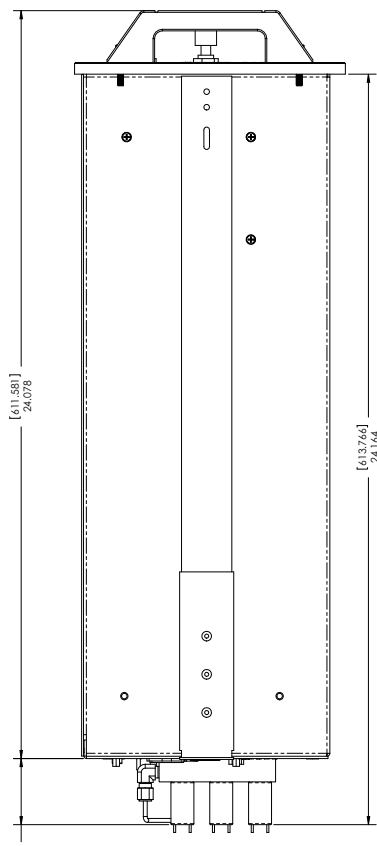
B1 Addendum and Testing Results

NOTES: UNLESS OTHERWISE SPECIFIED:
 1. INPUT/OUTPUT DATA CONNECTIONS:
 RS232C: 5 PIN DUB CONNECTOR.
 CONTROL DATA: 50 PIN DUBB CONNECTOR.
 2. ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
 3. AUTOVALVE MANIFOLD: OPTIONAL FEATURE.

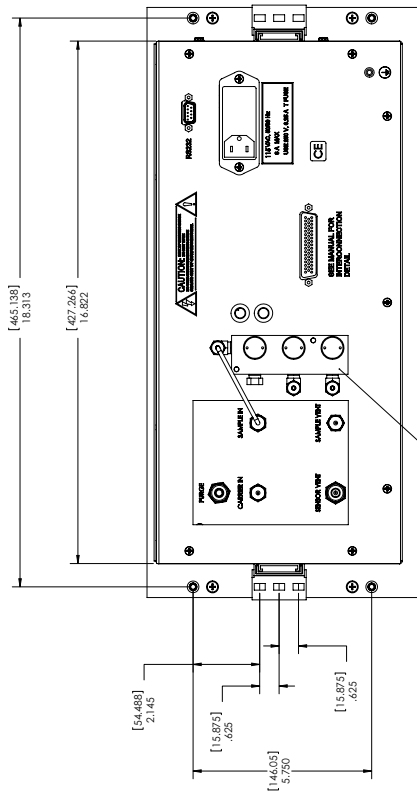
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0	INITIAL RELEASE	01/27/12	M.N.	-



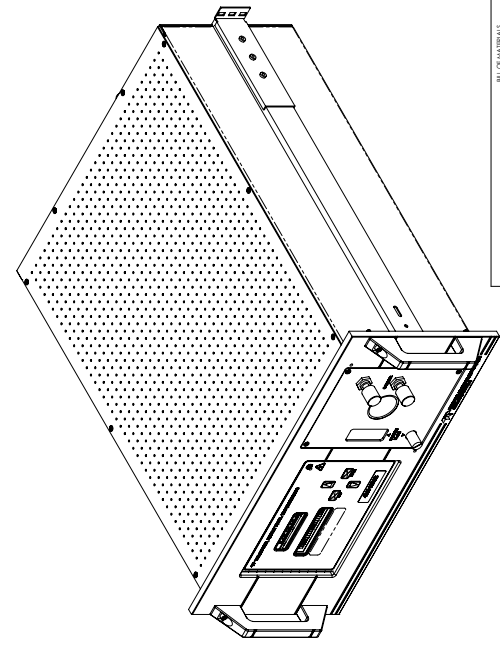
FRONT VIEW



SIDE VIEW



REAR VIEW



REV.	DESCRIPTION	DATE	APP.	REV. BY
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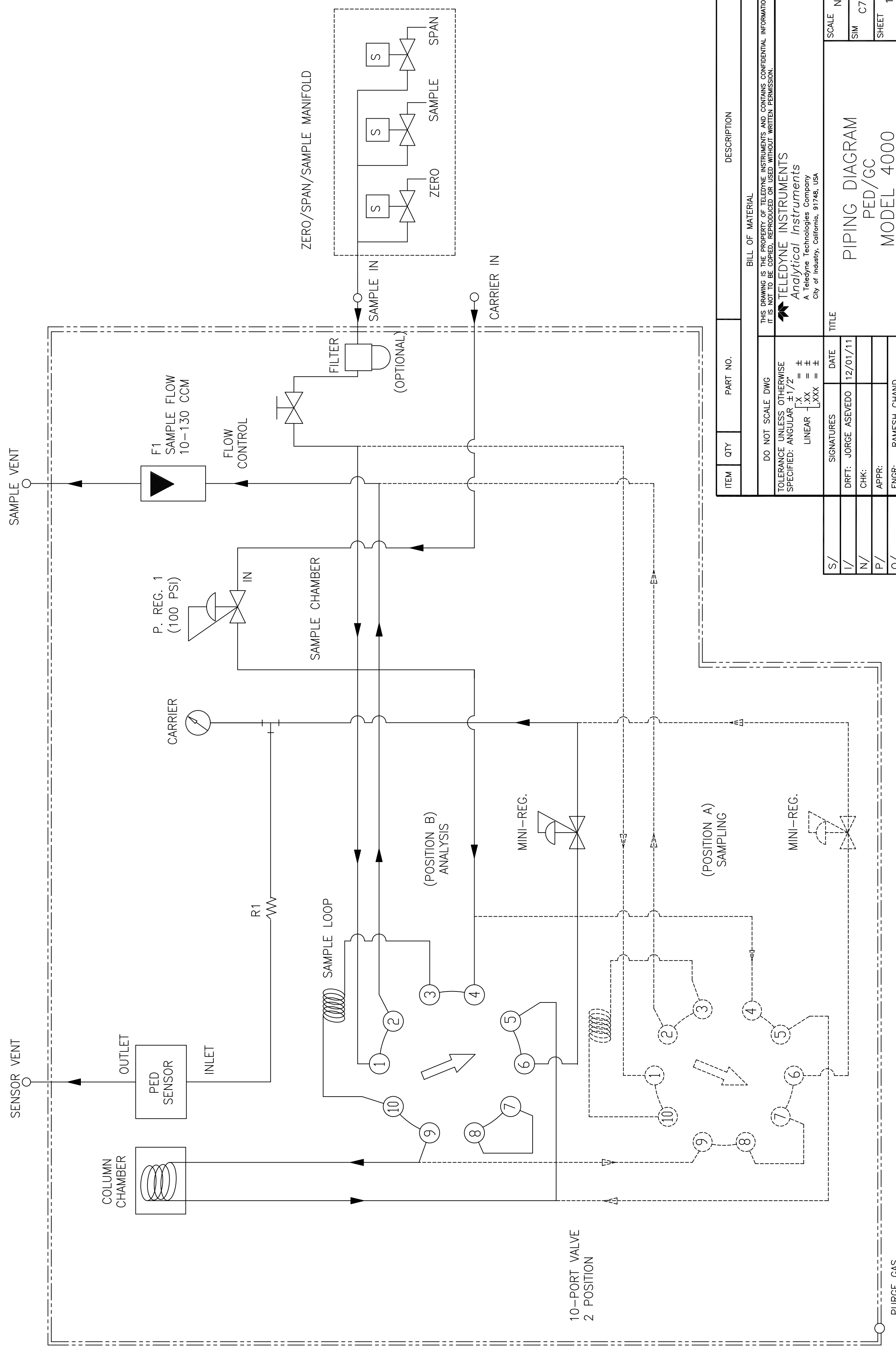
DATE OF SCALE DRAW	1/27/2012	DATE	1/27/2012
TITLE	OUTLINE DIAGRAM	SCALE	1:2
DESIGNED BY	JORGE ALVARADO	REV.	NONE
CHECKED BY	MARK MORTEN	REF.	109-11
APPR.	MARK MORTEN	REF.	109-11
DATE	1/27/2012	DATE	1/27/2012
PROJECT	TELEDYNE ANALYTICAL INSTRUMENTS	PROJECT	TELEDYNE ANALYTICAL INSTRUMENTS
DRAWING NO.	D88791	DRAWING NO.	D88791
REV.	0	REV.	0

TELEDYNE ANALYTICAL INSTRUMENTS
 Teledyne Analytical Instruments
 PED/GC ANALYZER
 MODEL 4000 SERIES

DATE OF SCALE DRAW: 1/27/2012
 TITLE: OUTLINE DIAGRAM
 SCALE: 1:2
 DESIGNED BY: JORGE ALVARADO
 CHECKED BY: MARK MORTEN
 APPR.: MARK MORTEN
 DATE: 1/27/2012
 PROJECT: TELEDYNE ANALYTICAL INSTRUMENTS
 DRAWING NO.: D88791
 REV.: 0

NOTES: UNLESS OTHERWISE SPECIFIED.

REVISIONS			
REV.	DESCRIPTION	DATE	APP. BY
0	INITIAL RELEASE	12//01/11	RC



ITEM	QTY	PART NO.	DESCRIPTION
BILL OF MATERIAL			
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TELEDYNE INSTRUMENTS Analytical Instruments A Teledyne Technologies Company City of Industry, California, 91746, USA			
DO NOT SCALE DWG TOLERANCE UNLESS OTHERWISE SPECIFIED: ANGULAR ±1/2 LINEAR ±.XX ±.XX ±.XXX ±.XXX		DATE	TITLE
SIGNATURES		12/01/11	PIPING DIAGRAM
DRFT: JORGE ASEVEDO			PED/GC
CHK:			MODEL 4000
APPR:			
ENGR: RAMESH CHAND			
C.O.:			
REFERENCE		CAD ID C86472-0	DWG NO. C-86472
			SCALE NONE
			SIM C76068
			SHEET 1 OF 1
			REV 0