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**TELEDYNE ANALYTICAL INSTRUMENTS**

**Operation Manual**  
***Model 6400T***  
***UV Fluorescence SO<sub>2</sub> Analyzer***

Also supports operation of:

***Model 6400TU Analyzer***

***Model 6400TH Analyzer***

***Model 6200T Analyzer***

***Model 6200TU Analyzer***

when used in conjunction with:

6400TU addendum, PN 06840

6400TH addendum, PN 07265

6200T addendum, PN 07268

6400TU addendum, PN 06840, *and*  
6200T addendum, PN 07268

**TELEDYNE ANALYTICAL INSTRUMENTS (TAI)**

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TELEDYNE ANALYTICAL INSTRUMENTS

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12/01/2014



# EU DECLARATION OF CONFORMITY

This declaration of conformity is issued under the sole responsibility of the manufacturer

APPLICATION OF COUNCIL DIRECTIVE : 2014/34/EU

STANDARDS TO WHICH CONFORMITY IS DECLARED : EN 60079-0 : 2009 (IEC 60079-0 : 2007-10)  
EN 60079-2 : 2007 (IEC 60079-2 : 20007-02)

MANUFACTURER'S NAME : TELEDYNE ANALYTICAL INSTRUMENTS

MANUFACTURER'S ADDRESS : 16830 Chestnut Street  
City of Industry, CA 91748  
U.S.A.

TYPE OF EQUIPMENT : Total Sulfide Concentration in Gas

EQUIPMENT CLASS : Ex II 2 G Ex px IIC T3. Gb or  
Ex II 2 G Ex e px IIC T3. Gb

MODEL NUMBER : 6400TSG

I, THE UNDERSIGNED, HEREBY DECLARE THAT THE EQUIPMENT SPECIFIED ABOVE CONFORMS TO THE ABOVE STANDARD(S) PER 2014/34/EU and have been type-approved by Intertek Testing & Certification Limited, Intertek House, Cleeve Road, Leatherhead, Surrey, KT22 7SB. Intertek notified body identification number: 0359. Mark: Ex II 2 G. Code: Ex px IIC T3. Gb or Ex e px IIC T3 Gb.

EC Type Certificate Number: ITS11ATEX17425X

IECEX Certificate Number: IECEX ITS 12.0002X

SIGNATURE: 

FULL NAME: Roger Starlin

POSITION: QA Manager

Date: 7-27-18

PLACE: City of Industry, California

SIGNATURE: 

FULL NAME: Angel Alegria

POSITION: New Products Manager

Date: 7-27-18

PLACE: City of Industry, California



## Special Conditions for Safe Use

- The end user must supply a flow restriction device that limits the flow to the containment system as flows:
  - H<sub>2</sub> to 380 SCCM at 2 BarG max
  - CH<sub>4</sub> to 1.5 SLPM at 2 BarG max
- Temperatures at the cable entry point could exceed 70°C and 80°C at the branching point. Selection of cable must be appropriate for the ambient temperature range.
- Refer to drawing number D84709-7 or D92551 for correct replacement of cable entries.
- The manufacturer's operating and maintenance instructions shall always be followed.
- Internal battery to be replaced by the manufacturer only.
- Purge Control Unit (PCU) shall be running at 12 CFM (340 LPM) in continuous flow mode and installed in accordance with the X condition's of the PCU.
- Entries into the enclosure shall be metal and maintain IP40 Min.
- The enclosure doors are to remain padlocked during purge\pre-purge and normal purge cycles.



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### **Warranty**

This equipment is sold subject to the mutual agreement that it is warranted by us free from defects of material and of construction, and that our liability shall be limited to replacing or repairing at our factory (without charge, except for transportation), or at customer plant at our option, any material or construction in which defects become apparent within one year from the date of shipment, except in cases where quotations or acknowledgements provide for a shorter period. Components manufactured by others bear the warranty of their manufacturer. This warranty does not cover defects caused by wear, accident, misuse, neglect or repairs other than those performed by Teledyne or an authorized service center. We assume no liability for direct or indirect damages of any kind and the purchaser by the acceptance of the equipment will assume all liability for any damage which may result from its use or misuse.

We reserve the right to employ any suitable material in the manufacture of our apparatus, and to make any alterations in the dimensions, shape or weight of any parts, in so far as such alterations do not adversely affect our warranty.

### **Important Notice**

This instrument provides measurement readings to its user, and serves as a tool by which valuable data can be gathered. The information provided by the instrument may assist the user in eliminating potential hazards caused by his process; however, it is essential that all personnel involved in the use of the instrument or its interface be properly trained in the process being measured, as well as all instrumentation related to it.

The safety of personnel is ultimately the responsibility of those who control process conditions. While this instrument may be able to provide early warning of imminent danger, it has no control over process conditions, and it can be misused. In particular, any alarm or control systems installed must be tested and understood, both as to how they operate and as to how they can be defeated. Any safeguards required such as locks, labels, or redundancy, must be provided by the user or specifically requested of Teledyne at the time the order is placed.

Therefore, the purchaser must be aware of the hazardous process conditions. The purchaser is responsible for the training of personnel, for providing hazard warning methods and instrumentation per the appropriate standards, and for ensuring that hazard warning devices and instrumentation are maintained and operated properly.

Teledyne Analytical Instruments, the manufacturer of this instrument, cannot accept responsibility for conditions beyond its knowledge and control. No statement expressed or implied by this document or any information disseminated by the manufacturer or its agents, is to be construed as a warranty of adequate safety control under the user's process conditions.

### **Trademarks**

All trademarks, registered trademarks, brand names or product names appearing in this document are the property of their respective owners and are used herein for identification purposes only.

## **ABOUT TELEDYNE ANALYTICAL INSTRUMENTS (TAI)**

TELEDYNE ANALYTICAL INSTRUMENTS (TAI) is a worldwide market leader in the design and manufacture of precision analytical instrumentation used for air quality monitoring, continuous emissions monitoring, and specialty process monitoring applications. TAI introduced a complete line of Air Quality Monitoring (AQM) instrumentation, which comply with the United States Environmental Protection Administration (EPA) and international requirements for the measurement of criteria pollutants, including CO, SO<sub>2</sub>, NOX and Ozone.

Since 1988 TAI has combined state-of-the-art technology, proven measuring principles, stringent quality assurance systems and world class after-sales support to deliver the best products and customer satisfaction in the business.

For further information on our company, our complete range of products, and the applications that they serve, please visit [www.teledyne-ai.com](http://www.teledyne-ai.com) or contact [ask\\_tai@teledyne.com](mailto:ask_tai@teledyne.com).



## IMPORTANT SAFETY INFORMATION

Important safety messages are provided throughout this manual for the purpose of avoiding personal injury or instrument damage. Please read these messages carefully. Each safety message is associated with a safety alert symbol and placed throughout this manual and inside the instrument. The symbols with messages are defined as follows:



**WARNING:** Electrical Shock Hazard



**HAZARD:** Strong oxidizer



**GENERAL WARNING/CAUTION:** Read the accompanying message for specific information.



**CAUTION:** Hot Surface Warning



**Do Not Touch:** Touching some parts of the instrument without protection or proper tools could result in damage to the part(s) and/or the instrument.



**Technician Symbol:** All operations marked with this symbol are to be performed by qualified maintenance personnel only.



**Electrical Ground:** This symbol inside the instrument marks the central safety grounding point for the instrument.



### CAUTION GENERAL SAFETY HAZARD

The 6400T Analyzer should only be used for the purpose and in the manner described in this manual. If you use the 6400T in a manner other than that for which it was intended, unpredictable behavior could ensue with possible hazardous consequences.

**NEVER** use any gas analyzer to sample combustible gas(es).

#### Note

Technical Assistance regarding the use and maintenance of the 6400T or any other TAI product can be obtained by contacting Teledyne Analytical Instruments's Customer Service Department:

Email: [ask\\_tai@teledyne.com](mailto:ask_tai@teledyne.com)

or by accessing various service options on our website at <http://www.teledyne-ai.com/>.

## CONSIGNES DE SÉCURITÉ

Des consignes de sécurité importantes sont fournies tout au long du présent manuel dans le but d'éviter des blessures corporelles ou d'endommager les instruments. Veuillez lire attentivement ces consignes. Chaque consigne de sécurité est représentée par un pictogramme d'alerte de sécurité; ces pictogrammes se retrouvent dans ce manuel et à l'intérieur des instruments. Les symboles correspondent aux consignes suivantes :



**AVERTISSEMENT** : Risque de choc électrique



**DANGER** : Oxydant puissant



**AVERTISSEMENT GÉNÉRAL / MISE EN GARDE** : Lire la consigne complémentaire pour des renseignements spécifiques



**MISE EN GARDE** : Surface chaude



**Ne pas toucher** : Toucher à certaines parties de l'instrument sans protection ou sans les outils appropriés pourrait entraîner des dommages aux pièces ou à l'instrument.



**Pictogramme « technicien »** : Toutes les opérations portant ce symbole doivent être effectuées uniquement par du personnel de maintenance qualifié.



**Mise à la terre** : Ce symbole à l'intérieur de l'instrument détermine le point central de la mise à la terre sécuritaire de l'instrument.

### MISE EN GARDE



**Cet instrument doit être utilisé aux fins décrites et de la manière décrite dans ce manuel. Si vous utilisez cet instrument d'une autre manière que celle pour laquelle il a été prévu, l'instrument pourrait se comporter de façon imprévisible et entraîner des conséquences dangereuses.**

**NE JAMAIS utiliser un analyseur de gaz pour échantillonner des gaz combustibles!**



## WARRANTY

### ATTENTION

-----  
**AVOID WARRANTY INVALIDATION**

Failure to comply with proper anti-Electro-Static Discharge (ESD) handling and packing instructions and Return Merchandise Authorization (RMA) procedures when returning parts for repair or calibration may void your warranty. For anti-ESD handling and packing instructions please refer to "Packing Components for Return to Teledyne Analytical Instruments's Customer Service" in the Primer on Electro-Static Discharge section of this manual, and for RMA procedures please refer to our Website at <http://www.teledyne-ai.com> under Customer Support > Return Authorization.

-----

## ABOUT THIS MANUAL

Presented here is information regarding the documents that are included with this manual (Structure), its history of release and revisions (Revision History), how the content is organized (Organization), and the conventions used to present the information in this manual (Conventions Used).

### STRUCTURE

This 6400T manual, PN 06807, is comprised of multiple documents, assembled in PDF format, as listed below.

Part No.	Rev	Name/Description
06807	B	Operation Manual, 6400T UV Fluorescence SO2 Analyzer
05036	E	Appendix A, Menu Trees and related software documentation
06845	A	Spare Parts List (in Appendix B of this manual)
04526	S	Recommended Spares Stocking Levels (in Appendix B of this manual)
04357	A	AKIT, Expendables, basic (in Appendix B of this manual)
01475	A	AKIT, Expendables, IZS (in Appendix B of this manual)
04728	A	AKIT, Spares (in Appendix B of this manual)
04796	E	Appendix C, Repair Form
06908	A	Interconnect Diagram (in Appendix D of this manual)
069080100	A	Interconnect Table (in Appendix D of this manual)
Schematics (in Appendix D of this manual)		
04354	D	PCA, 04003, Pressure Flow Sensor Board
04524	D	PCA, 04522, Relay Card
04181	H	PCA, 04180, PMT Preamp
05064	C	PCA, 05063, Dual UV Detector
04693	E	PCA, 04692, UV Lamp Driver
04932	C	PCA, Thermo-Electric Cooler Driver
04468	B	PCA, 04467, Analog Output Isolator
05803	B	SCH, PCA 05802, MOTHERBOARD, GEN-5
06698	D	SCH, PCA 06670, INTRFC, LCD TCH SCRN,
06882	B	SCH, LVDS TRANSMITTER BOARD
06731	B	SCH, AUX-I/O BOARD

**Note**

**We recommend that this manual be read in its entirety before any attempt is made to operate the instrument.**

## ORGANIZATION

This manual is divided among three main parts and a collection of appendices at the end.

**Part I** contains introductory information that includes an overview of the analyzer, specifications, descriptions of the available options, installation and connection instructions, and the initial calibration and functional checks.

**Part II** comprises the operating instructions, which include initial functional checks and calibration, basic, advanced and remote operation, advanced calibration, diagnostics, testing, and ends with specifics of calibrating for use in EPA monitoring.

**Part III** provides detailed technical information, starting with maintenance, troubleshooting and service, followed by principles of operation, Frequently Asked Questions (FAQs) and a glossary. It also contains a special section dedicated to providing information about electro-static discharge and protecting against its consequences.

The appendices at the end of this manual provide support information such as, version-specific software documentation, lists of spare parts and recommended stocking levels, and schematics.

## CONVENTIONS USED

In addition to the safety symbols as presented in the *Important Safety Information* page, this manual provides *special notices* related to the safety and effective use of the analyzer and other pertinent information.

**Special Notices** appear as follows:

**ATTENTION**

-----  
**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**

**This special notice provides information to avoid damage to your instrument and possibly invalidate the warranty.**  
-----

**IMPORTANT**

-----  
**IMPACT ON READINGS OR DATA**

**Could either affect accuracy of instrument readings or cause loss of data.**  
-----

**Note**

-----  
**Pertinent information associated with the proper care, operation or maintenance of the analyzer or its parts.**  
-----

## REVISION HISTORY

This section provides information regarding changes to this manual.

<b>2011, August 22, 6400T Manual, PN06807 Rev B</b>				
<b>Document</b>	<b>PN</b>	<b>Rev</b>	<b>DCN</b>	<b>Change Summary</b>
Top Assy Manual	06807	B	6192	Administrative Updates, i.e., reorganized structure and renamed sections: <ul style="list-style-type: none"> <li>• Gathered communications setup and operation into one group (Section 6).</li> <li>• Renamed Part III from “Technical Information” to “Maintenance and Service”.</li> <li>• Renamed “Troubleshooting and Repair” to “Troubleshooting and Service”.</li> <li>• Renamed section “Principles of operation” to “Principles of Operation”.</li> <li>• Moved “Principles of Operation” section after “Maintenance” and “Troubleshooting and Service” sections.</li> </ul> Replaced Appendix A Menu Trees 05036 Rev D with Rev E. Replaced Appendix D Aux I/O Board schem 06731 Rev A with Rev B.
<b>2010, September 7, 6400T Manual, PN06807 Rev A, DCN5834, Initial Release</b>				

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**PART I**  
**GENERAL INFORMATION**

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# 1. INTRODUCTION, FEATURES AND OPTIONS

This section provides an overview of the Model 6400T Analyzer, its features and its options, followed by a description of how this user manual is arranged.

## 1.1. 6400T OVERVIEW

The Model 6400T (also referred to as 6400T) UV Fluorescence SO<sub>2</sub> Analyzer is a microprocessor controlled analyzer that determines the concentration of sulfur dioxide (SO<sub>2</sub>), in a sample gas drawn through the instrument's sample chamber where it is exposed to ultraviolet light, which causes any SO<sub>2</sub> present to fluoresce. The instrument measures the amount of fluorescence to determine the amount of SO<sub>2</sub> present in the sample gas.

The 6400T's exceptional stability is achieved with the use of an optical shutter to compensate for sensor drift and a reference detector to correct for changes in UV lamp intensity. Additionally an advanced optical design combined with a special scrubber, called a "kicker" that removes hydrocarbons (which fluoresces similarly to SO<sub>2</sub>) prevents inaccuracies due to interferents.

Calibration of the instrument is performed in software which stores SO<sub>2</sub> concentration measurements made gas with when specific, known concentrations of SO<sub>2</sub> are supplied to the analyzer. The microprocessor uses these calibration values along with other performance parameters such as the sensor offset, UV lamp intensity and the amount of stray light present and measurements of the temperature and pressure of the sample gas to compute the final SO<sub>2</sub> concentration.

Built-in data acquisition capability, using the analyzer's internal memory, allows the logging of multiple parameters including averaged or instantaneous concentration values, calibration data, and operating parameters such as pressure and flow rate. Stored data are easily retrieved through the serial port or optional Ethernet port via our AICOM software or from the front panel, allowing operators to perform predictive diagnostics and enhanced data analysis by tracking parameter trends. Multiple averaging periods of one minute to 365 days are available for over a period of one year.

## 1.2. FEATURES

The features of your 6400T UV Fluorescence Sulfur Dioxide Analyzer include:

- LCD Graphical User Interface with capacitive touch screen
- Ranges, 0-50 ppb to 0-20,000 ppb, user selectable
- Dual ranges and auto ranging
- Microprocessor control for versatility

- Multi-tasking software to allow viewing test variables while operating
- Continuous self checking with alarms
- Bi-directional USB, RS-232, and 10/100Base-T Ethernet ports for remote operation (optional RS-485)
- Front panel USB ports for peripheral devices
- Digital status outputs to indicate instrument operating condition
- Adaptive signal filtering to optimize response time
- Temperature and Pressure compensation
- Internal Zero and Span check (optional)
- Internal data logging with 1 min to 365 day multiple averages
- Critical flow orifices to provide flow stability

### 1.3. 6400T DOCUMENTATION

In addition to this operation manual (part number 06807), two other manuals are available for download from Teledyne Analytical Instruments's website at <http://www.teledyne-ai.com/manuals/>, to support the operation of this instrument:

- AICOM software manual, part number 03945
- DAS Manual, part number 02837

### 1.4. OPTIONS

The options available for your analyzer are presented in Table 1-1 with name, option number, a description and/or comments, and if applicable, cross-references to technical details in this manual, such as setup and calibration. To order these options or to learn more about them, please contact the Sales department of Teledyne Analytical Instruments at:

TOLL-FREE:	888-789-8168
TEL:	(626) 934-1500
FAX:	(626) 961-2538
E-MAIL:	<a href="mailto:ask_tai@teledyne.com">ask_tai@teledyne.com</a>
WEB SITE:	<a href="http://www.teledyne-ai.com/">http://www.teledyne-ai.com/</a>

Table 1-1: Analyzer Options

OPTION	OPTION NUMBER	DESCRIPTION/NOTES	REFERENCE
<b>Pumps</b>		<b>Pumps meet all typical AC power supply standards while exhibiting same pneumatic performance.</b>	
	10A	External Pump 100V - 120V @ 60 Hz	N/A
	10B	External Pump 220V - 240V @ 50 Hz	N/A
	10C	External Pump 220V - 240V @ 60 Hz	N/A
	10D	External Pump 100V – 12V @ 50 Hz	N/A
	10E	External Pump 100V @ 60 Hz	N/A
	11B	Pumpless, internal or external Pump Pack	N/A
	13	High Voltage Internal Pump 240V @ 50Hz	N/A
<b>Rack Mount Kits</b>		<b>Options for mounting the analyzer in standard 19” racks</b>	
	20A	Rack mount brackets with 26 in. chassis slides	N/A
	20B	Rack mount brackets with 24 in. chassis slides	N/A
	21	Rack mount brackets only (compatible with carrying strap, Option 29)	N/A
	23	Rack mount for external pump pack (no slides)	N/A
<b>Carrying Strap/Handle</b>		<b>Side-mounted strap for hand-carrying analyzer</b>	
	29	<p>Extends from “flat” position to accommodate hand for carrying.                      Recesses to 9mm (3/8”) dimension for storage.                      Can be used with rack mount brackets, Option 21.                      Cannot be used with rack mount slides.</p> <p style="text-align: center;"><b>CAUTION</b>                      General Safety Hazard</p> <p><b>A FULLY LOADED 6400T WITH VALVE OPTIONS WEIGHS ABOUT 18 KG (40 POUNDS).</b></p> <p><b>TO AVOID PERSONAL INJURY WE RECOMMEND THAT TWO PERSONS LIFT AND CARRY THE ANALYZER. DISCONNECT ALL CABLES AND TUBING FROM THE ANALYZER BEFORE MOVING IT.</b></p>	N/A
<b>Analog Inputs</b>		Used for connecting external voltage signals from other instrumentation (such as meteorological instruments).	
	64	Also can be used for logging these signals in the analyzer’s internal DAS	Sections 3.3.1.2 and 0
<b>Current Loop Analog Outputs</b>		<b>Adds isolated, voltage-to-current conversion circuitry to the analyzer’s analog outputs.</b>	
	41	Can be configured for any output range between 0 and 20 mA. May be ordered separately for any of the analog outputs. Can be installed at the factory or retrofitted in the field.	Sections 3.3.1.4, 5.4.1, 5.9.3, and 5.9.3.5
<b>Parts Kits</b>		<b>Spare parts and expendables</b>	
	42A	<b>Expendables Kit</b> includes a recommended set of expendables for one year of operation of this instrument including replacement sample particulate filters.	Appendix B
	43	<b>Expendables Kit with IZS</b> includes the items needed to refurbish the internal zero air scrubber (IZS) that is included.	Appendix B



OPTION	OPTION NUMBER	DESCRIPTION/NOTES	REFERENCE		
	45	<b>Spare Parts Kit</b> includes spares parts for one unit.	Appendix B		
<b>NO Optical Filter</b>		<b>Recommended for high NOX backgrounds.</b>			
	47	Required for EN Certification.	N/A		
<b>Calibration Valves</b>		<b>Used to control the flow of calibration gases generated from external sources, rather than manually switching the rear panel pneumatic connections.</b>			
	50A	Two Teflon® solenoid valve sets located inside the analyzer: <b>Zero/Span</b> valve switches between zero air and span gas; <b>Sample/Cal</b> valve switches between sample gas and calibration gas.	Sections 3.3.2.3, 3.3.2.4, 9.4, 9.5 and 9.6		
<b>Internal Zero/Span (IZS) Gas Generator</b>		<b>Generates internal zero air and span gas.</b>			
	51A	Includes heated enclosure for a permeation tube (tube not included – see SO <sub>2</sub> IZS Permeation Tubes options), an external scrubber for producing zero air and a set of valves for switching between the sample gas inlet and the output of the zero/span subsystem, functionally very similar to the valves included in the zero/span valve option.	Sections 3.3.2.4, 9.5, 11.3.2 and 12.6.17		
<b>SO<sub>2</sub> IZS Permeation Tubes</b>		<b>Replacement tubes for the IZS option; identical size/shape; different effusion rates.</b>			
		Effusion Rate (@ 50°C)	Approximate Concentration	Specified Flow Rate (of indicated perm tube rate)	
	52C	796 ng/min	0.3-0.5 ppm	0.76 ± 5% lpm	N/A
	52H	1592 ng/min	0.8 ppm	0.76 ± 50% lpm	N/A
	52M	220 ng/min	150 ppb	0.56 ± 25% lpm	N/A
		Each tube comes with a calibration certificate, traceable to a NIST standard, specifying its actual effusion rate of that tube to within ± 5% when immersed in a gas stream moving at the specified flow rate. This calibration is performed at a tube temperature of 50°C.			Sections 3.3.2.4, 9.1.1.3 and 10.1.4
<b>Communication Cables</b>		<b>For remote serial, network and Internet communication with the analyzer.</b>			
		Type	Description		
	60A	RS-232	Shielded, straight-through DB-9F to DB-25M cable, about 1.8 m long. Used to interface with older computers or code activated switches with DB-25 serial connectors.		Section 3.3.1.8 and 6.3
	60B	RS-232	Shielded, straight-through DB-9F to DB-9F cable of about 1.8 m length.		Sections 3.3.1.8, and 6.3, and 7.2.7
	60C	Ethernet	Patch cable, 2 meters long, used for Internet and LAN communications.		Sections 3.3.1.8 and 6.5
	60D	USB	Cable for direct connection between instrument (rear panel USB port) and personal computer.		Sections 3.3.1.8 and 6.5.1
<b>Concentration Alarm Relay</b>		<b>Issues warning when gas concentration exceeds limits set by user.</b>			
	61	Four (4) “dry contact” relays on the rear panel of the instrument. This relay option is different from and in addition to the “Contact Closures” that come standard on all TAI instruments.			Sections 3.3.1.7 and 3.4.4
<b>RS-232 Multidrop</b>		<b>Enables communications between host computer and up to eight analyzers.</b>			
	62	Multidrop card seated on the analyzer’s CPU card. Each instrument in the multidrop network requires this card and a communications cable (Option 60B).			Section 3.3.1.8

OPTION	OPTION NUMBER	DESCRIPTION/NOTES	REFERENCE
<b>Second Gas Sensors</b>		<b>Choice of one additional gas sensor.</b>	
	65A	Oxygen (O <sub>2</sub> ) Sensor	<ul style="list-style-type: none"> <li>• Section 2.1 (specs)</li> <li>• Section 3.3.2.8, (pneumatic layout)</li> <li>• Section 9.10.1 (calibration)</li> <li>• Section 13.2 for principles of operation</li> </ul>
	67A	Carbon Dioxide (CO <sub>2</sub> ) Sensor	<ul style="list-style-type: none"> <li>• Section 2.1 (specs)</li> <li>• Section 3.3.2.9 (pneumatic layout)</li> <li>• Section 9.10.2 (calibration)</li> <li>• Section 13.3 (principles of operation)</li> </ul>
<b>Special Features</b>		<b>Built in features, software activated</b>	
	N/A	<p><b>Maintenance Mode Switch</b>, located inside the instrument, places the analyzer in maintenance mode where it can continue sampling, yet ignore calibration, diagnostic, and reset instrument commands. This feature is of particular use for instruments connected to Multidrop networks.</p> <p>Call Customer Service for activation.</p>	N/A
	N/A	<p><b>Second Language Switch</b> activates an alternate set of display messages in a language other than the instrument's default language.</p> <p>Call Customer Service for a specially programmed Disk on Module containing the second language.</p>	N/A
	N/A	<p><b>Dilution Ratio Option</b> allows the user to compensate for diluted sample gas, such as in continuous emission monitoring (CEM) where the quality of gas in a smoke stack is being tested and the sampling method used to remove the gas from the stack dilutes the gas.</p> <p>Call Customer Service for activation.</p>	Section 3.4.4.1, 5.4.5 and 13.1.9.3



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## 2. SPECIFICATIONS, APPROVALS & COMPLIANCE

This section presents specifications for the 6400T analyzer and the O<sub>2</sub> and CO<sub>2</sub> sensor options, Agency approvals, EPA equivalency designation, and CE mark compliance.

### 2.1. SPECIFICATIONS AND APPROVALS

Table 2-1 6400T Basic Unit Specifications

Parameter	Description
Ranges (Physical Analog Output)	Min: 0-50 ppb Full Scale Max: 0-20,000 ppb Full Scale (selectable, dual ranges and auto ranging supported)
Measurement Units	ppb, ppm, $\mu\text{g}/\text{m}^3$ , $\text{mg}/\text{m}^3$ (selectable)
Zero Noise <sup>1</sup>	< 0.2 ppb (RMS)
Span Noise <sup>1</sup>	< 0.5% of reading, above 50 ppb
Lower Detectable Limit <sup>2</sup>	0.4 ppb
Zero Drift)	< 0.5 ppb/24 hours
Span Drift	< 0.5% of full scale/24 hours
Lag Time <sup>1</sup>	20 seconds
Rise/Fall Time <sup>1</sup>	<100 sec to 95%
Linearity	1% of full scale
Precision <sup>1</sup>	0.5% of reading above 50 ppb
Sample Flow Rate	650 cm <sup>3</sup> /min. $\pm 10\%$
Power Requirements	100V-120V, 220V-240 V, 50/60 Hz
Analog Output Ranges	10 V, 5 V, 1 V, 0.1 V (selectable)
Recorder Offset	$\pm 10\%$
Standard I/O	1 Ethernet: 10/100Base-T 2 RS-232 (300 – 115,200 baud) 2 USB device ports 8 opto-isolated digital outputs 6 opto-isolated digital inputs 4 analog outputs
Optional I/O	1 USB com port 1 RS485 8 analog inputs (0-10V, 12-bit) 4 digital alarm outputs Multidrop RS232 3 4-20mA current outputs

Parameter	Description
Environmental	Installation category (over-voltage category) II; Pollution degree 2
Operating Temperature Range	5 - 40 °C (with EPA Equivalency)
Humidity Range	0 - 95% RH, non-condensing
Dimensions HxWxD	7" x 17" x 23.5" (178 mm x 432 mm x 597 mm)
Weight	31 lbs (14 kg) 35.7 lbs (16 kg) with internal pump
Certifications	EN61326 (1997 w/A1: 98) Class A, FCC Part 15 Subpart B Section 15.107 Class A, ICES-003 Class A (ANSI C63.4 1992) & AS/NZS 3548 (w/A1 & A2; 97) Class A. IEC 61010-1:90 + A1:92 + A2:95,
Approvals	North American: cNEMKO (Canada): can/csa-c22.2 No. 61010-1-04 NEMKO-CCL (US): UL No. 61010-1 (2 <sup>nd</sup> Edition) US EPA: EQSA-0495-100 MCERTS: Sira MC 050067/04 EN14212, Approved, CE and Others
<sup>1</sup> As defined by the USEPA. <sup>2</sup> Defined as twice the zero noise level by the USEPA.	

**Table 2-2: O<sub>2</sub> Sensor Option Specifications**

Parameter	Description
Ranges	0-1% to 0-100% user selectable. Dual ranges and auto-ranging supported.
Zero Noise <sup>1</sup>	<0.02% O <sub>2</sub>
Lower Detectable Limit <sup>2</sup>	<0.04% O <sub>2</sub>
Zero Drift (24 hours) <sup>3</sup>	<± 0.02% O <sub>2</sub>
Zero Drift (7 days)	<± 0.05% O <sub>2</sub>
Span Noise <sup>1</sup>	<± 0.05% O <sub>2</sub>
Span Drift (7 days)	<± 0.1% O <sub>2</sub>
Accuracy	(intrinsic error) <± 0.1% O <sub>2</sub>
Linearity	<± 0.1 % O <sub>2</sub>
Temp Coefficient	<± 0.05% O <sub>2</sub> /°C,
Rise and Fall Time	<60 seconds to 95%
<sup>1</sup> As defined by the USEPA <sup>2</sup> Defined as twice the zero noise level by the USEPA <sup>3</sup> Note: zero drift is typically <± 0.1% O <sub>2</sub> during the first 24 hrs of operation	

Parameter	Description
Ranges	0-1% to 0-20% user selectable. Dual ranges and auto-ranging supported.
Zero Noise <sup>1</sup>	<0.02% CO <sub>2</sub>
Lower Detectable Limit <sup>2</sup>	<0.04% CO <sub>2</sub>

Zero Drift (24 hours)	<± 0.02% CO <sub>2</sub>
Zero Drift (7 days)	<± 0.05% CO <sub>2</sub>
Span Noise <sup>1</sup>	<± 0.1% CO <sub>2</sub>
Span Drift (7 days)	<± 0.1% CO <sub>2</sub>
Accuracy	<± (0.02% CO <sub>2</sub> + 2% of reading)
Linearity	<± 0.1% CO <sub>2</sub>
Temperature Coefficient	<± 0.01% CO <sub>2</sub> /°C
Rise and Fall Time	<60 seconds to 95%
<sup>1</sup> As defined by the USEPA	
<sup>2</sup> Defined as twice the zero noise level by the USEPA	

Table 2-3: CO<sub>2</sub> Sensor Option Specifications

## 2.2. EPA EQUIVALENCY DESIGNATION

The 6400T Analyzer is designated as Reference Method Number EQSA-0495-100 as per 40 CFR Part 53 when operated under the following conditions:

- Range: Any range from 50 parts per billion (ppb) to 10 parts per million (ppm)
- Ambient temperature range of 5 °C to 40 °C
- Line voltage range of 100-120 VAC or 220-240 VAC, at 50 or 60 Hz
- Sample filter: Equipped with PTFE filter element in the internal filter assembly
- Sample flow of 650 +/- 65 cm<sup>3</sup>/min
- Vacuum pump (internal) capable of 14"Hg Absolute pressure @ 1 slpm or better
- Software settings:

Dynamic span	OFF
Dynamic zero	OFF
Dilution factor	OFF
AutoCal	ON or OFF
Dual range	ON or OFF
Auto-range	ON or OFF
Temp/Pressure compensation	ON

Under this designation, the analyzer may be operated with or without the following optional equipment:

- Rack mount with chassis slides
- Rack mount without slides, ears only
- Zero/span valve options.
- Internal zero/span (IZS) option with either:
  - SO<sub>2</sub> permeation tube - 0.4ppm at 0.7 liter per minute; certified/uncertified, or

- SO<sub>2</sub> permeation tube - 0.8 ppm at 0.7 liter per minute; certified/uncertified. Under the designation, the IZS option cannot be used as the source of calibration
- 4-20mA isolated analog outputs
- Status outputs
- Control inputs
- RS-232 output
- Ethernet output
- Zero air scrubber
- 4-20mA, isolated output

## **2.3. CE MARK COMPLIANCE**

This section presents emissions and safety compliance information.

### **2.3.1. EMISSIONS COMPLIANCE**

The Teledyne UV Fluorescence SO<sub>2</sub> Analyzer 6400T was tested and found to be fully compliant with:

EN61326 (1997 w/A1: 98) Class A, FCC Part 15 Subpart B Section 15.107 Class A, ICES-003 Class A (ANSI C63.4 1992) & AS/NZS 3548 (w/A1 & A2; 97) Class A.

### **2.3.2. SAFETY COMPLIANCE**

The Teledyne Analytical Instruments UV Fluorescence SO<sub>2</sub> Analyzer 6400T was tested and found to be fully compliant with:

IEC 61010-1:2001,

Issued by KKC Laboratories on 4 April 2003, Report Number WO-80146.

## 3. GETTING STARTED

This section addresses the procedures for unpacking the instrument and inspecting for damage, presents clearance specifications for proper ventilation, introduces the instrument layout, then presents the procedures for getting started: making electrical and pneumatic connections, and conducting an initial calibration check.

### 3.1. UNPACKING THE 6400T ANALYZER



**CAUTION  
GENERAL SAFETY HAZARD**

To avoid personal injury, always use two persons to lift and carry the 6400T.

**ATTENTION**

**-----  
COULD DAMAGE INSTRUMENT AND VOID WARRANTY**

Printed Circuit Assemblies (PCAs) are sensitive to electro-static discharges too small to be felt by the human nervous system. Failure to use ESD protection when working with electronic assemblies will void the instrument warranty. Refer to Section 13 for more information on preventing ESD damage.

**-----**



**CAUTION**

Do not operate this instrument until you've removed dust plugs from SAMPLE and EXHAUST ports on the rear panel!

**Note**

Teledyne Analytical Instruments recommends that you store shipping containers/materials for future use if/when the instrument should be returned to the factory for repair and/or calibration service. See Warranty section in this manual and shipping procedures on our Website at <http://www.teledyne-ai.com> under Customer Support > Return Authorization.

**-----**

Verify that there is no apparent external shipping damage. If damage has occurred, please advise the shipper first, then Teledyne Analytical Instruments.

Included with your analyzer is a printed record of the final performance characterization performed on your instrument at the factory. It is titled *Final Test and Validation Data Sheet (P/N 04551)*. This record is an important quality assurance and calibration record for this instrument. It should be placed in the quality records file for this instrument.

With no power to the unit, carefully remove the top cover of the analyzer and check for internal shipping damage by carrying out the following steps:

1. Remove the locking screw located in the top, center of the Front panel;
2. Remove the two flat head, Phillips screws on the sides of the instrument;
3. Slide the cover backwards until it clears the analyzer's front bezel, and;
4. Lift the cover straight up.
5. Inspect the interior of the instrument to ensure that all circuit boards and other components are in good shape and properly seated.
6. Check the connectors of the various internal wiring harnesses and pneumatic hoses to ensure that they are firmly and properly seated.
7. Verify that all of the optional hardware ordered with the unit has been installed. These are listed on the paperwork accompanying the analyzer.



**WARNING  
ELECTRICAL SHOCK HAZARD**

**Never disconnect PCAs, wiring harnesses or electronic subassemblies while under power.**

### 3.1.1. VENTILATION CLEARANCE

Whether the analyzer is set up on a bench or installed into an instrument rack, be sure to leave sufficient ventilation clearance.

**Table 3-1: Ventilation Clearance**

AREA	MINIMUM REQUIRED CLEARANCE
Back of the instrument	<b>4 in.</b>
Sides of the instrument	<b>1 in.</b>
Above and below the instrument	<b>1 in.</b>

Various rack mount kits are available for this analyzer. Refer to Section 1.4 of this manual for more information.

## 3.2. INSTRUMENT LAYOUT

Instrument layout includes front panel and display, rear panel connectors, and internal chassis layout.

### 3.2.1. FRONT PANEL

Figure 3-1 shows the analyzer's front panel layout, followed by a close-up of the display screen in Figure 3-2, which is described in Table 3-2. The two USB ports on the front panel are provided for the connection of peripheral devices:

- Plug-in mouse (not included) to be used as an alternative to the touchscreen interface
- Thumb drive (not included) to download updates to instruction software (contact TAI Customer Service for information).

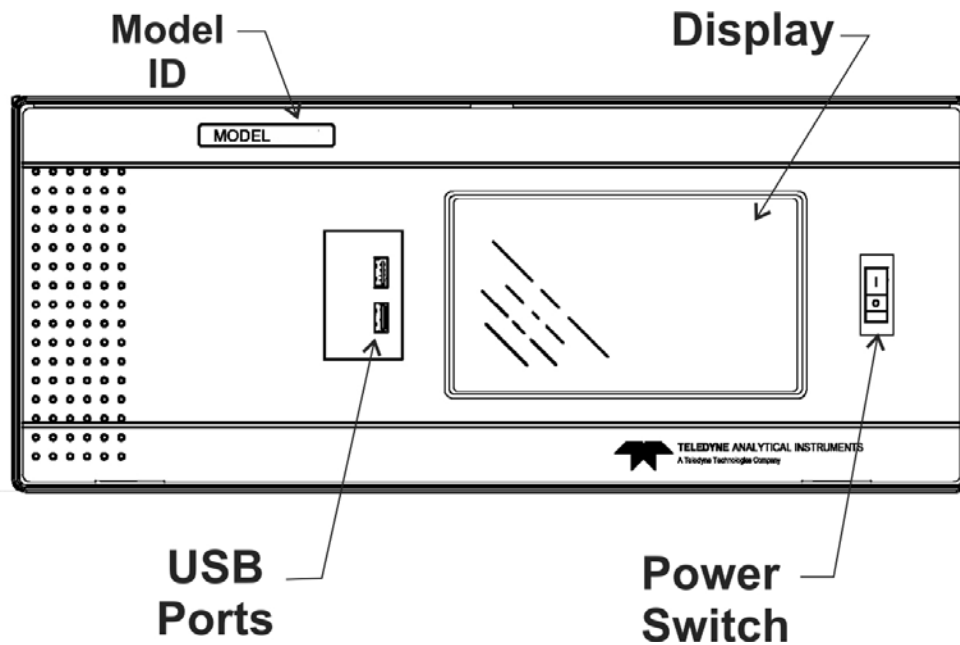


Figure 3-1: Front Panel Layout





Figure 3-2: Display Screen and Touch Control

The front panel liquid crystal display screen includes touch control. Upon analyzer start-up, the screen shows a splash screen and other initialization indicators before the main display appears, similar to Figure 3-2 above (may or may not display a Fault alarm). The LEDs on the display screen indicate the Sample, Calibration and Fault states; also on the screen is the gas concentration field (Conc), which displays real-time readouts for the primary gas and for the secondary gas if installed. The display screen also shows what mode the analyzer is currently in, as well as messages and data (Param). Along the bottom of the screen is a row of touch control buttons; only those that are currently applicable will have a label. Table 3-2 provides detailed information for each component of the screen.

**ATTENTION**

-----  
**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**  
Do not use hard-surfaced instruments such as pens to touch the control buttons.  
-----

Table 3-2: Display Screen and Touch Control Description

Field	Description/Function			
Status	LEDs indicating the states of Sample, Calibration and Fault, as follows:			
	Name	Color	State	Definition
	SAMPLE	Green	Off	Unit is not operating in sample mode, DAS is disabled.
			On	Sample Mode active; Front Panel Display being updated; DAS data being stored.
			Blinking	Unit is operating in sample mode, front panel display being updated, DAS hold-off mode is ON, DAS disabled
CAL	Yellow	Off	Auto Cal disabled	
		On	Auto Cal enabled	
		Blinking	Unit is in calibration mode	
FAULT	Red	Off	No warnings exist	
		Blinking	Warnings exist	
Conc	Displays the actual concentration of the sample gas currently being measured by the analyzer in the currently selected units of measure			
Mode	Displays the name of the analyzer's current operating mode			
Param	Displays a variety of informational messages such as warning messages, operational data, test function values and response messages during interactive tasks.			
Control Buttons	Displays dynamic, context sensitive labels on each button, which is blank when inactive until applicable.			

Figure 3-3 shows how the front panel display is mapped to the menu charts illustrated in this manual. The **Mode**, **Param** (parameters), and **Conc** (gas concentration) fields in the display screen are represented across the top row of each menu chart. The eight touch **control buttons** along the bottom of the display screen are represented in the bottom row of each menu chart.

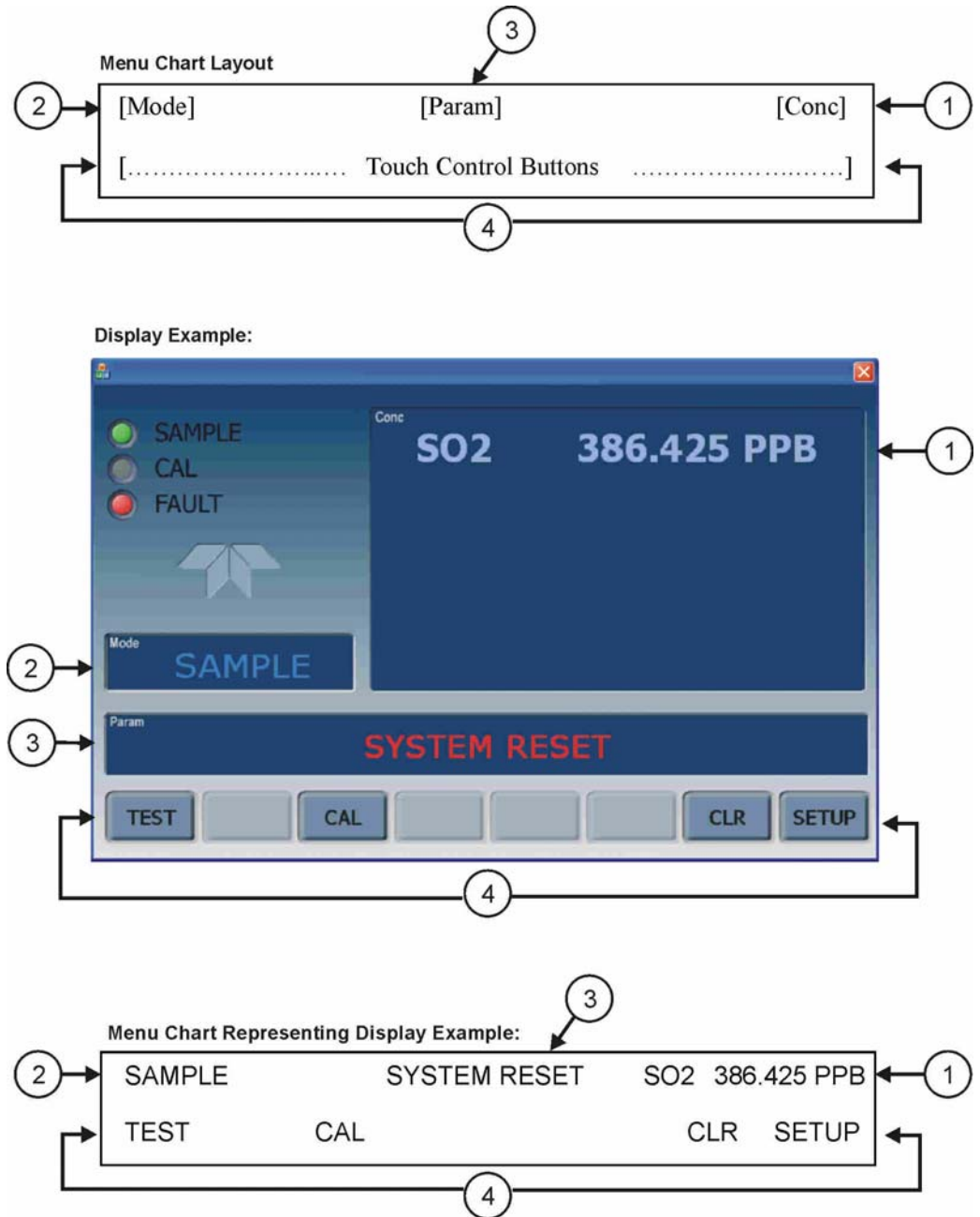


Figure 3-3: Display/Touch Control Screen Mapped to Menu Charts

**Note**

The menu charts in this manual contain condensed representations of the analyzer’s display during the various operations being described. These menu charts are not intended to be exact visual representations of the actual display.

### 3.2.2. REAR PANEL

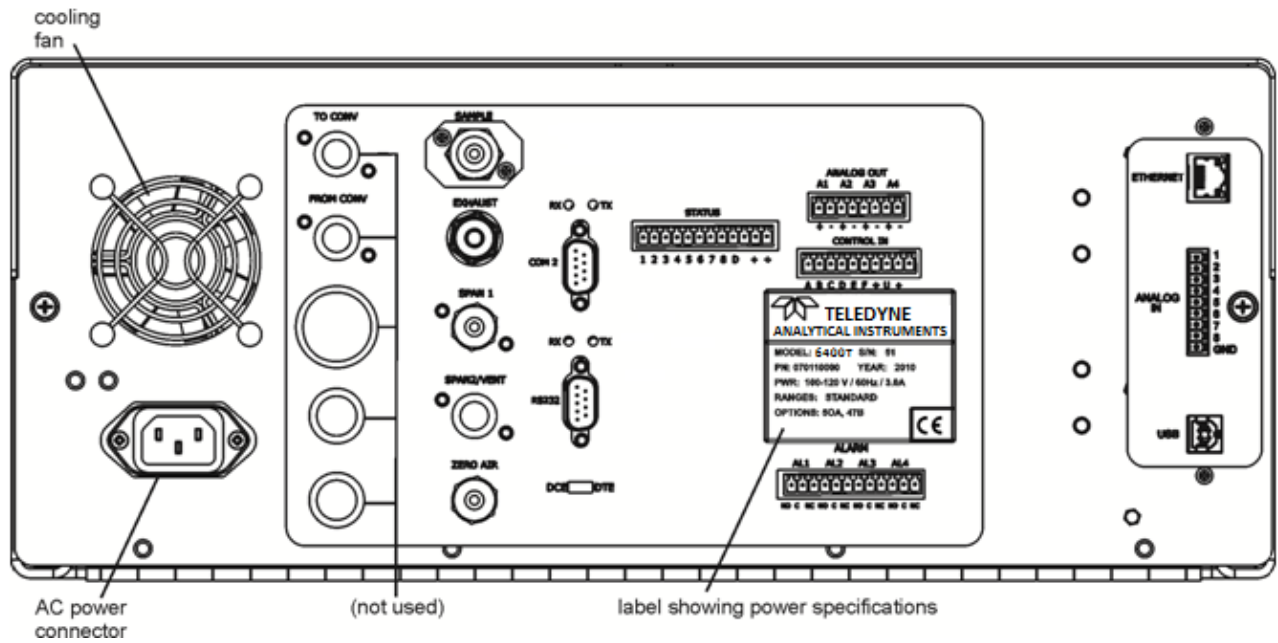



Figure 3-4: Rear Panel Layout

Table 3-3 provides a description of each component on the rear panel.

Table 3-3: Rear Panel Description

Component	Function
<b>cooling fan</b>	Pulls ambient air into chassis through side vents and exhausts through rear.
 <b>AC power connector</b>	Connector for three-prong cord to apply AC power to the analyzer. <b>CAUTION! The cord's power specifications (specs) MUST comply with the power specs on the analyzer's rear panel Model number label</b>
<b>Model/specs label</b>	Identifies the analyzer model number and provides power specs
<b>TO CONV</b>	(not used in this model)
<b>FROM CONV</b>	(not used in this model)
<b>SAMPLE</b>	Connect a gas line from the source of sample gas here. Calibration gases are also inlet here on units without zero/span/shutoff valve options installed.
<b>EXHAUST</b>	Connect an exhaust gas line of not more than 10 meters long here that leads outside the shelter or immediate area surrounding the instrument.
<b>SPAN 1</b>	On units with zero/span/shutoff valve options installed, connect a gas line to the source of calibrated span gas here.
<b>SPAN2/VENT</b>	Used as a second cal gas input line when instrument is configured with zero/span valves and a dual gas option, or as a cal gas vent line when instrument is configured with a pressurized span option ( <i>Call factory for details</i> ).
<b>ZERO AIR</b>	Internal Zero Air: On units with zero/span/shutoff valve options installed but no internal zero air scrubber attach a gas line to the source of zero air here.
<b>RX TX</b>	LEDs indicate receive (RX) and transmit (TX) activity on the when blinking.
<b>COM 2</b>	Serial communications port for RS-232 or RS-485.
<b>RS-232</b>	Serial communications port for RS-232 only.
<b>DCE DTE</b>	Switch to select either data terminal equipment or data communication equipment during RS-232 communication. (Section 6.1).
<b>STATUS</b>	For outputs to devices such as Programmable Logic Controllers (PLCs).
<b>ANALOG OUT</b>	For voltage or current loop outputs to a strip chart recorder and/or a data logger.
<b>CONTROL IN</b>	For remotely activating the zero and span calibration modes.
<b>ALARM</b>	Option for concentration alarms and system warnings.
<b>ETHERNET</b>	Connector for network or Internet remote communication, using Ethernet cable
<b>ANALOG IN</b>	Option for external voltage signals from other instrumentation and for logging these signals
<b>USB</b>	Connector for direct connection to personal computer, using USB cable.
<b>Information Label</b>	Includes voltage and frequency specifications

### 3.2.3. INTERNAL CHASSIS LAYOUT

Figure 3-5 illustrates the internal layout of the chassis without options. Section 3.3.2 shows pneumatic diagrams for the basic configuration and for options.

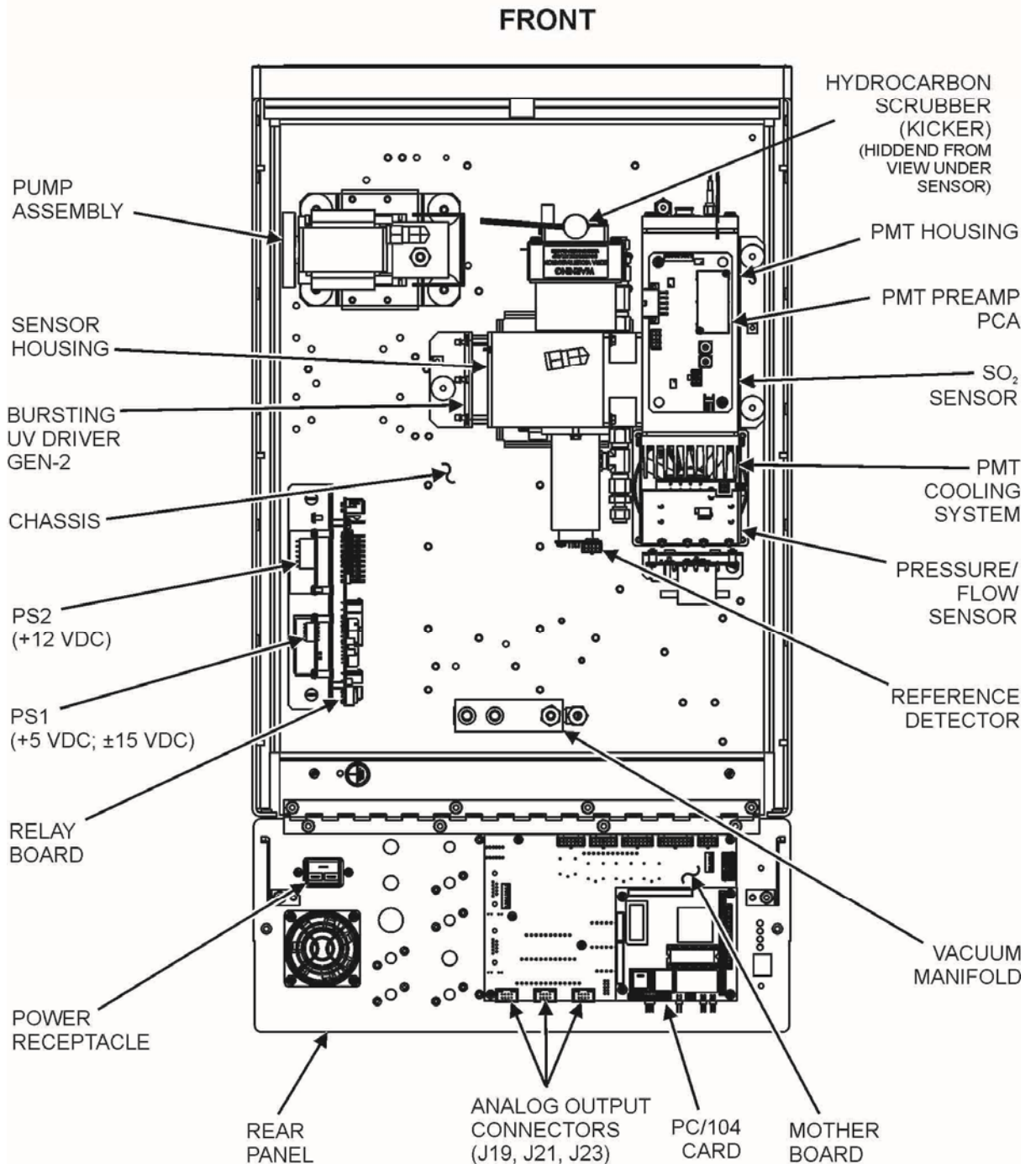


Figure 3-5: Internal Layout, Basic (no Valve or Second Gas Options)

### 3.3. CONNECTIONS AND SETUP

This section presents the electrical (Section 3.3.1) and pneumatic (Section 3.3.2) connections for setup and preparing for instrument operation.

#### 3.3.1. ELECTRICAL CONNECTIONS

**Note**

To maintain compliance with EMC standards, it is required that the cable length be no greater than 3 meters for all I/O connections, which include Analog In, Analog Out, Status Out, Control In, Ethernet/LAN, USB, RS-232, and RS-485.

This section provides instructions for basic connections and for options. Table 3-4 provides a direct link to the instructions for the subsections that apply to your analyzer's configuration.


**Table 3-4: Electrical Connections References**

Connection	Section
Power	3.3.1.1
Analog Inputs (Option)	3.3.1.2
Analog Outputs	3.3.1.3
Current Loop Analog Outputs (Option), and converting current to voltage output	3.3.1.4
Status Outputs	3.3.1.5
Control Inputs	3.3.1.6
Concentration Alarm Relay (Option)	3.3.1.7
Communications (Ethernet, USB, RS-232, Multidrop, RS-485)*	3.3.1.8
* USB is an option with exceptions.	
* RS-485 is an option and requires special setup (contact the Factory). Either USB or RS-485 can be used; not both.	

**3.3.1.1. CONNECTING POWER**

Attach the power cord to the analyzer and plug it into a power outlet capable of carrying at least 10 Amps of current at your AC voltage and that it is equipped with a functioning earth ground.

**WARNING**  
**ELECTRICAL SHOCK HAZARD**



**High Voltages are present inside the analyzers case.**


**Power connection must have functioning ground connection.**

**Do not defeat the ground wire on power plug.**

**Power off analyzer before disconnecting or connecting electrical subassemblies.**

**Do not operate analyzer with the cover off.**

**CAUTION**  
**GENERAL SAFETY HAZARD**

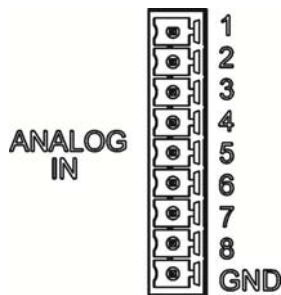


**The 6400T analyzer can be configured for both 100-120 V and 220-240 V at either 50 or 60 Hz.**

**To avoid damage to your analyzer, ensure that the AC power voltage matches the voltage indicated on the Analyzer’s model identification label (refer to Figure 3-4) before plugging the 6400T into line power.**

**3.3.1.2. CONNECTING ANALOG INPUTS (OPTION)**

The Analog In connector is used for connecting external voltage signals from other instrumentation (such as meteorological instruments) and for logging these signals in the analyzer’s internal DAS. The input voltage range for each analog input is 1-10 VDC.



**Figure 3-6: Analog In Connector**

Pin assignments for the Analog In connector are presented in Table 3-5 .



**Table 3-5: Analog Input Pin Assignments**

PIN	DESCRIPTION	DAS PARAMETER <sup>1</sup>
1	Analog input # 1	AIN 1
2	Analog input # 2	AIN 2
3	Analog input # 3	AIN 3
4	Analog input # 4	AIN 4
5	Analog input # 5	AIN 5
6	Analog input # 6	AIN 6
7	Analog input # 7	AIN 7
8	Analog input # 8	AIN 8
GND	Analog input Ground	N/A

<sup>1</sup> See Section 0 for details on setting up the DAS.

### 3.3.1.3. CONNECTING ANALOG OUTPUTS

The 6400T is equipped with several analog output channels accessible through a connector on the rear panel of the instrument. The standard configuration for these outputs is mVDC. An optional current loop output is available for each. (Section 3.3.1.4).

When the instrument is in its default configuration, channels A1 and A2 output a signal that is proportional to the SO<sub>2</sub> concentration of the sample gas. Either can be used for connecting the analog output signal to a chart recorder or for interfacing with a datalogger.

Output A3 is only used on the 6400T if the optional O<sub>2</sub> or CO<sub>2</sub> sensor is installed.

Channel A4 is special. It can be set by the user (refer to Section 5.9.9) to output any one of the parameters accessible through the <TST TST> buttons of the unit's sample display.

To access these signals attach a strip chart recorder and/or data-logger to the appropriate analog output connections on the rear panel of the analyzer.

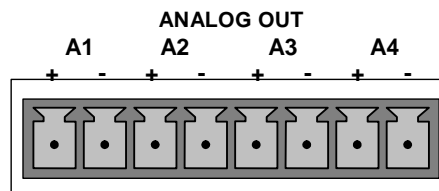
**Figure 3-7: Analog Output Connector**

Table 3-6: Analog Output Pin Assignments

PIN	ANALOG OUTPUT	VOLTAGE SIGNAL	CURRENT SIGNAL
1	A1	V Out	I Out +
2		Ground	I Out -
3	A2	V Out	I Out +
4		Ground	I Out -
5	A3 (Only used if an optional O <sub>2</sub> or CO <sub>2</sub> sensor is installed)	V Out	I Out +
6		Ground	I Out -
7	A4	V Out	I Out +
8		Ground	I Out -

### 3.3.1.4. CURRENT LOOP ANALOG OUTPUTS (OPTION 41) SETUP

If your analyzer had this option installed at the factory, there are no further connections to be made. The current loop option can be configured for any output range between 0 and 20 mA. Section 5.9.3.5 provides information on calibrating or adjusting these outputs.

This section provides instructions for setting up the analog outputs for voltage and/or current output. Figure 3-8 provides installation instructions and illustrates a sample combination of one current output and two voltage outputs configuration.

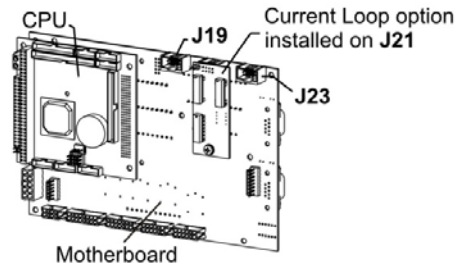
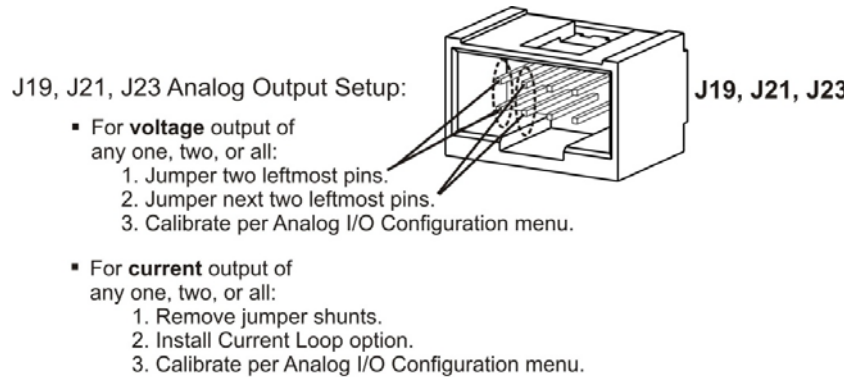
- For current output install the Current Loop option PCA on J19, on J21 or on J23 of the motherboard.
- For voltage output, install jumpers on J19, J21 and/or J23.

Following Figure 3-8 are instructions for converting current loop analog outputs to standard 0-to-5 VDC outputs.

#### CAUTION – AVOID INVALIDATING WARRANTY



**Servicing or handling of circuit components requires electrostatic discharge protection, i.e. ESD grounding straps, mats and containers. Failure to use ESD protection when working with electronic assemblies will void the instrument warranty. Refer to Section 13 for more information on preventing ESD damage.**



Example setup: install jumper shunts for voltage output on J19 and J23; remove jumper shunts and install Current Loop option for current output on J21.

Figure 3-8: Current Loop Option Installed on the Motherboard

## CONVERTING CURRENT LOOP ANALOG OUTPUTS TO STANDARD VOLTAGE OUTPUTS

To convert an output configured for current loop operation to the standard 0 to 5 VDC output operation:

1. Turn off power to the analyzer.
2. If a recording device was connected to the output being modified, disconnect it.
3. Remove the top cover
  - Remove the set screw located in the top, center of the rear panel
  - Remove the screws fastening the top cover to the unit (four per side).
  - Lift the cover straight up.
4. Disconnect the current loop option PCA from the appropriate connector on the motherboard (refer to Figure 3-8).
5. Each connector, J19 and J23, requires two shunts. Place one shunt on the two left most pins and the second shunt on the two pins next to it (refer to Figure 3-8).
6. Reattach the top case to the analyzer.

The analyzer is now ready to have a voltage-sensing, recording device attached to that output.

Calibrate the analog output as described in Section 5.9.3

### 3.3.1.5. CONNECTING THE STATUS OUTPUTS

The status outputs report analyzer conditions via optically isolated NPN transistors, which sink up to 50 mA of DC current. These outputs can be used interface with devices that accept logic-level digital inputs, such as Programmable Logic Controllers (PLCs). Each status bit is an open collector output that can withstand up to 40 VDC. All of the emitters of these transistors are tied together and available at the “D” connector pin.

#### ATTENTION

#### COULD DAMAGE INSTRUMENT AND VOID WARRANTY

Most PLC’s have internal provisions for limiting the current that the input will draw from an external device. When connecting to a unit that does not have this feature, an external dropping resistor must be used to limit the current through the transistor output to less than 50 mA. At 50 mA, the transistor will drop approximately 1.2V from its collector to emitter.

The status outputs are accessed via a 12-pin connector on the analyzer’s rear panel labeled STATUS (Figure 3-9). Pin-outs for this connector are presented in Table 3-7.

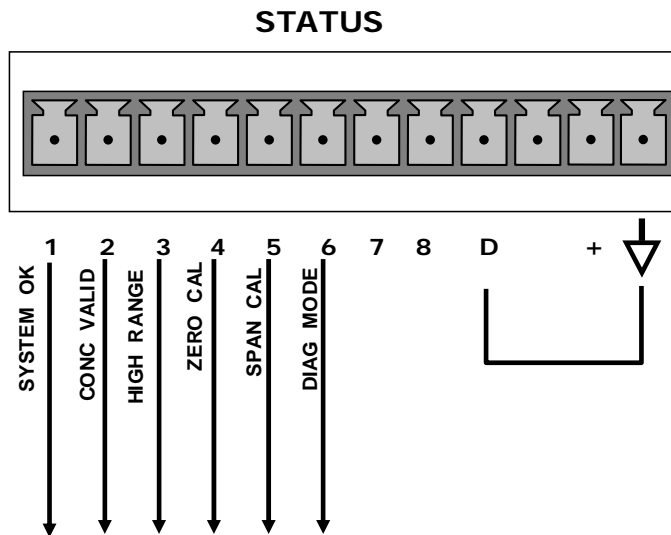



Figure 3-9: Status Output Connector

Table 3-7: Status Output Signals

REAR PANEL LABEL	STATUS DEFINITION	CONDITION
1	SYSTEM OK	ON if no faults are present.
2	CONC VALID	OFF any time the <b>HOLD OFF</b> feature is active, such as during calibration or when other faults exist possibly invalidating the current concentration measurement (example: sample flow rate is outside of acceptable limits). ON if concentration measurement is valid.
3	HIGH RANGE	ON if unit is in high range of either the DUAL or Auto range modes.
4	ZERO CAL	ON whenever the instrument's <b>ZERO</b> point is being calibrated.
5	SPAN CAL	ON whenever the instrument's <b>SPAN</b> point is being calibrated.
6	DIAG MODE	ON whenever the instrument is in <b>DIAGNOSTIC</b> mode
7&8	SPARE	
D	EMITTER BUS	The emitters of the transistors on pins 1-8 are bussed together.
	SPARE	
+	DC POWER	+ 5 VDC, 300 mA source (combined rating with Control Output, if used).
	Digital Ground	The ground level from the analyzer's internal DC power supplies

### 3.3.1.6. CONNECTING THE CONTROL INPUTS

If you wish to use the analyzer to remotely activate the zero and span calibration modes, several digital control inputs are provided through a 10-pin connector labeled **CONTROL IN** on the analyzer's rear panel.

There are two methods for energizing the control inputs. The internal +5V available from the pin labeled "+" is the most convenient method. However, if full isolation is required, an external 5 VDC power supply should be used.

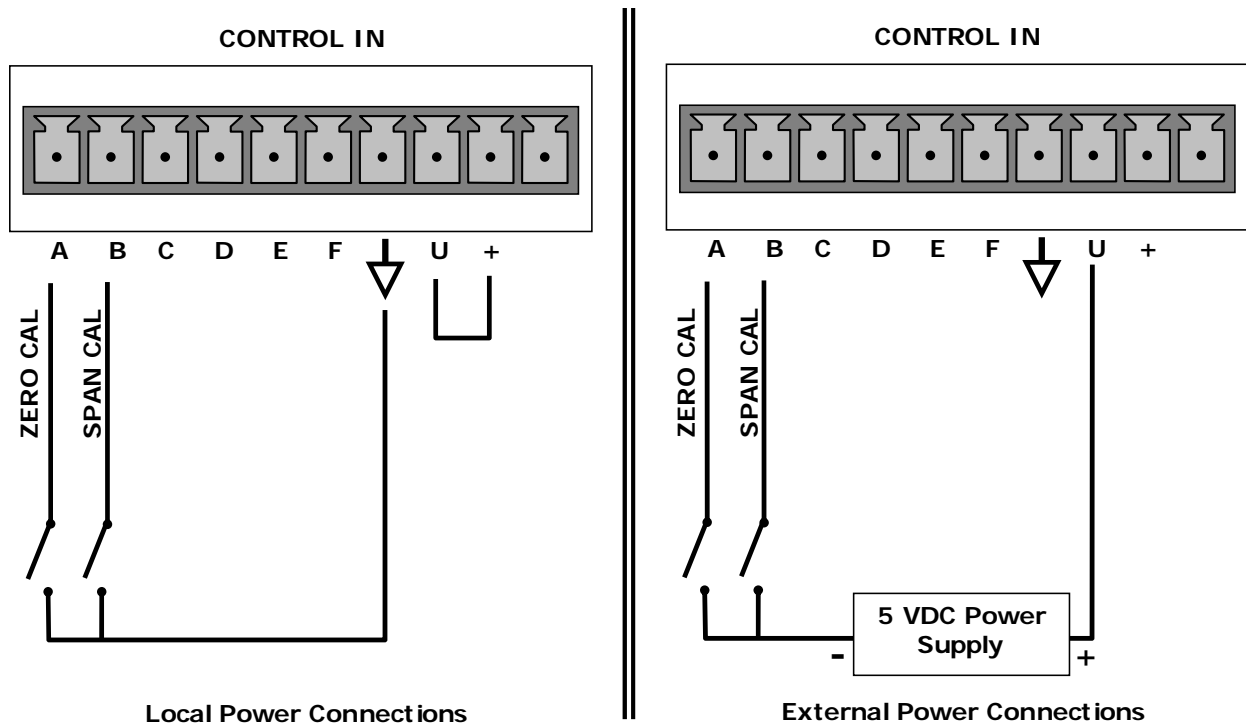


Figure 3-10: Control Input Connector

Table 3-8: Control Input Signals

Input #	Status Definition	ON Condition
A	<b>REMOTE ZERO CAL</b>	The analyzer is placed in Zero Calibration mode. The mode field of the display will read <b>ZERO CAL R.</b>
B	<b>REMOTE SPAN CAL</b>	The analyzer is placed in span calibration mode as part of performing a low span (midpoint) calibration. The mode field of the display will read <b>LO CAL R.</b>
C, D, E & F	SPARE	
⏚	Digital Ground	The ground level from the analyzer’s internal DC power supplies (same as chassis ground)
U	External Power input	Input pin for +5 VDC is required to activate pins A – F.
+	5 VDC output	Internally generated 5V DC power. To activate inputs A – F, place a jumper between this pin and the “U” pin. The maximum amperage through this port is 300 mA (combined with the analog output supply, if used).

### 3.3.1.7. CONNECTING THE CONCENTRATION ALARM RELAY (OPTION 61)

The concentration alarm option is comprised of four (4) “dry contact” relays on the rear panel of the instrument. This relay option is different from and in addition to the “Contact Closures” that come standard on all Teledyne Analytical Instruments instruments. Each relay has 3 pins: Normally Open (NO), Common (C) and Normally Closed (NC).

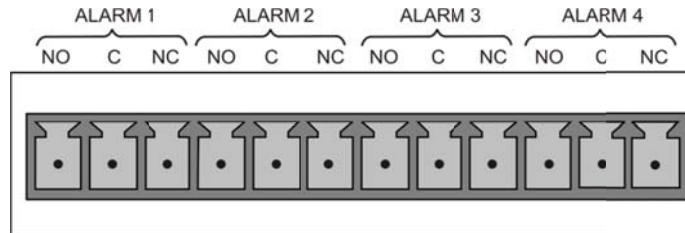


Figure 3-11: Concentration Alarm Relay

**Alarm 1** “System OK 2”

**Alarm 2** “Conc 1”

**Alarm 3** “Conc 2”

**Alarm 4** “Range Bit”

#### “ALARM 1” RELAY

Alarm 1, which is “System OK 2” (system OK 1 is the status bit), is in the energized state when the instrument is “OK” and there are no warnings. If there is a warning active or if the instrument is put into the “DIAG” mode, Alarm 1 will change states. This alarm has “reverse logic” meaning that if you put a meter across the Common and Normally Closed pins on the connector you will find that it is OPEN when the instrument is OK. This is so that if the instrument should turn off or lose power, it will change states and you can record this with a data logger or other recording device.

#### “ALARM 2” RELAY & “ALARM 3” RELAY

Alarm 2 relay is associated with the “Concentration Alarm 1” set point in the software; Alarm 3 relay is associated with the “Concentration Alarm 2” set point in the software.

**Alarm 2 Relay** SO<sub>2</sub> Alarm 1 = xxx PPM

**Alarm 3 Relay** SO<sub>2</sub> Alarm 2 = xxx PPM

**Alarm 2 Relay** SO<sub>2</sub> Alarm 1 = xxx PPM

**Alarm 3 Relay** SO<sub>2</sub> Alarm 2 = xxx PPM

Alarm 2 relay will be turned on any time the concentration value exceeds the set-point, and will return to its normal state when the concentration value returns below the concentration set-point.

Even though the relay on the rear panel is a NON-Latching alarm and resets when the concentration goes back below the alarm set point, the warning on the front panel of the instrument will remain latched until it is cleared. You can clear the warning on the front

panel either manually by pressing the CLR button on the front panel touch-screen or remotely through the serial port.

The software for this instrument is flexible enough to allow you to configure the alarms so that you can have two alarm levels for each concentration.

**SO<sub>2</sub> Alarm 1 = 20 PPM**

**SO<sub>2</sub> Alarm 2 = 100 PPM**

**SO<sub>2</sub> Alarm 1 = 20 PPM**

**SO<sub>2</sub> Alarm 2 = 100 PPM**

In this example, SO<sub>2</sub> Alarm 1 and SO<sub>2</sub> Alarm 1 will both be associated with the “Alarm 2” relay on the rear panel. This allows you to have multiple alarm levels for individual concentrations.

A more likely configuration for this would be to put one concentration on the “Alarm 1” relay and the other concentration on the “Alarm 2” relay.

**SO<sub>2</sub> Alarm 1 = 20 PPM**

**SO<sub>2</sub> Alarm 2 = Disabled**

**SO<sub>2</sub> Alarm 1 = Disabled**

**SO<sub>2</sub> Alarm 2 = 100 PPM**

#### **“ALARM 4” RELAY**

This relay is connected to the “range bit”. If the instrument is configured for “Auto Range” and the reading goes up into the high range, it will turn this relay on.

### **3.3.1.8. CONNECTING THE COMMUNICATIONS INTERFACES**

The T-Series analyzers are equipped with connectors for remote communications interfaces: **Ethernet**, **USB**, **RS-232**, **RS-232 Multidrop** and **RS-485**. In addition to using the appropriate cables, each type of communication method, must be configured using the SETUP>COMM menu, Section 6. Although Ethernet is DHCP-enabled by default, it can also be configured manually (Section 6.5.1) to set up a static IP address, which is the recommended setting when operating the instrument via Ethernet.

#### **ETHERNET CONNECTION**

For network or Internet communication with the analyzer, connect an Ethernet cable from the analyzer’s rear panel Ethernet interface connector to an Ethernet port. Please refer to Section 6.5 for a description of the default configuration and setup instructions.

**Configuration:** Section 6.5

- manual configuration: Section 6.5.1
- automatic configuration (default): Section 6.5.2



## USB CONNECTION

For direct communication between the analyzer and a PC, connect a USB cable between the analyzer and desktop or laptop USB ports, and ensure that their baud rates match (Section 6.2.2).

### Note

-----  
**If this option is installed, the COM2 port cannot be used for anything other than Multidrop communication.**  
-----

**Configuration:** Section 6.2.2

## RS-232 CONNECTION

For **RS-232** communications with data terminal equipment (**DTE**) or with data communication equipment (**DCE**) connect either a DB9-female-to-DB9-female cable (Teledyne Analytical Instruments part number WR000077) or a DB9-female-to-DB25-male cable (Option 60A, Section 1.4), as applicable, from the analyzer's rear panel RS-232 port to the device. Adjust the DCE-DTE switch (Figure 3-4) to select DTE or DCE as appropriate.

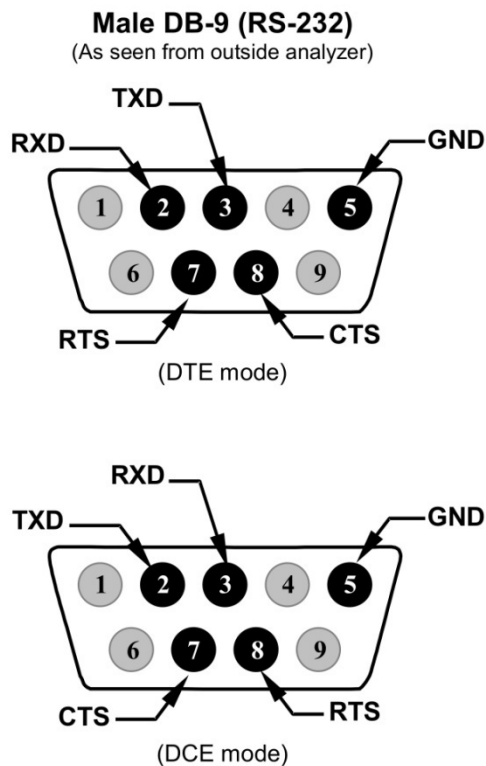
**Configuration:** Sections 5.7 and 6.3

### IMPORTANT

#### IMPACT ON READINGS OR DATA

-----  
**Cables that appear to be compatible because of matching connectors may incorporate internal wiring that makes the link inoperable. Check cables acquired from sources other than Teledyne Analytical Instruments for pin assignments (Figure 3-12) before using.**  
-----

### RS-232 COM PORT CONNECTOR PIN-OUTS



**Figure 3-12: Rear Panel Connector Pin-Outs for RS-232 Mode**

The signals from these two connectors are routed from the motherboard via a wiring harness to two 10-pin connectors on the CPU card, J11 and J12 (Figure 3-13).

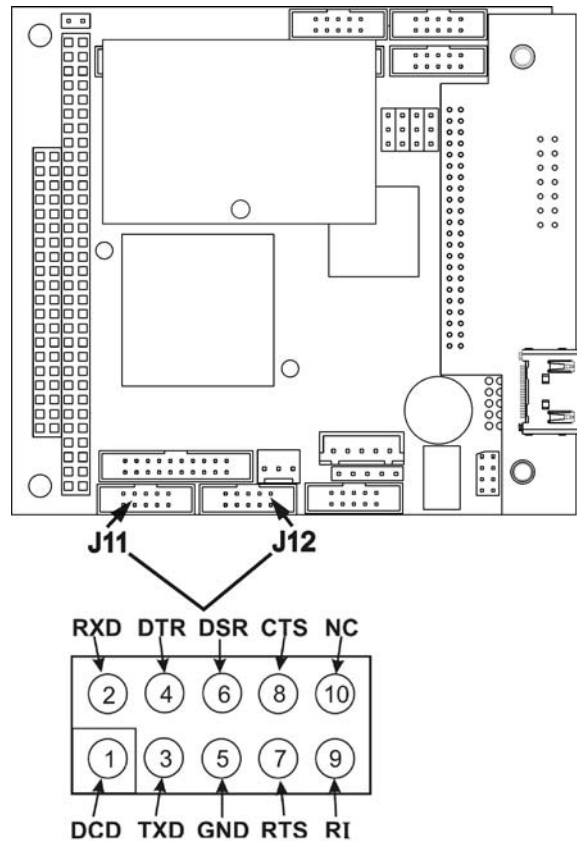


Figure 3-13: CPU Connector Pin-Outs for RS-232 Mode

### RS-232 COMM PORT DEFAULT SETTINGS

As received from the factory, the analyzer is set up to emulate a DCE (Section 6.1) or modem, with Pin 3 of the DB-9 connector designated for receiving data and Pin 2 designated for sending data.

**RS-232:** RS-232 (fixed) DB-9 male connector

- Baud rate: 115200 bits per second (baud)
- Data Bits: 8 data bits with 1 stop bit
- Parity: None

**COM2:** RS-232 (configurable to RS 485), DB-9 female connector.

- Baud rate: 19200 bits per second (baud).
- Data Bits: 8 data bits with 1 stop bit.
- Parity: None.

**Configuration:** Section 6.3

## RS-232 MULTIDROP (OPTION 62) CONNECTION

When the RS-232 Multidrop option is installed, the instrument designated as last in the chain must be terminated. This requires installing a shunt between two pins on the multidrop printed circuit assembly (PCA) inside the instrument. Step-by-step instructions for installation follow.

### Note

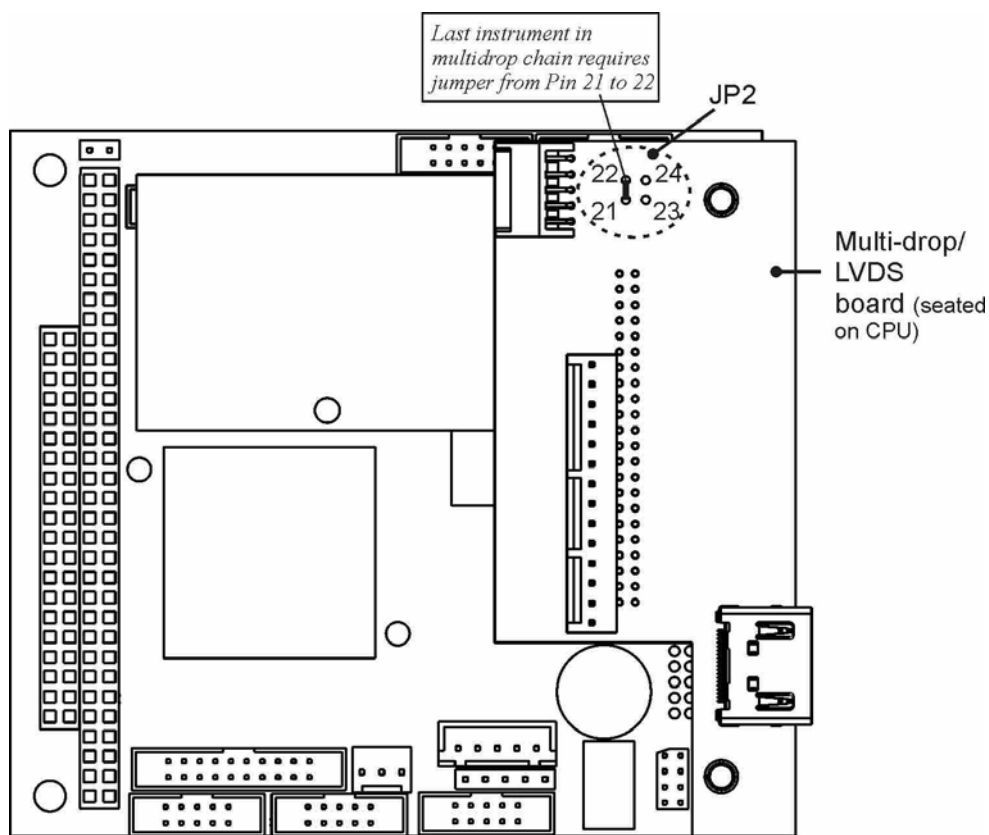
-----  
**Because the RS-232 Multidrop option uses both the RS232 and COM2 DB9 connectors on the analyzer's rear panel to connect the chain of instruments, COM2 port is no longer available for separate RS-232 or RS-485 operation.**  
-----

### ATTENTION

-----  
**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**  
**Printed Circuit Assemblies (PCAs) are sensitive to electro-static discharges too small to be felt by the human nervous system. Failure to use ESD protection when working with electronic assemblies will void the instrument warranty. Refer to Section 13 for more information on preventing ESD damage.**  
-----

To install shunt in the last analyzer:

1. With **NO power** to the instrument, remove its top cover and lay the rear panel open for access to the multidrop PCA, which is seated on the CPU.
2. On the multidrop PCA's JP2 connector, use the shunt provided to jumper Pins 21 ↔ 22 as indicated in (Figure 3-14).



**Figure 3-14: JP2 Pins 21-22 on RS-232-Multidrop PCA**

Note: If you are adding an instrument to the end of a previously configured chain, remove the shunt between Pins 21 ↔ 22 of JP2 on the Multidrop/LVDS PCA in the instrument that was previously the last instrument in the chain.

3. Close the instrument.
4. Referring to Figure 3-15 use straight-through DB9 male → DB9 female cables to interconnect the host RS232 port to the first analyzer's RS232 port; then from the first analyzer's COM2 port to the second analyzer's RS232 port; from the second analyzer's COM2 port to the third analyzer's RS232 port, etc., connecting in this fashion up to eight analyzers, subject to the distance limitations of the RS-232 standard.
5. BEFORE communicating from the host, power on the instruments and check that the Machine ID code is unique for each (Section 5.7.1). On the front panel menu, use SETUP>MORE>COMM>ID. Note that the default ID is typically the model number; to change the 4-digit identification number, press the button of the digit to be changed).

**Note**

**Teledyne Analytical Instruments recommends setting up the first link, between the Host and the first analyzer, and testing it before setting up the rest of the chain.**

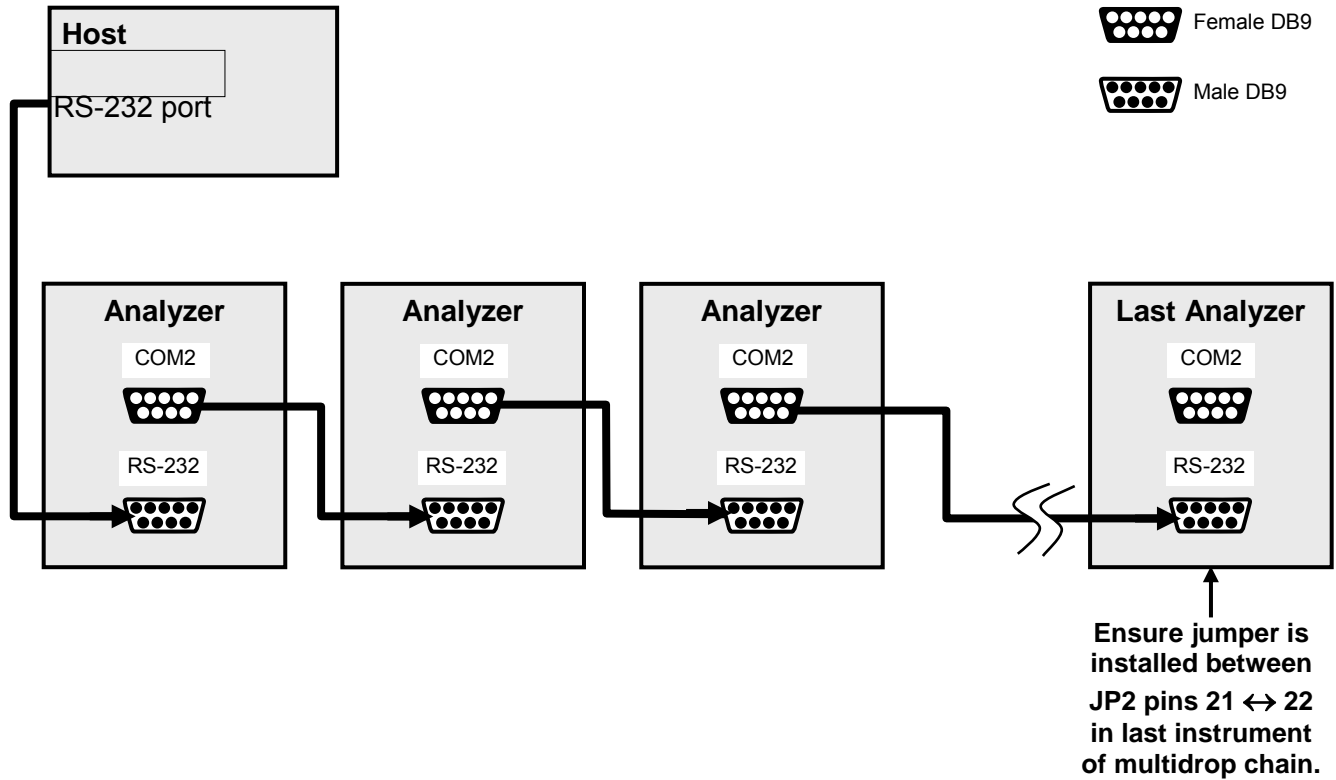


Figure 3-15: RS-232-Multidrop PCA Host/Analyzer Interconnect Diagram


### RS-485 CONNECTION

As delivered from the factory, COM2 is configured for RS-232 communications. This port can be reconfigured for operation as a non-isolated, half-duplex RS-485 port. Using COM2 for RS-485 communication disables the USB port. To reconfigure this port for RS-485 communication, please contact the factory.

### 3.3.2. PNEUMATIC CONNECTIONS

This section provides not only pneumatic connection information, but also important information about the gases required for accurate calibration (Section 3.3.2.10); it also illustrates the pneumatic layouts for the analyzer in its basic configuration and with options.

Before making the pneumatic connections, carefully note the following cautionary and additional messages:



**CAUTION**

**GENERAL SAFETY HAZARD**

**SULFUR DIOXIDE (SO<sub>2</sub>) IS A TOXIC GAS.**

**DO NOT vent calibration gas and sample gas into enclosed areas. Obtain a Material Safety Data Sheet (MSDS) for this material. Read and rigorously follow the safety guidelines described there.**



**CAUTION  
GENERAL SAFETY HAZARD**

Sample and calibration gases should only come into contact with PTFE (Teflon) or glass tubes and fixtures.

They **SHOULD NOT** come in contact with brass or stainless steel fittings prior to the reaction cell.

The exhaust from the analyzer's internal pump **MUST** be vented outside the immediate area or shelter surrounding the instrument.

It is important to conform to all safety requirements regarding exposure to SO<sub>2</sub>.

**ATTENTION**

-----  
**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**

**Maximum Pressure:**

Ideally the maximum pressure of any gas at the sample inlet should equal ambient atmospheric pressure and should **NEVER** exceed 1.5 in-hg above ambient pressure.

**Venting Pressurized Gas:**

In applications where any gas (span gas, zero air supply, sample gas is) received from a pressurized manifold, a vent must be provided to equalize the gas with ambient atmospheric pressure before it enters the analyzer to ensure that the gases input do not exceed the maximum inlet pressure of the analyzer, as well as to prevent back diffusion and pressure effects. These vents should be:

- at least 0.2m long
- no more than 2m long
- vented outside the shelter or immediate area surrounding the instrument.

**Dust Plugs:**

Remove dust plugs from rear panel exhaust and supply line fittings before powering on/operating instrument. These plugs should be kept for reuse in the event of future storage or shipping to prevent debris from entering the pneumatics.

-----

**IMPORTANT**

-----  
**EPA Requirements:**

US EPA requirements state that zero air and span gases must be supplied at twice the instrument's specified gas flow rate. Therefore, the 6400T zero and span gases should be supplied to their respective inlets in excess of 1300 cc<sup>3</sup>/min (650 cc<sup>3</sup>/min. x 2).

-----

**IMPORTANT**

**Leak Check:**

Run a leak check once the appropriate pneumatic connections have been made; check all pneumatic fittings for leaks using the procedures defined in Section 11.3.6.

**CAUTION – GENERAL SAFETY HAZARD**



Gas flow through the analyzer must be maintained at all time for units with a permeation tube installed. Insufficient gas flow allows gas to build up to levels that will contaminate the instrument or present a safety hazard to personnel.

Section 3.3.2.1 provides external pneumatic connection instructions, and Table 3-9 provides links to the location of various internal pneumatic layout illustrations.

**Table 3-9: Pneumatic Layout Reference**

Pneumatic Layout	Section
Basic	3.3.2.2
Zero/Span Valves	3.3.2.3
Internal Zero/Span (IZS)	3.3.2.4
Basic with O2 Sensor	3.3.2.8
Basic with CO2 Sensor	3.3.2.9

**3.3.2.1. BASIC CONNECTIONS INCLUDING W/SPAN GAS AND W/GAS DILUTION CALIBRATOR**

Refer to Figure 3-4 and Table 3-3 while making the pneumatic connections as follows:

- SAMPLE inlet**      Connect ¼” gas line not more than 2 m long, from sample gas source to this inlet.  
  
When no zero/span/shutoff valve options, also connect line from calibration gas source to this inlet, but only when a calibration operation is actually being performed.
- EXHAUST outlet**      Connect exhaust line made of PTEF tubing; minimum O.D ¼”, to this fitting. The exhaust line should be no longer than 10 meters, and should lead outside the shelter or immediate area surrounding the instrument.

Figure 3-16 and Figure 3-17 illustrate pneumatic connections for two of the possible basic configurations.



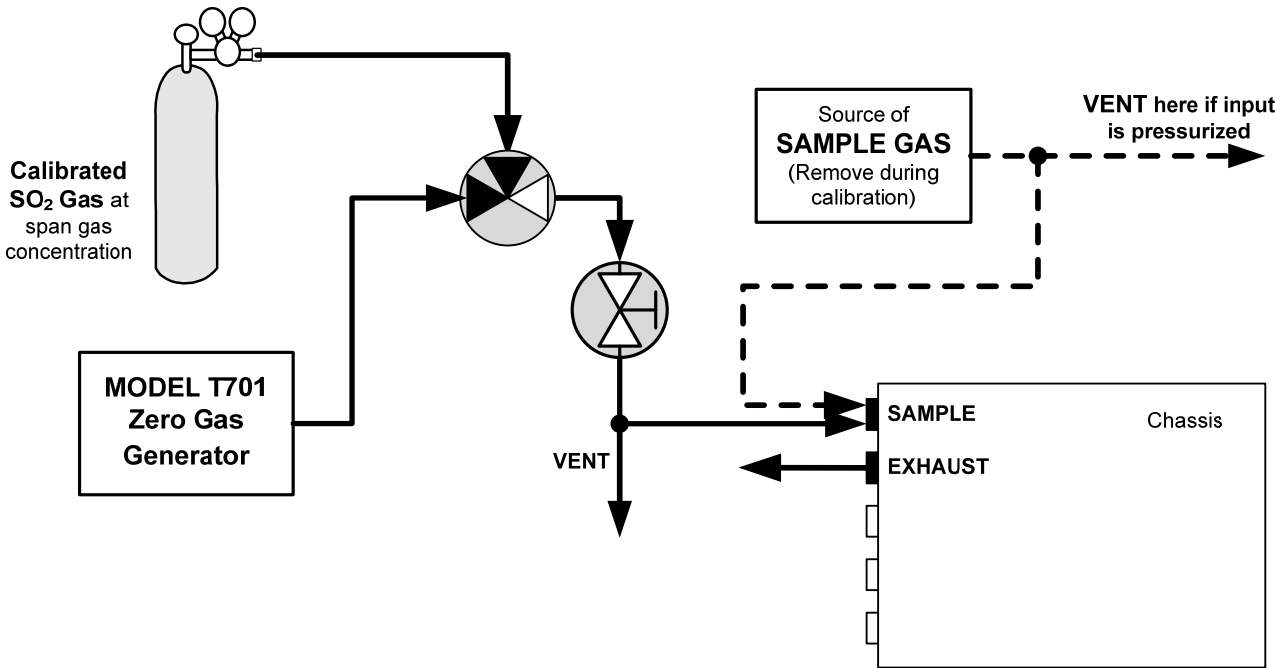


Figure 3-16: Pneumatic Connections—Basic Configuration—Using Bottled Span Gas

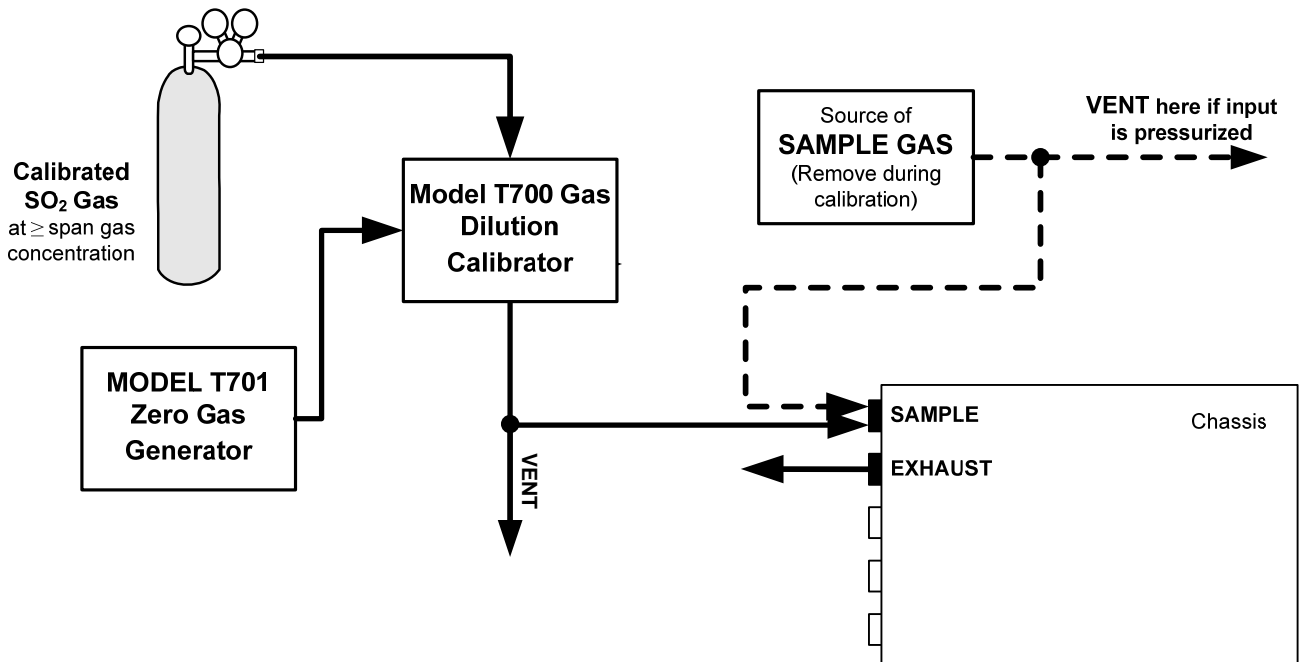


Figure 3-17: Pneumatic Connections—Basic Configuration—Using Gas Dilution Calibrator

3.3.2.2. PNEUMATIC LAYOUT FOR BASIC CONFIGURATION

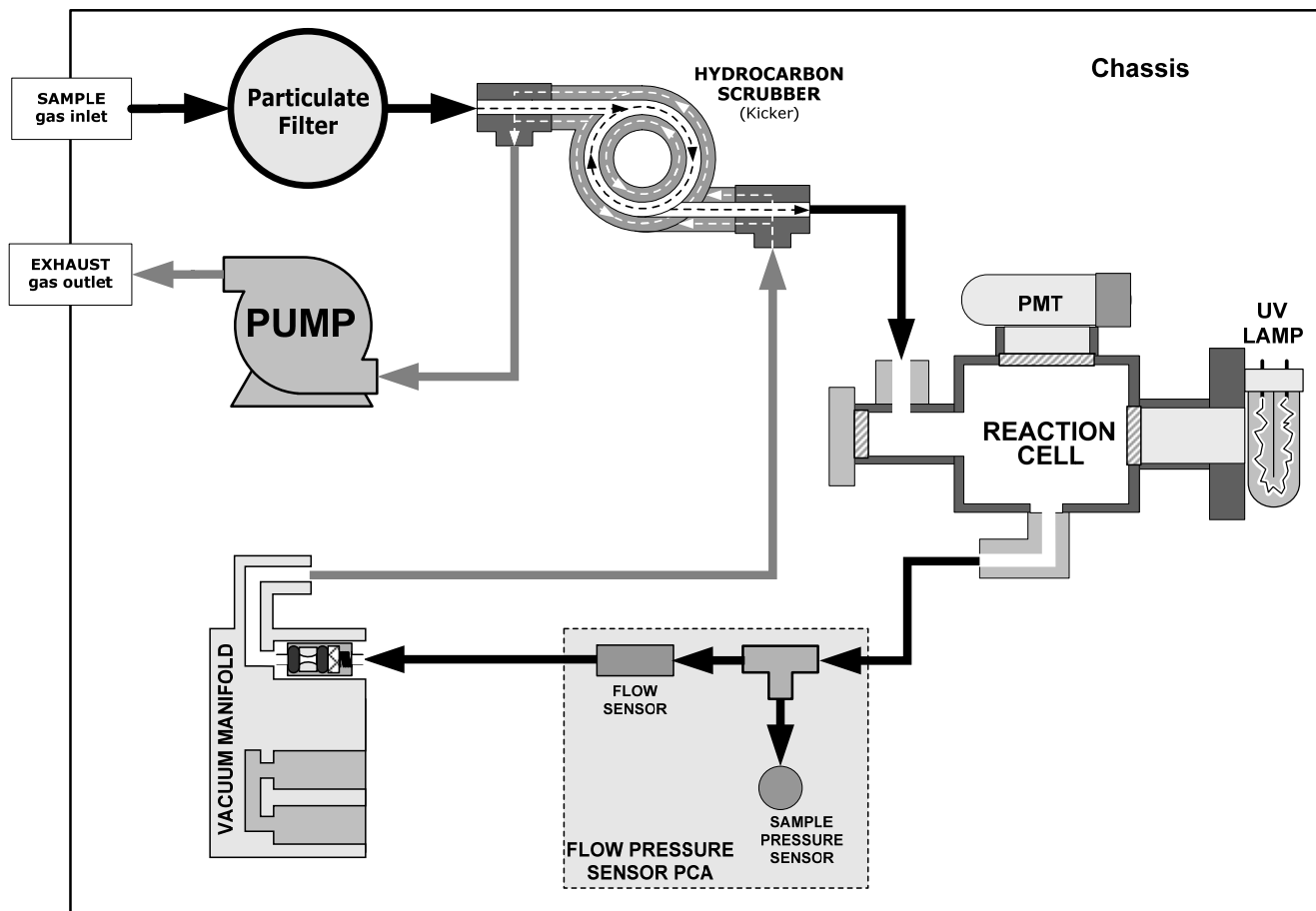


Figure 3-18: 6400T Gas Flow, Basic Configuration

3.3.2.3. PNEUMATIC LAYOUT FOR ZERO/SPAN VALVES OPTION

Figure 3-19 shows the internal, pneumatic connections for a 6400T with the zero/span valve option installed.

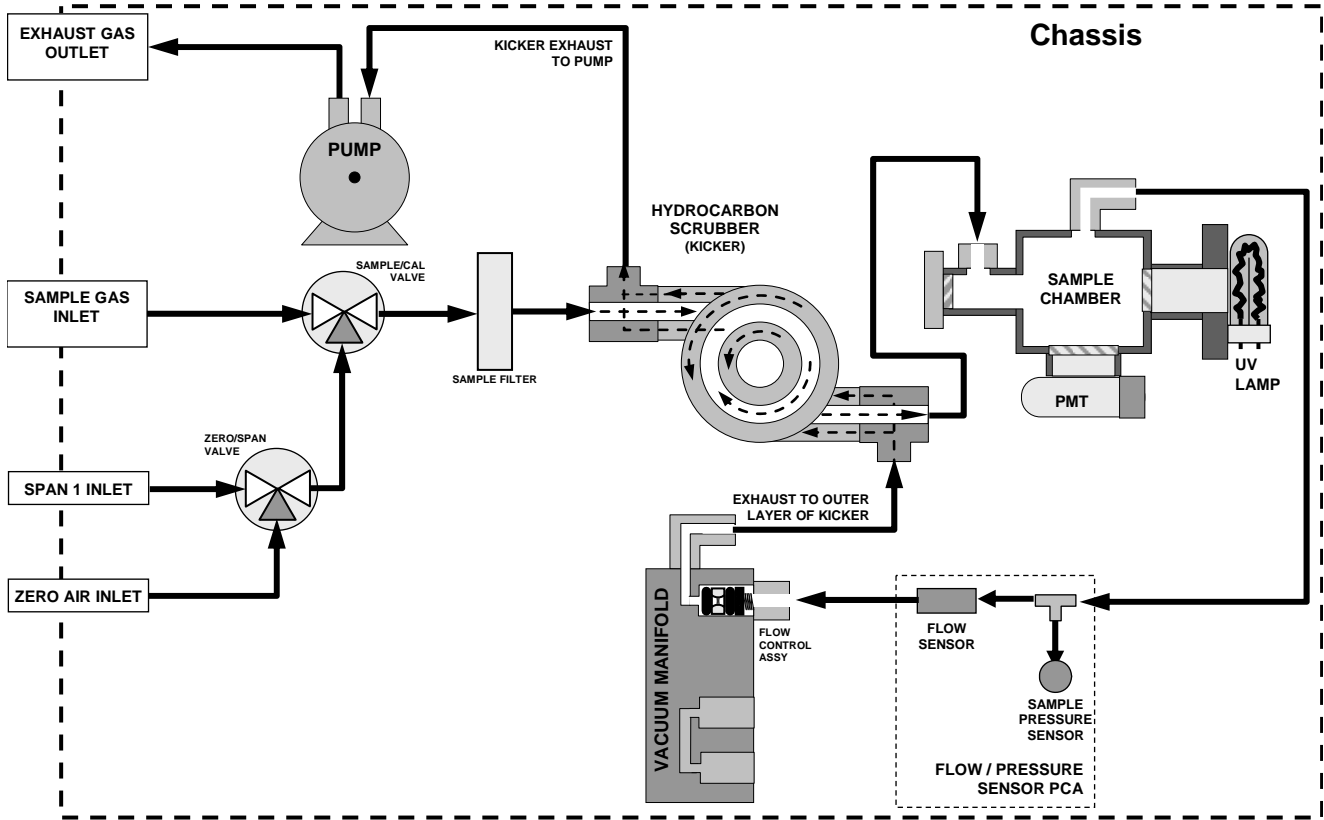


Figure 3-19: Pneumatic Layout with Zero/Span Valves Option

Table 3-10 describes the state of each valve during the analyzer’s various operational modes.

Table 3-10: Zero/Span and Sample/Cal Valve Operating States

MODE	VALVE	CONDITION
SAMPLE	Sample/Cal	Open to SAMPLE inlet
	Zero/Span	Open to ZERO AIR inlet
ZERO CAL	Sample/Cal	Open to zero/span inlet
	Zero/Span	Open to ZERO AIR inlet
SPAN CAL	Sample/Cal	Open to zero/span inlet
	Zero/Span	Open to SPAN GAS inlet

The state of the zero/span valves can also be controlled by any of the following means:

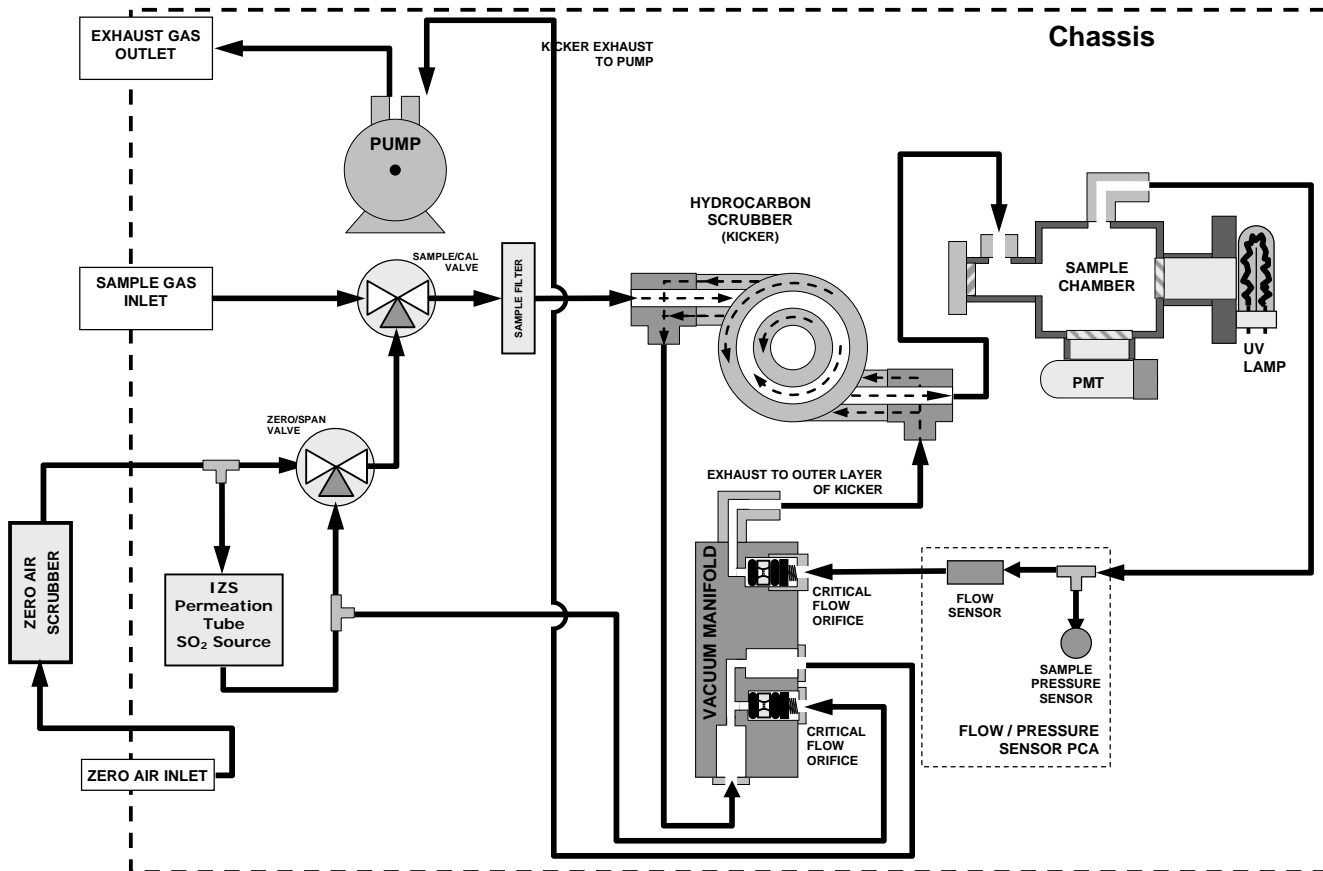
- manually from the analyzer’s front panel by using the **SIGNAL I/O** controls located within the **DIAG** Menu (refer to Section 5.9.1)
- by activating the instrument’s AutoCal feature (refer to Section 9.8)

- remotely by using the external digital control inputs (refer to Section 8.1.2 and Section 9.7.1)
- remotely through the RS-232/485 serial I/O ports (refer to Appendix A-6 for the appropriate commands)

Sources of zero and span gas must be capable of supplying at least 1.55 L/min. (maximum 2.5L/min). Both supply lines should be vented outside of the analyzer's enclosure. In order to prevent back-diffusion and pressure effects, these vent lines should be between 2 and 10 meters in length.

### 3.3.2.4. PNEUMATIC LAYOUT FOR INTERNAL ZERO/SPAN (IZS) GAS GENERATOR OPTION

Figure 3-20 shows the internal, pneumatic connections for the analyzer with the IZS option installed.



**Figure 3-20: Pneumatic Layout with IZS Options**

The internal zero air and span gas generator (IZS) option includes a heated enclosure (Section 3.3.2.5) for a permeation tube (permeation tube must be purchased separately; see Section 1.4, in SO<sub>2</sub> IZS Permeation Tubes option), an external scrubber (Section 3.3.2.7) for producing zero air and a set of valves for switching between the sample gas inlet and the output of the zero/span subsystem, functionally very similar to the valves included in the zero/span valve option.

Table 3-11 describes the operational state of the valves associated with the IZS option during the analyzer's various operating modes.

Table 3-11: IZS Valve Operating States

MODE	VALVE	CONDITION
SAMPLE	Sample/Cal	Open to SAMPLE inlet
	Zero/Span	Open to ZERO AIR inlet
ZERO CAL	Sample/Cal	Open to zero/span valve
	Zero/Span	Open to ZERO AIR inlet
SPAN CAL	Sample/Cal	Open to zero/span valve
	Zero/Span	Open to SPAN GAS inlet

The state of the IZS valves can also be controlled by any of the following means:

- Manually from the analyzer's front panel by using the **SIGNAL I/O** controls under the **DIAG** Menu (refer to Section 5.9.1),
- By activating the instrument's AutoCal feature (refer to Section 9.8),
- Remotely by using the external digital control inputs (refer to Section 8.1.2 and Section 9.7.1),
- Remotely through the RS-232/485 serial I/O ports (refer to Appendix A-6 for the applicable commands), or
- Remotely via Ethernet

#### Note

-----  
**The permeation tube is not included in the IZS Option and must be ordered separately. Refer to Section 1.4 for permeation tube options.**  
 -----

#### 3.3.2.5. PERMEATION TUBE HEATER

In order to keep the permeation rate constant, the IZS enclosure is heated to a constant 50 C (10° above the maximum operating temperature of the instrument). The IZS heater is controlled by a precise PID (Proportional/Integral/Derivative) temperature control loop. A thermistor measures the actual temperature and reports it to the CPU for control feedback.

The IZS option includes an external zero air scrubber assembly that removes all SO<sub>2</sub> the zero air source. The scrubber is filled with activated charcoal.

#### 3.3.2.6. SPAN GAS CONCENTRATION VARIATION

Span gas is created when zero air passes over a permeation tube containing liquid SO<sub>2</sub> under high pressure, which slowly permeates through a PTFE membrane into the surrounding air. The speed at which the SO<sub>2</sub> permeates the membrane is called the effusion rate. The concentration of the span gas is determined by three factors:

- Size of the membrane: The larger the area of the membrane, the more permeation occurs.
- Temperature of the SO<sub>2</sub>: Increasing the temperature of the increases the pressure inside the tube and therefore increases the effusion rate.
- Flow rate of the zero air: If the previous two variables are constant, the permeation rate of air into the zero air stream will be constant. Therefore, a

lower flow rate of zero air produces higher concentrations of SO<sub>2</sub>. The 6400T usually has a constant flow rate and a constant permeation rate; hence, variations in concentration can be achieved by changing the IZS temperature.

**3.3.2.7. EXTERNAL ZERO AIR SCRUBBER**

The IZS option includes an external zero air scrubber assembly that removes all SO<sub>2</sub> from the zero air source. The scrubber is filled with activated charcoal.

**3.3.2.8. PNEUMATIC LAYOUT WITH O<sub>2</sub> SENSOR OPTION**

Figure 3-21 shows the internal, pneumatic connections for the analyzer with the oxygen (O<sub>2</sub>) sensor option installed. Pneumatically, the O<sub>2</sub> sensor draws a flow of 80 cm<sup>3</sup>/min in addition to the normal sample flow rate. It is separately controlled with its own critical flow orifice.

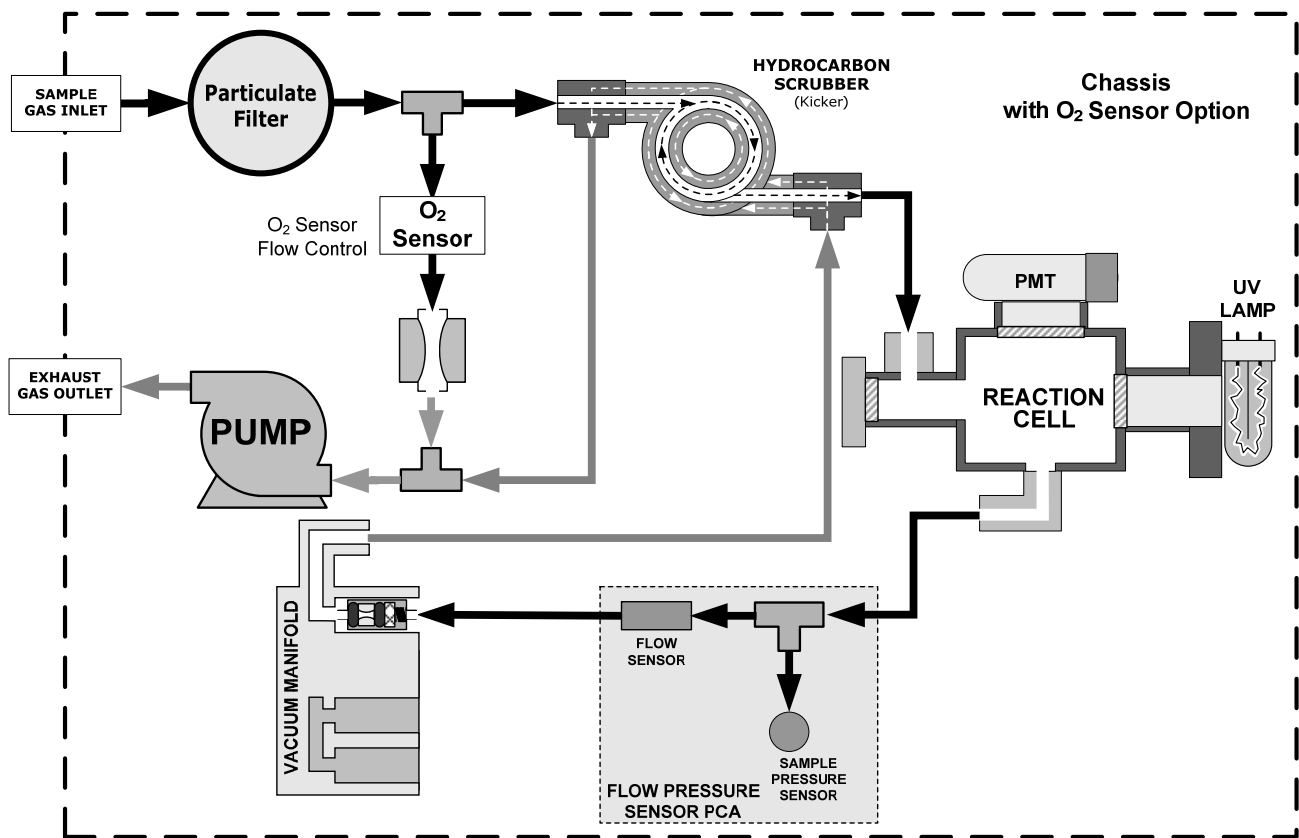


Figure 3-21: Pneumatic Layout with O<sub>2</sub> Sensor

### 3.3.2.9. PNEUMATIC LAYOUT WITH CO<sub>2</sub> SENSOR OPTION

Figure 3-22 shows the internal, pneumatic connections for the analyzer with the carbon dioxide (CO<sub>2</sub>) sensor option installed. Pneumatically, the CO<sub>2</sub> sensor is placed in line with the sample gas line between the particulate filter and the analyzer's sample chamber. It does not alter the gas flow rate of the sample through the analyzer.

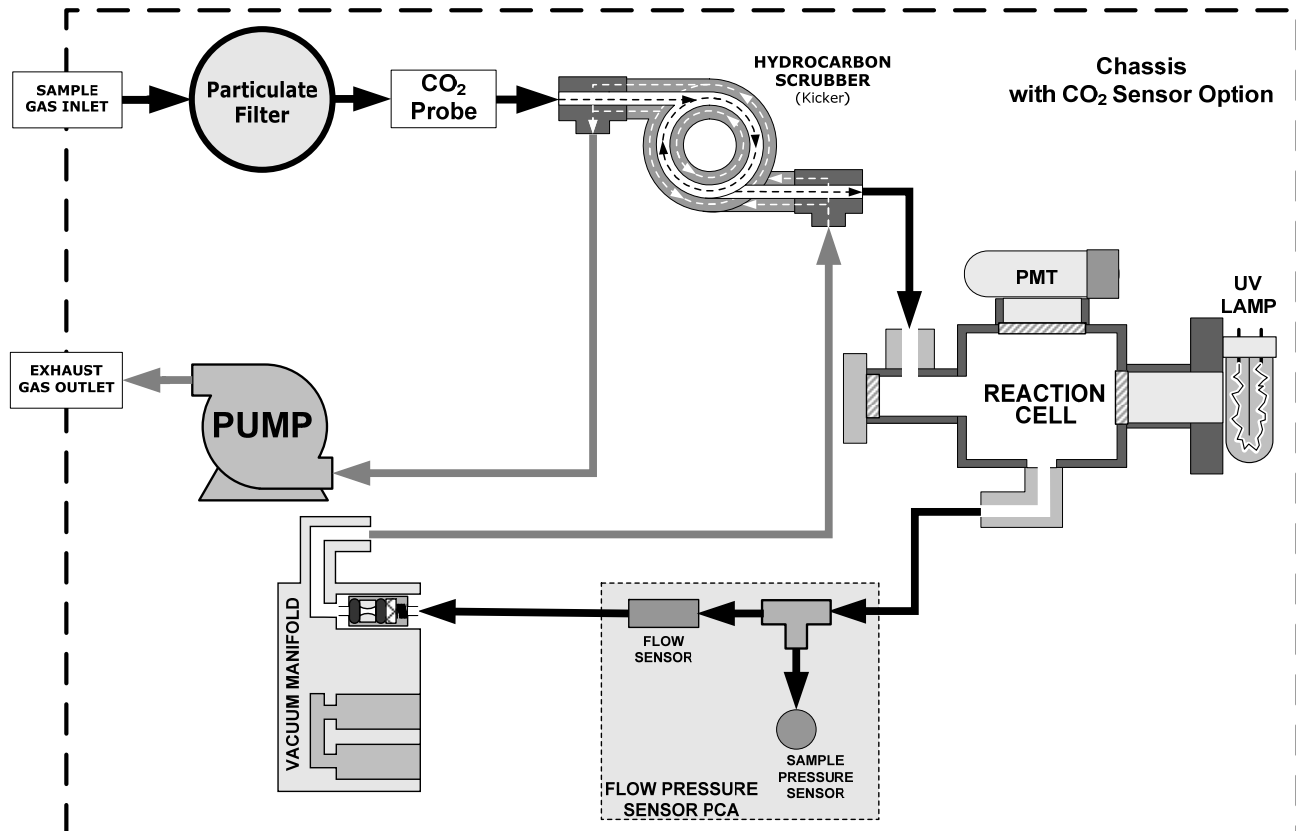


Figure 3-22: Pneumatic Layout with CO<sub>2</sub> Sensor

### 3.3.2.10. ABOUT ZERO AIR AND CALIBRATION (SPAN) GASES

Zero air and span gas are required for accurate calibration.

#### ZERO AIR

A gas that is similar in chemical composition to the earth's atmosphere but without the gas being measured by the analyzer, in this case SO<sub>2</sub>. If your analyzer is equipped with an Internal Zero Span (IZS) or an external zero air scrubber option, it is capable of creating zero air.

For analyzers without an IZS or external zero air scrubber option, a zero air generator such as the Teledyne Analytical Instruments Model 701 can be used (Figure 3-16).

## CALIBRATION (SPAN) GAS

Calibration gas is a gas specifically mixed to match the chemical composition of the type of gas being measured at near full scale of the desired measurement range. In this case, SO<sub>2</sub> measurements made with the Teledyne Analytical Instruments 6400T UV Fluorescence SO<sub>2</sub> Analyzer, it is recommended that you use a span gas with a SO<sub>2</sub> concentration equal to 80% of the measurement range for your application.

EXAMPLE: If the application is to measure between 0 ppm and 500 ppb, an appropriate span gas concentration would be 450 ppb SO<sub>2</sub>.

Cylinders of calibrated SO<sub>2</sub> gas traceable to NIST-Standard Reference Material specifications (also referred to as SRM's or EPA protocol calibration gases) are commercially available. Table 3-12 lists specific NIST-SRM reference numbers for various concentrations of SO<sub>2</sub>.

**Table 3-12: NIST-SRM's Available for Traceability of SO<sub>2</sub> Calibration Gases**

NIST-SRM	Type	Nominal Concentration
1693a	Sulfur dioxide in N <sub>2</sub>	50 ppm
1694a	Sulfur dioxide in N <sub>2</sub>	100 pp
1661a	Sulfur dioxide in N <sub>2</sub>	500 ppm
2659a <sup>1</sup>	O <sub>2</sub> in N <sub>2</sub>	21% by weight
2626a	CO <sub>2</sub> in N <sub>2</sub>	4% by weight
2745 <sup>2</sup>	CO <sub>2</sub> in N <sub>2</sub>	16% by weight

<sup>1</sup> Used to calibrate optional O<sub>2</sub> sensor.  
<sup>2</sup> Used to calibrate optional CO<sub>2</sub> sensor.


## SPAN GAS FOR MULTIPOINT CALIBRATION

Some applications, such as EPA monitoring, require a multipoint calibration procedure where span gases of different concentrations are needed. We recommend using a bottle of calibrated SO<sub>2</sub> gas of higher concentration in conjunction with a gas dilution calibrator such as a Teledyne Analytical Instruments Model T700 (Figure 3-17) This type of calibrator precisely mixes a high concentration gas with zero air (both supplied externally) to accurately produce span gas of the correct concentration. Linearity profiles can be automated with this model and run unattended over night.

## 3.4. STARTUP, FUNCTIONAL CHECKS, AND INITIAL CALIBRATION

If you are unfamiliar with the 6400T principles of operation, we recommend that you read Section 13. For information on navigating the analyzer's software menus, refer to the menu trees provided in Appendix A.





**CAUTION - GENERAL SAFETY HAZARD**

**Do not look at the UV lamp while the unit is operating. UV light can cause eye damage. Always use safety glasses made from UV blocking material whenever working with the UV Lamp. (Generic plastic glasses are not adequate).**

### 3.4.1. STARTUP

After the electrical and pneumatic connections are made, an initial functional check is in order. Turn on the instrument. The pump and exhaust fan should start immediately. The display will show a momentary splash screen of the Teledyne Analytical Instruments logo and other information during the initialization process while the CPU loads the operating system, the firmware and the configuration data.

The analyzer should automatically switch to Sample Mode after completing the boot-up sequence and start monitoring the gas. However, there is an approximately one hour warm-up period before reliable gas measurements can be taken. During the warm-up period, the front panel display may show messages in the Parameters field.

### 3.4.2. WARNING MESSAGES

Because internal temperatures and other conditions may be outside the specified limits during the analyzer's warm-up period, the software will suppress most warning conditions for 30 minutes after power up. If warning messages persist after the 60 minutes warm up period is over, investigate their cause using the troubleshooting guidelines in Section 12.1.1.

To view and clear warning messages, press:

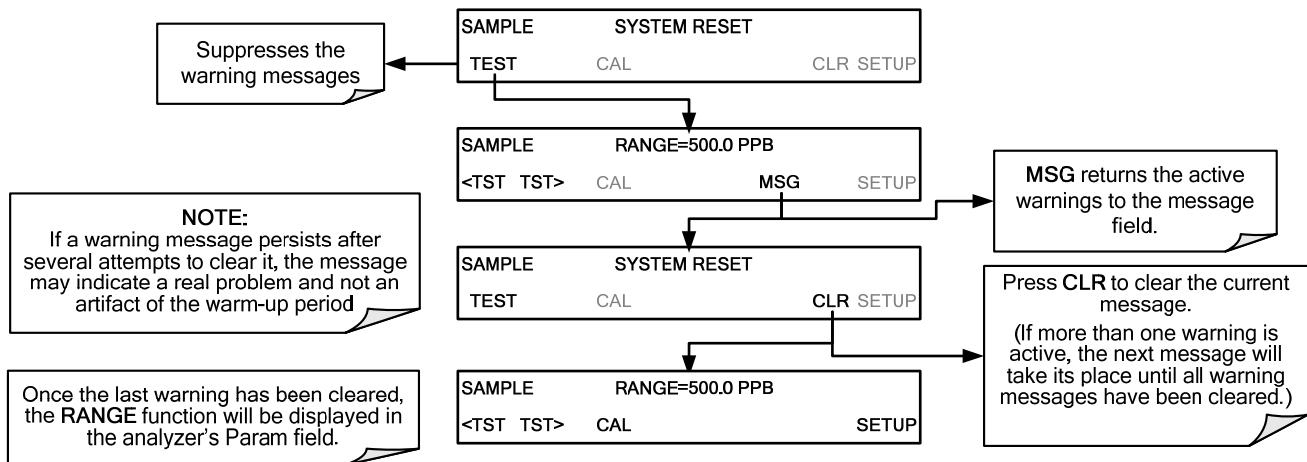


Figure 3-23: Warning Messages

Table 3-13 lists brief descriptions of the warning messages that may occur during start up for 6400T analyzers with no options installed.

Table 3-13: Possible Startup Warning Messages – 6400T Analyzers w/o Options

Message	Meaning
<b>ANALOG CAL WARNING</b>	The instrument's A/D circuitry or one of its analog outputs is not calibrated.
<b>BOX TEMP WARNING</b>	The temperature inside the 6400T chassis is outside the specified limits.
<b>CANNOT DYN SPAN<sup>2</sup></b>	Remote span calibration failed while the dynamic span feature was set to turned on.
<b>CANNOT DYN ZERO<sup>3</sup></b>	Remote zero calibration failed while the dynamic zero feature was set to turned on.
<b>CONFIG INITIALIZED</b>	Configuration was reset to factory defaults or was erased.
<b>DARK CAL WARNING</b>	Dark offset above limit specified indicating that too much stray light is present in the sample chamber.
<b>DATA INITIALIZED</b>	DAS data storage was erased.
<b>HVPS WARNING</b>	High voltage power supply for the PMT is outside of specified limits.
<b>PMT DET WARNING</b>	PMT detector output is outside of operational limits.
<b>PMT TEMP WARNING</b>	PMT temperature is outside of specified limits.
<b>RCELL TEMP WARNING</b>	Sample chamber temperature is outside of specified limits.
<b>REAR BOARD NOT DET</b>	CPU unable to communicate with motherboard.
<b>RELAY BOARD WARN</b>	CPU is unable to communicate with the relay PCA.
<b>SAMPLE FLOW WARN</b>	The flow rate of the sample gas is outside the specified limits.
<b>SAMPLE PRESS WARN</b>	Sample gas pressure outside of operational parameters.
<b>SYSTEM RESET<sup>1</sup></b>	The computer was rebooted.
<b>UV LAMP WARNING</b>	The UV lamp intensity measured by the reference detector reading too low or too high.
<sup>1</sup> Clears 45 minutes after power up. <sup>2</sup> Clears the next time successful zero calibration is performed. <sup>3</sup> Clears the next time successful span calibration is performed.	

Table 3-14 lists brief descriptions of the warning messages that may occur during start up for 6400T analyzers with optional second gas options or alarms installed.

Table 3-14: Possible Startup Warning Messages – 6400T Analyzers with Options

Message	Meaning
<b>O2 CELL TEMP WARN<sup>1</sup></b>	O <sub>2</sub> sensor cell temperature outside of warning limits specified by O <sub>2</sub> _CELL_SET variable.
<b>IZS TEMP WARNING<sup>2</sup></b>	On units with IZS options installed: The permeation tube temperature is outside of specified limits.
<b>O2 ALARM 1 WARN<sup>1,4</sup></b>	O <sub>2</sub> Alarm limit #1 has been triggered. <sup>4</sup>
<b>O2 ALARM 2 WARN<sup>1,4</sup></b>	O <sub>2</sub> Alarm limit #2 has been triggered. <sup>4</sup>
<b>CO2 ALARM 1 WARN<sup>3,4</sup></b>	CO <sub>2</sub> Alarm limit #1 has been triggered. <sup>4</sup>
<b>CO2 ALARM 2 WARN<sup>3,4</sup></b>	CO <sub>2</sub> Alarm limit #2 has been triggered. <sup>4</sup>
<b>SO2 ALARM1 WARN<sup>4</sup></b>	SO <sub>2</sub> Alarm limit #1 has been triggered. <sup>4</sup>
<b>SO2 ALARM2 WARN<sup>4</sup></b>	SO <sub>2</sub> Alarm limit #2 has been triggered. <sup>4</sup>
<sup>1</sup> Only appears when the optional O <sub>2</sub> sensor is installed. <sup>2</sup> Only appears when the optional internal zero span (IZS) option is installed. <sup>3</sup> Only appears when the optional CO <sub>2</sub> sensor is installed. <sup>4</sup> Only Appears when the optional gas concentration alarms are installed	

### 3.4.3. FUNCTIONAL CHECKS

After the analyzer's components have warmed up for at least 60 minutes, verify that the software properly supports any hardware options that were installed.

For information on navigating through the analyzer's software menus, refer to the menu trees described in Appendix A.1.

Check to ensure that the analyzer is functioning within allowable operating parameters.

- Appendix C includes a list of test functions viewable from the analyzer's front panel as well as their expected values.
- These functions are also useful tools for diagnosing performance problems with your analyzer (refer to Section 12.1.2).
- The enclosed Final Test and Validation Data Sheet (P/N 04551) lists these values before the instrument left the factory.

To view the current values of these parameters press the following control button sequence on the analyzer's front panel. Remember until the unit has completed its warm up these parameters may not have stabilized.

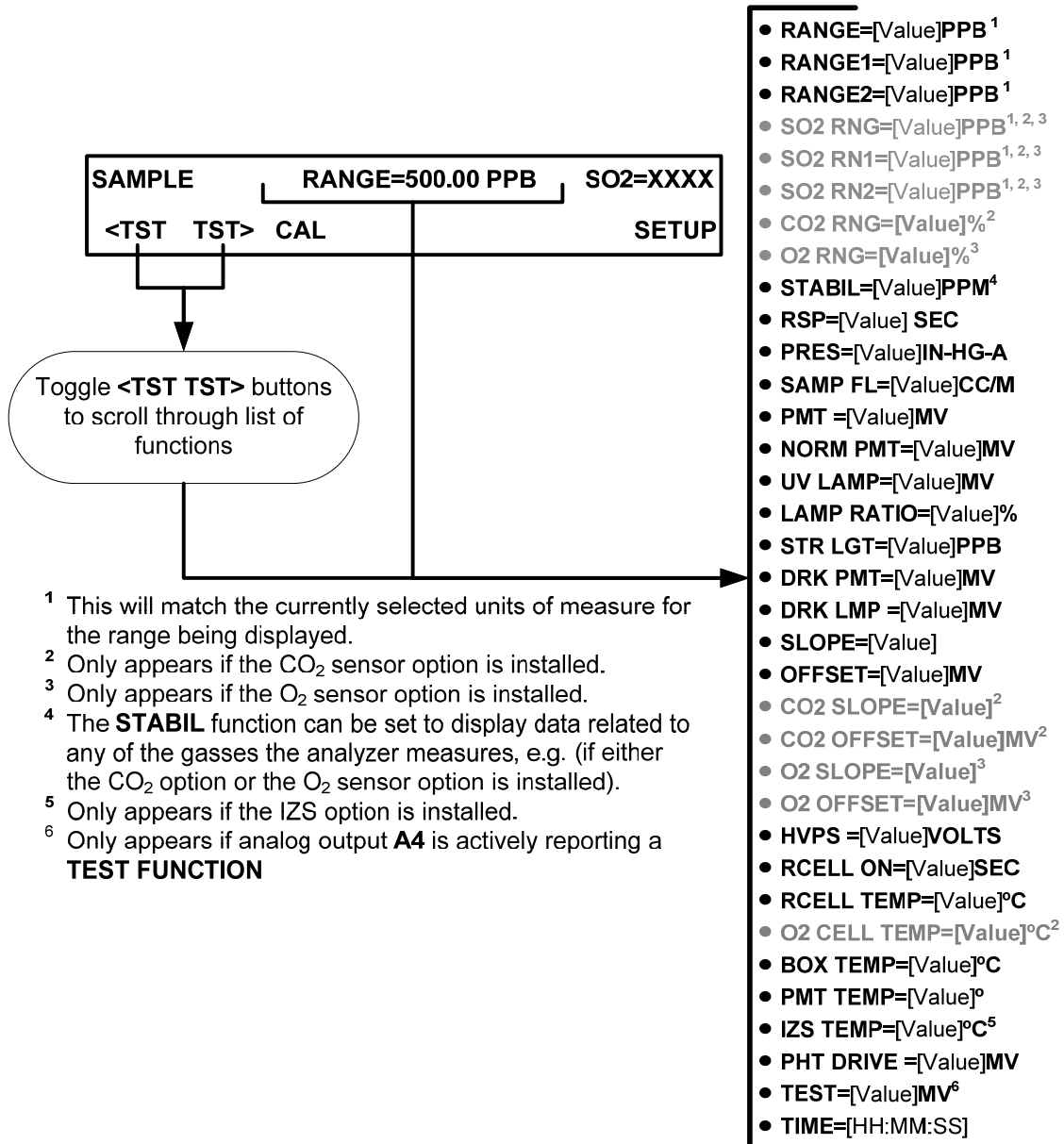


Figure 3-24: Functional Check

### 3.4.4. INITIAL CALIBRATION

To perform the following calibration you must have sources for zero air and span gas available for input into the sample port on the back of the analyzer. Refer to Section 3.3.2 for instructions for connecting these gas sources.

The initial calibration should be carried out using the same reporting range set up as used during the analyzer's factory calibration. This will allow you to compare your calibration results to the factory calibration as listed on the *Final Test and Validation Data Sheet*, P/N 04551.

If both available DAS parameters for a specific gas type are being reported via the instruments analog outputs (e.g. **CONC1** and **CONC2** when the **DUAL** range mode is activated), separate calibrations should be carried out for each parameter.

- Use the **LOW** button when calibrating for **CONC1** (equivalent to **RANGE1**).
- Use the **HIGH** button when calibrating for **CONC2** (equivalent to **RANGE2**).

Refer to the Configurable Analog Output Addendum, P/N 06270 for more information on the configurable analog output reporting ranges.

---

**Note**

**The following procedure assumes that the instrument does not have any of the available Valve Options installed. Refer to Section 9.4 for instructions for calibrating instruments possessing valve options**

---

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**Note**

**The 6400T analyzer has been tested for its ability to reject interference for most sources. See Section 13.1.9 for more information on this topic.**

---

#### 3.4.4.1. INITIAL CALIBRATION PROCEDURE FOR BASIC ANALYZERS (NO 2<sup>ND</sup> GAS OPTION)

The following procedure assumes that:

- The instrument DOES NOT have any of the available calibration valve or gas inlet options installed;
- Cal gas will be supplied through the SAMPLE gas inlet on the back of the analyzer (refer to Figure 3-4), and;
- The pneumatic setup matches that described in Section 3.3.2.

#### VERIFYING THE REPORTING RANGE SETTINGS

While it is possible to perform the following procedure with any range setting we recommend that you perform this initial checkout using following reporting range settings:

- Unit of Measure: PPB
- Analog Output Reporting Range: 500.0 ppb
- Mode Setting: SNGL

While these are the default settings for the 6400T analyzer, it is recommended that you verify them before proceeding with the calibration procedure, by pressing:

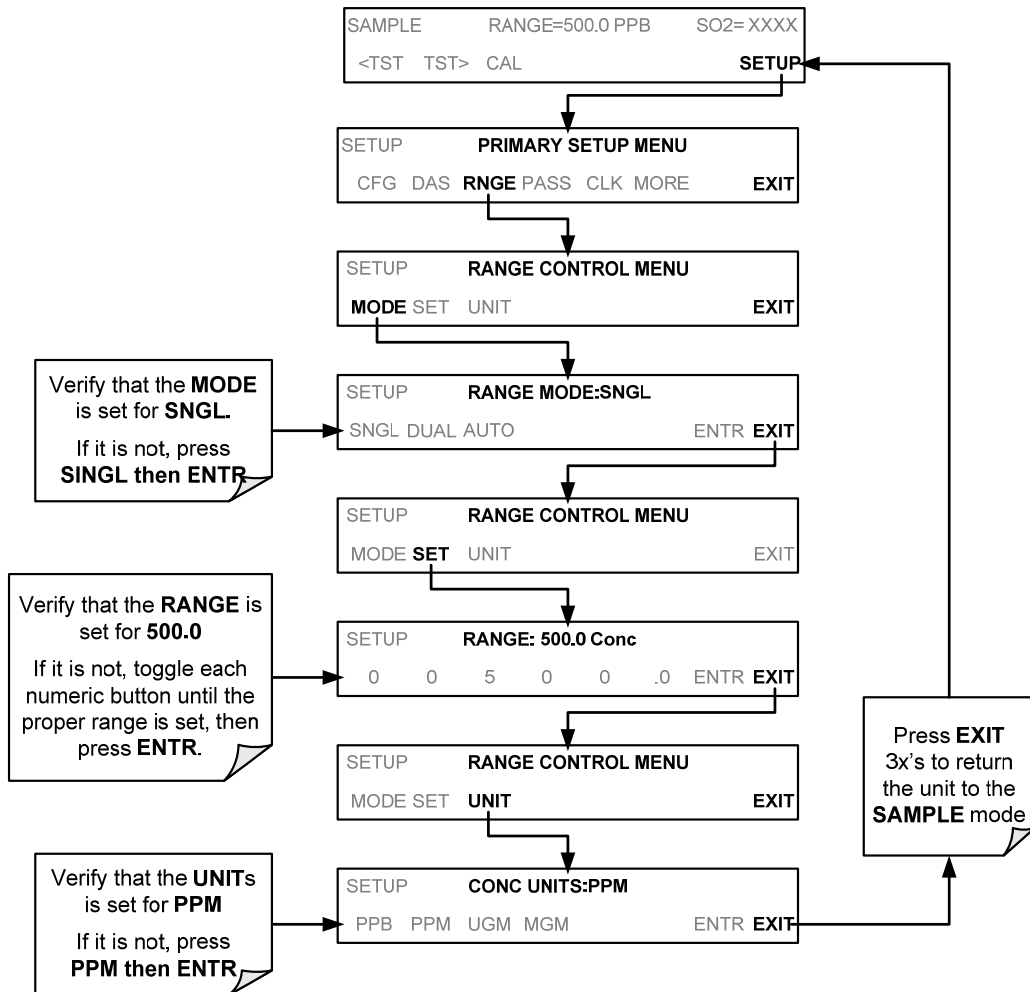


Figure 3-25: Reporting Range Verification

### DILUTION RATIO SETUP

If the dilution ratio option is enabled on your 6400T and your application involves diluting the sample gas before it enters the analyzer, set the dilution ratio as follows:

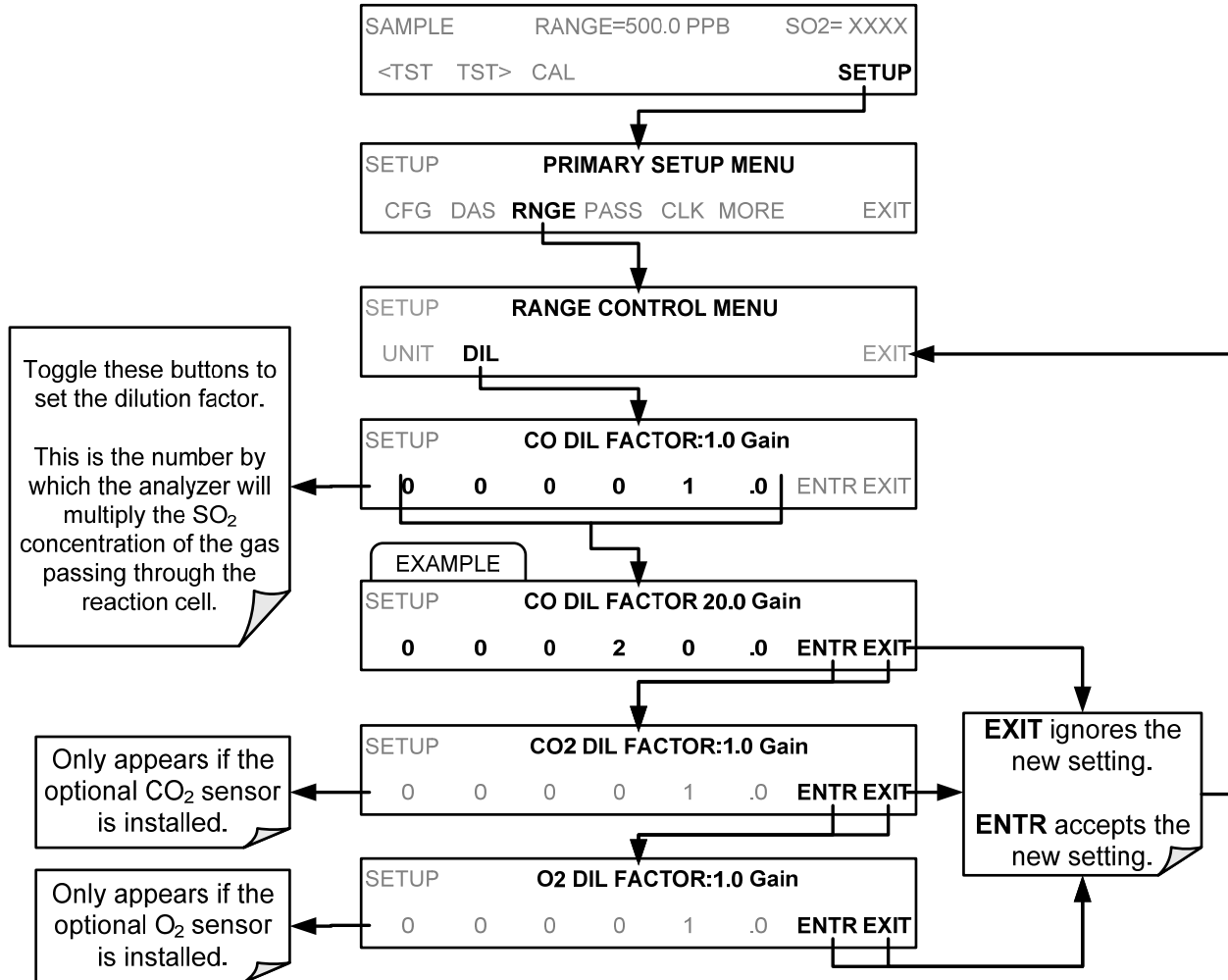


Figure 3-26: Dilution Ratio Setup

### SET SO<sub>2</sub> SPAN GAS CONCENTRATION

Set the expected SO<sub>2</sub> span gas concentration. This should be 80% of the concentration range for which the analyzer's analog output range is set.

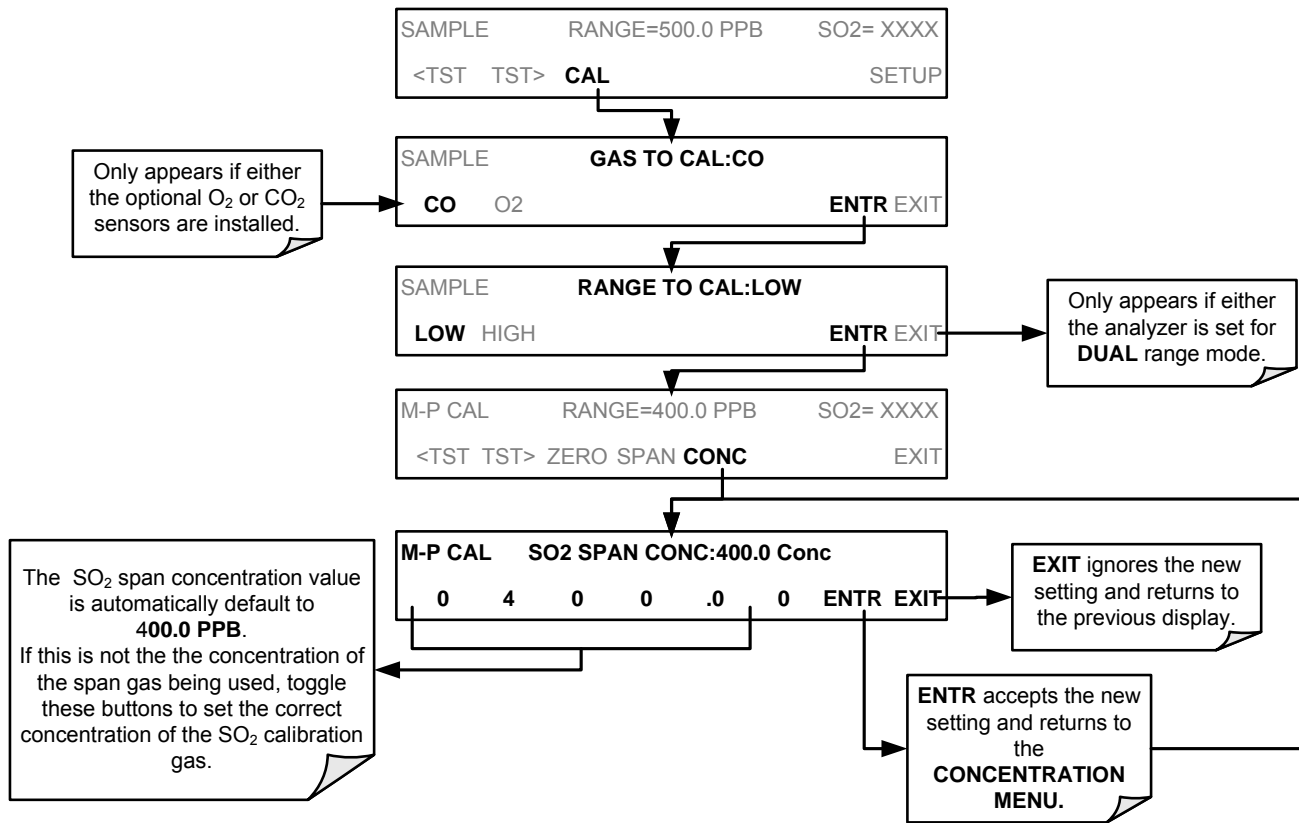


Figure 3-27: SO<sub>2</sub> Span Gas Setting



### ZERO/SPAN CALIBRATION

To perform the zero/span calibration procedure, press:

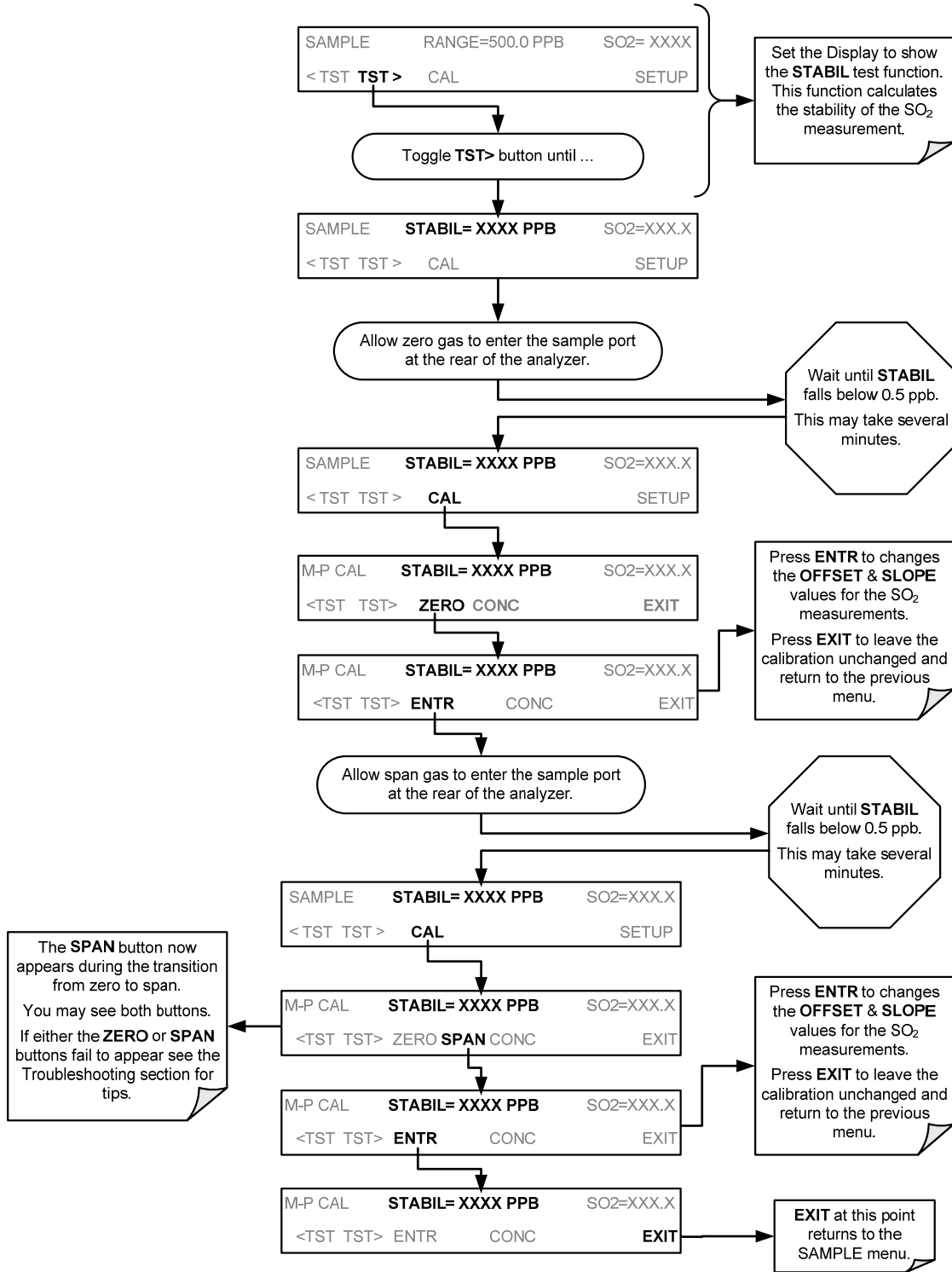


Figure 3-28: Zero/Span Calibration Procedure

#### 3.4.4.2. CALIBRATION PROCEDURE FOR THE O<sub>2</sub> OPTION

If your analyzer is equipped with the optional O<sub>2</sub> sensor, this sensor should be calibrated during installation of the instrument. Refer to Section 9.10.1 for instructions.

#### 3.4.4.3. CALIBRATION PROCEDURE FOR THE CO<sub>2</sub> OPTION

If your analyzer is equipped with the optional CO<sub>2</sub> sensor, this sensor should be calibrated during installation of the instrument. Refer to Section 9.10.2 for instructions.

#### Note

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**Once you have completed the above set-up procedures, please fill out the Quality Questionnaire that was shipped with your unit and return it to Teledyne Analytical Instruments. This information is vital to our efforts in continuously improving our service and our products. THANK YOU.**  
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**PART II**  
**OPERATING INSTRUCTIONS**



## 4. OVERVIEW OF OPERATING MODES

To assist in navigating the analyzer's software, a series of menu trees can be found in Appendix A of this manual.

### Note

Some control buttons on the touch screen do not appear if they are not applicable to the menu that you're in, the task that you are performing, the command you are attempting to send, or to incorrect settings input by the user. For example, the ENTR button may disappear if you input a setting that is invalid or out of the allowable range for that parameter, such as trying to set the 24-hour clock to 25:00:00. Once you adjust the setting to an allowable value, the ENTR button will re-appear.

The 6400T software has a variety of operating modes. Most commonly, the analyzer will be operating in SAMPLE mode. In this mode, a continuous read-out of the SO<sub>2</sub> concentration can be viewed on the front panel and output as an analog voltage from rear panel terminals, calibrations can be performed, and TEST functions and WARNING messages can be examined.

The second most important operating mode is SETUP mode. This mode is used for performing certain configuration operations, such as for the DAS system, the reporting ranges, or the serial (RS-232 / RS-485 / Ethernet) communication channels. The SETUP mode is also used for performing various diagnostic tests during troubleshooting.



Figure 4-1: Front Panel Display

The Mode field of the front panel display indicates to the user which operating mode the unit is currently running.

In addition to **SAMPLE** and **SETUP**, other modes available are presented in Table 4-1.

**Table 4-1: Analyzer Operating Modes**

MODE	EXPLANATION
<b>DIAG</b>	One of the analyzer's diagnostic modes is active (refer to Section 5.9).
<b>LO CAL A<sup>1</sup></b>	Unit is performing LOW SPAN (midpoint) calibration initiated automatically by the analyzer's AUTOCAL feature
<b>LO CAL R<sup>1</sup></b>	Unit is performing LOW SPAN (midpoint) calibration initiated remotely through the COM ports or digital control inputs.
<b>M-P CAL<sup>1</sup></b>	This is the basic calibration mode of the instrument and is activated by pressing the CAL button.
<b>SAMPLE</b>	Sampling normally, flashing text indicates adaptive filter is on.
<b>SAMPLE A</b>	Indicates that unit is in SAMPLE mode and AUTOCAL feature is activated.
<b>SETUP</b>	SETUP mode is being used to configure the analyzer. The gas measurement will continue during this process.
<b>SPAN CAL A<sup>2</sup></b>	Unit is performing SPAN calibration initiated automatically by the analyzer's AUTOCAL feature
<b>SPAN CAL M<sup>2</sup></b>	Unit is performing SPAN calibration initiated manually by the user.
<b>SPAN CAL R<sup>2</sup></b>	Unit is performing SPAN calibration initiated remotely through the COM ports or digital control inputs.
<b>ZERO CAL A<sup>2</sup></b>	Unit is performing ZERO calibration procedure initiated automatically by the AUTOCAL feature
<b>ZERO CAL M<sup>2</sup></b>	Unit is performing ZERO calibration procedure initiated manually by the user.
<b>ZERO CAL R<sup>2</sup></b>	Unit is performing ZERO calibration procedure initiated remotely through the COM ports or digital control inputs.
<sup>1</sup> Other calibration procedures under <b>CAL</b> mode are described separately in Section 9.	
<sup>2</sup> Only Appears on units with Z/S valve or IZS options..	

## 4.1. SAMPLE MODE

This is the analyzer's standard operating mode. In this mode, the instrument is analyzing SO<sub>2</sub> and calculating concentrations.

### 4.1.1. TEST FUNCTIONS

A series of test functions is available at the front panel while the analyzer is in **SAMPLE** mode. These parameters provide information about the present operating status of the instrument and are useful during troubleshooting (refer to Section 12.1.2). They can also be recorded in one of the DAS channels (refer to Section 0) for data analysis. To view the test functions, press one of the <**TST TST**> buttons repeatedly in either direction.

Table 4-2: Test Functions Defined

DISPLAY	PARAMETER	UNITS	DESCRIPTION
RANGE	RANGE -- RANGE1 RANGE2	PPB, PPM, UGM & MGM	The Full Scale limit at which the reporting range of the analyzer's ANALOG OUTPUTS is currently set. THIS IS NOT the Physical Range of the instrument. Refer to Section 5.4 for more information. If DUAL or AUTO Range modes have been selected, two RANGE functions will appear, one for each range.
STABIL	STABILITY	mV	Standard deviation of SO <sub>2</sub> Concentration readings. Data points are recorded every ten seconds. The calculation uses the last 25 data points.
PRES	SAMPLE PRESSURE	in-Hg-A	The current pressure of the sample gas as it enters the sample chamber, measured between the SO <sub>2</sub> and Auto-Zero valves.
SAMP FL	SAMPLE FLOW	cm <sup>3</sup> /min (cc/m)	The flow rate of the sample gas through the sample chamber. This value is not measured but calculated from the sample pressure.
PMT	PMT Signal	mV	The raw output voltage of the PMT.
NORM PMT	NORMALIZED PMT Signal	mV	The output voltage of the PMT after normalization for offset and temperature/pressure compensation (if activated).
UV LAMP	Source UV Lamp Intensity	mV	The output voltage of the UV reference detector.
LAMP RATIO	UV Source lamp ratio	%	The current output of the UV reference detector divided by the reading stored in the CPU's memory from the last time a UV Lamp calibration was performed.
STR. LGT	Stray Light	ppb	The offset due to stray light recorded by the CPU during the last zero-point calibration performed.
DRK PMT	Dark PMT	mV	The PMT output reading recorded the last time the UV source lamp shutter was closed.
DRK LMP	Dark UV Source Lamp	mV	The UV reference detector output reading recorded the last time the UV source lamp shutter was closed.
SLOPE	SO <sub>2</sub> measurement Slope	-	The sensitivity of the instrument as calculated during the last calibration activity. The slope parameter is used to set the span calibration point of the analyzer.
OFFSET	SO <sub>2</sub> measurement Offset	mV	The overall offset of the instrument as calculated during the last calibration activity. The offset parameter is used to set the zero point of the analyzer response.
HVPS	HVPS	V	The PMT high voltage power supply.
RCELL TEMP	SAMPLE CHAMBER TEMP	°C	The current temperature of the sample chamber.
BOX TEMP	BOX TEMPERATURE	°C	The ambient temperature of the inside of the analyzer case.
PMT TEMP	PMT TEMPERATURE	°C	The current temperature of the PMT.
IZS TEMP <sup>1</sup>	IZS TEMPERATURE <sup>1</sup>	°C	The current temperature of the internal zero/span option. Only appears when IZS option is enabled.
TEST <sup>2</sup>	TEST SIGNAL <sup>2</sup>	mV	Signal of a user-defined test function on output channel A4.
TIME	CLOCK TIME	hh:mm:ss	The current day time for DAS records and calibration events.
<sup>1</sup> Only appears if Internal Gas Span Generator option is installed.			
<sup>2</sup> Only appears if analog output A3 is actively reporting a test function.			



To view the TEST Functions press the following button sequence:

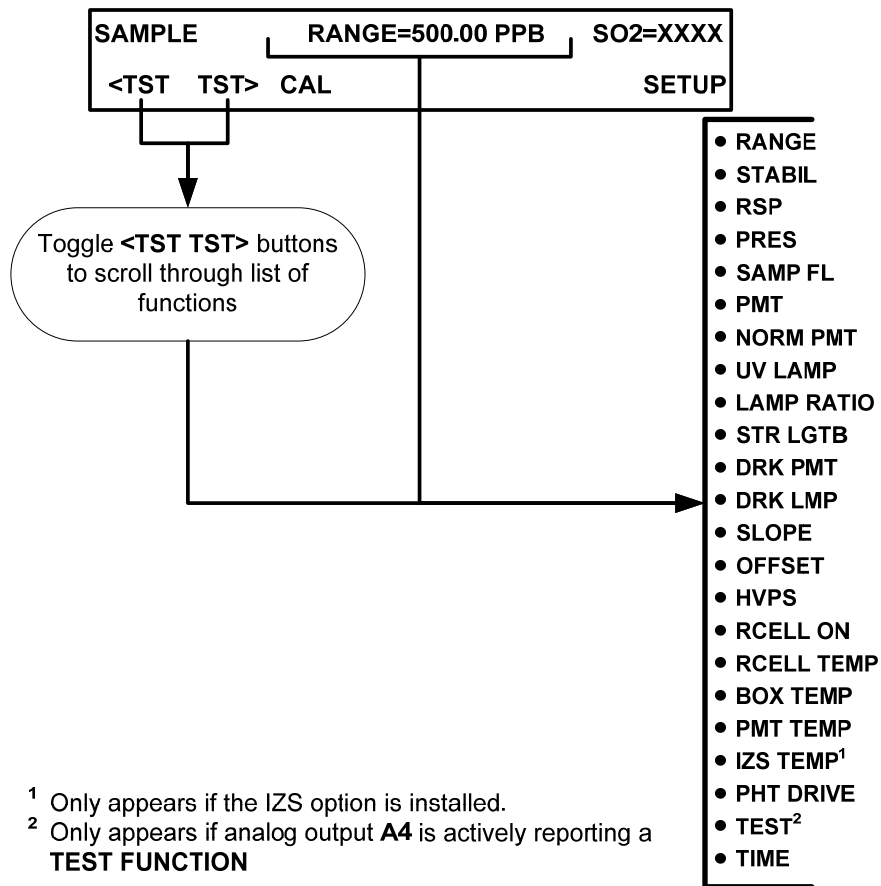


Figure 4-2: Viewing 6400T TEST Functions

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

A value of “XXXX” displayed for any of the TEST functions indicates an out-of-range reading or the analyzer’s inability to calculate it. All pressure measurements are represented in terms of absolute pressure. Absolute, atmospheric pressure is 29.92 in-Hg-A at sea level. It decreases about 1 in-Hg per 300 m gain in altitude. A variety of factors such as air conditioning and passing storms can cause changes in the absolute atmospheric pressure.

### 4.1.2. WARNING MESSAGES

The most common instrument failures will be reported as a warning on the analyzer's front panel and through the COMM ports. Section 12.1.1 explains how to use these messages to troubleshoot problems. Section 12.1.3 shows how to view and clear warning messages. Table 4-3 lists all warning messages for the current version of software.

Table 4-3: List of Warning Messages

MESSAGE	MEANING
<b>ANALOG CAL WARNING</b>	The instrument's A/D circuitry or one of its analog outputs is not calibrated.
<b>BOX TEMP WARNING</b>	The temperature inside the 6400T chassis is outside the specified limits.
<b>CANNOT DYN SPAN</b>	Remote span calibration failed while the dynamic span feature was set to turned on
<b>CANNOT DYN ZERO</b>	Remote zero calibration failed while the dynamic zero feature was set to turned on
<b>CONFIG INITIALIZED</b>	Configuration was reset to factory defaults or was erased.
<b>DARK CAL WARNING</b>	Dark offset above limit specified indicating that too much stray light is present in the sample chamber.
<b>DATA INITIALIZED</b>	DAS data storage was erased.
<b>HVPS WARNING</b>	High voltage power supply for the PMT is outside of specified limits.
<b>IZS TEMP WARNING</b>	On units with IZS options installed: The permeation tube temperature is outside of specified limits.
<b>PMT DET WARNING</b>	PMT detector output outside of operational limits.
<b>PMT TEMP WARNING</b>	PMT temperature is outside of specified limits.
<b>RCELL TEMP WARNING</b>	Sample chamber temperature is outside of specified limits.
<b>REAR BOARD NOT DET</b>	The CPU is unable to communicate with the motherboard.
<b>RELAY BOARD WARN</b>	The firmware is unable to communicate with the relay board.
<b>SAMPLE FLOW WARN</b>	The flow rate of the sample gas is outside the specified limits.
<b>SAMPLE PRESS WARN</b>	Sample pressure outside of operational parameters.
<b>SYSTEM RESET</b>	The computer was rebooted.
<b>UV LAMP WARNING</b>	The UV lamp intensity measured by the reference detector reading too low or too high

To view and clear warning messages, press:

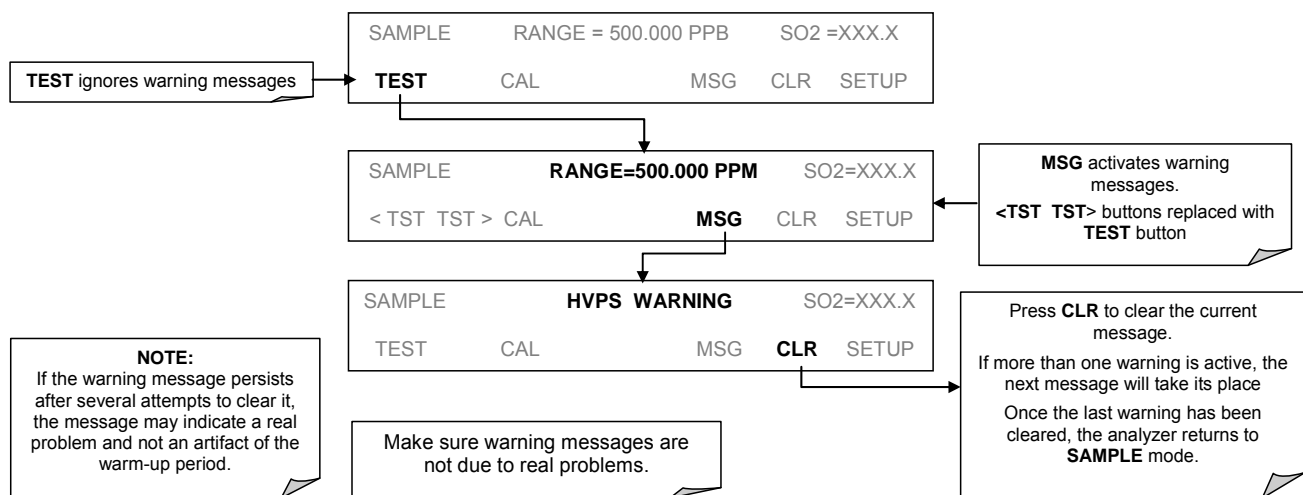


Figure 4-3: Viewing and Clearing 6400T WARNING Messages

## 4.2. CALIBRATION MODE

Pressing the **CAL** button switches the analyzer into calibration mode. In this mode, the user can calibrate the instrument with the use of calibrated zero or span gases.

If the instrument includes either the zero/span valve option or IZS option, the display will also include **CALZ** and **CALS** buttons. Pressing either of these buttons also puts the instrument into multipoint calibration mode.

- The **CALZ** button is used to initiate a calibration of the zero point.
- The **CALS** button is used to calibrate the span point of the analyzer. It is recommended that this span calibration is performed at 80% of full scale of the analyzer's currently selected reporting range.

Because of their critical importance and complexity, calibration operations are described in detail in other sections of the manual:

- Section 9 details basic calibration and calibration check operations.
- Section 10 describes how to perform an EPA protocol calibration.

---

**IMPORTANT****IMPACT ON READINGS OR DATA**

**To avoid inadvertent adjustments to critical settings, activate calibration security by enabling password protection in the SETUP – PASS menu (5.5).**

---

## 4.3. SETUP MODE

The **SETUP** mode contains a variety of choices that are used to configure the analyzer's hardware and software features, perform diagnostic procedures, gather information on the instrument's performance and configure or access data from the internal data acquisition system (DAS). For a visual representation of the software menu trees, refer to Appendix A-1. Setup Mode is divided between Primary and Secondary Setup menus and can be protected through password security.

### 4.3.1. PASSWORD SECURITY

Setup Mode can be protected by password security through the SETUP>PASS menu (Section 5.5) to prevent unauthorized or inadvertent configuration adjustments.

### 4.3.2. PRIMARY SETUP MENU

**Table 4-4: Primary Setup Mode Features and Functions**

MODE OR FEATURE	CONTROL BUTTON	DESCRIPTION	MANUAL SECTION
Analyzer Configuration	<b>CFG</b>	Lists key hardware and software configuration information.	5.1
Auto Cal Feature	<b>ACAL</b>	Used to set up and operate the AutoCal feature. Only appears if the analyzer has one of the internal valve options installed.	5.2 & 9.8
Internal Data Acquisition (DAS)	<b>DAS</b>	Used to set up the DAS system and view recorded data.	5.3 & 0
Analog Output Reporting Range Configuration	<b>RNGE</b>	Used to configure the output signals generated by the instrument's Analog outputs.	5.4
Calibration Password Security	<b>PASS</b>	Turns the calibration password protection feature ON/OFF.	5.5
Internal Clock Configuration	<b>CLK</b>	Used to Set or adjust the instrument's internal clock.	5.6
Advanced <b>SETUP</b> features	<b>MORE</b>	This button accesses the instruments secondary setup menu.	See Table 4-5

### 4.3.3. SECONDARY SETUP MENU (SETUP>MORE)

**Table 4-5: Secondary Setup Mode Features and Functions**

MODE OR FEATURE	MENU ITEM	DESCRIPTION	MANUAL SECTION
External Communication Channel Configuration	<b>COMM</b>	Used to set up and operate the analyzer's various external I/O channels including RS-232; RS 485, modem communication and/or Ethernet access.	5.7 & 6
System Status Variables	<b>VARs</b>	Used to view various variables related to the instrument's current operational status	5.8
System Diagnostic Features	<b>DIAG</b>	Used to access a variety of functions that are used to configure, test or diagnose problems with a variety of the analyzer's basic systems	5.9

#### IMPORTANT

#### IMPACT ON READINGS OR DATA

Any changes made to a variable during the **SETUP** procedures are not acknowledged by the instrument until the **ENTR** button is pressed. If the **EXIT** button is pressed before the **ENTR** button, the analyzer will beep, alerting the user that the newly entered value has not been accepted.

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## 5. SETUP MENU

The SETUP menu is used to set instrument parameters for performing configuration, calibration, reporting and diagnostics operations according to user needs.

### 5.1. SETUP – CFG: CONFIGURATION INFORMATION

Pressing the CFG button displays the instrument configuration information. This display lists the analyzer model, serial number, firmware revision, software library revision, CPU type and other information. Use this information to identify the software and hardware when contacting customer service. Special instrument or software features or installed options may also be listed here.

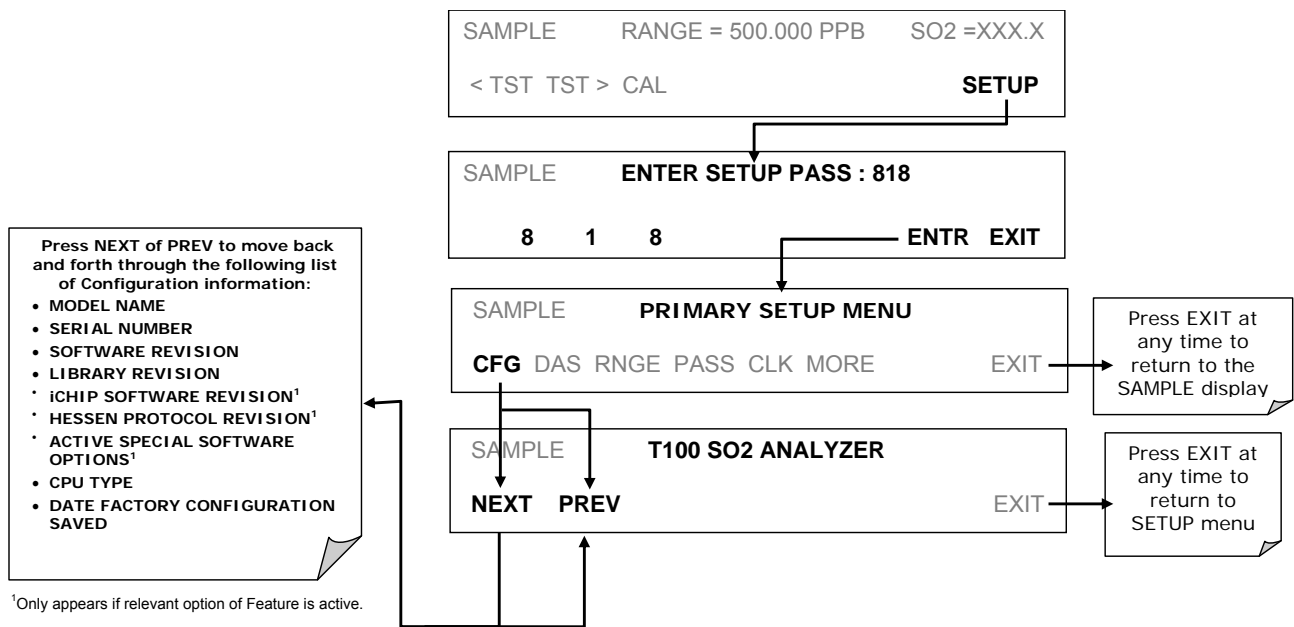


Figure 5-1: SETUP – Configuration Information

### 5.2. SETUP – ACAL: AUTOMATIC CALIBRATION OPTION

The menu button for this option appears only when the instrument has the zero span and/or IZS options. See Section 9.8 for details.

### 5.3. SETUP – DAS: INTERNAL DATA ACQUISITION SYSTEM

Use the SETUP>DAS menu to capture and record data. Refer to Section 0 for configuration and operation details.

### 5.4. SETUP – RNGE: ANALOG OUTPUT REPORTING RANGE CONFIGURATION

Use the SETUP>RNGE menu to configure output reporting ranges, including scaled reporting ranges to handle data resolution challenges. This section describes configuration for Single, Dual, and Auto Range modes.

#### 5.4.1. AVAILABLE ANALOG OUTPUT SIGNALS

The analyzer has three active analog output signals, accessible through a connector on the rear panel.

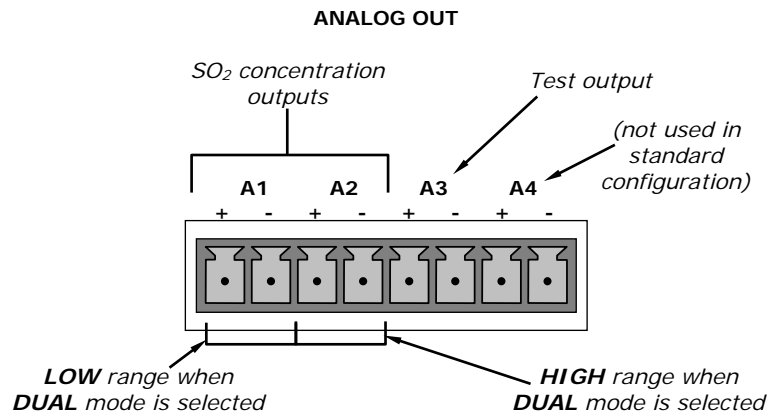


Figure 5-2: SETUP – Analog Output Connector

All three outputs can be configured either at the factory or by the user for full scale outputs of 0.1 VDC, 1VDC, 5VDC or 10VDC. Additionally A1 and A2 may be equipped with optional 0-20 mA DC current loop drivers and configured for any current output within that range (e.g. 0-20, 2-20, 4-20, etc.). The user may also adjust the signal level and scaling of the actual output voltage or current to match the input requirements of the recorder or data logger (Refer to Section 6.9.4.3 and 6.9.4.5).

In its basic configuration, the A1 and A2 channels of the 6400T output a signal that is proportional to the SO<sub>2</sub> concentration of the sample gas. Several operating modes are available which allow:

- Single range mode (SNGL Mode, refer to Section 6.7.4): Both outputs are slaved together and will represent the same concentration span (e.g. 0-50 ppm); however their electronic signal levels may be configured for different ranges (e.g. 0-10 VDC vs. 0-.1 VDC – Refer to Section 6.9.4).
- Dual range mode(DUAL mode, refer to Section 6.7.5): The two outputs can be configured for separate and independent units of measure and measurement spans as well as separate electronic signal levels.

- Auto range mode (**AUTO** mode, refer to Section 6.7.6) gives the analyzer the ability to automatically switch the A1 and A2 analog outputs between two ranges (low and high) dynamically as the concentration value fluctuates.

**EXAMPLE:**

**A1 OUTPUT:** Output Signal = 0-5 VDC representing 0-1000 ppm concentration values

**A2 OUTPUT:** Output Signal = 0 – 10 VDC representing 0-500 ppm concentration values.

**A3 OUTPUT:** Test channel; e.g., PMT signal = 0-5V

Output **A4** is not available on the 6400T Analyzer in standard configuration.

## 5.4.2. PHYSICAL RANGE VERSUS ANALOG OUTPUT REPORTING RANGES

The entire measurement range of the 6400T is 0 – 20,000 ppb, but many applications use only a small part of the analyzer's full measurement range. This creates two performance challenges:

The width of the 6400T's physical range can create data resolution problems for most analog recording devices. For example, in an application where the expected concentration of SO<sub>2</sub> is typically less than 500 ppb, the full scale of expected values is only 0.25% of the instrument's full 20,000 ppb measurement range. Unmodified, the corresponding output signal would also be recorded across only 0.25% of the range of the recording device.

The 6400T solves this problem by allowing the user to select a scaled reporting range for the analog outputs that only includes that portion of the physical range relevant to the specific application. Only the reporting range of the analog outputs is scaled, the physical range of the analyzer and the readings displayed on the front panel remain unaltered.

Applications where low concentrations of SO<sub>2</sub> are measured require greater sensitivity and resolution than typically necessary for measurements of higher concentrations.

The 6400T solves this issue by using two hardware physical ranges that cover the instrument's entire 0 and 20,000 ppb measurement range: a 0 to 2,000 ppb physical range for increased sensitivity and resolution when measuring very low SO<sub>2</sub> concentrations, and a 0 to 20,000 ppb physical range for measuring higher SO<sub>2</sub> concentrations. The analyzer's software automatically selects which physical range is in effect based on the analog output reporting range selected by the user.

- If the high end of the selected reporting range is  $\leq 2,000$  ppb. The low physical range is selected.
- If the high end of the selected reporting range is  $\geq 2,001$  ppb. The high physical range is selected.

Once properly calibrated, the analyzer's front panel display will accurately report concentrations along the entire span of its 0 and 20,000 ppb physical range regardless of which reporting range has been selected for the analog outputs and which physical range is being used by the instrument's software.



### 5.4.3. REPORTING RANGE MODES: SINGLE, DUAL, AUTO RANGES

The 6400T provides three analog output range modes to choose from:

- Single range (**SNGL**) mode sets a single maximum range for the analog output. If single range is selected (refer to Section 5.4.3.1) both outputs are slaved together and will represent the same measurement span (e.g. 0-50 ppm), however their electronic signal levels may be configured for different ranges (e.g. 0-10 VDC vs. 0-.1 VDC – Refer to Section 5.9.3.1).
- Dual range (**DUAL**) allows the A1 and A2 outputs to be configured with different measurement spans (refer to Section 5.4.3.2).
- Auto range (**AUTO**) mode gives the analyzer the ability to output data via a low range and high range. When this mode is selected (refer to Section 5.4.3.3) the 6400T will automatically switch between the two ranges dynamically as the concentration value fluctuates.

Also, in this mode the RANGE Test function displayed on the front panel during SAMPLE mode will be replaced by two separate functions, Range1 and Range2.

Range status is also output via the External Digital I/O Status Bits (refer to Section 8.1.1).

To select the Analog Output Range Type press:

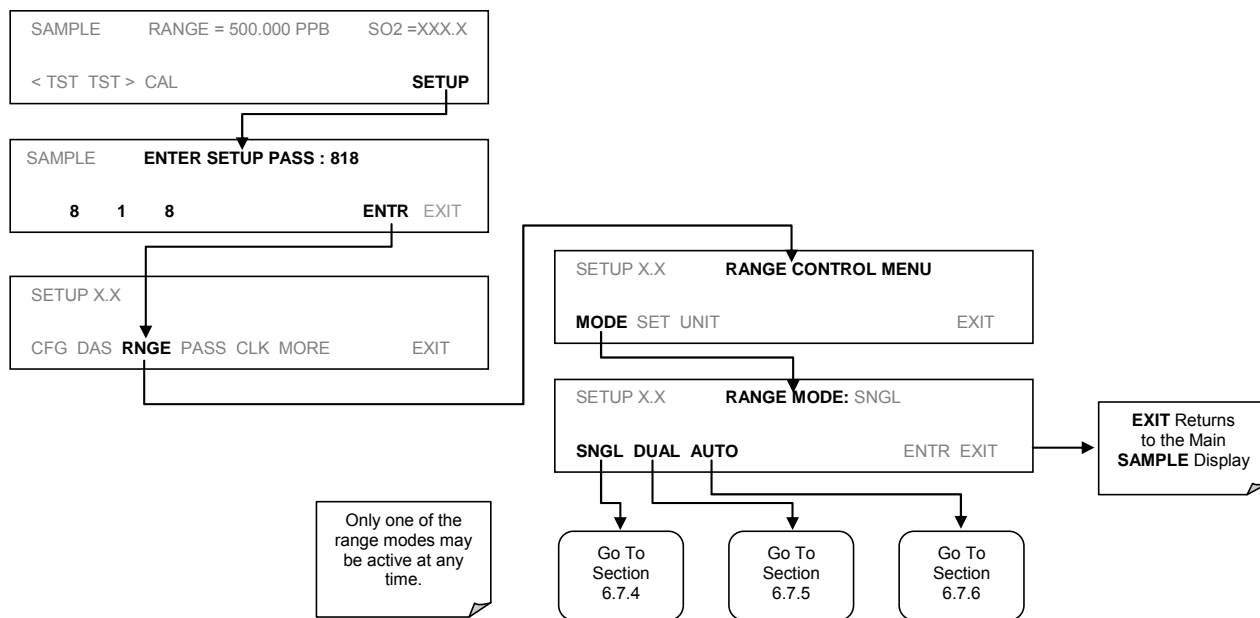


Figure 5-3: SETUP RNGE – Reporting Range Mode

5.4.3.1. SINGLE RANGE MODE (SNGL)

The default range mode for the analyzer is single range, in which all analog concentration outputs are set to the same reporting range. This reporting range can be set to any value between 0.1 ppb and 20,000 ppb.

While the two outputs always have the same reporting range, the span and scaling of their electronic signals may also be configured for different differently (e.g., **A1** = 0-10 V; **A2** = 0-0.1 V).

To select **SNGL** range mode and to set the upper limit of the range, press:

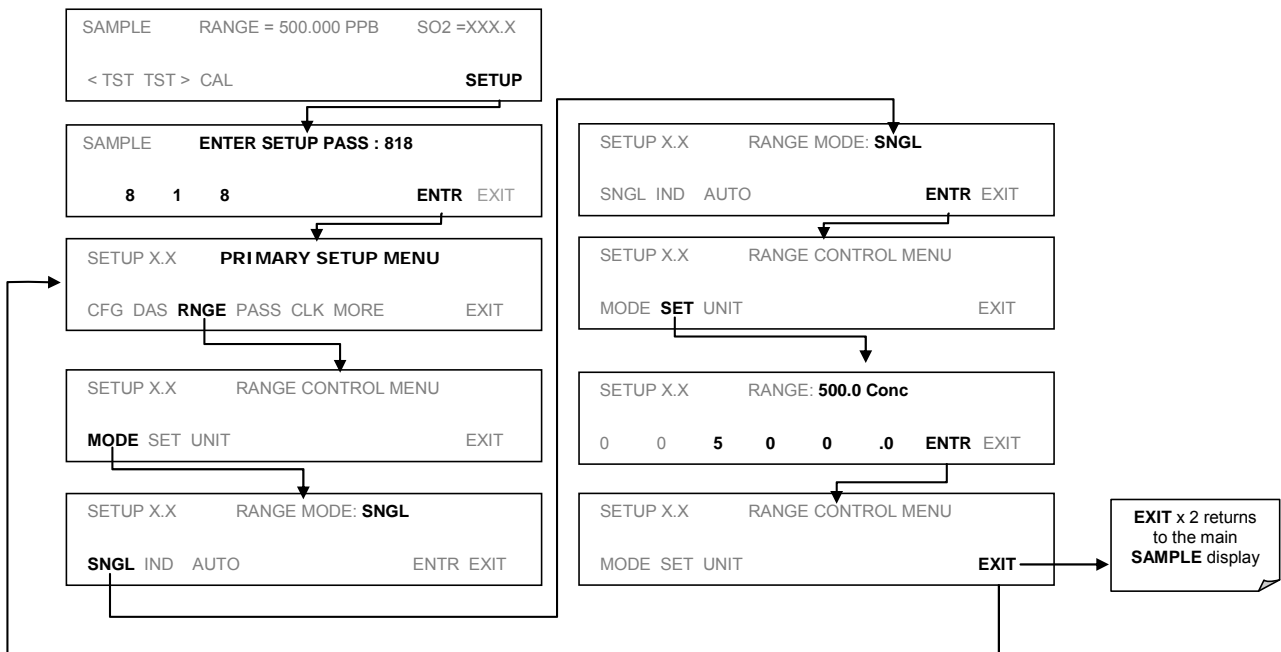


Figure 5-4: SETUP RNGE – Single Range Mode

5.4.3.2. DUAL RANGE MODE (DUAL)

Selecting Dual Range mode allows the A1 and A2 outputs to be configured with different reporting ranges. The analyzer software calls these two ranges low and high. The Low range setting corresponds with the analog output labeled A1 on the rear panel of the instrument. The high range setting corresponds with the A2 output. While the software names these two ranges low and high, they do not have to be configured that way. For example: the low range can be set for a span of 0-150 ppb while the high range is set for 0-50 ppb.

In DUAL range mode the RANGE test function displayed on the front panel will be replaced by two separate functions:

- range1: The range setting for the A1 output.
- range2: The range setting for the A2 output.

To set the ranges press following control button sequence

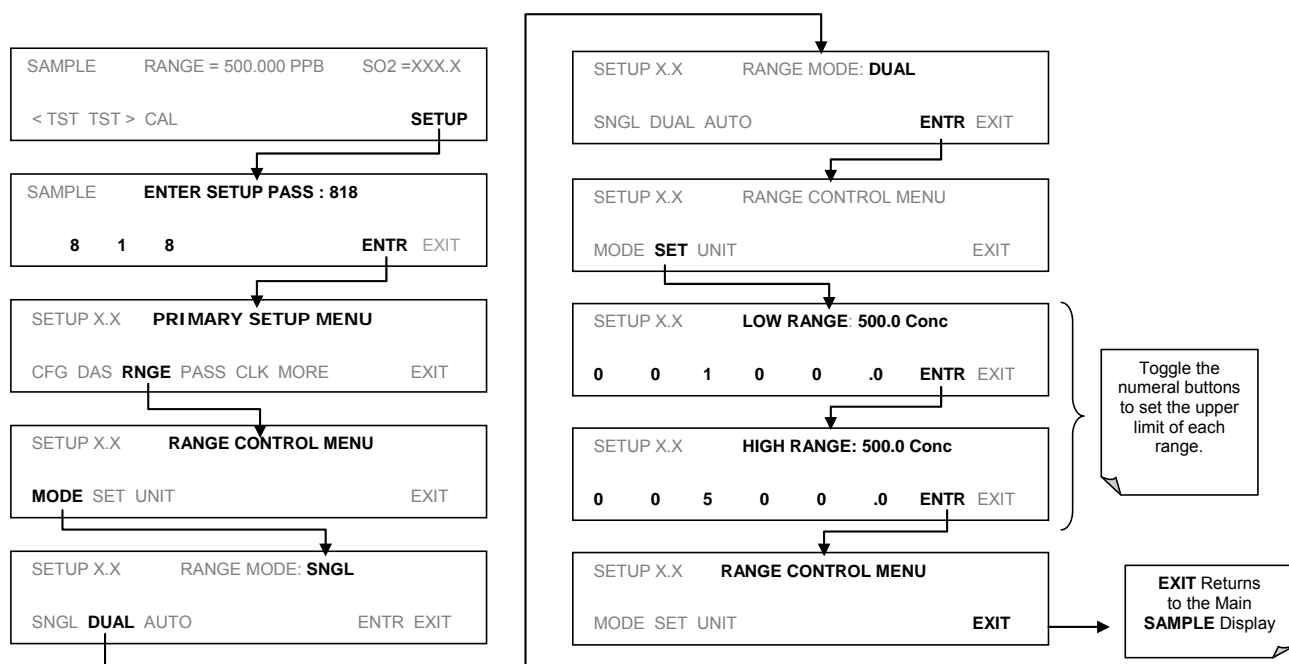


Figure 5-5: SETUP RNGE – Dual Range Mode

IMPORTANT

IMPACT ON READINGS OR DATA

In DUAL range mode the LOW and HIGH ranges have separate slopes and offsets for computing SO<sub>2</sub> concentration. The two ranges must be independently calibrated.

5.4.3.3. AUTO RANGE MODE (AUTO)

In AUTO range mode, the analyzer automatically switches the reporting range between two user-defined ranges (low and high). The unit will switch from low range to high range when either the SO<sub>2</sub> concentration exceeds 98% of the low range span. The unit will return from high range back to low range once both the SO<sub>2</sub> concentration falls below 75% of the low range span.

In **AUTO** Range mode the instrument reports the same data in the same range on both the **A1** and **A2** outputs and automatically switches both outputs between ranges as described above. Also, the **RANGE** test function displayed on the front panel will be replaced by two separate functions:

- **RANGE1**: The **LOW** range setting for all analog outputs.
- **RANGE2**: The **HIGH** range setting for all analog outputs.

The high/low range status is also reported through the external, digital status bits (refer to Section 8.1.1).

To set individual ranges press the following control button sequence.

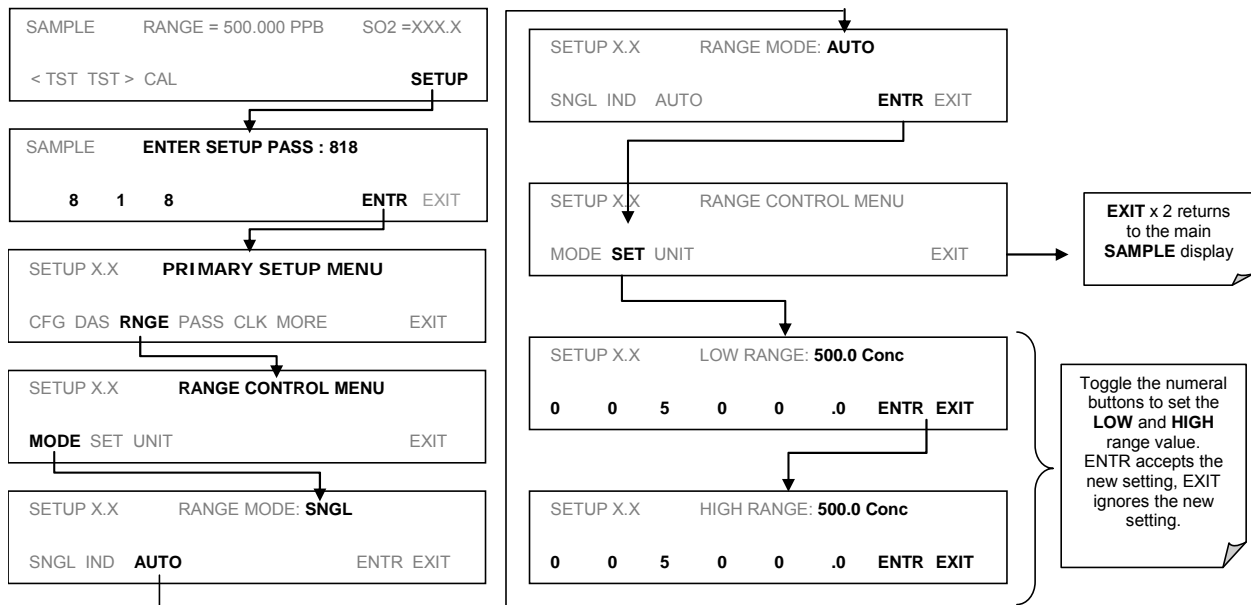


Figure 5-6: SETUP RNGE – Auto Range Mode

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

In AUTO range mode, the LOW and HIGH ranges have separate slopes and offsets for computing SO<sub>2</sub> concentration. The two ranges must be independently calibrated.

### 5.4.4. RANGE UNITS

The 6400T can display concentrations in parts per billion ( $10^9$  mols per mol, PPB), parts per million ( $10^6$  mols per mol, PPM), micrograms per cubic meter ( $\mu\text{g}/\text{m}^3$ , UGM) or milligrams per cubic meter ( $\text{mg}/\text{m}^3$ , MGM). Changing units affects all of the display, analog outputs, COM port and DAS values for all reporting ranges regardless of the analyzer's range mode.

To change the concentration units:

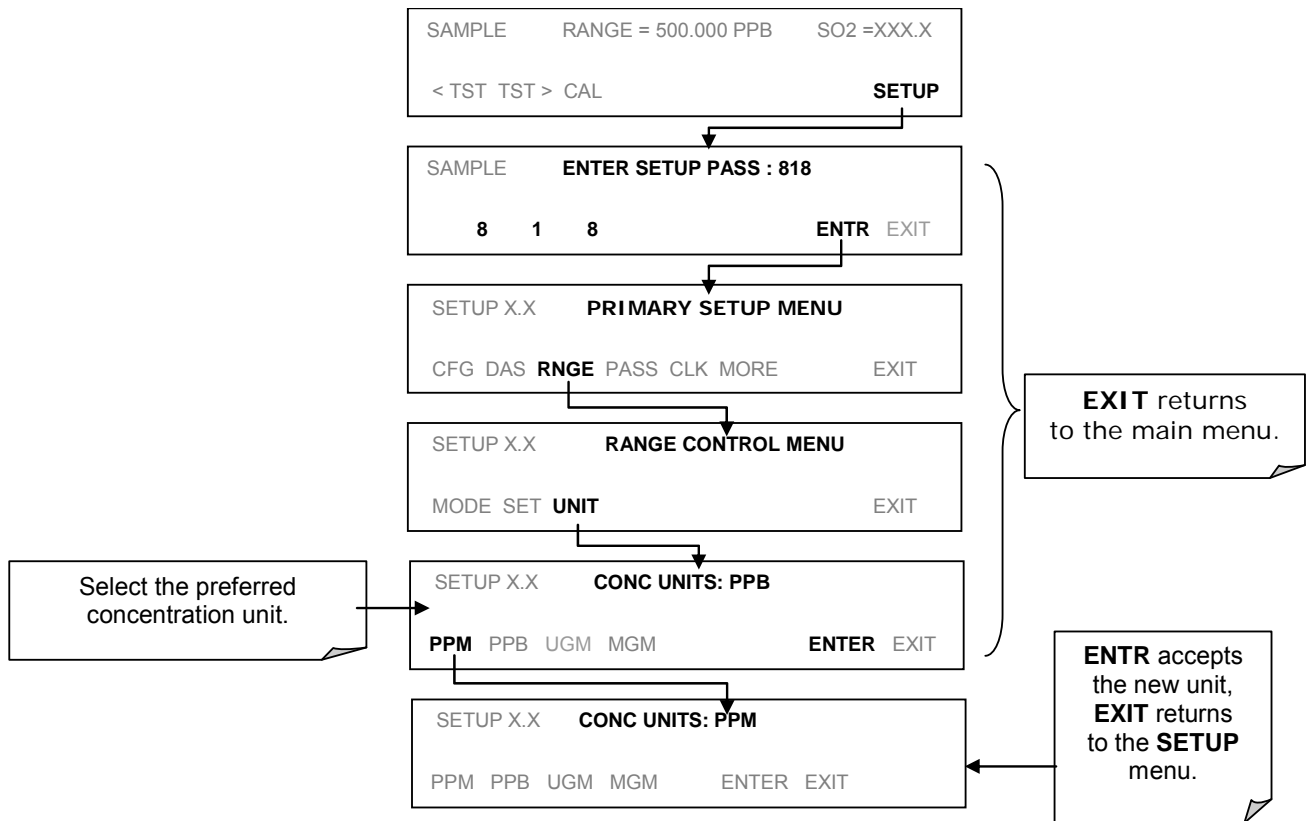


Figure 5-7: SETUP RNGE – Concentration Units Selection

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

Concentrations displayed in  $\text{mg}/\text{m}^3$  and  $\mu\text{g}/\text{m}^3$  use  $0^\circ\text{C}$  and 760 Torr as standard temperature and pressure (STP). Consult your local regulations for the STP used by your agency. Here are the conversion factors from volumetric to mass units used in the 6400T:  $\text{SO}_2$ :  $\text{ppb} \times 1.34 = \mu\text{g}/\text{m}^3$ ;  $\text{ppm} \times 1.34 = \text{mg}/\text{m}^3$

### 5.4.5. DILUTION RATIO (OPTION)

The dilution ratio is a software option that allows the user to compensate for any dilution of the sample gas before it enters the sample inlet. Once the degree of dilution is known, add an appropriate scaling factor to the analyzer’s SO2 concentration calculation so that the measurement range and concentration values reflect the undiluted values when shown on the instrument’s front panel display screen and reported via the analog and serial outputs.

Using the dilution ratio option is a 4-step process:

1. Select reporting range units: Follow the procedure in Section 5.4.4
2. Select the range: Use the procedures in Section 5.4. Ensure that the SPAN value entered is the maximum expected concentration of the undiluted calibration gas and that the span gas is either supplied through the same dilution inlet system as the sample gas or has an appropriately lower actual concentration. For example, with a dilution set to 100, a 1 ppm gas can be used to calibrate a 100 ppm sample gas if the span gas is not routed through the dilution system. On the other hand, if a 100 ppm span gas is used, it needs to pass through the same dilution steps as the sample gas.
3. Set the dilution factor as a gain (e.g., a value of 20 means 20 parts diluent and 1 part of sample gas):

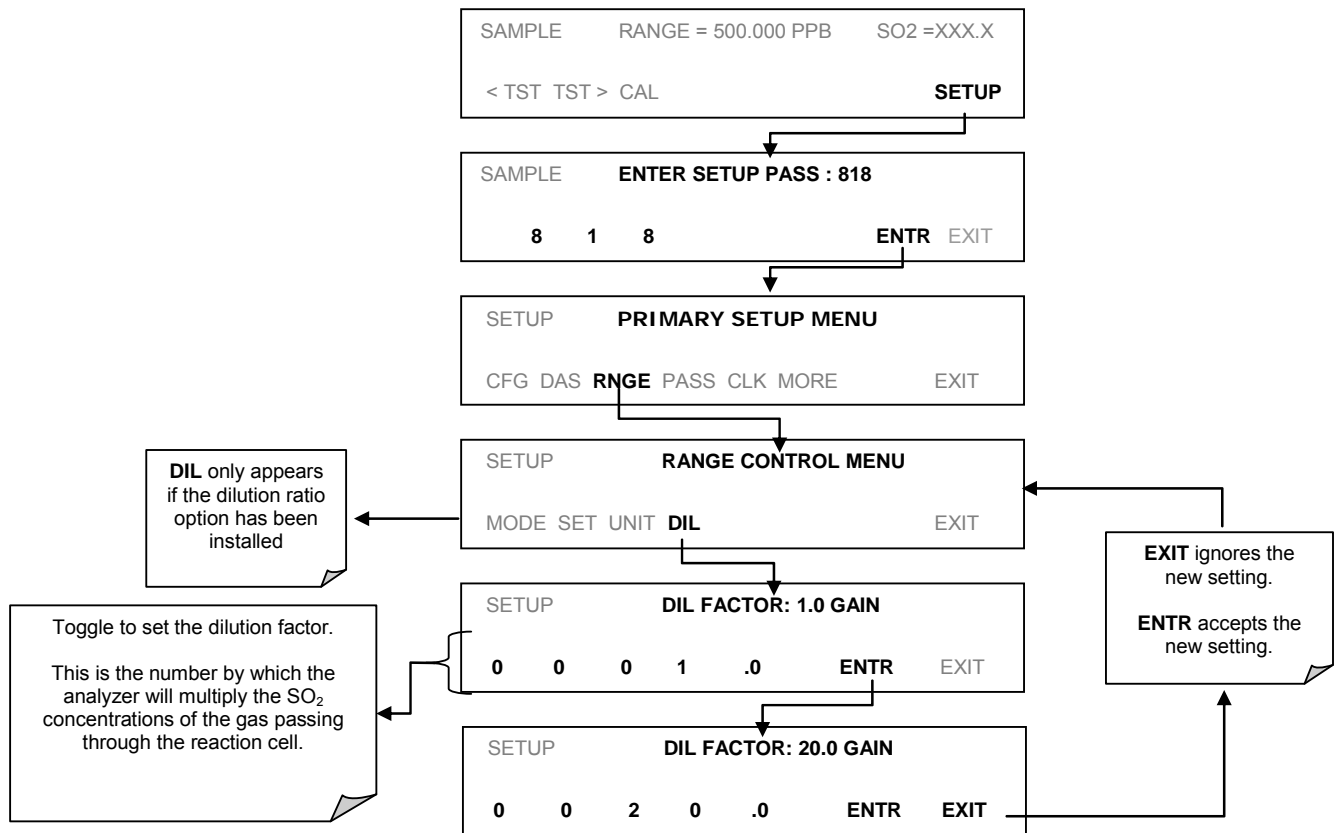


Figure 5-8: SETUP RNGE – Dilution Ratio

The analyzer multiplies the measured gas concentrations with this dilution factor and displays the result.

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

**Once the above settings have been entered, the instrument needs to be recalibrated using one of the methods discussed in Section 9.**

### 5.5. SETUP – PASS: PASSWORD PROTECTION

The menu system provides password protection of the calibration and setup functions to prevent unauthorized adjustments. When the passwords have been enabled in the **PASS** menu item, the system will prompt the user for a password anytime a password-protected function (e.g., SETUP) is selected. This allows normal operation of the instrument, but requires the password (101) to access to the menus under SETUP. When PASSWORD is disabled (SETUP>OFF), any operator can enter the Primary Setup (SETUP) and Secondary Setup (SETUP>MORE) menus. Whether PASSWORD is enabled or disabled, a password (default 818) is required to enter the VARS or DIAG menus in the SETUP>MORE menu.

**Table 5-1: Password Levels**

PASSWORD	LEVEL	MENU ACCESS ALLOWED
Null (000)	Operation	All functions of the main menu (top level, or Primary, menu)
<b>101</b>	Configuration/Maintenance	Access to Primary and Secondary SETUP Menus when PASSWORD is enabled
<b>818</b>	Configuration/Maintenance	Access to Secondary SETUP Submenus <b>VARS</b> and <b>DIAG</b> whether PASSWORD is enabled or disabled.

To enable or disable passwords, press:

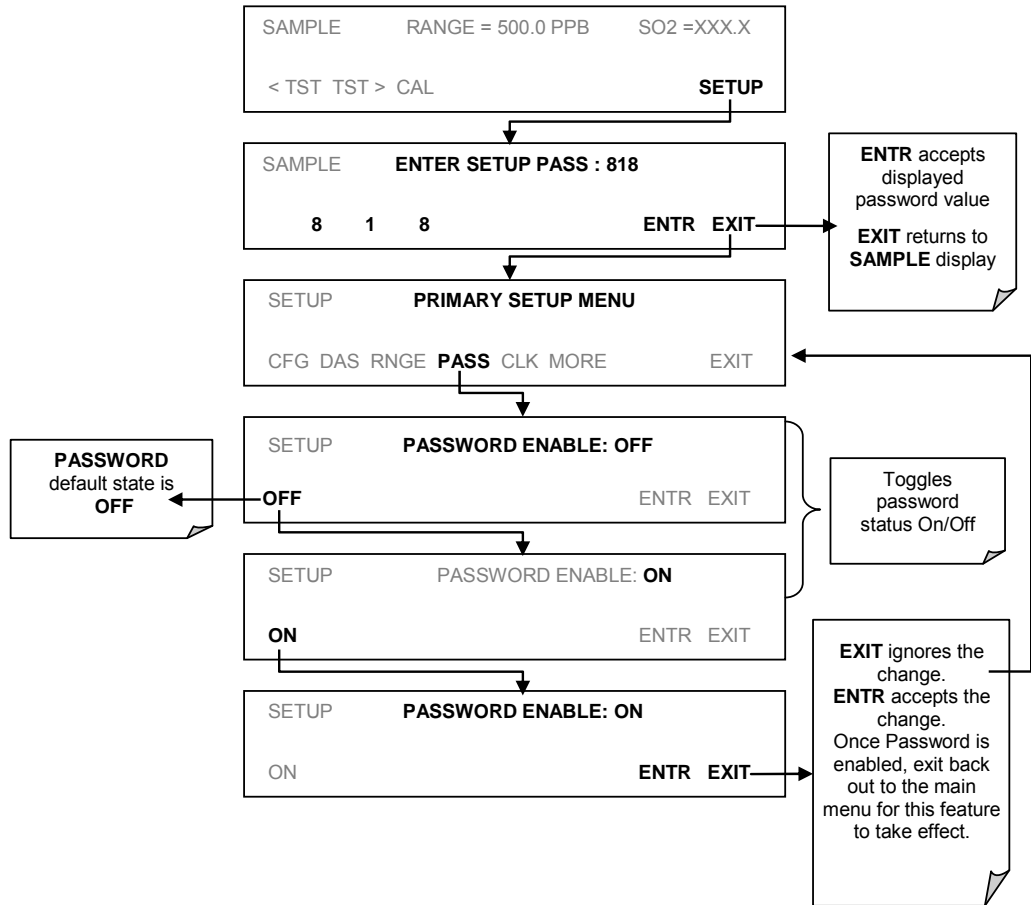


Figure 5-9: SETUP – Enable Password Security

If the password feature is enabled, then when entering either Calibration or Setup Mode, the default password displayed will be 000, and the new password must be input. Example follows for Calibration Mode:



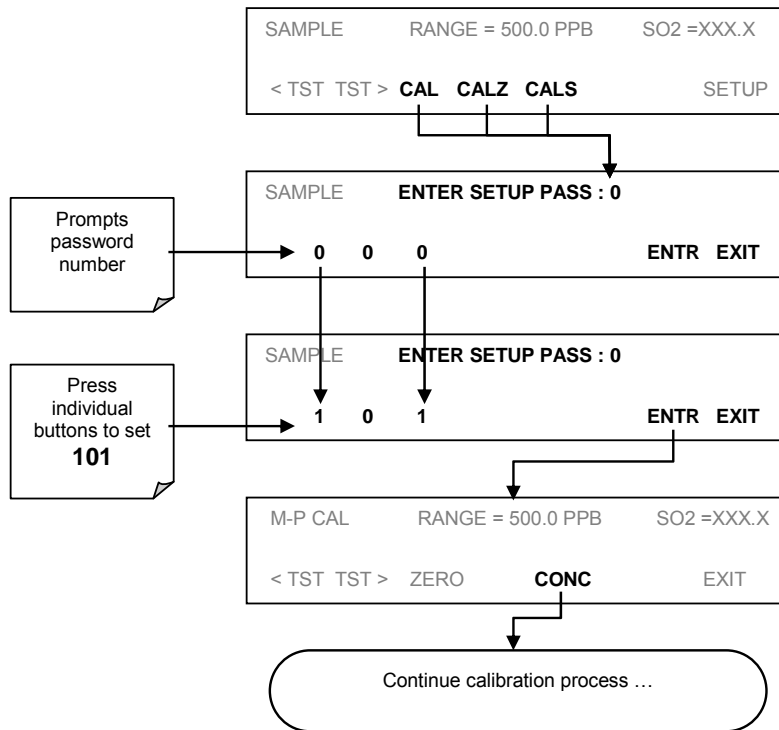


Figure 5-10: SETUP – Enter Calibration Mode Using Password

## 5.6. SETUP – CLK: SETTING THE INTERNAL TIME-OF-DAY CLOCK

The 6400T has a built-in clock for the AutoCal timer, Time **TEST** functions, and time stamps on COM port messages and DAS data entries. To set the time-of-day, press:

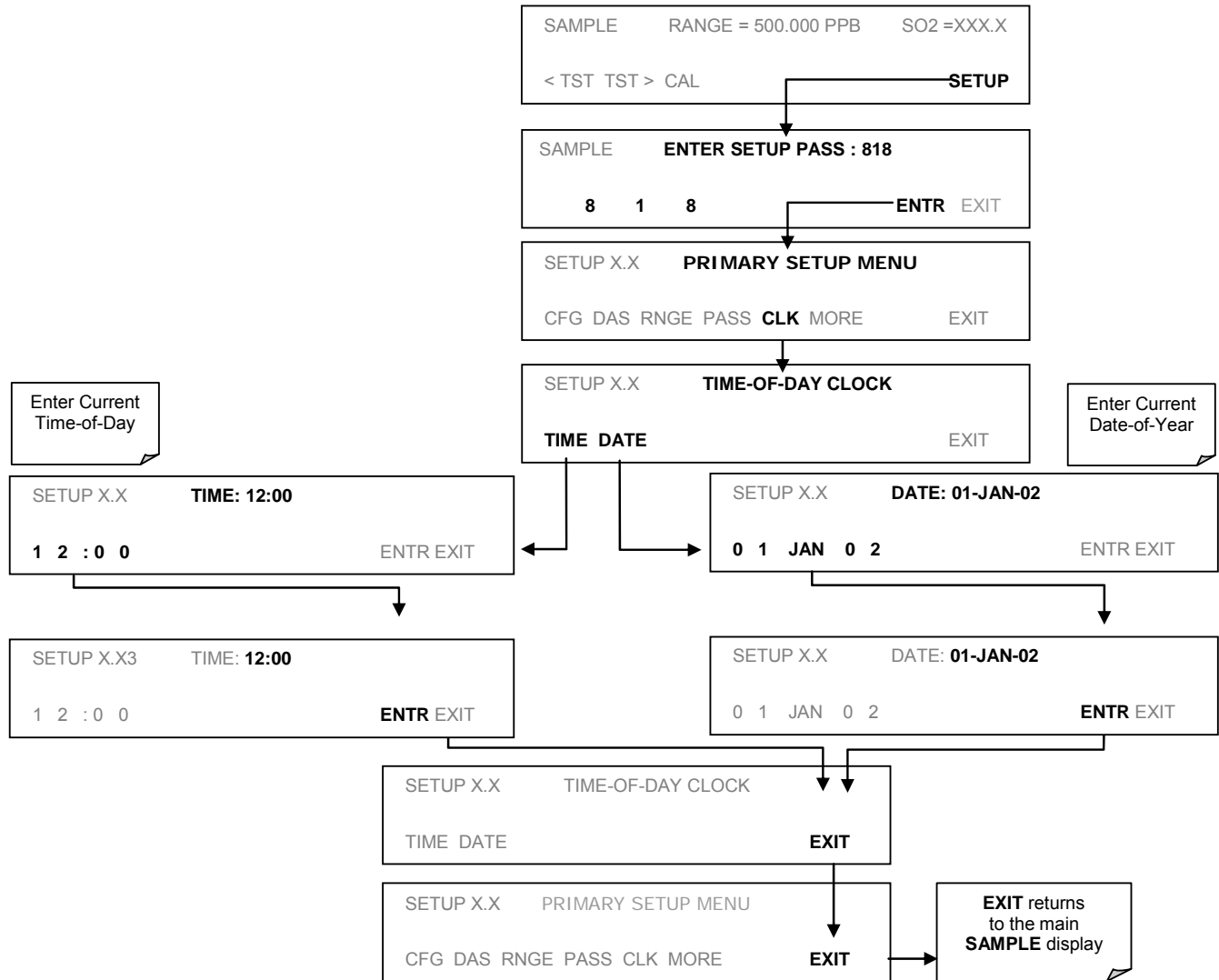


Figure 5-11: SETUP – Clock

In order to compensate for CPU clocks, which may run fast or slow, there is a variable to speed up or slow down the clock by a fixed amount every day. To change this variable, press:

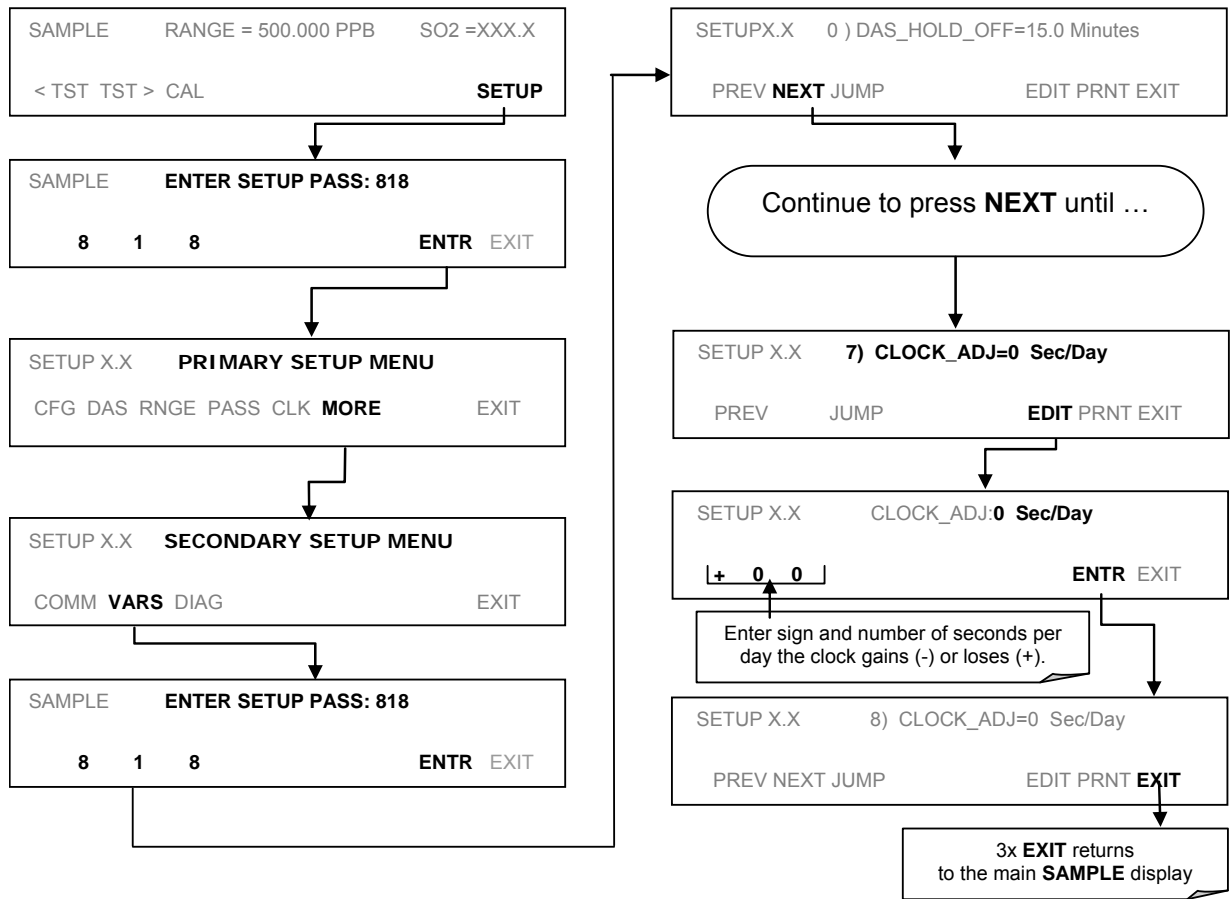


Figure 5-12: SETUP – Clock Speed Variable

## 5.7. SETUP – COMM: COMMUNICATIONS PORTS

This section introduces the communications setup menu; Section 6 provides the setup instructions and operation information. Press SETUP>ENTR>MORE>COMM to arrive at the communications menu.

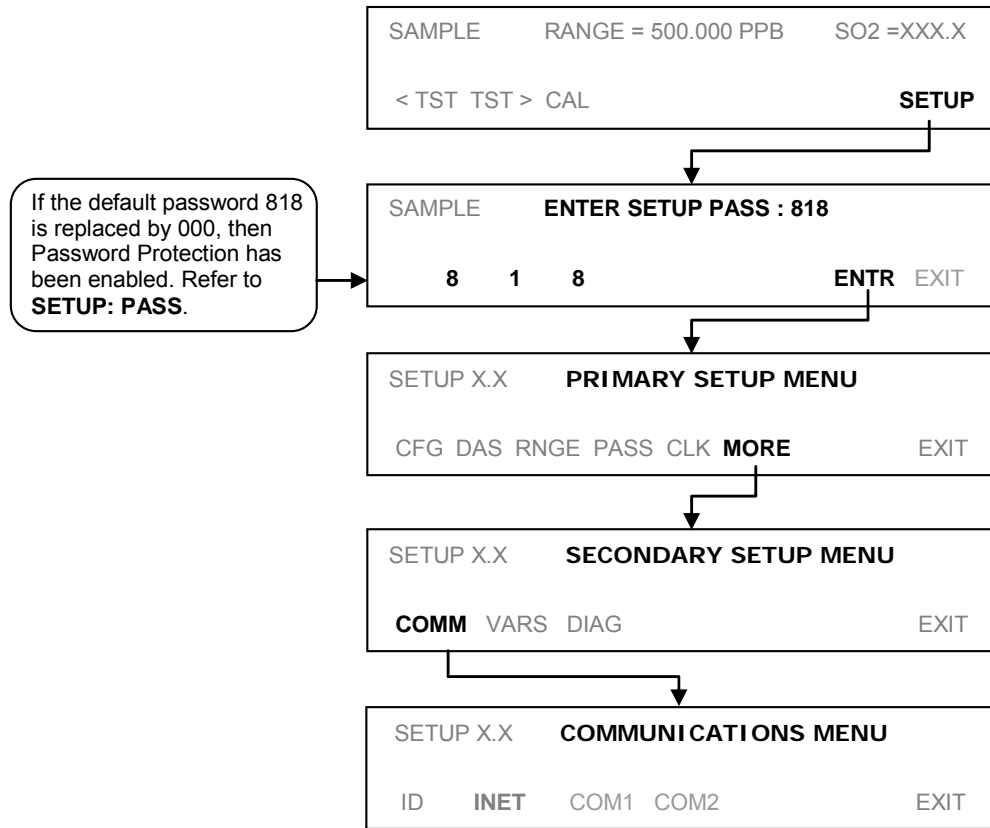


Figure 5-13: SETUP – COMM Menu

### 5.7.1. ID (INSTRUMENT IDENTIFICATION)

Press ID to display and/or change the Machine ID, which must be changed to a unique identifier (number) when more than one instrument of the same model is used in a multidrop configuration (0). The default ID is the same as the model number; for the Model 6400T, the ID is 0100. Press any button(s) in the MACHINE ID menu (Figure 5-14) until the Machine ID Parameter field displays the desired identifier.

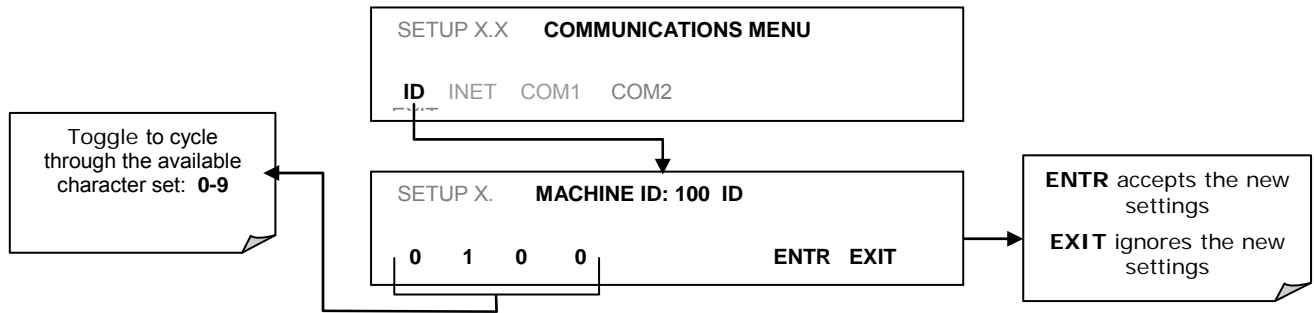


Figure 5-14: COMM – Machine ID

The ID can be any 4-digit number and can also be used to identify analyzers in any number of ways (e.g. location numbers, company asset number, etc.)

### 5.7.2. INET (ETHERNET)

Use SETUP>COMM>INET to configure Ethernet communications, whether manually or via DHCP. Please see Section 6.5 for configuration details.

### 5.7.3. COM1 AND COM2 (MODE, BAUD RATE AND TEST PORT)

Use the SETUP>COMM>COM1[COM2] menus to:

- configure communication modes (Section 6.2.1)
- view/set the baud rate (Section 6.2.2)
- test the connections of the com ports (Section 6.2.3).

Configuring COM1 or COM2 requires setting the DCE DTE switch on the rear panel. Section 6.1 provides DCE DTE information.

## 5.8. SETUP – VARS: VARIABLES SETUP AND DEFINITION

Through the SETUP>MORE>VARS menu there are several-user adjustable software variables that define certain operational parameters. Usually, these variables are automatically set by the instrument's firmware, but can be manually re-defined using the VARS menu. Table 5-2 lists all variables that are available within the 818 password protected level.

**Table 5-2: Variable Names (VARS) Revision G.3**

NO.	VARIABLE	DESCRIPTION	ALLOWED VALUES
0	DAS_HOLD_OFF	Changes the internal data acquisition system (DAS) hold-off time, which is the duration when data are not stored in the DAS because the software considers the data to be questionable. That is the case during warm-up or just after the instrument returns from one of its calibration modes to SAMPLE mode. DAS_HOLD_OFF can be disabled entirely in each DAS channel.	Can be between 0.5 and 20 minutes Default=15 min.
1	TPC_ENABLE	Enables or disables the temperature and pressure compensation (TPC) feature (refer to Section 13.7.3).	ON/OFF
2	RCELL_SET	Sets the sample chamber temperature. Increasing or decreasing this temperature will increase or decrease the rate at which SO <sub>2</sub> * decays into SO <sub>2</sub> (refer to Section 13.1.1). Do not adjust this setting unless under the direction of Teledyne Analytical Instruments customer service personnel.	30° C - 70° C Default= 50° C
3	IZS_SET	Sets the IZS option temperature. Increasing or decreasing this temperature will increase or decrease the permeation rate of the IZS source (refer to Sections 3.3.2.4, 9.5, 9.6).	30° C - 70° C Default= 50° C
4	DYN_ZERO	Dynamic zero automatically adjusts offset and slope of the SO <sub>2</sub> response when performing a zero point calibration during an AutoCal (refer to Section 9).	ON/OFF
5	DYN_SPAN	Dynamic span automatically adjusts slope and slope of the SO <sub>2</sub> response when performing a zero point calibration during an AutoCal (refer to Section 9). Note that the DYN_ZERO and DYN_SPAN features are not allowed for applications requiring EPA equivalency.	ON/OFF
6	CONC_PRECISION	Allows the user to set the number of significant digits to the right of the decimal point display of concentration and stability values.	AUTO, 1, 2, 3, 4 Default=AUTO
7	CLOCK_ADJ	Adjusts the speed of the analyzer's clock. Choose the + sign if the clock is too slow, choose the - sign if the clock is too fast.	-60 to +60 s/day

### IMPORTANT

#### IMPACT ON READINGS OR DATA

There are more VARS available when using the password, 929, for configuration. Use caution when pressing any buttons while in this setup. Any changes made may alter the performance of the instrument or cause the instrument to not function properly. Note that if there is an accidental change to a setup parameter, press EXIT to discard the changes.

To access and navigate the VARS menu, use the following button sequence.

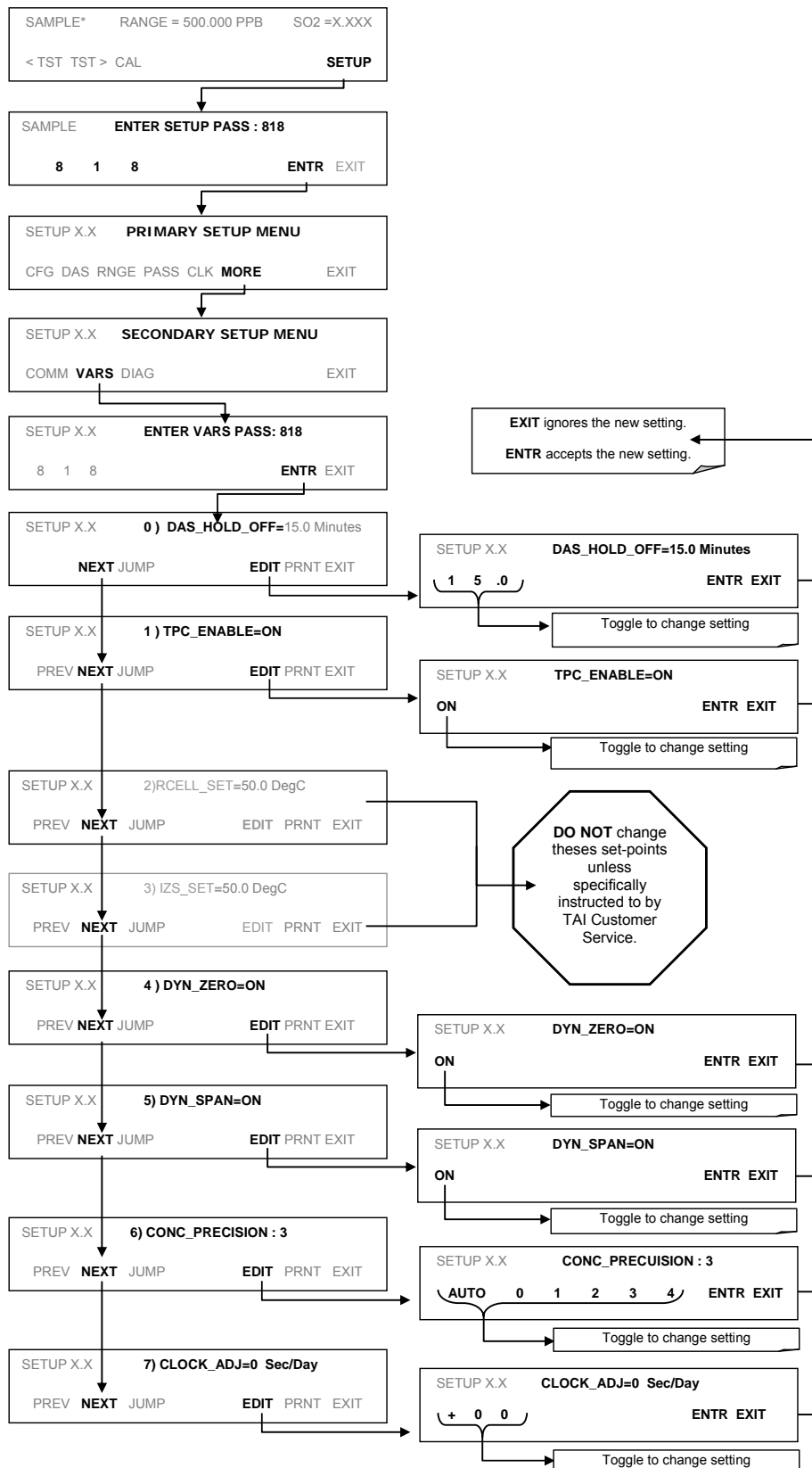


Figure 5-15: SETUP – VARS Menu

## 5.9. SETUP – DIAG: DIAGNOSTICS FUNCTIONS

The SETUP>MORE>DIAG menu provides a series of diagnostic functions whose parameters are dependent on firmware revision (refer to Menu Tree, A-5, in Appendix A). Table 5-3 describes the functions and provides a cross-reference to the details for each in the remainder of this section. These functions can be used as tools in a variety of troubleshooting and diagnostic procedures.

**Table 5-3: 6400T Diagnostic (DIAG) Functions**

DIAGNOSTIC FUNCTION AND MEANING	FRONT PANEL MODE INDICATOR	SECTION
<b>SIGNAL I/O:</b> Allows observation of all digital and analog signals in the instrument. Allows certain digital signals such as valves and heaters to be toggled ON and OFF.	DIAG I/O	5.9.1
<b>ANALOG OUTPUT:</b> When entered, the analyzer performs an analog output step test. This can be used to calibrate a chart recorder or to test the analog output accuracy.	DIAG AOUT	5.9.2
<b>ANALOG I/O CONFIGURATION:</b> Analog input/output parameters are available for viewing and configuration.	DIAG AIO	5.9.3
<b>OPTIC TEST:</b> When activated, the analyzer performs an optic test, which turns on an LED located inside the sensor module near the PMT (Fig. 10-15). This diagnostic tests the response of the PMT without having to supply span gas.	DIAG OPTIC	5.9.4
<b>ELECTRICAL TEST:</b> When activated, the analyzer performs an electric test, which generates a current intended to simulate the PMT output to verify the signal handling and conditioning of the PMT preamp board.	DIAG ELEC	5.9.5
<b>LAMP CALIBRATION:</b> The analyzer records the current voltage output of the UV source reference detector. This value is used by the CPU to calculate the lamp ration used in determining the SO <sub>2</sub> concentration	DIAG LAMP	5.9.6
<b>PRESSURE CALIBRATION:</b> The analyzer records the current output of the sample gas pressure sensor. This value is used by the CPU to compensate the SO <sub>2</sub> concentration when the TPC feature is enabled.	DIAG PCAL	5.9.7
<b>FLOW CALIBRATION:</b> This function is used to calibrate the gas flow output signals of sample gas and ozone supply. These settings are retained when exiting DIAG.	DIAG FCAL	5.9.8
<b>TEST CHAN OUTPUT:</b> Configures the A4 analog output channel.	DIAG TCHN	5.9.9



To access the **DIAG** functions press the following buttons:

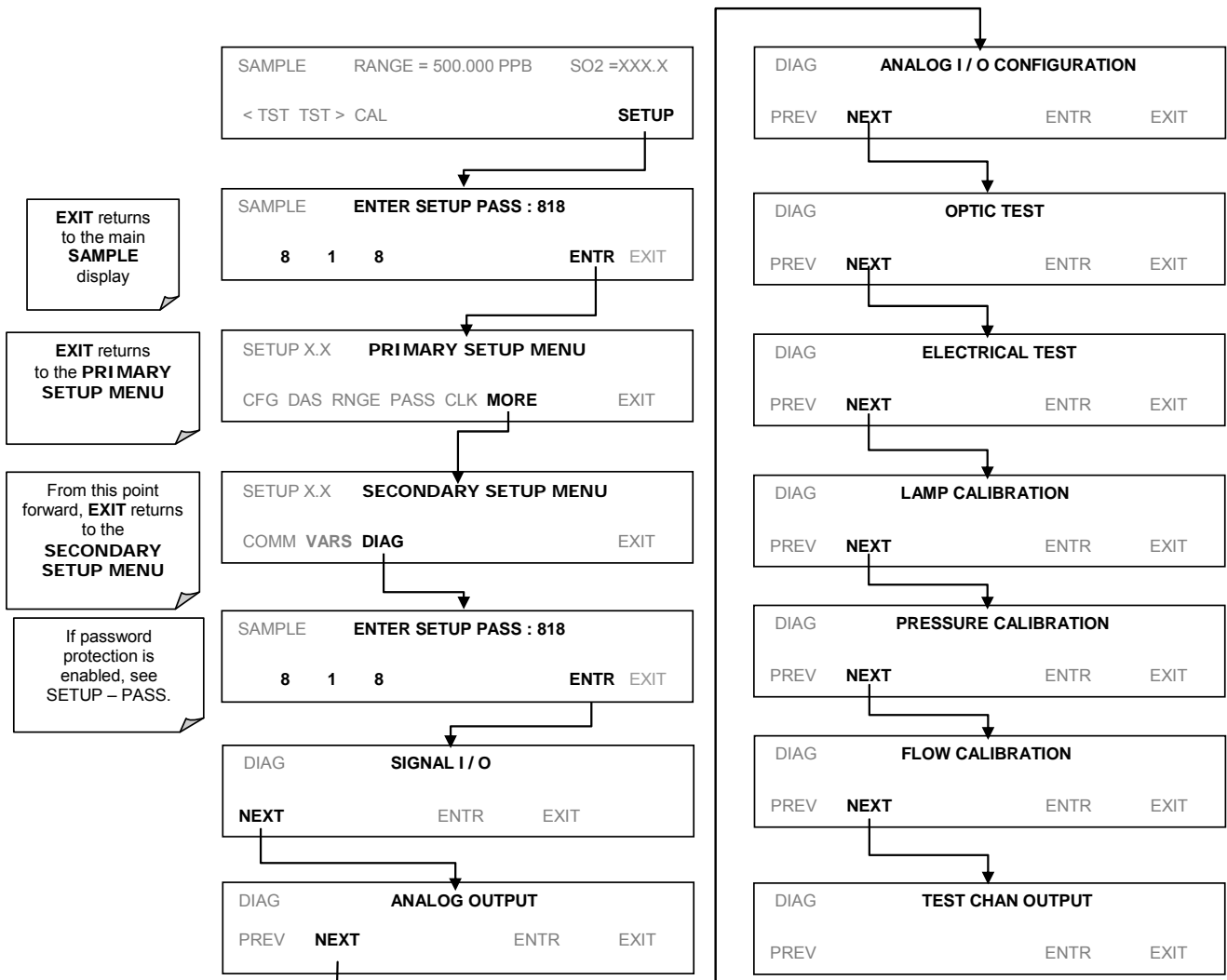


Figure 5-16: DIAG Menu

### 5.9.1. SIGNAL I/O

The signal I/O diagnostic mode allows a user to review and change the digital and analog input/output functions of the analyzer. Refer to Appendix A-4 for a complete list of the parameters available for review under this menu.

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

**Any changes of signal I/O settings will remain in effect only until the signal I/O menu is exited. Exceptions are the ozone generator override and the flow sensor calibration, which remain as entered when exiting.**

Access the signal I/O test mode from the DIAG Menu (refer to Figure 5-16), then press:

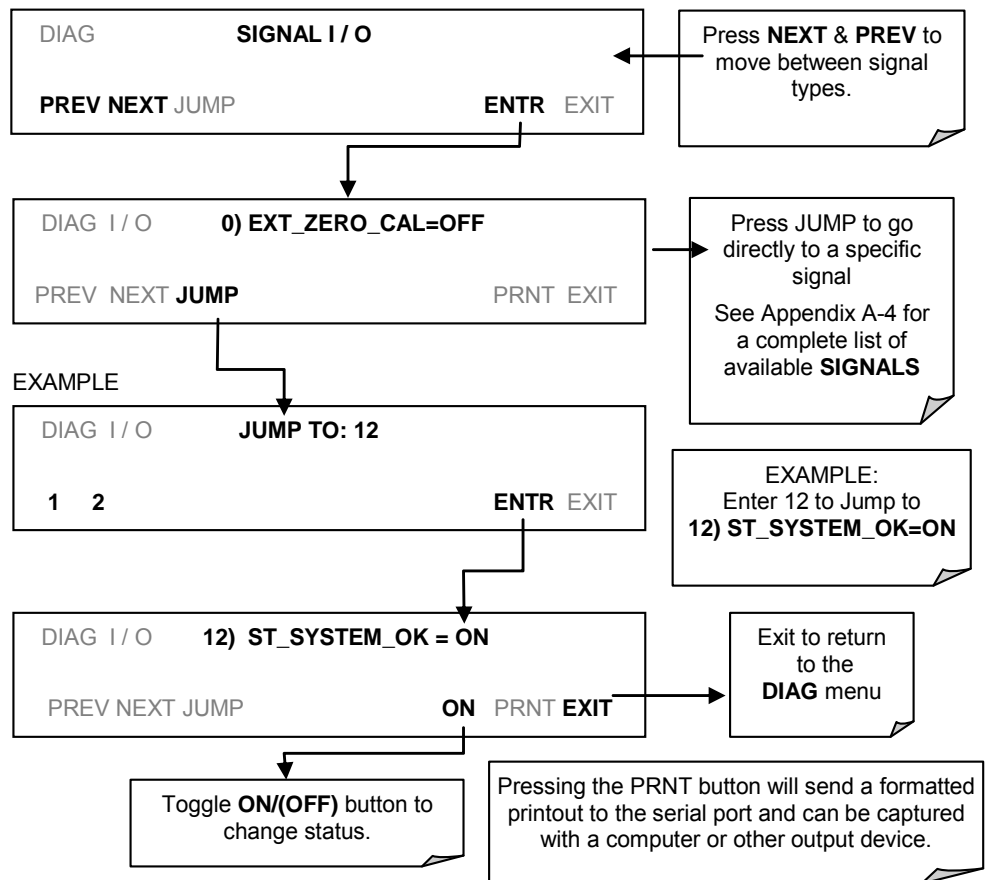


Figure 5-17: DIAG – Signal I/O Menu

### 5.9.2. ANALOG OUTPUT STEP TEST

Analog Output is used as a step test to check the accuracy and proper operation of the analog outputs. The test forces all four analog output channels to produce signals ranging from 0% to 100% of the full scale range in 20% increments. This test is useful to verify the operation of the data logging/recording devices attached to the analyzer.

Access the Analog Output Step Test from the DIAG Menu (refer to Figure 5-16), then press:

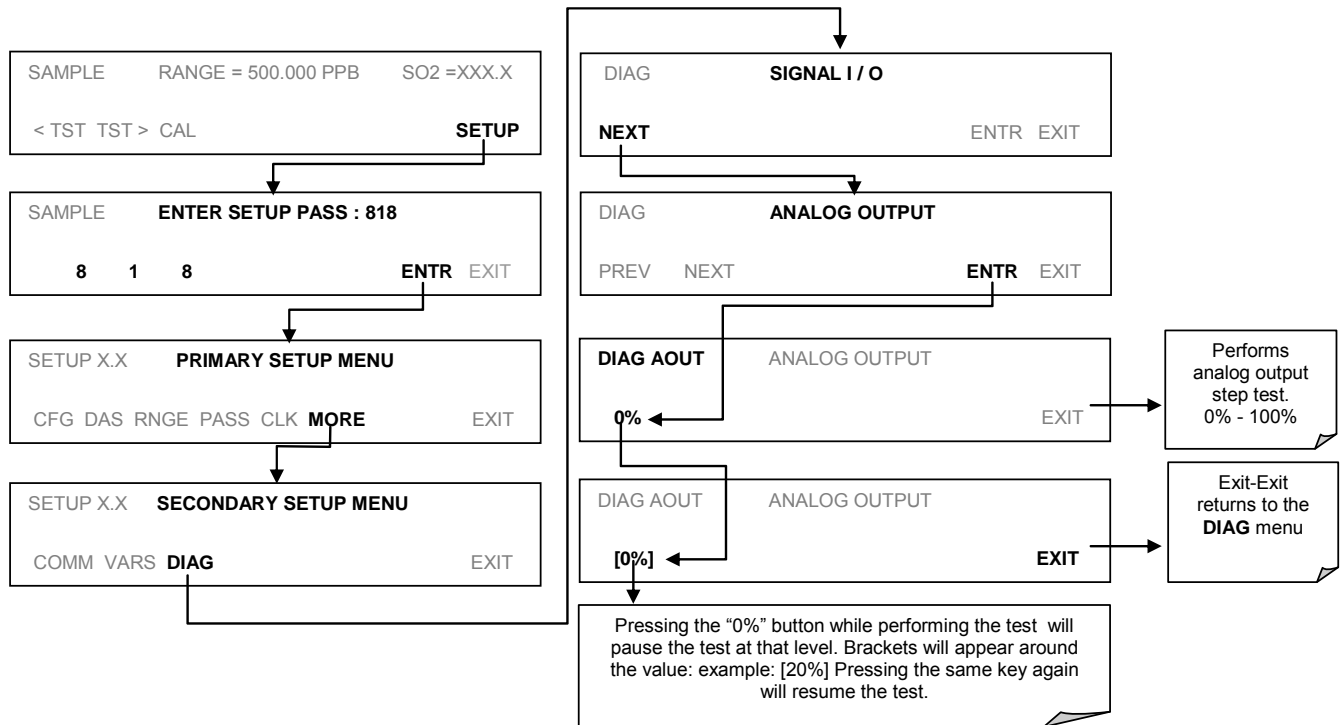


Figure 5-18: DIAG – Analog Output Menu

### 5.9.3. ANALOG I/O CONFIGURATION

Table 6-8 lists the analog I/O functions that are available in the 6400T.

**Table 5-4: DIAG - Analog I/O Functions**

SUB MENU	FUNCTION
<b>AOUTS CALIBRATED:</b>	Shows the status of the analog output calibration (YES/NO) and initiates a calibration of all analog output channels.
<b>CONC_OUT_1</b>	Sets the basic electronic configuration of the A1 analog output (SO <sub>2</sub> ). There are three options: <ul style="list-style-type: none"> <li>• <b>RANGE:</b> Selects the signal type (voltage or current loop) and full scale level of the output.</li> <li>• <b>REC_OFS:</b> Allows setting a voltage offset (not available when RANGE is set to Current Loop (<b>CURR</b>)).</li> <li>• <b>AUTO_CAL:</b> Performs the same calibration as AOUT CALIBRATED, but on this one channel only.</li> </ul> NOTE: Any change to RANGE or REC_OFS requires recalibration of this output.
<b>CONC_OUT_2</b>	Same as for CONC_OUT_1 but for analog channel 2 (SO <sub>2</sub> )
<b>TEST OUTPUT</b>	Same as for CONC_OUT_1 but for analog channel 3 (TEST)
<b>CONC_OUT_3</b>	(Not available in the analyzer's standard configuration; applies when optional sensor installed).
<b>AIN CALIBRATED</b>	Shows the calibration status (YES/NO) and initiates a calibration of the analog input channels.
<b>XIN1</b> . . . <b>XIN8</b>	For each of 8 external analog inputs channels, shows the gain, offset, engineering units, and whether the channel is to show up as a Test function.

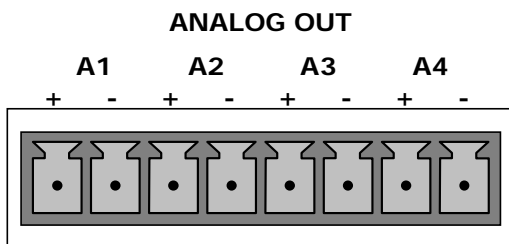
**Table 5-5: Analog Output Voltage Ranges**

RANGE	MINIMUM OUTPUT	MAXIMUM OUTPUT
0-0.1 V	-5 mV	+105 mV
0-1 V	-0.05 V	+1.05 V
0-5 V	-0.25 V	+5.25 V
0-10 V	-0.5 V	+10.5 V
The default offset for all ranges is 0 VDC.		

The following DC current output limits apply to the current loop modules:

**Table 5-6: Analog Output Current Loop Range**

RANGE	MINIMUM OUTPUT	MAXIMUM OUTPUT
0-20 mA	0 mA	20 mA
These are the physical limits of the current loop modules, typical applications use 2-20 or 4-20 mA for the lower and upper limits. Please specify desired range when ordering this option. The default offset for all ranges is 0 mA.		



Refer to Figure 3-4 for the location of the analog output connector on the instrument's rear panel and Table 3-6 for pin assignments.

5.9.3.1. ANALOG OUTPUT SIGNAL TYPE AND RANGE SPAN SELECTION

To select an output signal type (DC Voltage or current) and level for one output channel, activate the **ANALOG I/O CONFIGURATION MENU** from the **DIAG** Menu (refer to Figure 5-16), then press:

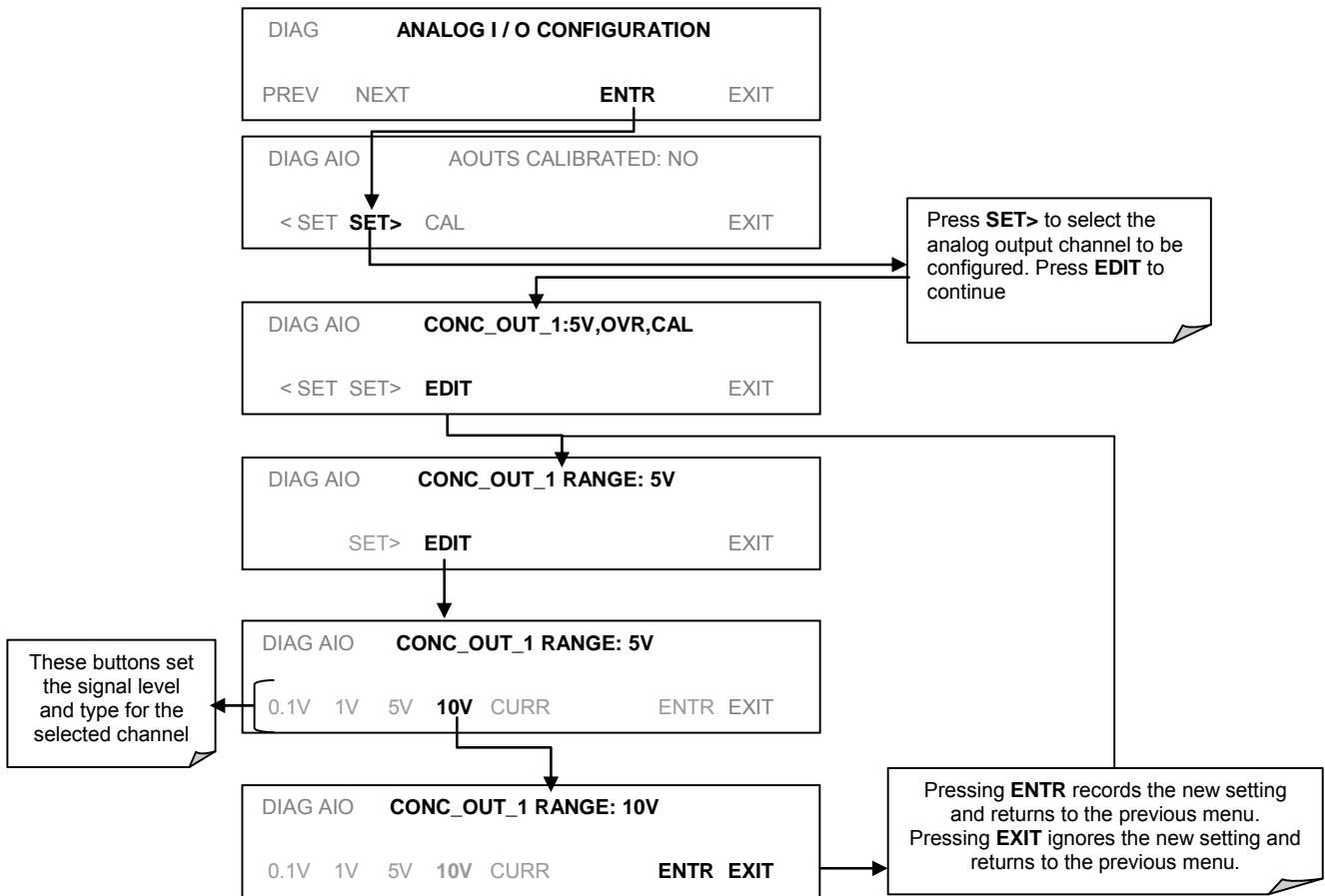


Figure 5-19: DIAG – Analog I/O Configuration Menu

5.9.3.2. ANALOG OUTPUT CALIBRATION MODE

Analog output calibration should to be carried out on first startup of the analyzer (performed in the factory as part of the configuration process) or whenever recalibration is required. The analog outputs can be calibrated automatically, either as a group or individually, or adjusted manually.

In its default mode, the instrument is configured for automatic calibration of all channels, which is useful for clearing any analog calibration warnings associated with channels that will not be used or connected to any input or recording device, e.g., datalogger.

Manual calibration should be used for the 0.1V range or in cases where the outputs must be closely matched to the characteristics of the recording device. Manual calibration requires the AUTOCAL feature to be disabled.

To calibrate the outputs as a group, activate the **ANALOG I/O CONFIGURATION MENU** from the DIAG Menu (refer to Figure 5-16), then press:

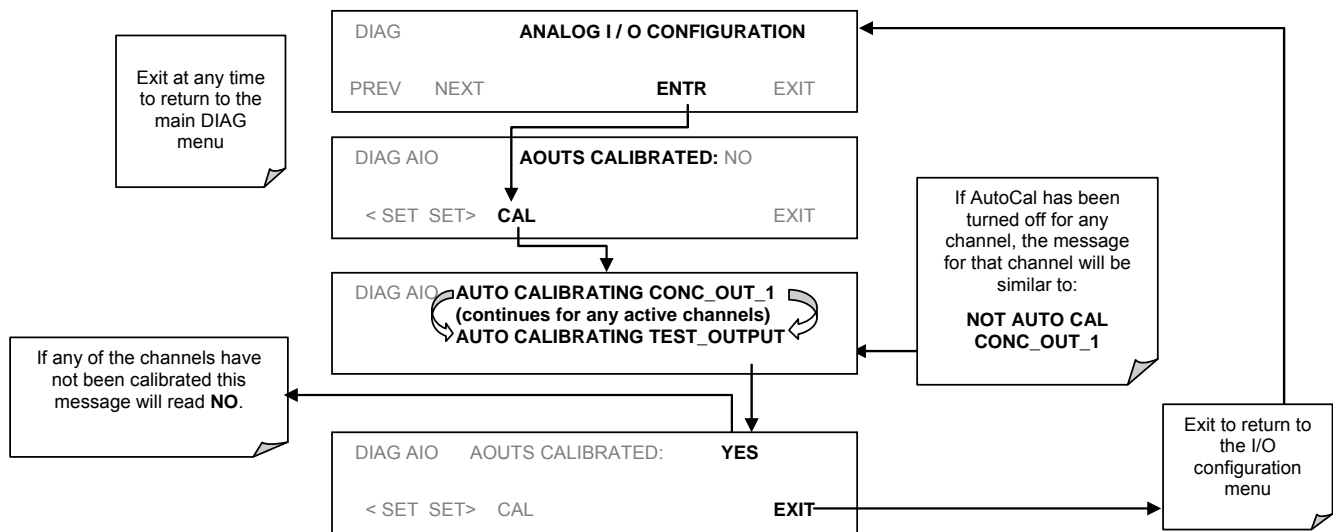


Figure 5-20: DIAG – Analog Output Calibration Mode

To automatically calibrate a single analog channel from the DIAG Menu (refer to Figure 5-16), press:

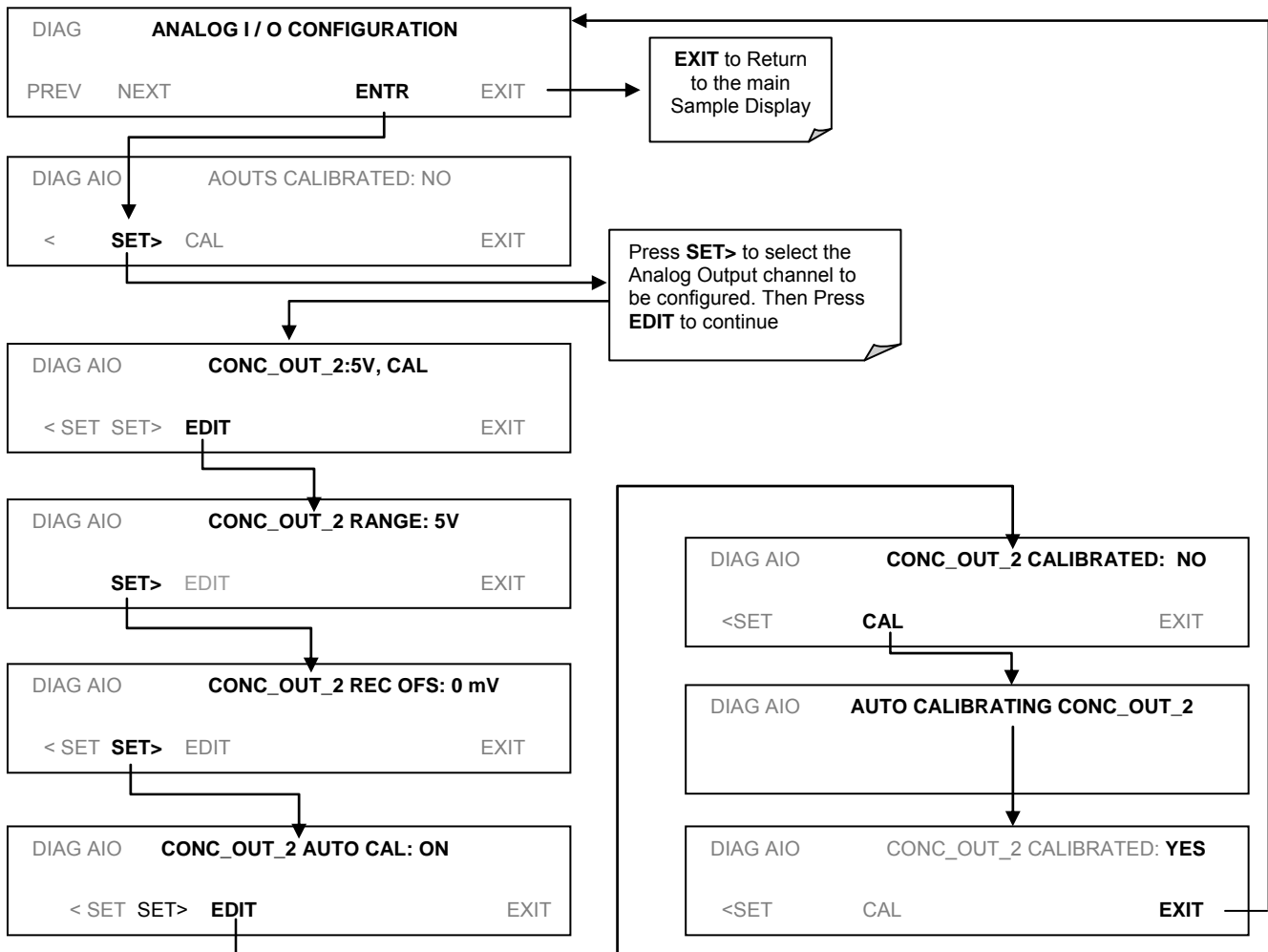


Figure 5-21: DIAG – Analog Output Calibration Mode – Single Analog Channel



To select manual output calibration for a particular channel, access the Analog I/O Configuration from the DIAG Menu (refer to Figure 5-16), then press:

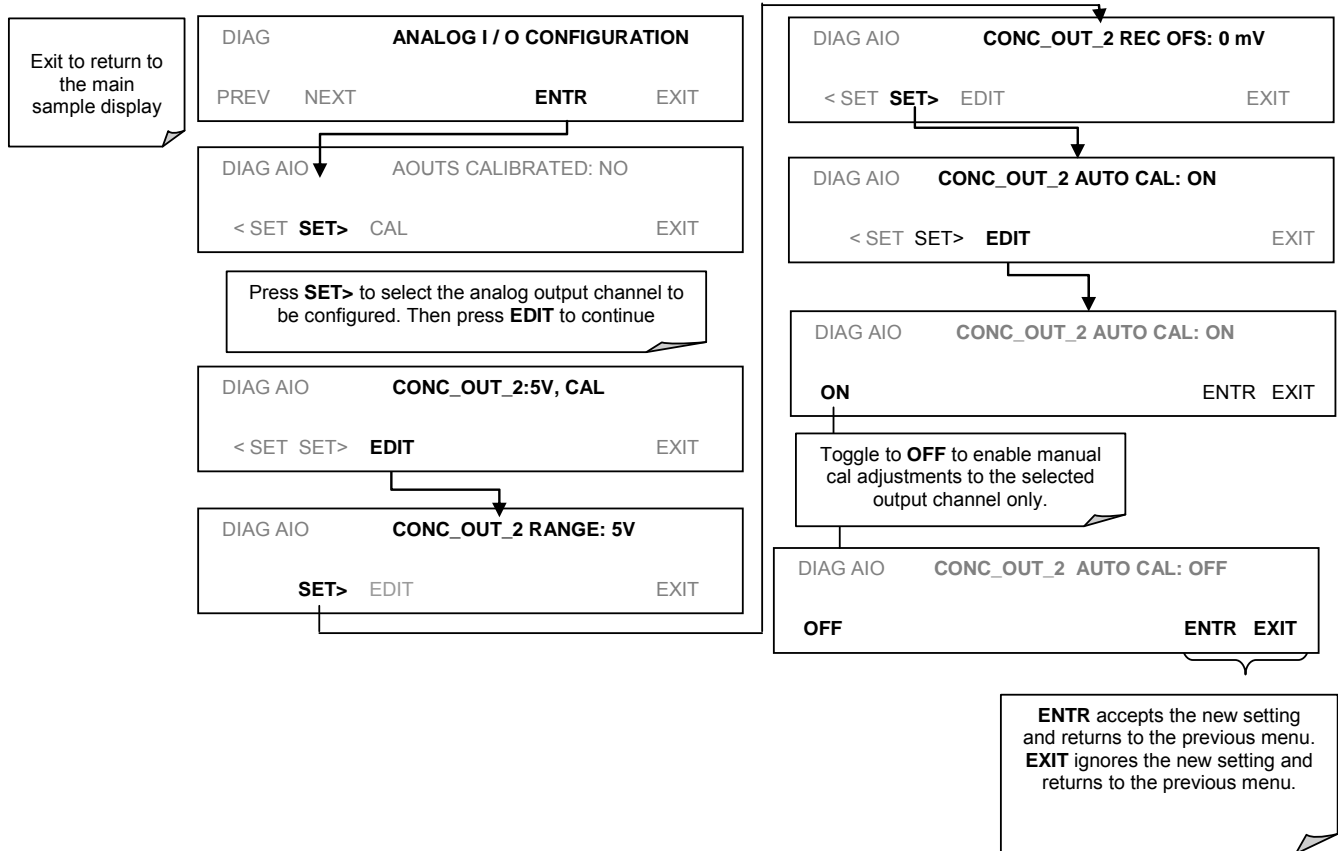


Figure 5-22: DIAG – Analog Output – Auto Cal or Manual Cal Selection for Channels

Now the analog output channels should either be automatically calibrated or they should be set to manual calibration, which is described next.

5.9.3.3. MANUAL ANALOG OUTPUT CALIBRATION AND VOLTAGE ADJUSTMENT

For highest accuracy, the voltages of the analog outputs can be manually calibrated. Calibration is done through the instrument software with a voltmeter connected across the output terminals (refer to Figure 5-23). Adjustments are made using the control buttons by setting the zero-point first and then the span-point (refer to Table 5-7).

The software allows this adjustment to be made in 100, 10 or 1 count increments.

Table 5-7: Voltage Tolerances for Analog Output Calibration

FULL SCALE	ZERO TOLERANCE	SPAN VOLTAGE	SPAN TOLERANCE
0.1 VDC	±0.0005V	90 mV	±0.001V
1 VDC	±0.001V	900 mV	±0.001V
5 VDC	±0.002V	4500 mV	±0.003V
10 VDC	±0.004V	4500 mV	±0.006V

IMPORTANT

-----  
**IMPACT ON READINGS OR DATA**  
**Outputs configured for 0.1V full scale should always be calibrated manually.**  
 -----

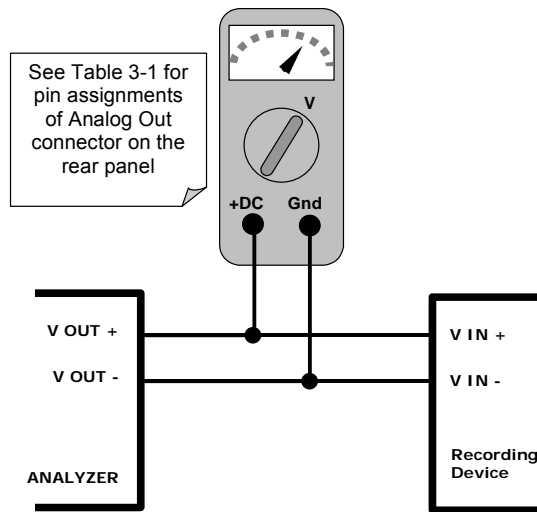


Figure 5-23: Setup for Calibrating Analog Outputs

To make these manual adjustments, the **AOUT** auto-calibration feature must be turned **OFF** (refer to Section 5.9.3.2). Activate the **ANALOG I/O CONFIGURATION MENU** from the DIAG Menu (refer to Figure 5-16), then press:

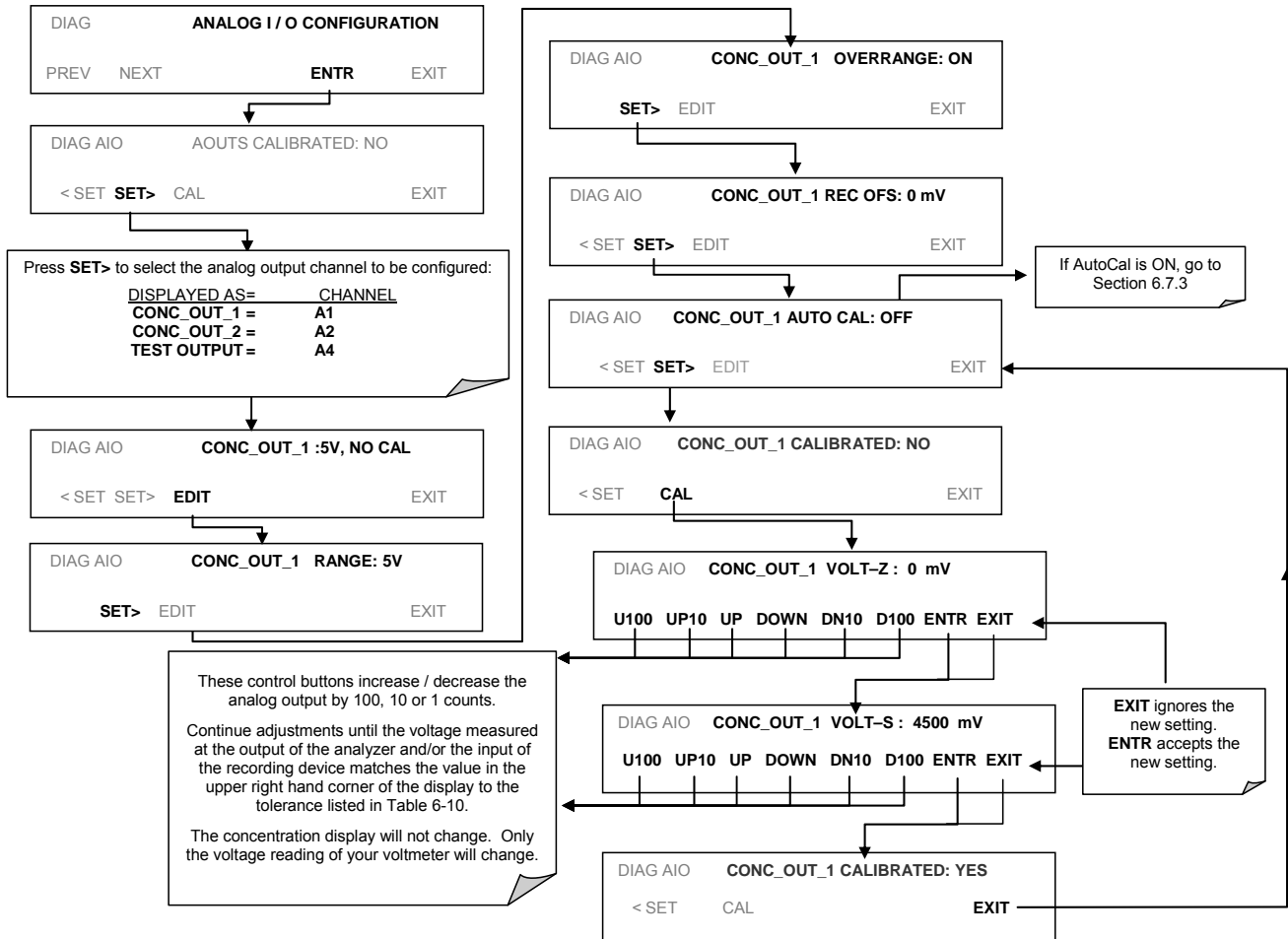


Figure 5-24: Analog Output – Voltage Adjustment

5.9.3.4. ANALOG OUTPUT OFFSET ADJUSTMENT

Some analog signal recorders require that the zero signal to be significantly different from the baseline of the recorder in order to record slightly negative readings from noise around the zero point. This can be achieved in the 6400T by defining a zero offset, a small voltage (e.g., 10% of span), which can be added to the signal of individual output channels by activating the **ANALOG I/O CONFIGURATION MENU** from the DIAG Menu (refer to Figure 5-16), then press:

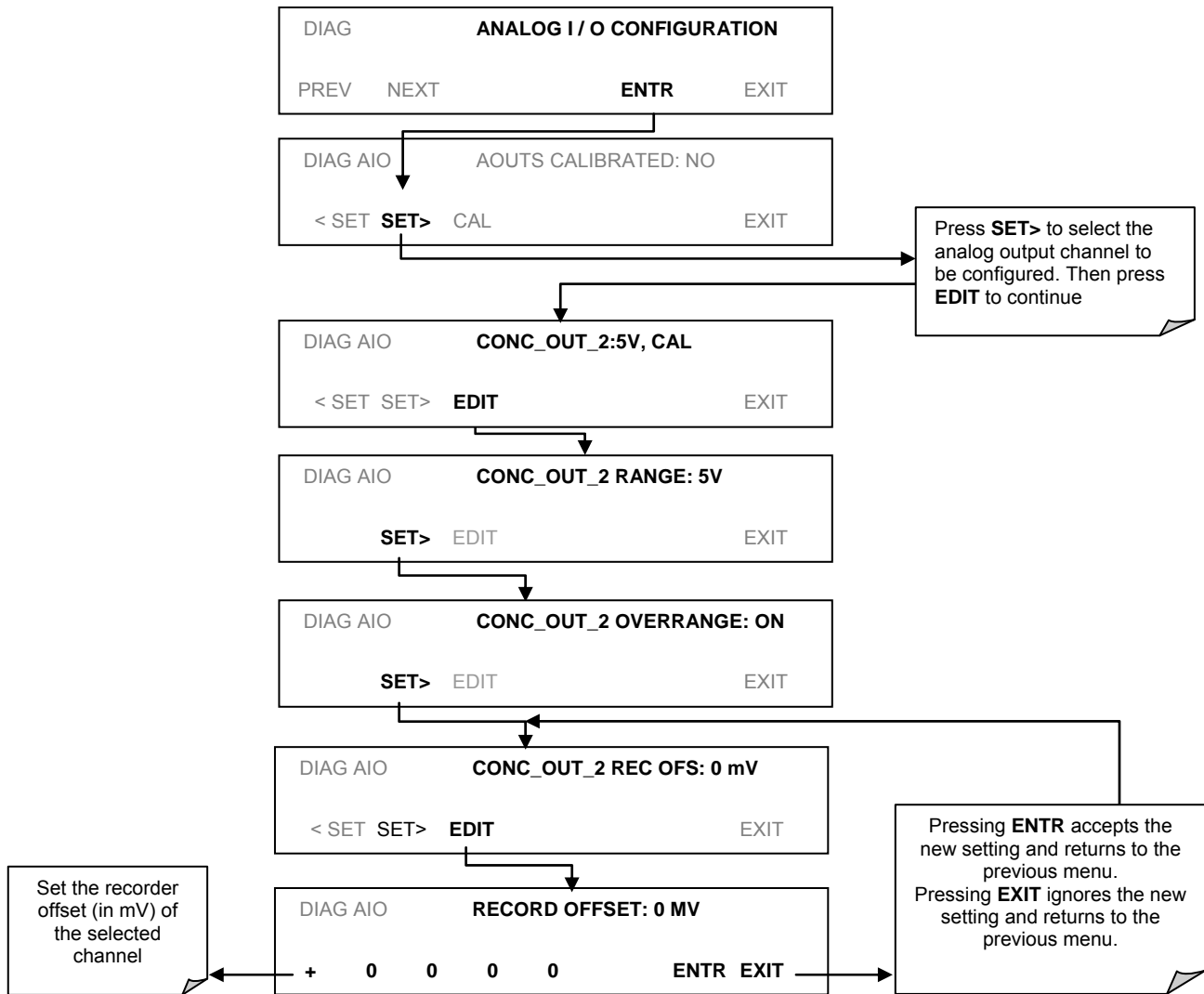


Figure 5-25: Analog Output – Offset Adjustment

5.9.3.5. CURRENT LOOP OUTPUT ADJUSTMENT

A current loop option is available and can be installed as a retrofit for each of the analog outputs of the analyzer (refer to Section 3.3.1.4). This option converts the DC voltage analog output to a current signal with 0-20 mA output current. The outputs can be scaled to any set of limits within that 0-20 mA range. However, most current loop applications call for either 2-20 mA or 4-20 mA range. All current loop outputs have a +5% over-range. Ranges with the lower limit set to more than 1 mA (e.g., 2-20 or 4-20 mA) also have a -5% under-range.

To switch an analog output from voltage to current loop after installing the current output printed circuit assembly, follow the instructions in Section 6.9.4.1 and select **CURR** from the list of options on the “Output Range” menu.

Adjusting the signal zero and span values of the current loop output is done by raising or lowering the voltage of the respective analog output. This proportionally raises or lowers the current produced by the current loop option.

Similar to the voltage calibration, the software allows this current adjustment to be made in 100, 10 or 1 count increments. Since the exact current increment per voltage count varies from output to output and from instrument to instrument, you will need to measure the change in the current with a current meter placed in series with the output circuit (refer to Figure 5-26).

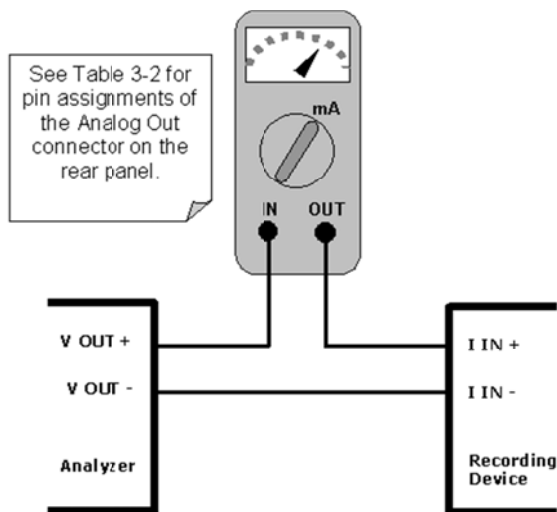


Figure 5-26: Setup for Calibrating Current Outputs



**WARNING**

**Do not exceed 60 V between current loop outputs and instrument ground.**

To adjust the zero and span values of the current outputs, activate the **ANALOG I/O CONFIGURATION MENU** from the DIAG Menu (refer to Figure 5-16), then press:

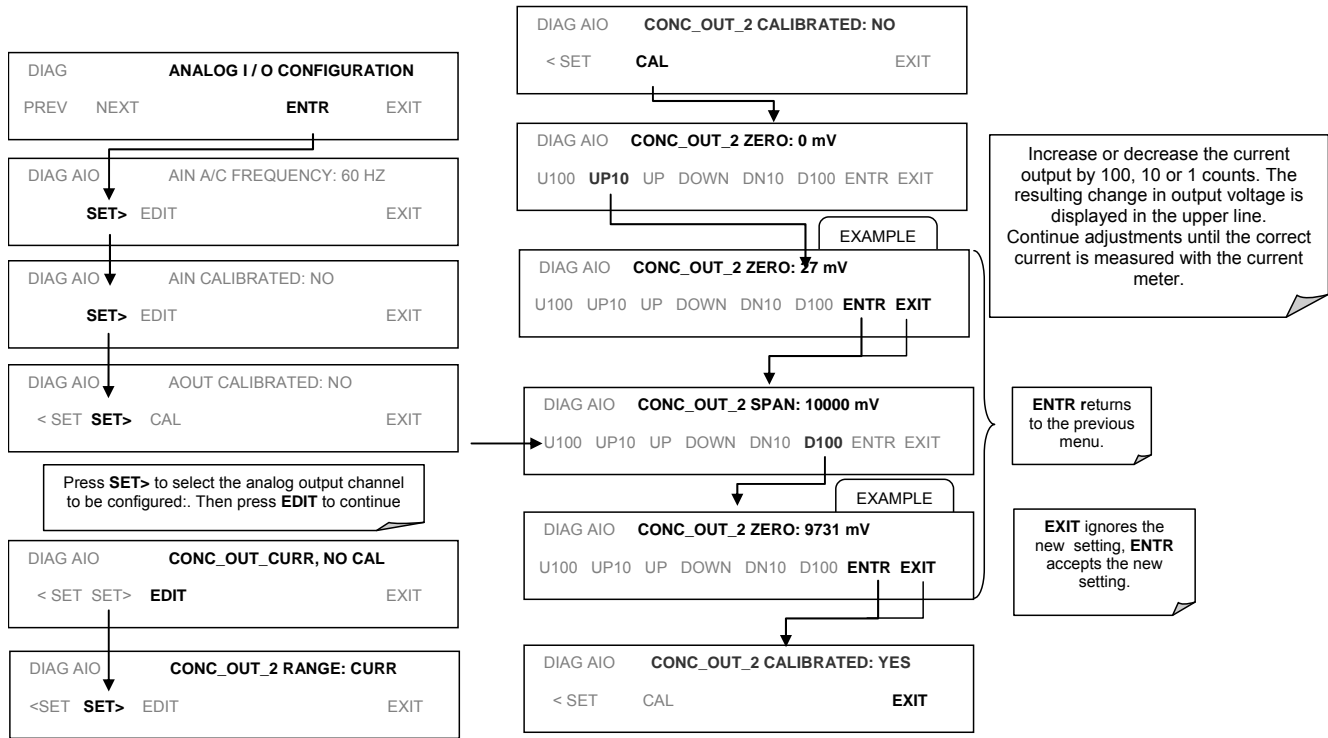


Figure 5-27: Analog Output – Zero and Span Value Adjustment for Current Outputs

If a current meter is not available, an alternative method for calibrating the current loop outputs is to connect a 250 Ω ±1% resistor across the current loop output. Using a voltmeter, connected across the resistor, follow the procedure above but adjust the output to the following values:

Table 5-8: Current Loop Output Calibration with Resistor

FULL SCALE	VOLTAGE FOR 2-20 MA (MEASURED ACROSS RESISTOR)	VOLTAGE FOR 4-20 MA (MEASURED ACROSS RESISTOR)
0%	0.5 V	1.0 V
100%	5.0 V	5.0 V

5.9.3.6. AIN CALIBRATION

This is the sub-menu to conduct the analog input calibration. This calibration should only be necessary after major repair such as a replacement of CPU, motherboard or power supplies. Navigate to the **ANALOG I/O CONFIGURATION MENU** from the DIAG Menu (refer to Figure 5-16), then press:

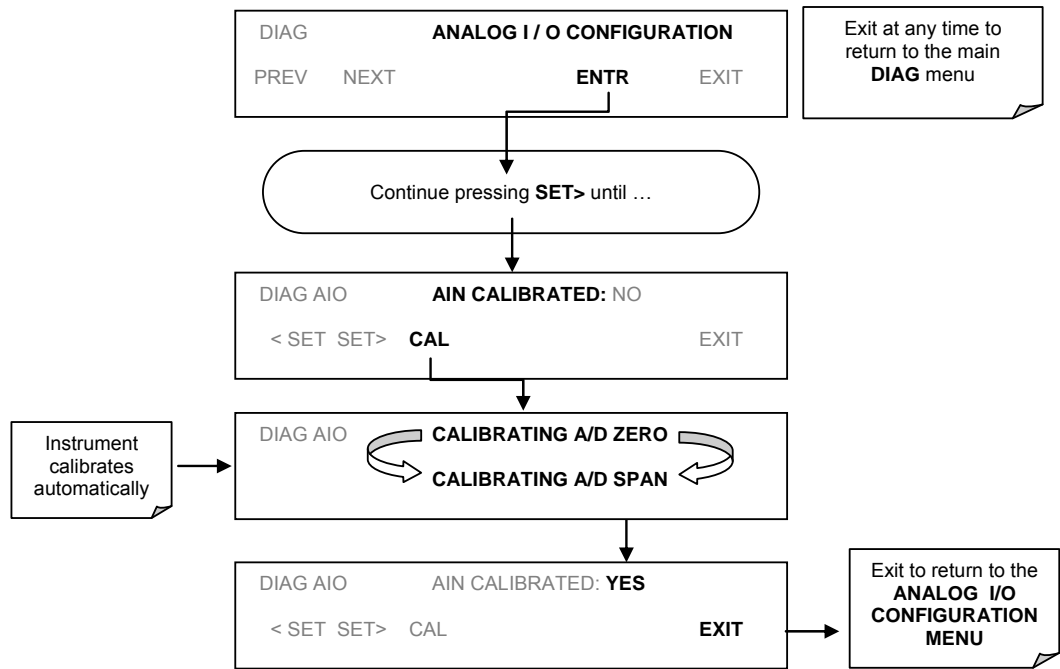


Figure 5-28: DIAG – Analog Output – AIN Calibration

5.9.3.7. ANALOG INPUTS (XIN1...XIN8) OPTION CONFIGURATION

To configure the analyzer’ **optional analog inputs** define for each channel:

- gain (number of units represented by 1 volt)
- offset (volts)
- engineering units to be represented in volts (each press of the touchscreen button scrolls the list of alphanumeric characters from A-Z and 0-9)
- whether to display the channel in the Test functions

To adjust settings for the Analog Inputs option parameters press:

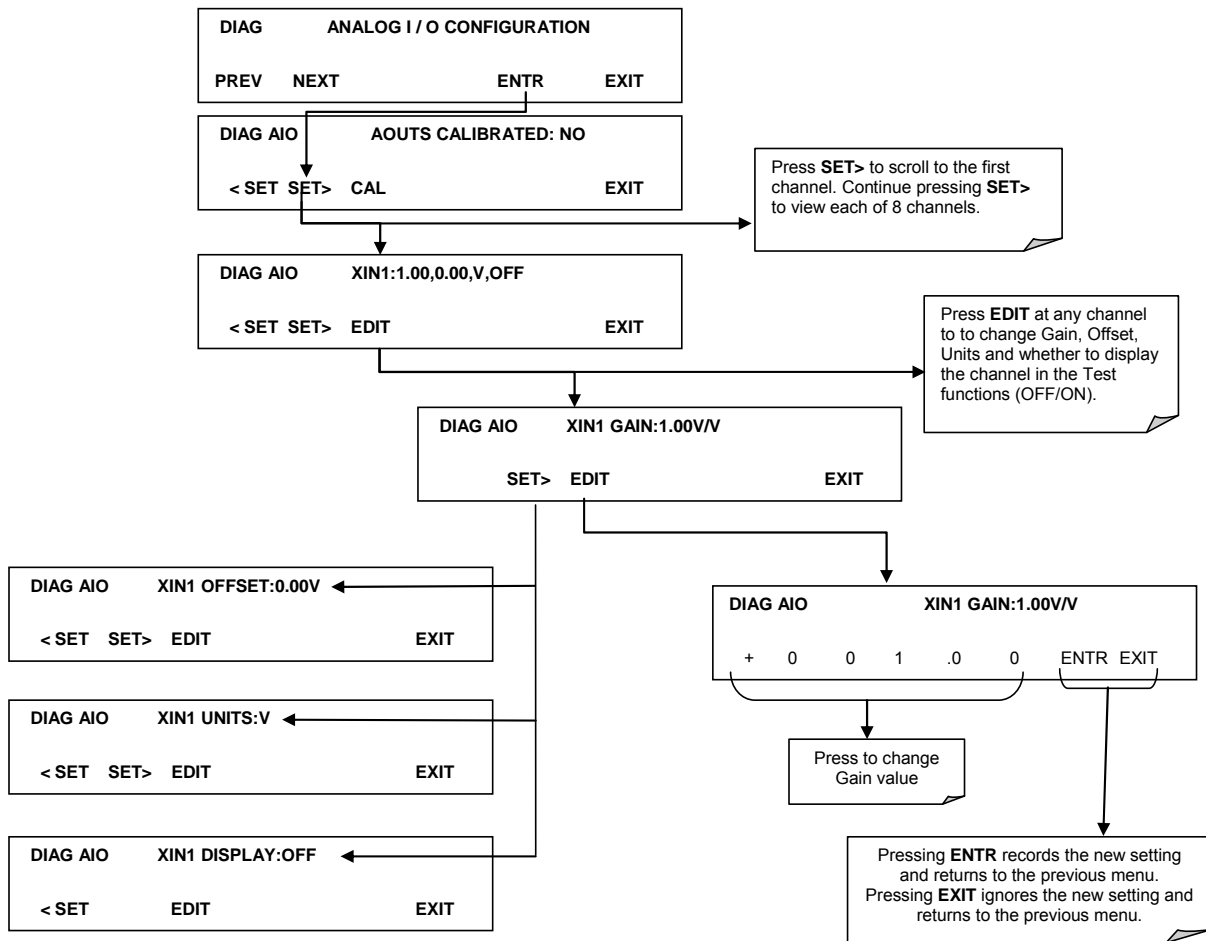


Figure 5-29. DIAG – Analog Inputs (Option) Configuration Menu



### 5.9.4. OPTIC TEST

The optic test function tests the response of the PMT sensor by turning on an LED located in the cooling block of the PMT (refer to Figure 13-18). The analyzer uses the light emitted from the LED to test its photo-electronic subsystem, including the PMT and the current to voltage converter on the pre-amplifier board. To ensure that the analyzer measures only the light coming from the LED, the analyzer should be supplied with zero air. The optic test should produce a PMT signal of about  $2000 \pm 1000$  mV.

Access the Optic Test from the DIAG Menu (refer to Figure 5-16), then press:

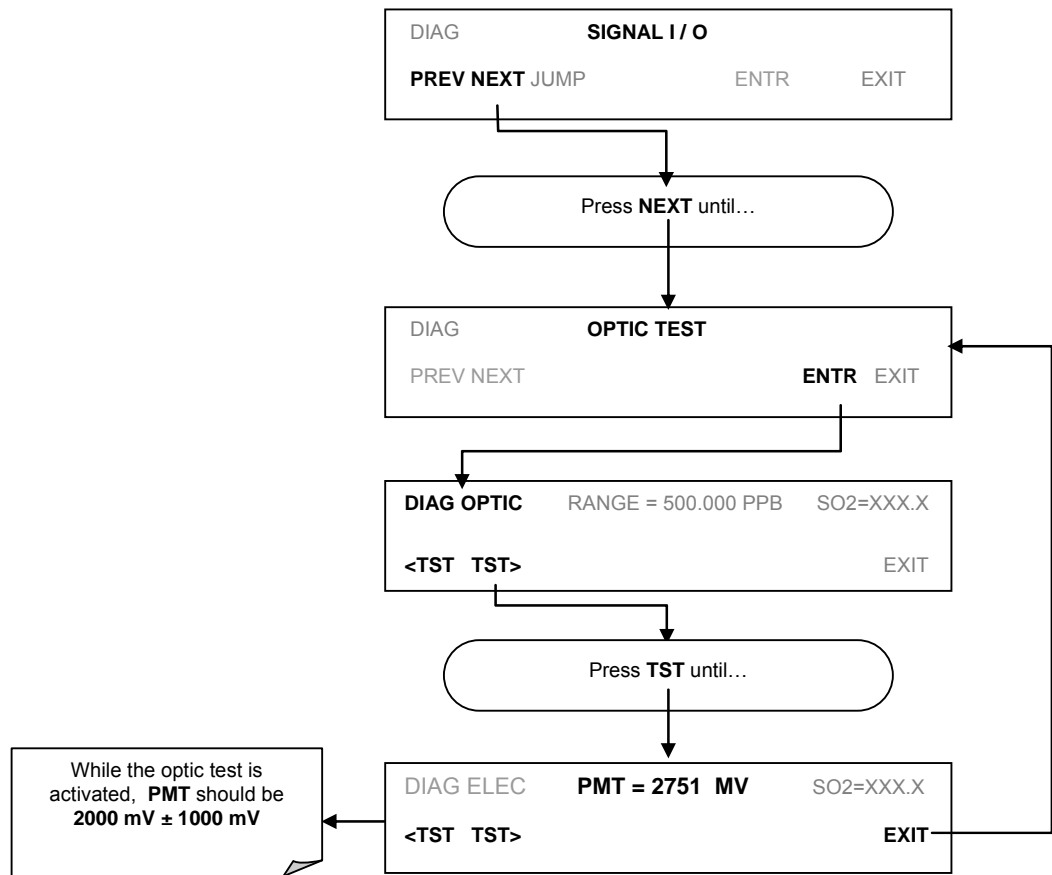


Figure 5-30: DIAG – Optic Test

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

This is a coarse test for functionality and not an accurate calibration tool. The resulting PMT signal can vary significantly over time and also changes with low-level calibration.

### 5.9.5. ELECTRICAL TEST

The electrical test function creates a current, which substitutes the PMT signal, and feeds it into the preamplifier board. This signal is generated by circuitry on the preamplifier board itself and tests the filtering and amplification functions of that assembly along with the A/D converter on the motherboard. It does not test the PMT itself. The electrical test should produce a PMT signal of about  $2000 \pm 1000$  mV.

Access the Electrical Test from the DIAG Menu (refer to Figure 5-16), then press:

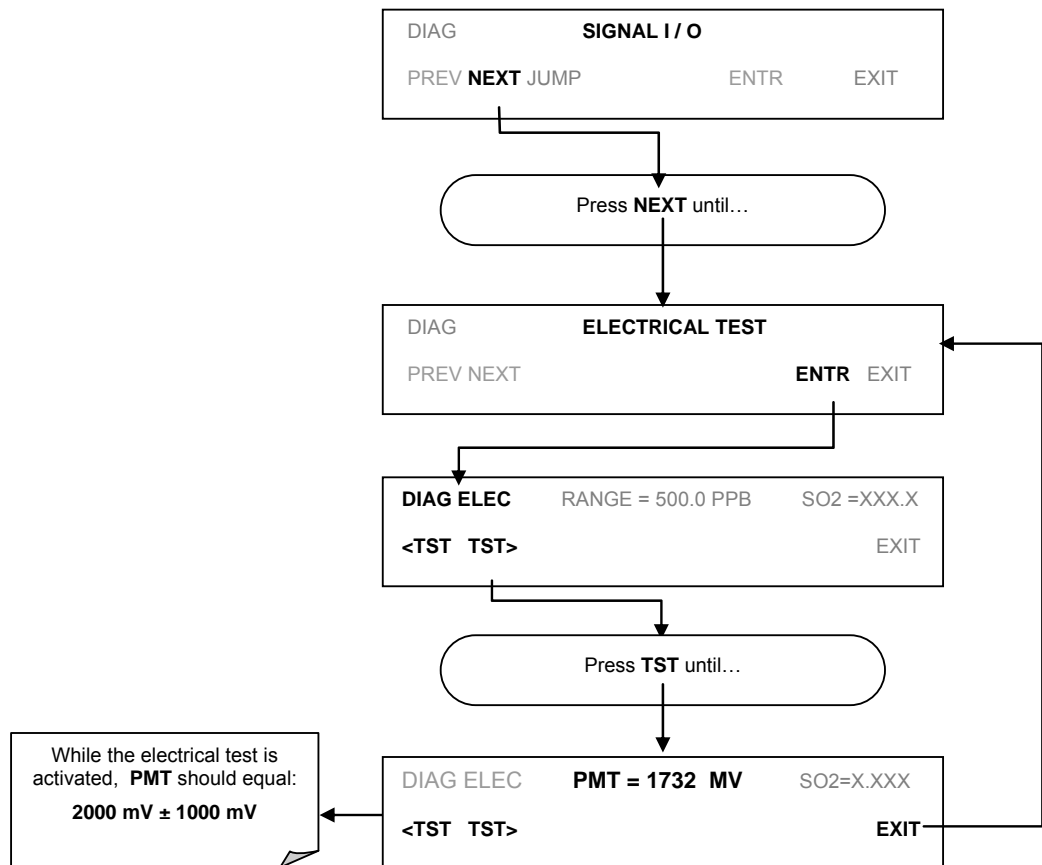


Figure 5-31: DIAG – Electrical Test

### 5.9.6. LAMP CALIBRATION

An important factor in accurately determining SO<sub>2</sub> concentration is the amount of UV light available to transform the SO<sub>2</sub> into SO<sub>2</sub>\* (refer to Section 13.1.1). The 6400T compensates for variations in the intensity of the available UV light by adjusting the SO<sub>2</sub> concentration calculation using a ratio (**LAMP RATIO**) that results from dividing the current UV lamp (**UV LAMP**) intensity by a value stored in the CPU's memory (**LAMP\_CAL**). Both LAMP Ration and UV Lamp are test functions viewable from the instruments front panel.

To cause the analyzer to measure and record a value for **LAMP\_CAL**, access the Signal I/O from the DIAG Menu (refer to Figure 5-16), then press:

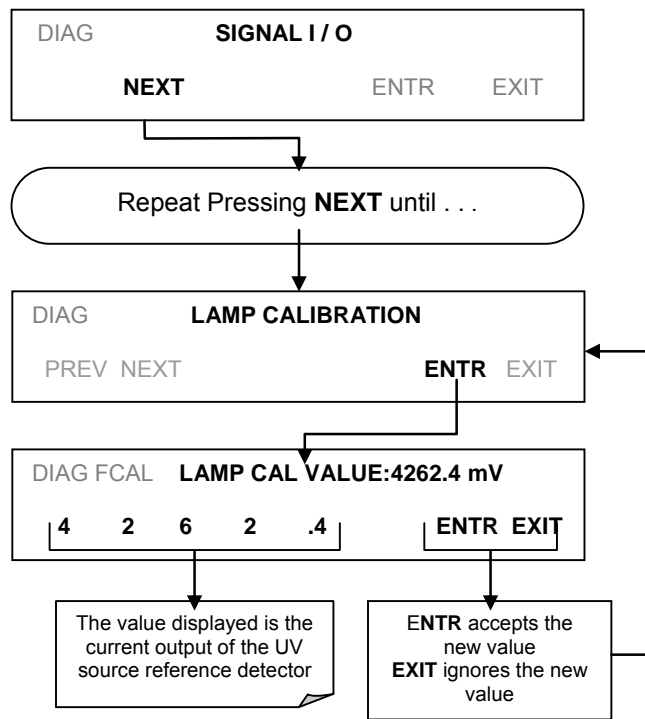


Figure 5-32: DIAG – Lamp Calibration

### 5.9.7. PRESSURE CALIBRATION

A sensor at the exit of the sample chamber continuously measures the pressure of the sample gas. This data is used to compensate the final SO<sub>2</sub> concentration calculation for changes in atmospheric pressure when the instrument's TPC feature is turned on (refer to Section 10.7.3) and is stored in the CPU's memory as the test function **PRES** (also viewable via the front panel).

Ensure to use a barometer that measures actual barometric pressure.

To cause the analyzer to measure and record a value for **PRES**, access the Signal I/O from the DIAG Menu (refer to Figure 5-16), then press:

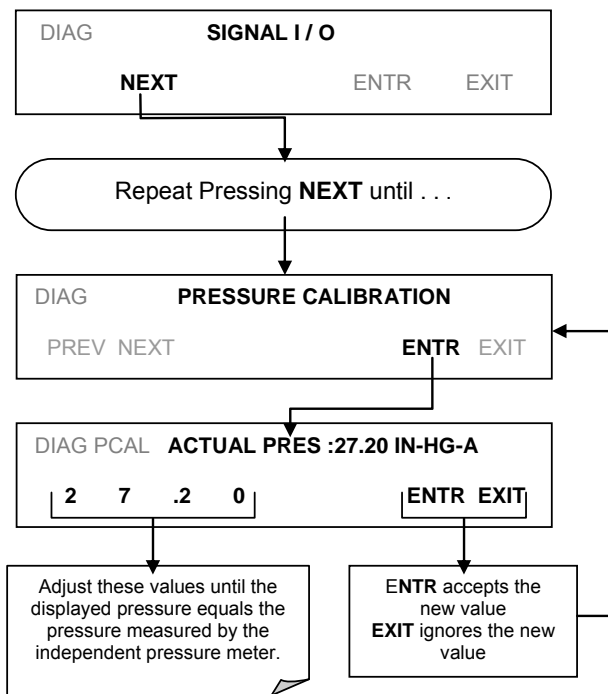


Figure 5-33: DIAG – Pressure Calibration

### 5.9.8. FLOW CALIBRATION

The flow calibration allows the user to adjust the values of the sample flow rates as they are displayed on the front panel and reported through COM ports to match the actual flow rate measured at the sample inlet. This does not change the hardware measurement of the flow sensors, only the software calculated values.

To carry out this adjustment, connect an external, sufficiently accurate flow meter to the SAMPLE inlet (refer to Section 11 for more details).

Once the flow meter is attached and is measuring actual gas flow, access the Signal I/O from the DIAG Menu (refer to Figure 5-16), then press:

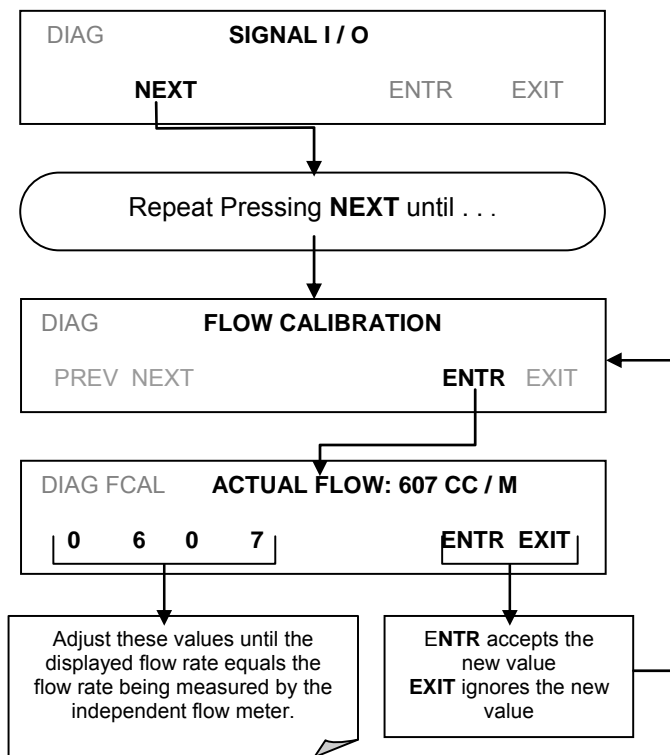


Figure 5-34: DIAG – Flow Calibration

### 5.9.9. TEST CHANNEL OUTPUT

When activated, output channel **A3** can be used in the standard configuration to report one of the test functions viewable from the SAMPLE mode display.

To activate the **A3** channel and select a test function, access the Signal I/O from the DIAG Menu (refer to Figure 5-16), then press:

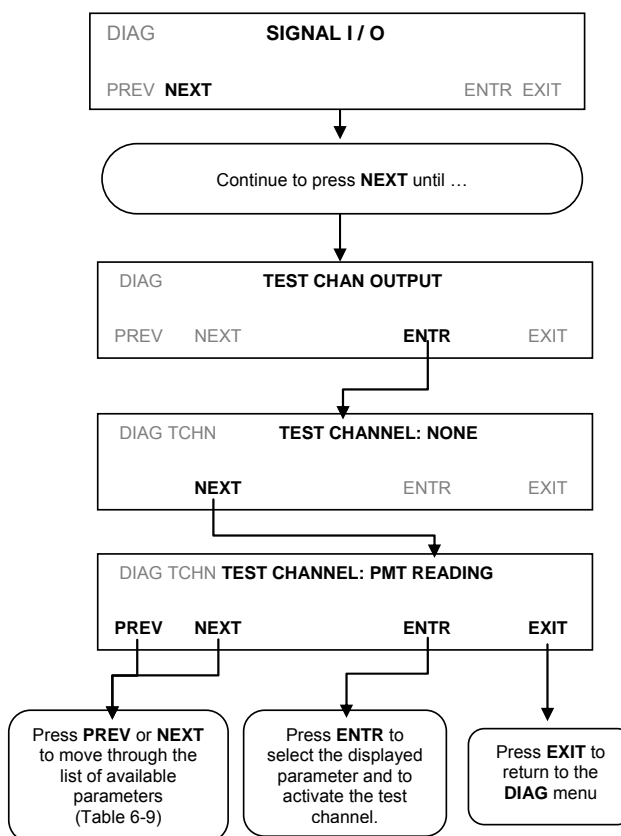


Figure 5-35: DIAG – Test Channel Output

**Table 5-9: Test Parameters Available for Analog Output A3 (standard configuration)**

Test Channel	Test parameter range
NONE	Test channel is turned off
PMT READING	0-5000 mV
UV READING	0-5000 mV
SAMPLE PRESSURE	0-40 in-Hg-A
SAMPLE FLOW	0-1000 cm <sup>3</sup> /min
RCELL TEMP	0-70° C
CHASSIS TEMP	0-70° C
IZS TEMP	0-70° C
PMT TEMP	0-50° C
HVPS VOLTAGE	0-5000 V

Once a TEST function is selected, the instrument begins to report a signal on the **A3** output and adds **TEST** to the list of test functions viewable on the display (just before the **TIME** test function).

## 6. COMMUNICATIONS SETUP AND OPERATION

This instrument rear panel connections include an Ethernet port, a USB port (option) and two serial communications ports (labeled **RS232**, which is the COM1 port, and **COM2**) located on the rear panel (refer to Figure 3-4). These ports give the user the ability to communicate with, issue commands to, and receive data from the analyzer through an external computer system or terminal.

This section provides pertinent information regarding communication equipment, describes the instrument's communications modes, presents configuration instructions for the communications ports, and provides instructions for their use, including communications protocol. Data acquisition is presented in Section .

### 6.1. DATA TERMINAL / COMMUNICATION EQUIPMENT (DTE DCE)

RS-232 was developed for allowing communications between data terminal equipment (DTE) and data communication equipment (DCE). Basic terminals always fall into the DTE category whereas modems are always considered DCE devices. The difference between the two is the pin assignment of the Data Receive and Data Transmit functions.

- DTE devices receive data on pin 2 and transmit data on pin 3.
- DCE devices receive data on pin 3 and transmit data on pin 2.

To allow the analyzer to be used with terminals (DTE), modems (DCE) and computers (which can be either), a switch mounted below the serial ports on the rear panel allows the user to set the RS-232 configuration for one of these two data devices. This switch exchanges the Receive and Transmit lines on RS-232 emulating a cross-over or null-modem cable. The switch has no effect on COM2.

### 6.2. COMMUNICATION MODES, BAUD RATE AND PORT TESTING

Use the SETUP>MORE>COMM menu to configure COM1 (labeled **RS232** on instrument rear panel) and/or COM2 (labeled **COM2** on instrument rear panel) for communication modes, baud rate and/or port testing for correct connection. If using a USB option communication connection, setup requires configuring the COM2 baud rate (Section 6.2.2).



### 6.2.1. COMMUNICATION MODES

Either of the analyzer’s serial ports (**RS232** or **COM2** on rear panel) can be configured to operate in a number of different modes, which are described in .

**Table 6-1: COMM Port Communication Modes**

MODE <sup>1</sup>	ID	DESCRIPTION
<b>QUIET</b>	<b>1</b>	Quiet mode suppresses any feedback from the analyzer (DAS reports, and warning messages) to the remote device and is typically used when the port is communicating with a computer program such as AICOM. Such feedback is still available but a command must be issued to receive them.
<b>COMPUTER</b>	<b>2</b>	Computer mode inhibits echoing of typed characters and is used when the port is communicating with a computer program, such as AICOM.
<b>TAI PROTOCOL</b>	<b>16384</b>	Protocol for communication with TAI Valve Boxes.
<b>E, 7, 1</b>	<b>2048</b>	Allows the <b>COMM</b> port settings to be set between either No parity; 8 data bits; 1 stop bit (ON/OFF) to Even parity; 7 data bits; 1 stop bit (ON/OFF)
<b>RS-485</b>	<b>1024</b>	Configures the <b>COM2</b> Port for RS-485 communication. RS-485 mode has precedence over Multidrop mode if both are enabled. When the COM2 port is configured for RS-485 communication, the rear panel USB port is disabled.
<b>SECURITY</b>	<b>4</b>	When enabled, the serial port requires a password before it will respond. The only command that is active is the help screen (? CR).
<b>MULTIDROP PROTOCOL</b>	<b>32</b>	Multidrop protocol allows a multi-instrument configuration on a single communications channel. Multidrop requires the use of instrument IDs.
<b>ENABLE MODEM</b>	<b>64</b>	Enables sending a modem initialization string at power-up. Asserts certain lines in the RS-232 port to enable the modem to communicate.
<b>ERROR CHECKING<sup>2</sup></b>	<b>128</b>	Fixes certain types of parity errors at certain Hessen protocol installations.
<b>XON/XOFF HANDSHAKE<sub>2</sub></b>	<b>256</b>	Disables XON/XOFF data flow control also known as software handshaking.
<b>HARDWARE HANDSHAKE</b>	<b>8</b>	Enables CTS/RTS style hardwired transmission handshaking. This style of data transmission handshaking is commonly used with modems or terminal emulation protocols as well as by Teledyne Instrument’s AICOM software.
<b>HARDWARE FIFO<sup>2</sup></b>	<b>512</b>	Improves data transfer rate when one of the COMM ports.
<b>COMMAND PROMPT</b>	<b>4096</b>	Enables a command prompt when in terminal mode.

<sup>1</sup> Modes are listed in the order in which they appear in the **SETUP → MORE → COMM → COM[1 OR 2] → MODE** menu

<sup>2</sup> The default setting for this feature is **ON**. Do not disable unless instructed to by Teledyne Analytical Instruments’s Customer Service personnel.

To turn on or off the communication modes for either COM1 or COM2, access the SETUP>MORE>[COM1 or COM2] menu and at the COM1[2] Mode menu press EDIT.

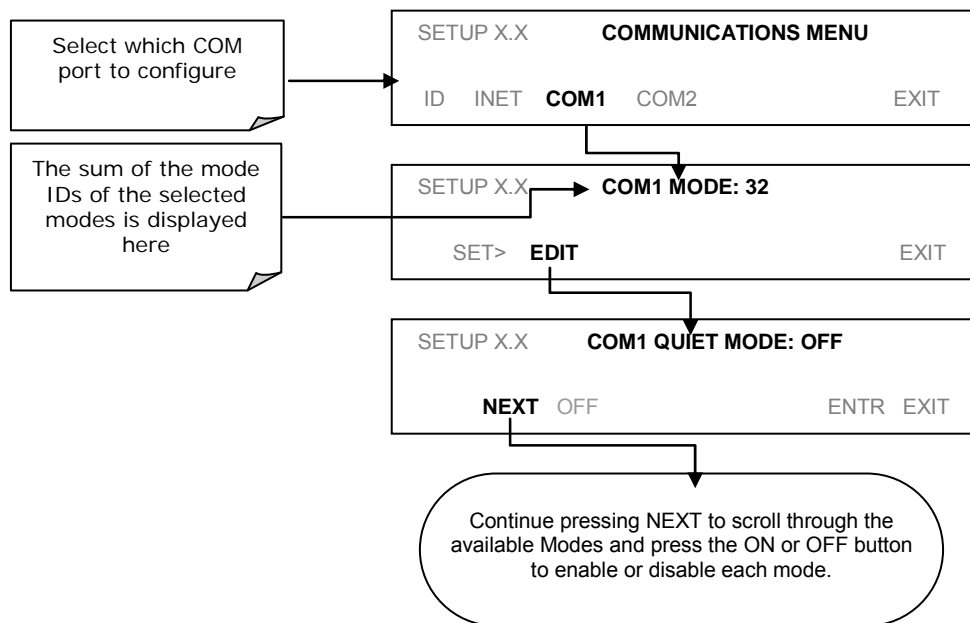


Figure 6-1: COMM – Communication Modes Setup

### 6.2.2. COMM PORT BAUD RATE

To select the baud rate of either COMM Port, go to SETUP>MORE>COMM and select either COM1 or COM2 as follows (use COM2 to view/match your personal computer baud rate when using the USB port, Section 6.5.3):

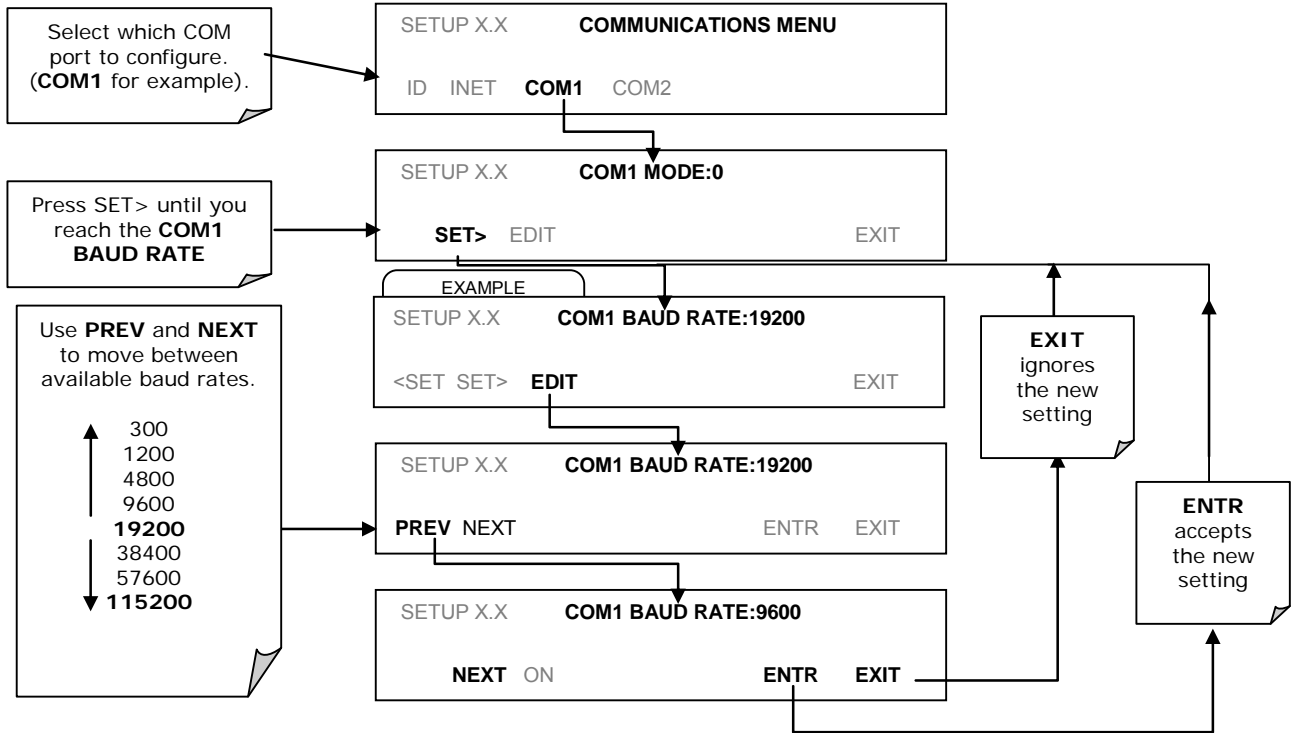


Figure 6-2: COMM – COMM Port Baud Rate

### 6.2.3. COMM PORT TESTING

The serial ports can be tested for correct connection and output in the **COMM** menu. This test sends a string of 256 ‘w’ characters to the selected COM port. While the test is running, the red LED on the rear panel of the analyzer should flicker.

To initiate the test press, access the COMMUNICATIONS Menu (refer to Figure 5-13), then press:

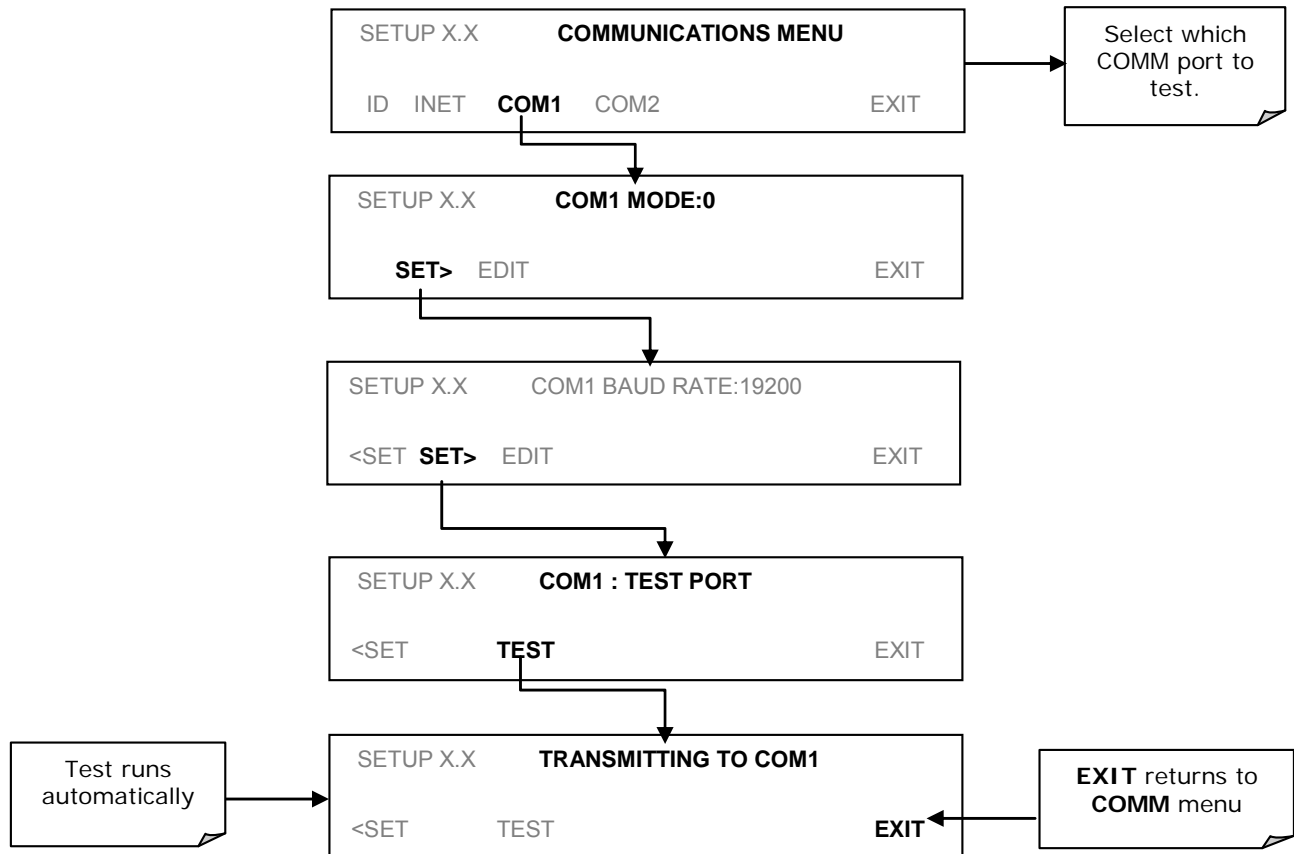


Figure 6-3: COMM – COM1 Test Port

### 6.3. RS-232

The **RS232** and **COM2** communications (COMM) ports operate on the RS-232 protocol (default configuration). Possible configurations for these two COMM ports are summarized as follows:

- **RS232** port can also be configured to operate in single or RS-232 Multidrop mode (Option 62); refer to Section 3.3.1.8.
- **COM2** port can be left in its default configuration for standard RS-232 operation including multidrop, or it can be reconfigured for half-duplex RS-485 operation (please contact the factory for this configuration).

Note that when the rear panel **COM2** port is in use, except for multidrop communication, the rear panel USB port cannot be used. (Alternatively, when the USB port is enabled, **COM2** port cannot be used except for multidrop)

A code-activated switch (CAS), can also be used on either port to connect typically between 2 and 16 send/receive instruments (host computer(s) printers, data loggers, analyzers, monitors, calibrators, etc.) into one communications hub. Contact Teledyne Analytical Instruments Sales for more information on CAS systems.

To configure the analyzer's communication ports, use the SETUP>MORE>COMM menu. Refer to Section 5.7 for initial setup, and to Section 6.2 for additional configuration information.

## 6.4. RS-485 (OPTION)

The COM2 port of the instrument's rear panel is set up for RS-232 communication but can be reconfigured for RS-485 communication. Contact Customer Service. If this option was elected at the time of purchase, the rear panel was preconfigured at the factory.

## 6.5. ETHERNET

When using the Ethernet interface, the analyzer can be connected to any standard 10BaseT or 100BaseT Ethernet network via low-cost network hubs, switches or routers. The interface operates as a standard TCP/IP device on port 3000. This allows a remote computer to connect through the network to the analyzer using AICOM, terminal emulators or other programs.

The Ethernet cable connector on the rear panel has two LEDs indicating the Ethernet's current operating status.

**Table 6-2: Ethernet Status Indicators**

LED	FUNCTION
amber (link)	On when connection to the LAN is valid.
green (activity)	Flickers during any activity on the LAN.

The analyzer is shipped with DHCP enabled by default. This allows the instrument to be connected to a network or router with a DHCP server. The instrument will automatically be assigned an IP address by the DHCP server (Section 6.5.2). This configuration is useful for quickly getting an instrument up and running on a network. However, for permanent Ethernet connections, a static IP address should be used. Section 6.5.1 below details how to configure the instrument with a static IP address.

### 6.5.1. CONFIGURING ETHERNET COMMUNICATION MANUALLY (STATIC IP ADDRESS)

1. Connect a cable from the analyzer's Ethernet port to a Local Area Network (LAN) or Internet port.
2. From the analyzer's front panel touchscreen, access the Communications Menu (SETUP>MORE>COMM as shown in Figure 5-13).
3. Follow the setup sequence as shown in Figure 6-4, and edit the Instrument and Gateway IP addresses and Subnet Mask to the desired settings.
4. From the computer, enter the same information through an application such as HyperTerminal.

Table 6-3 shows the default Ethernet configuration settings.

**Table 6-3: LAN/Internet Default Configuration Properties**

PROPERTY	DEFAULT STATE	DESCRIPTION
DHCP	ON	This displays whether the DHCP is turned ON or OFF. Press EDIT and toggle ON for automatic configuration after first consulting network administrator. (
INSTRUMENT IP ADDRESS		This string of four packets of 1 to 3 numbers each (e.g. 192.168.76.55.) is the address of the analyzer itself.
GATEWAY IP ADDRESS	0.0.0.0	Can only be edited when DHCP is set to OFF. A string of numbers very similar to the Instrument IP address (e.g. 192.168.76.1.) that is the address of the computer used by your LAN to access the Internet.
SUBNET MASK	0.0.0.0	Can only be edited when DHCP is set to OFF. Also a string of four packets of 1 to 3 numbers each (e.g. 255.255.252.0) that identifies the LAN to which the device is connected. All addressable devices and computers on a LAN must have the same subnet mask. Any transmissions sent to devices with different subnets are assumed to be outside of the LAN and are routed through the gateway computer onto the Internet.
TCP PORT <sup>1</sup>	3000	This number defines the terminal control port by which the instrument is addressed by terminal emulation software, such as Internet or Teledyne Analytical Instruments's AICOM.
HOST NAME	6400T	The name by which your analyzer will appear when addressed from other computers on the LAN or via the Internet. To change, see Section 6.5.2.1.
<sup>1</sup> Do not change the setting for this property unless instructed to by Teledyne Analytical Instruments's Customer Service personnel.		

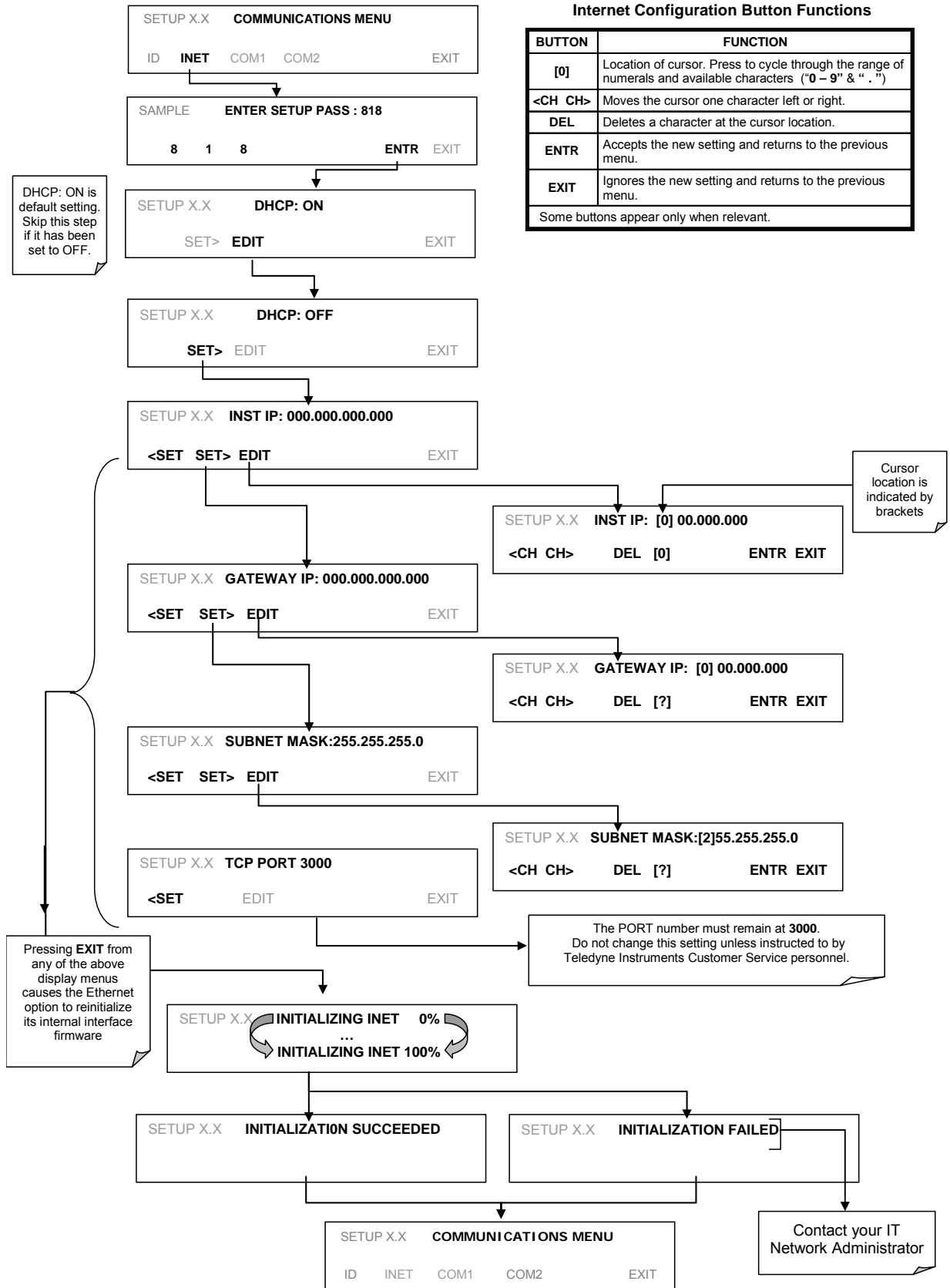


Figure 6-4: COMM – LAN / Internet Manual Configuration

### 6.5.2. CONFIGURING ETHERNET COMMUNICATION USING DYNAMIC HOST CONFIGURATION PROTOCOL (DHCP)

1. Consult with your network administrator to affirm that your network server is running DHCP.
2. Access the Communications Menu as shown in Figure 5-13.
3. Follow the setup sequence as shown in Figure 6-5.

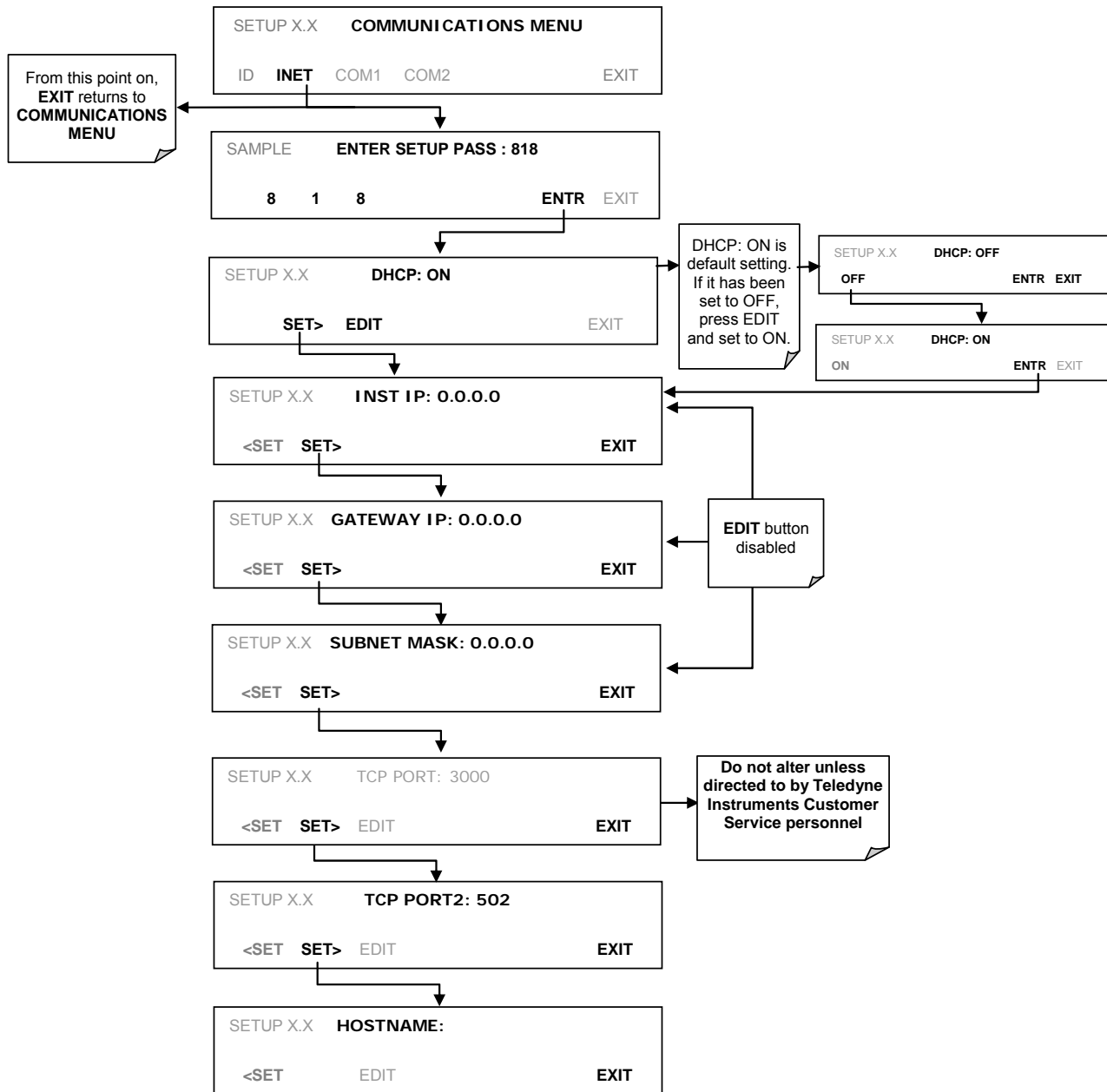


Figure 6-5: COMM – LAN / Internet Automatic Configuration



### 6.5.2.1. CHANGING THE ANALYZER'S HOSTNAME

The **HOSTNAME** is the name by which the analyzer appears on your network. The default name for all Teledyne Analytical Instruments's 6400T analyzers is **6400T**. To change this name (particularly if you have more than one 6400T analyzer on your network), access the COMMUNICATIONS Menu (refer to Figure 5-13), then press:

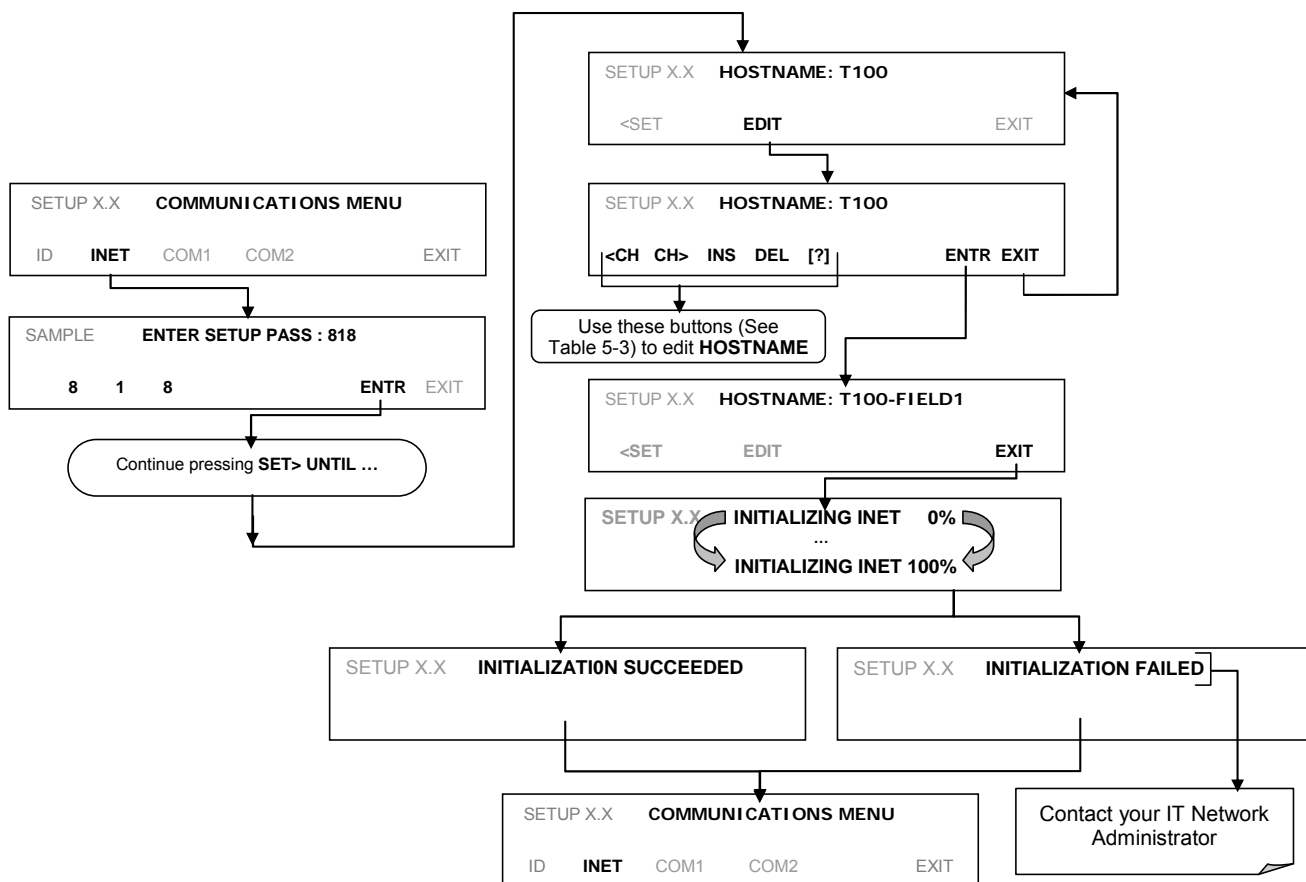


Figure 6-6: COMM – Change Hostname

Table 6-4: Hostname Editing Button Functions

Button	Function
<CH	Moves the cursor one character to the left.
CH>	Moves the cursor one character to the right.
INS	Inserts a character before the cursor location.
DEL	Deletes a character at the cursor location.
[?]	Press this button to cycle through the range of numerals and characters available for insertion.: 0-9, A-Z, space ' ~ ! © # \$ % ^ & * ( ) - _ = + [ ] { } < > \   ; : , . / ?
ENTR	Accepts the new setting and returns to the previous menu.
EXIT	Ignores the new setting and returns to the previous menu.

Buttons only appear when applicable.

### 6.5.3. USB PORT

Using the USB port disallows use of the rear panel COM2 port except when using the COM2 port for multidrop communication. USB configuration requires matching the baud rates of the instrument and the PC to which it is connected. To view or change the instrument baud rate:

1. Go to SETUP>MORE>COMM>COM2 menu.
2. Press the SET> button until “COM2 BAUD RATE:xxxxx” appears in the Param field of the instrument display. (Figure 6-2 shows the menu sequence).
3. Check that the baud rate of the instrument matches the baud rate of your PC (if needed change either one to match the other).
4. Press the ENTR button to accept any changes.

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## 7. DATA ACQUISITION SYSTEM (DAS) AND AICOM

The 6400T analyzer contains a flexible and powerful, internal data acquisition system (DAS) that enables the analyzer to store concentration and calibration data as well as a host of diagnostic parameters. The DAS of the 6400T can store up to about one million data points, which can, depending on individual configurations, cover days, weeks or months of valuable measurements. The data are stored in non-volatile memory and are retained even when the instrument is powered off. Data are stored in plain text format for easy retrieval and use in common data analysis programs (such as spreadsheet-type programs).

The DAS is designed to be flexible, users have full control over the type, length and reporting time of the data. The DAS permits users to access stored data through the instrument's front panel or its communication ports. Using AICOM, data can even be retrieved automatically to a remote computer for further processing.

The principal use of the DAS is logging data for trend analysis and predictive diagnostics, which can assist in identifying possible problems before they affect the functionality of the analyzer. The secondary use is for data analysis, documentation and archival in electronic format.

To support the DAS functionality, Teledyne Analytical Instruments offers AICOM, a program that provides a visual interface for remote or local setup, configuration and data retrieval of the DAS. The AICOM manual, which is included with the program, contains a more detailed description of the DAS structure and configuration, which is briefly described in this section.

The 6400T is configured with a basic DAS configuration, which is enabled by default. New data channels are also enabled by default but each channel may be turned off for later or occasional use. Note that DAS operation is suspended while its configuration is edited through the front panel. To prevent such data loss, it is recommended to use the AICOM graphical user interface for DAS changes.

The green SAMPLE LED on the instrument front panel, which indicates the analyzer status, also indicates certain aspects of the DAS status, as described in Table 7-1

Table 7-1: Front Panel LED Status Indicators for DAS

LED STATE	DAS STATUS
Off	System is in calibration mode. Data logging can be enabled or disabled for this mode. Calibration data are typically stored at the end of calibration periods, concentration data are typically not sampled, diagnostic data should be collected.
Blinking	Instrument is in hold-off mode, a short period after the system exits calibrations. DAS channels can be enabled or disabled for this period. Concentration data are typically disabled whereas diagnostic should be collected.
On	Sampling normally.

**Note**

**The DAS can be disabled only by disabling or deleting its individual data channels.**

## 7.1. DAS STRUCTURE

The DAS is designed around the feature of a “record”. A record is a single data point of one parameter, stored in one (or more) data channels and generated by one of several triggering event. The entire DAS configuration is stored in a script, which can be edited from the front panel or downloaded, edited and uploaded to the instrument in form of a string of plain-text lines through the communication ports.

DAS data are defined by the PARAMETER type and are stored through different triggering EVENTS in data CHANNELS, which relate triggering events to data parameters and define certain operational functions related to the recording and reporting of the data.

### 7.1.1. DAS CHANNELS

The key to the flexibility of the DAS is its ability to store a large number of combinations of triggering events and data parameters in the form of data channels. Users may create up to 20 data channels and each channel can contain one or more parameters. For each channel one triggering event is selected and up to 50 data parameters, which can be the same or different between channels. Each data channel has several properties that define the structure of the channel and allow the user to make operational decisions regarding the channel (refer to Table 7-2).

Table 7-2: DAS Data Channel Properties

Property	Description	Default	Setting Range
<b>NAME</b>	The name of the data channel.	"NONE"	Up to 6 letters and digits (more with AICOM, but only the first six are displayed on the front panel).
<b>TRIGGERING EVENT</b>	The event that triggers the data channel to measure and store its data parameters. Refer to APPENDIX A-5 for a list of available triggering events.	ATIMER	Any allowed event.
<b>NUMBER AND LIST OF PARAMETERS</b>	A User-configurable list of data types to be recorded in any given channel. Refer to APPENDIX A-5 for a list of available parameters	1 - PMTDET	Any available concentration, temperature, pneumatic or diagnostic parameter.
<b>REPORT PERIOD</b>	The amount of time between each channel data point.	000:01:00	000:00:01 to 366:23:59 (Days:Hours:Minutes)
<b>NUMBER OF RECORDS</b>	The number of reports that will be stored in the data file. Once the specified limit has been exceeded, the oldest data are over-written to make space for new data.	100	1 to 1 million, limited by available storage space.
<b>RS-232 REPORT</b>	Enables the analyzer to automatically report channel values to the RS-232 ports.	OFF	OFF or ON
<b>CHANNEL ENABLED</b>	Enables or disables the channel. Provides a convenient means to temporarily disable a data channel.	ON	OFF or ON
<b>CAL HOLD OFF</b>	Disables sampling of data parameters while instrument is in calibration mode. Note that - when enabled here - there is also a length of the DAS HOLD OFF after calibration mode, which is set in the VARS menu (refer to Section 7.2.11).	OFF	OFF or ON

### 7.1.2. DAS PARAMETERS

Data parameters are types of data that may be measured and stored by the DAS. For each Teledyne Analytical Instruments's analyzer model, the list of available data parameters is different, fully defined and not customizable. Appendix A-5 lists firmware specific data parameters for the 6400T. The most common parameters are concentrations of the measured gas (SO<sub>2</sub>), temperatures of heated zones (converter, sample chamber, box temperature...), pressures and flows of the pneumatic subsystem and other diagnostic measurements as well as calibration data (slope and offset) for each gas.

Most data parameters have associated measurement units, such as mV, ppb, cm<sup>3</sup>/min, etc., although some parameters have no units. The only units that can be changed are those of the concentration readings according to the **SETUP-RANGE** settings. Note that the DAS does not keep track of the unit of each concentration value and DAS data files may contain concentrations in multiple units if the unit was changed during data acquisition.

Each data parameter has user-configurable functions that define how the data are recorded (refer to Table 7-3).

Table 7-3: DAS Data Parameter Functions

FUNCTION	EFFECT
PARAMETER	Instrument-specific parameter name.
SAMPLE MODE	<b>INST</b> : Records instantaneous reading. <b>AVG</b> : Records average reading during reporting interval. <b>MIN</b> : Records minimum (instantaneous) reading during reporting interval. <b>MAX</b> : Records maximum (instantaneous) reading during reporting interval.
PRECISION	Decimal precision of parameter value (0-4).
STORE NUM. SAMPLES	<b>OFF</b> : stores only the average (default). <b>ON</b> : stores the average and the number of samples in each average for a parameter. This property is only useful when the <b>AVG</b> sample mode is used. Note that the number of samples is the same for all parameters in one channel and needs to be specified only for one of the parameters in that channel.

Users can specify up to 50 parameters per data channel (the 6400T provides about 30 parameters). However, the number of parameters and channels is ultimately limited by available memory.

### 7.1.3. DAS TRIGGERING EVENTS

Triggering events define when and how the DAS records a measurement of any given data channel. Triggering events are firmware-specific and are listed in Appendix A-5. The most common triggering events are:

- **ATIMER**: Sampling at regular intervals specified by an automatic timer. Most trending information is usually stored at such regular intervals, which can be instantaneous or averaged.
- **EXITZR, EXITSP, SLPCHG** (exit zero, exit span, slope change): Sampling at the end of (irregularly occurring) calibrations or when the response slope changes. These triggering events create instantaneous data points, e.g., for the new slope and offset (concentration response) values at the end of a calibration. Zero and slope values are valuable to monitor response drift and to document when the instrument was calibrated.
- **WARNINGS**: Some data may be useful when stored if one of several warning messages appears. This is helpful for trouble-shooting by monitoring when a particular warning occurred.

## 7.2. DEFAULT DAS CHANNELS

A set of default Data Channels has been included in the analyzer's software for logging SO<sub>2</sub> concentration and certain predictive diagnostic data. These default channels include but are not limited to:

**CONC**: Samples SO<sub>2</sub> concentration at one minute intervals and stores an average every five minutes with a time and date stamp. Readings during calibration and calibration hold off are not included in the data. By default, the last 4032 hourly averages are stored.

**PNUMTC**: Collects sample flow and sample pressure data at five minute intervals and stores an average once a day with a time and date stamp. This data is useful for monitoring the condition of the pump and critical flow orifice (sample flow) and the

sample filter (clogging indicated by a drop in sample pressure) over time to predict when maintenance will be required. The last 360 daily averages (about 1 year) are stored.

**CALDAT:** Logs new slope and offset every time a zero or span calibration is performed. This Data Channel also records the instrument reading just prior to performing a calibration. *Note:* this Data Channel collects data based on an event (a calibration) rather than a timer. This Data Channel will store data from the last 200 calibrations. This does not represent any specific length of time since it is dependent on how often calibrations are performed. As with all Data Channels, a time and date stamp is recorded for every data point logged.

**DETAIL:** Samples fourteen different parameters related to the operating status of the analyzers optical sensors and PMT. For each parameter:

- A value is logged once every minute;
- An average of the last 60 readings is calculated once every.
- The last 480 averages are stored (20 days).

This channel is useful for diagnosing problems that cause the instruments measurements to drift slowly over time

**FAST:** Almost identical to **DETAIL** except that for each parameter:

- Samples are taken once per minute and reported once per minute, in effect causing the instrument to record an instantaneous reading of each parameter every minute.
- The last 360 readings for each parameter are recorded/reported.

This channel is useful for diagnosing transients; spikes and noise problems.

These default Data Channels can be used as they are, or they can be customized to fit a specific application. They can also be deleted to make room for custom user-programmed Data Channels. This can be done via the instrument's front panel or downloaded via the analyzer's COM ports using a program such as AICOM (Section 7.3) or other terminal emulation program.

---

**IMPORTANT****IMPACT ON READINGS OR DATA**

**Sending a DAS configuration to the analyzer through its COM ports will replace the existing configuration and will delete all stored data. Back up any existing data and the DAS configuration before uploading new settings**

---



The Channel Properties, Triggering Events and Data Parameters/Functions for these default channels are:

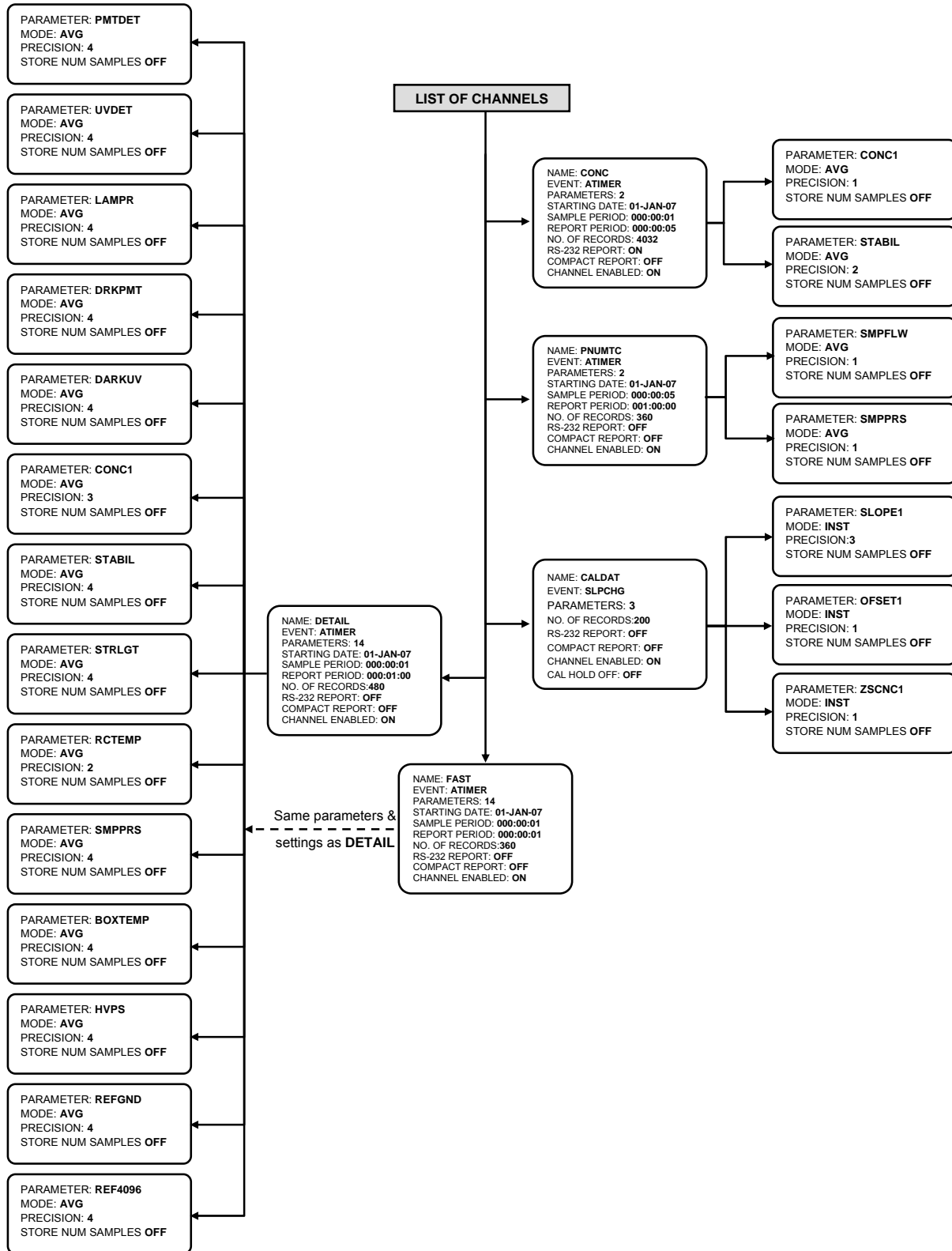


Figure 7-1: Default DAS Channels Setup

### 7.2.1. VIEWING DAS DATA AND SETTINGS

DAS data and settings can be viewed on the front panel through the following control button sequence.

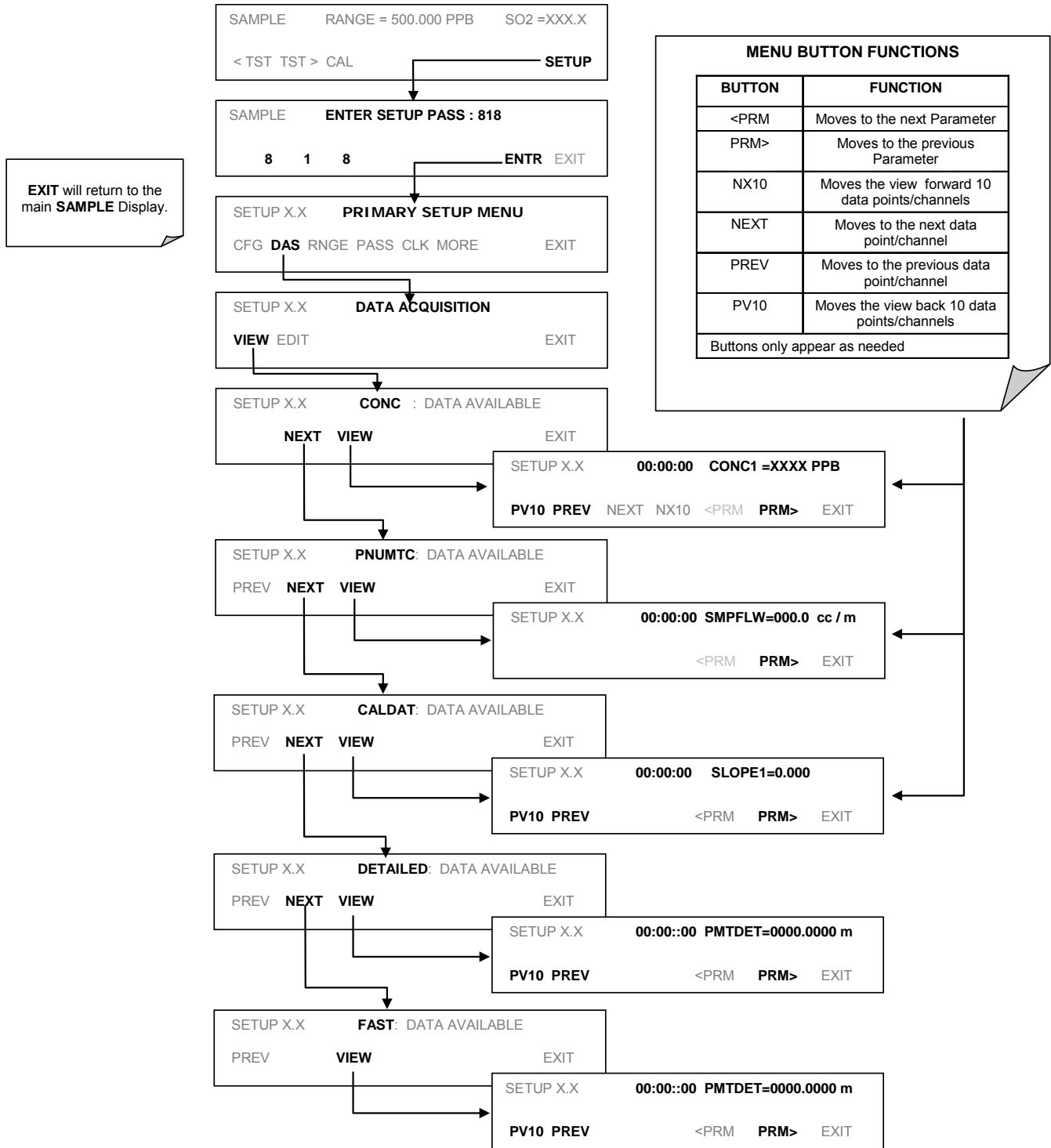


Figure 7-2: DAS – Data Acquisition Menu

### 7.2.2. EDITING DAS DATA CHANNELS

Although DAS configuration is most conveniently done through the AICOM remote control program (refer to Section 6.12.2.8), the following illustrations shows how to edit DAS channels using the analyzer's front panel control buttons.

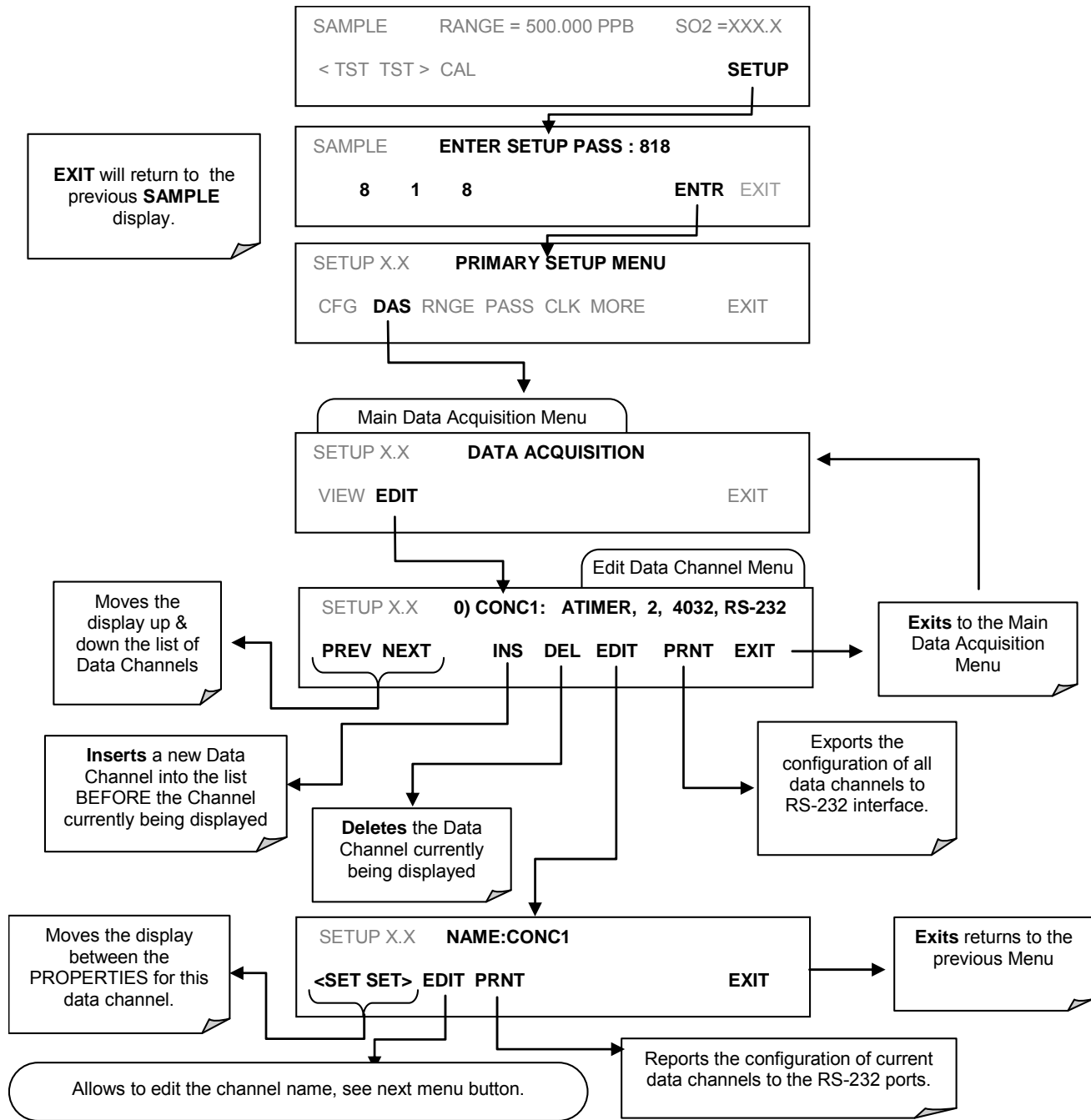


Figure 7-3: DAS – Editing DAS Data Channels

When editing the data channels, the top line of the display indicates some of the configuration parameters. For example, the display line:

**0) CONC: ATIMER, 4, 800**

represents to the following configuration:

CHANNEL NUMBER.: **0**

NAME: **CONC**

TRIGGER EVENT: **ATIMER**

PARAMETERS: **Four** parameters are included in this channel

EVENT: This channel is set up to record **800** data points.

To edit the name of a data channel, refer to Figure 7-3, then press:

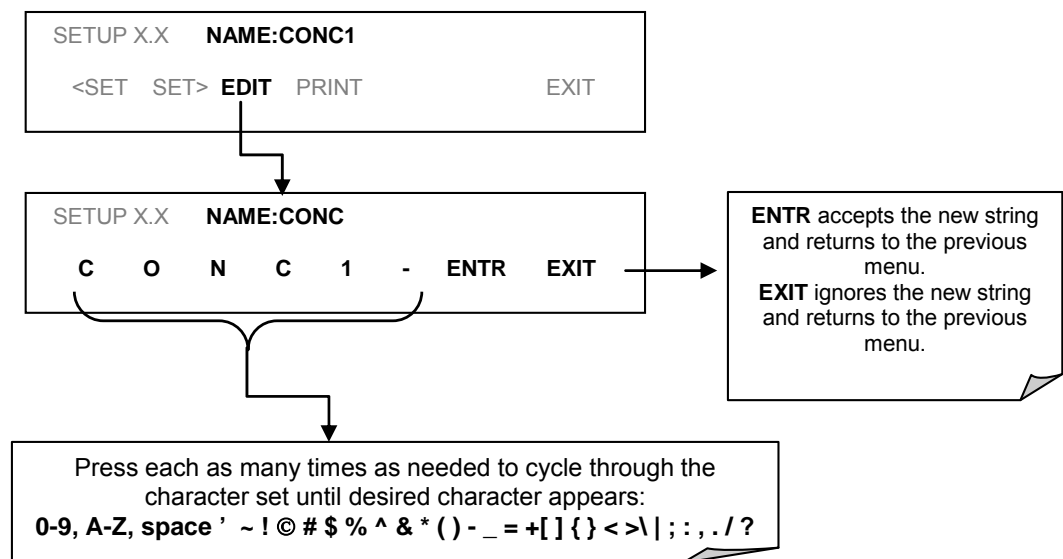


Figure 7-4: DAS – Editing Data Channel Name

### 7.2.3. TRIGGER EVENTS

To edit the list of data parameters associated with a specific data channel, refer to the DATA Acquisition Menu (refer to Figure 7-2), then press:

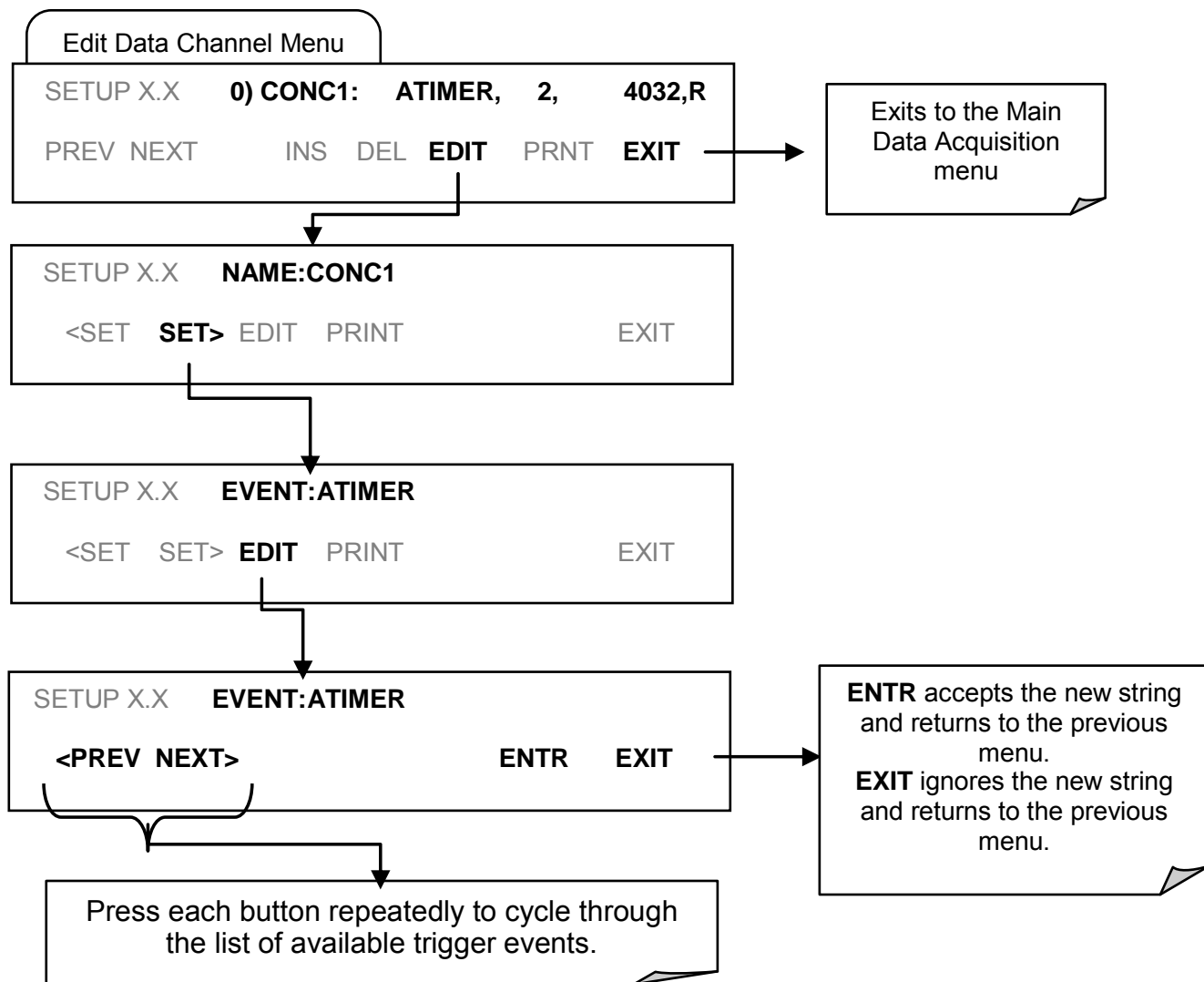


Figure 7-5: DAS – Trigger Events

### 7.2.4. EDITING DAS PARAMETERS

Data channels can be edited individually from the front panel without affecting other data channels. However, when editing a data channel, such as during adding, deleting or editing parameters, all data for that particular channel will be lost, because the DAS can store only data of one format (number of parameter columns etc.) for any given channel. In addition, a DAS configuration can only be uploaded remotely as an entire set of channels. Hence, remote update of the DAS will always delete all current channels and stored data.

To modify, add or delete a parameter, follow the instruction shown in Figure 7-3, then press:

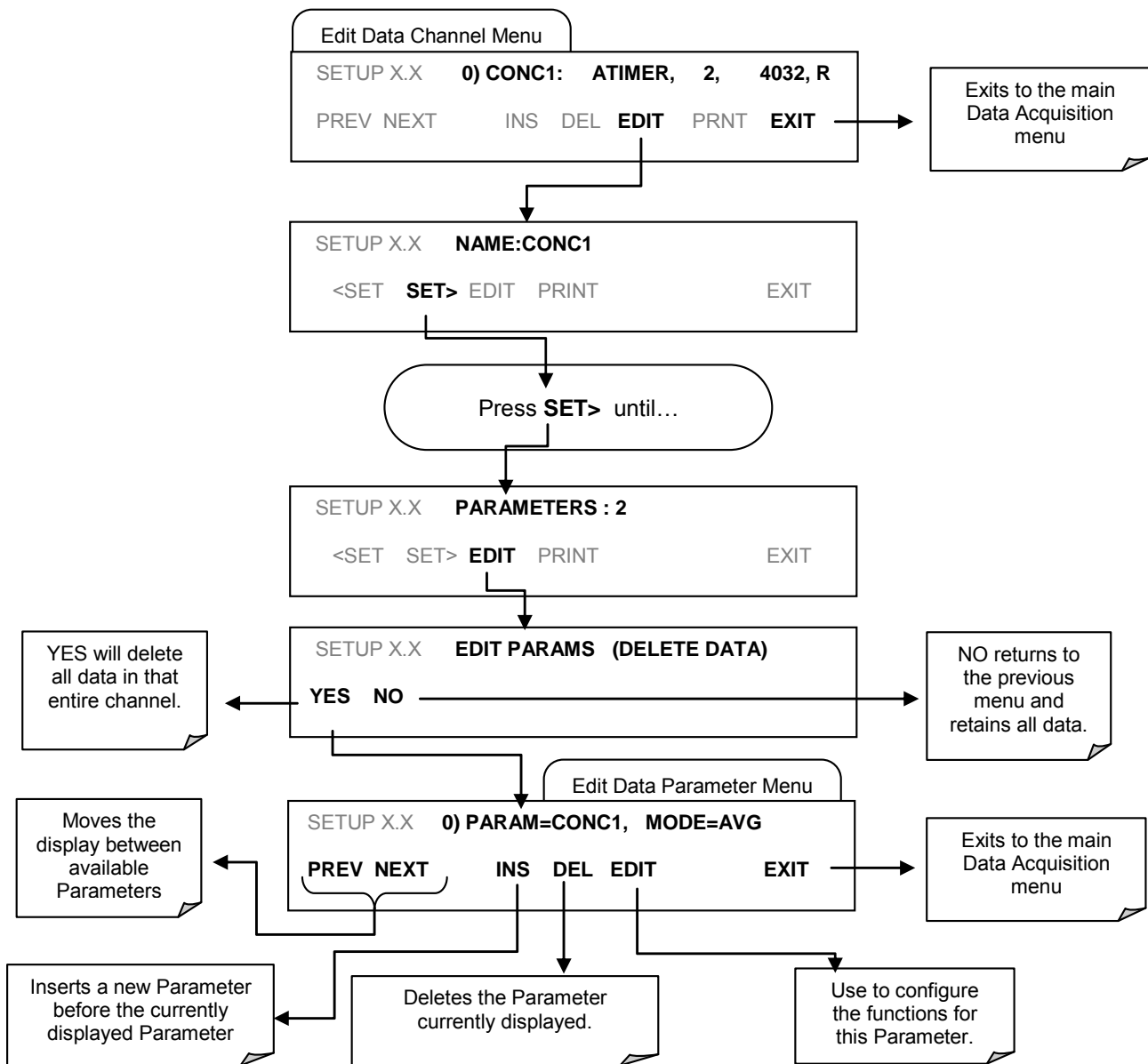


Figure 7-6: DAS – Editing DAS Parameters

To configure the parameters for a specific data parameter, follow the instructions as shown in Figure 7-6, then press:

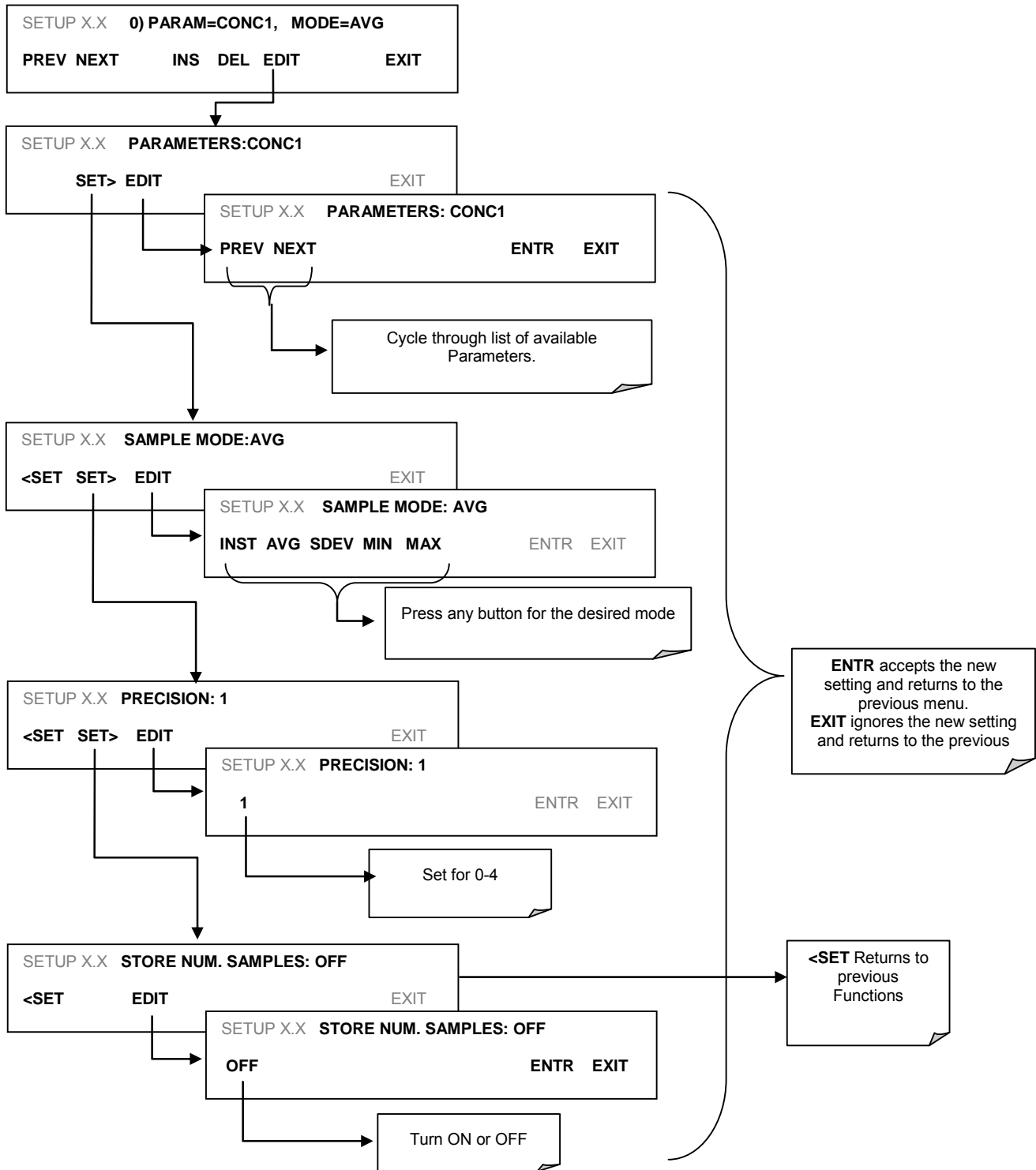


Figure 7-7: DAS – Configuring Parameters for a Specific Data Parameter

## 7.2.5. SAMPLE PERIOD AND REPORT PERIOD

The DAS defines two principal time periods by which sample readings are taken and permanently recorded:

**SAMPLE PERIOD:** Determines how often DAS temporarily records a sample reading of the parameter in volatile memory. The **SAMPLE PERIOD** is set to one minute by default and generally cannot be accessed from the standard DAS front panel menu, but is available via the instruments communication ports by using AICOM or the analyzer's standard serial data protocol. **SAMPLE PERIOD** is only used when the DAS parameter's sample mode is set for **AVG**, **MIN** or **MAX**.

**REPORT PERIOD:** Sets how often the sample readings stored in volatile memory are processed, (e.g. average, minimum or maximum are calculated) and the results stored permanently in the instrument's Disk-on-Module as well as transmitted via the analyzer's communication ports. The **REPORT PERIOD** may be set from the front panel.

If the **INST** sample mode is selected the instrument stores and reports an instantaneous reading of the selected parameter at the end of the chosen **REPORT PERIOD**

In **AVG**, **MIN** or **MAX** sample modes, the settings for the **SAMPLE PERIOD** and the **REPORT PERIOD** determine the number of data points used each time the average, minimum or maximum is calculated, stored and reported to the COMM ports. The actual sample readings are not stored past the end of the of the chosen **REPORT PERIOD**.

Also, the **SAMPLE PERIOD** and **REPORT PERIOD** intervals are synchronized to the beginning and end of the appropriate interval of the instruments internal clock.

If **SAMPLE PERIOD** were set for one minute the first reading would occur at the beginning of the next full minute according to the instrument's internal clock.

If the **REPORT PERIOD** were set for of one hour the first report activity would occur at the beginning of the next full hour according to the instrument's internal clock.

EXAMPLE: Given the above settings, if DAS were activated at 7:57:35 the first sample would occur at 7:58 and the first report would be calculated at 8:00 consisting of data points for 7:58, 7:59 and 8:00.

During the next hour (from 8:01 to 9:00) the instrument will take a sample reading every minute and include 60 sample readings.

When the **STORE NUM. SAMPLES** feature is turned on the instrument will also store how many sample readings were used for the **AVG**, **MIN** or **MAX** calculation but not the readings themselves.

### REPORT PERIODS IN PROGRESS WHEN INSTRUMENT IS POWERED OFF

If the instrument is powered off in the middle of a **REPORT PERIOD**, the samples accumulated so far during that period are lost. Once the instrument is turned back on, the DAS restarts taking samples and temporarily them in volatile memory as part of the **REPORT PERIOD** currently active at the time of restart. At the end of this **REPORT PERIOD** only the sample readings taken since the instrument was turned back on will be included in any **AVG**, **MIN** or **MAX** calculation. Also, the **STORE NUM. SAMPLES** feature will report the number of sample readings taken since the instrument was restarted.



To define the **REPORT PERIOD**, follow the instruction shown in Figure 7-3, then press:

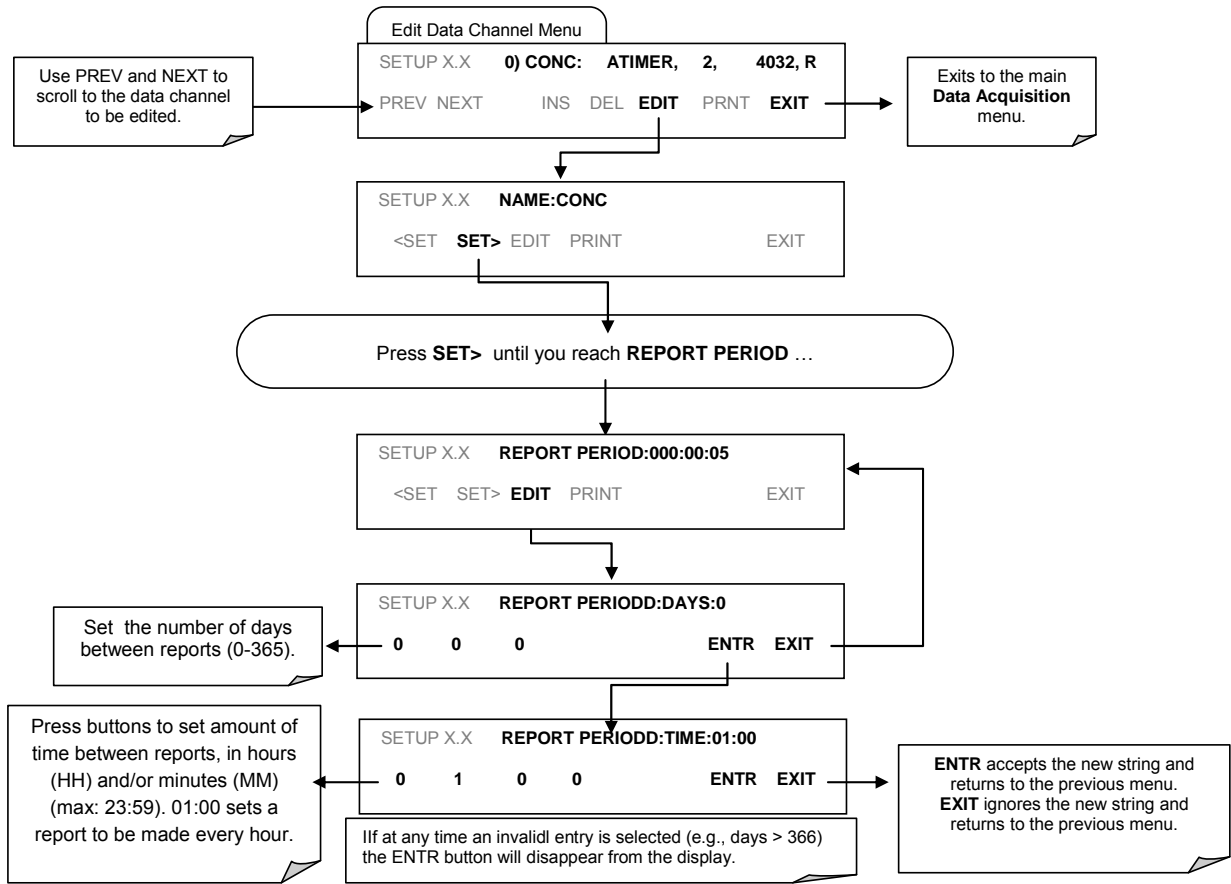


Figure 7-8: DAS – Define the Report Period

### 7.2.6. NUMBER OF RECORDS

The number of data records in the 6400T is limited to about a cumulative one million data points in all channels (one megabyte of space on the disk-on-module). However, the actual number of records is also limited by the total number of parameters and channels and other settings in the DAS configuration. Every additional data channel, parameter, number of samples setting etc. will reduce the maximum amount of data points somewhat. In general, however, the maximum data capacity is divided amongst all channels (max: 20) and parameters (max: 50 per channel).

The DAS will check the amount of available data space and prevent the user from specifying too many records at any given point. If, for example, the DAS memory space can accommodate 375 more data records, the ENTR button will disappear when trying to specify more than that number of records. This check for memory space may also make an upload of a DAS configuration with AICOM or a Terminal program fail, if the combined number of records would be exceeded. In this case, it is suggested to either try from the front panel what the maximum number of records can be or use trial-and-error in designing the DAS script or calculate the number of records using the DAS or

AICOM manuals. To set the number of records for one channel from the front panel, press SETUP-DAS-EDIT-ENTR and the following control button sequence.

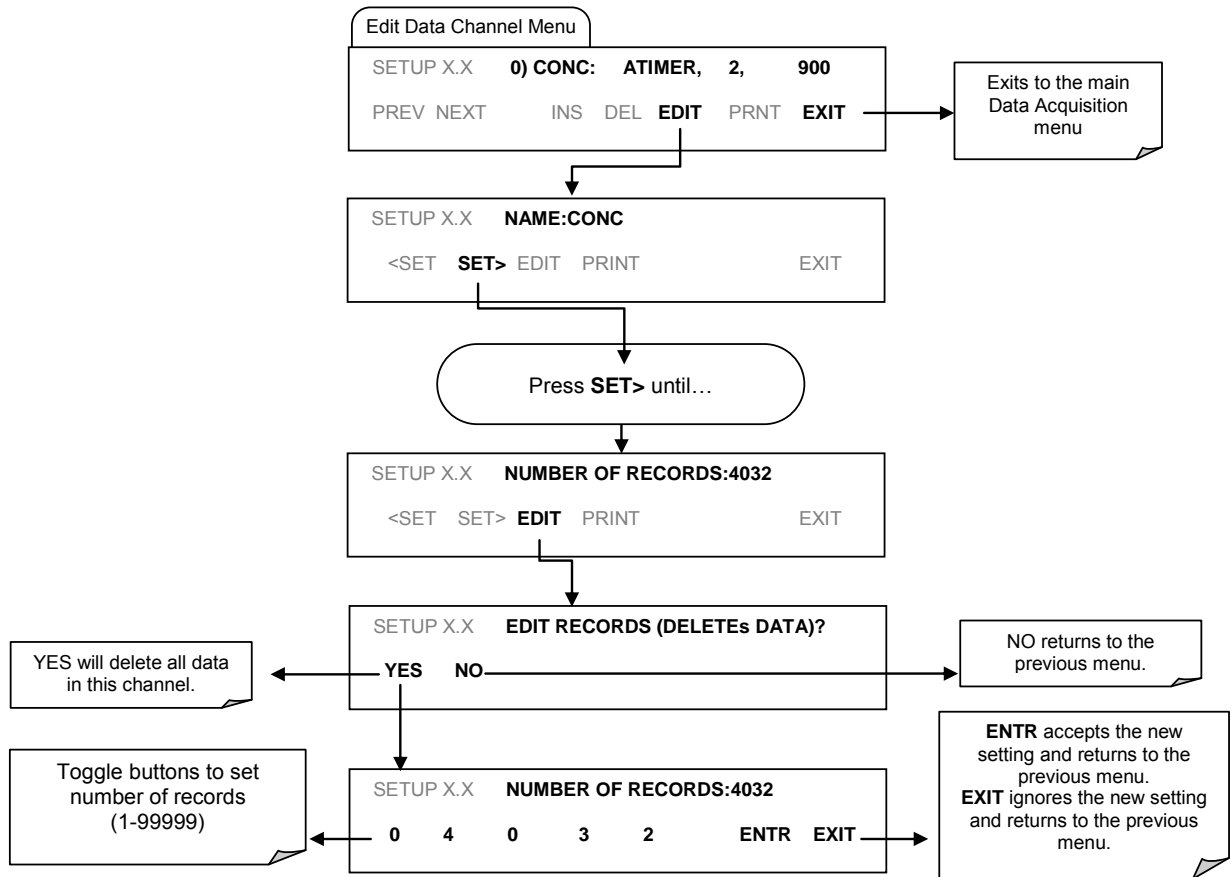


Figure 7-9: DAS – Edit Number of Records

### 7.2.7. RS-232 REPORT FUNCTION

The M DAS can automatically report data to the communications ports, where they can be captured with a terminal emulation program or simply viewed by the user.

To enable automatic COMM port reporting, follow the instruction shown in Figure 7-3, then press:

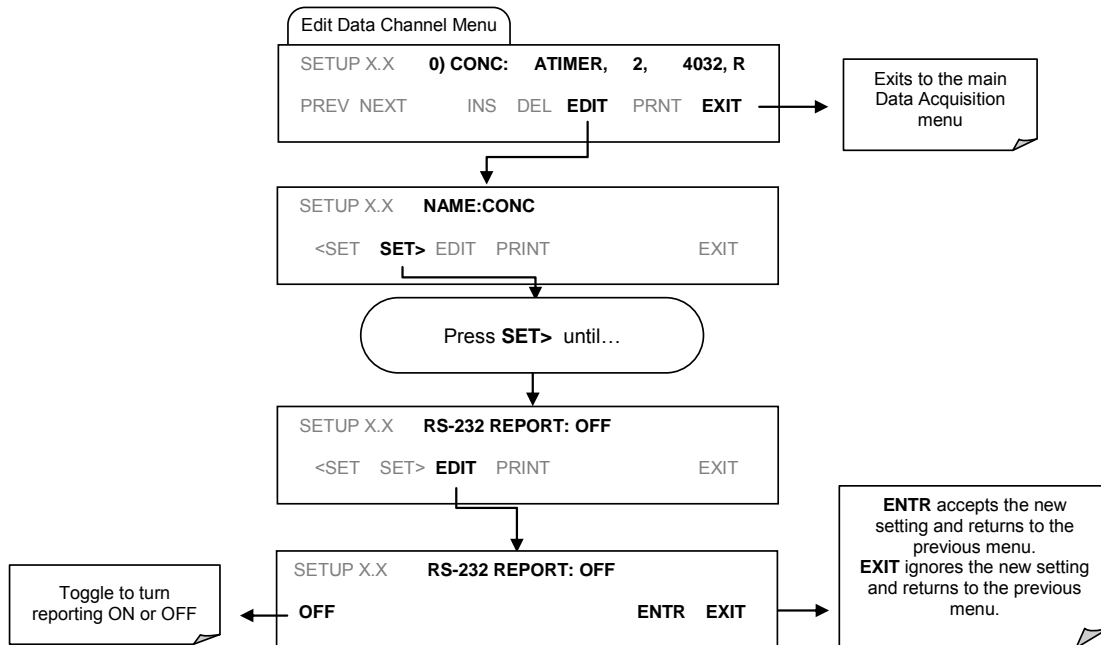


Figure 7-10: DAS – RS-232 Report Function

### 7.2.8. COMPACT REPORT

When enabled, this option avoids unnecessary line breaks on all RS-232 reports. Instead of reporting each parameter in one channel on a separate line, up to five parameters are reported in one line, instead.

### 7.2.9. STARTING DATE

This option allows a user to specify a starting date for any given channel in case the user wants to start data acquisition only after a certain time and date. If the **Starting Date** is in the past, the DAS ignores this setting.

### 7.2.10. DISABLING/ENABLING DATA CHANNELS

Data channels can be temporarily disabled, which can reduce the read/write wear on the disk-on-module. The ALL\_01 channel of the 6400T, for example, is disabled by default.

To disable a data channel, follow the instruction shown in Figure 7-3, then press:

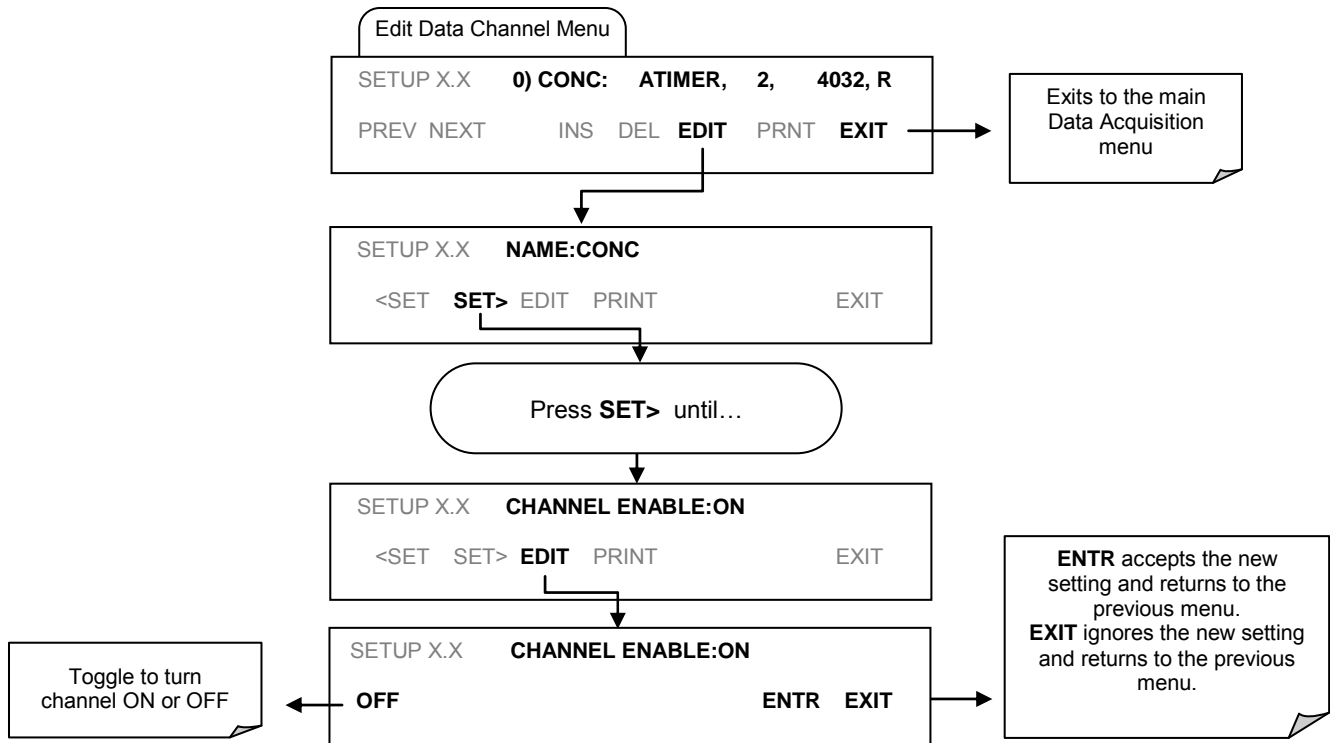


Figure 7-11: DAS – Disabling / Enabling Data Channels

### 7.2.11. HOLDOFF FEATURE

The DAS HOLDOFF feature allows to prevent data collection during calibrations and during the DAS\_HOLDOFF period enabled and specified in the VARS (refer to Section 6.8).

To enable or disable the HOLDOFF, follow the instruction shown in Figure 7-3, then press:

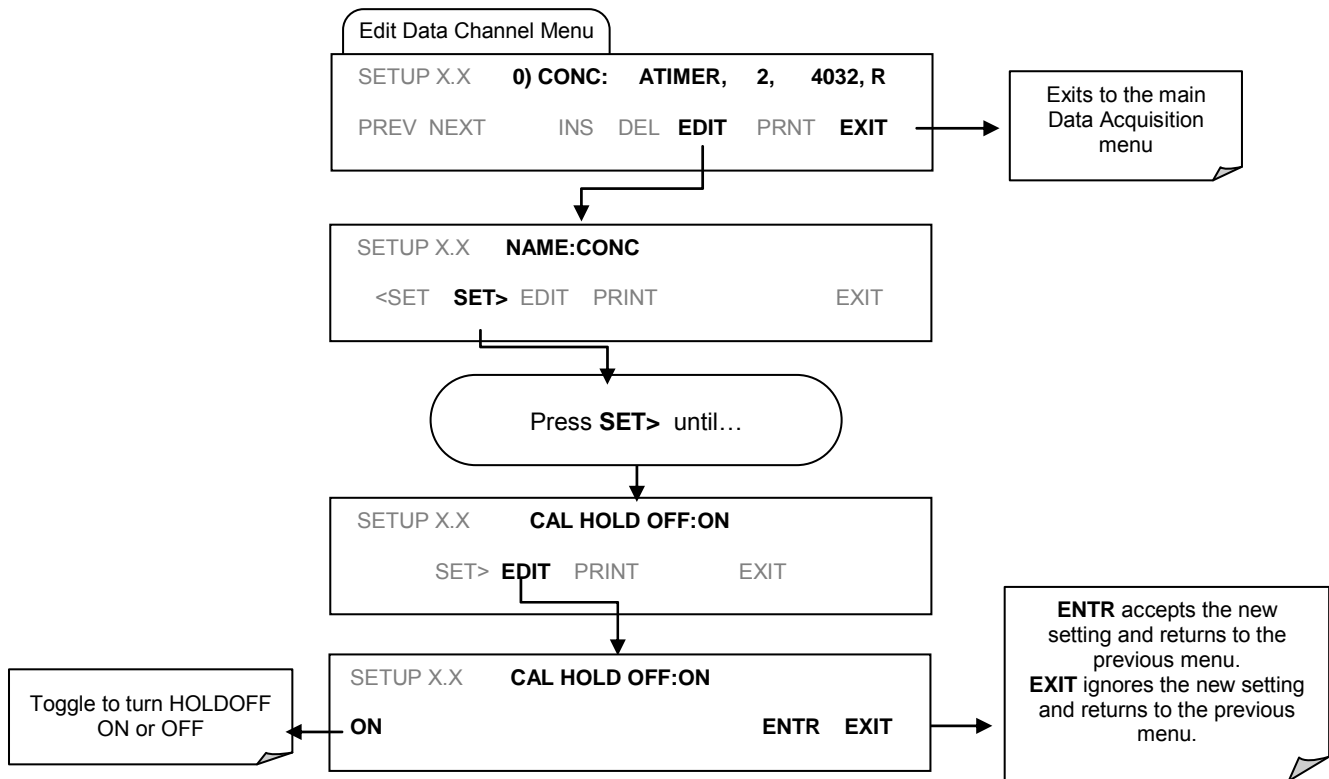


Figure 7-12: DAS – Holdoff Feature

The DAS can be configured and operated remotely via the AICOM program. Section introduces AICOM and then describes how to

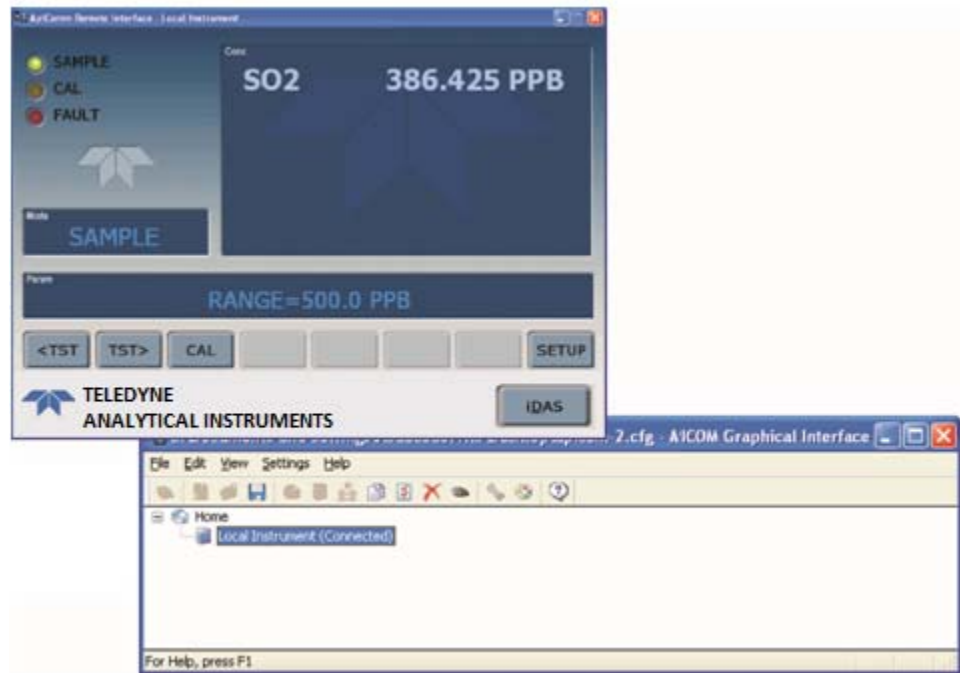
### 7.3. AICOM REMOTE CONTROL PROGRAM

AICOM is an easy-to-use, yet powerful interface program that allows a user to access and control any of Teledyne Analytical Instruments' main line of ambient and stack-gas instruments from a remote connection through direct cable, modem or Ethernet. Running AICOM, a user can:

- Establish a link from a remote location to the 6400T through direct cable connection via RS-232 modem or Ethernet.
- View the instrument's front panel and remotely access all functions that could be accessed when standing in front of the instrument.
- Remotely edit system parameters and set points.

- Download, view, graph and save data for predictive diagnostics or data analysis.
- Retrieve, view, edit, save and upload DAS configurations (Section 7.4).
- Check on system parameters for trouble-shooting and quality control.

AICOM is very helpful for initial setup, data analysis, maintenance and troubleshooting. Figure 7-15 shows an example of AICOM being used to remotely configuration the DAS feature. Figure 7-13 shows examples of AICOM's main interface, which emulates the look and functionality of the instruments actual front panel:

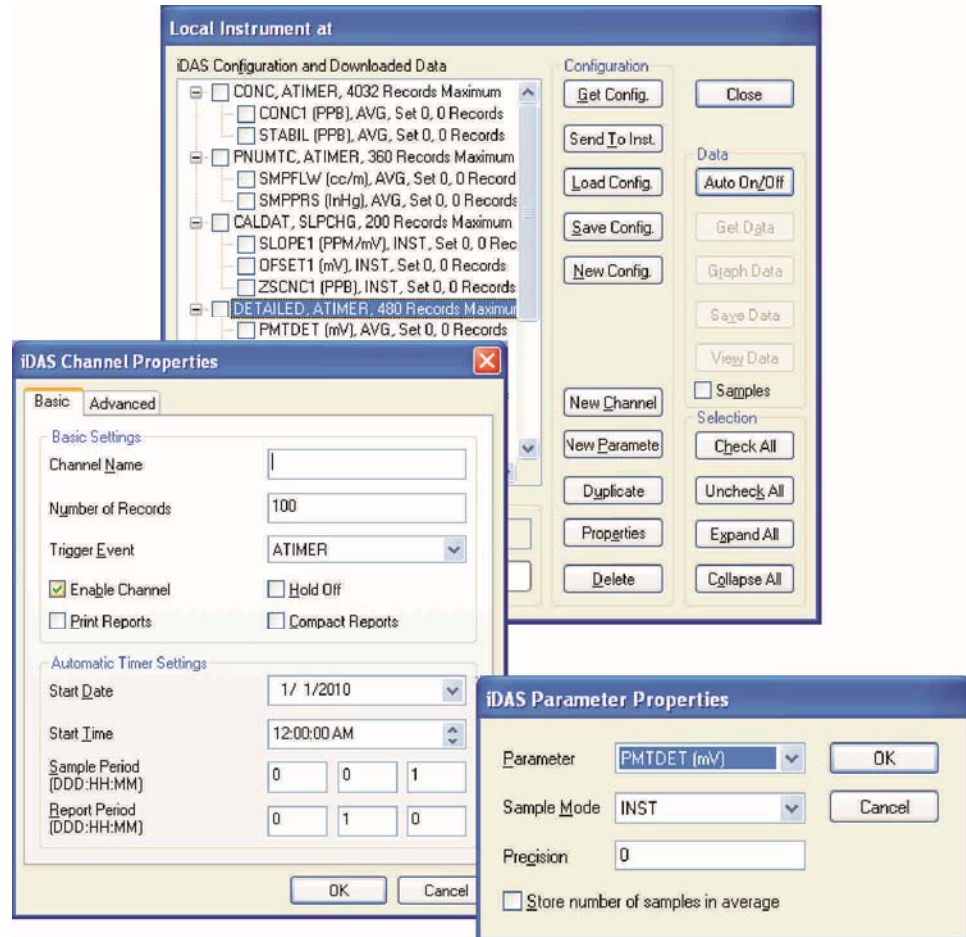


**Figure 7-13: AICOM Remote Control Program Interface**

AICOM is included free of cost with the analyzer and the latest versions can also be downloaded for free at <http://www.teledyne-ai.com/software/AICOM/>.

## 7.4. REMOTE DAS CONFIGURATION VIA AICOM

Editing channels, parameters and triggering events as described in this section is performed via the AICOM remote control program using the graphic interface similar to the example shown in Figure 7-14. Refer to Section 8 for details on remote access to the 6400T analyzer.



**Figure 7-14: Sample AICOM User Interface for Configuring the DAS**

Once a DAS configuration is edited (which can be done offline and without interrupting DAS data collection), it is conveniently uploaded to the instrument and can be stored on a computer for later review, alteration or documentation and archival. Refer to the AICOM manual for details on these procedures. The AICOM user manual (Teledyne Analytical Instruments's P/N 039450000) is included in the AICOM installation file, which can be downloaded at <http://www.teledyne-ai.com/software/AICOM/>.

Although Teledyne Analytical Instruments recommends the use of AICOM, the DAS can also be accessed and configured through a terminal emulation program such as HyperTerminal (refer to Figure 7-15). However, all configuration commands must be created following a strict syntax or be pasted in from of a text file, which was edited offline and then uploaded through a specific transfer procedure.

```

Instrument - HyperTerminal
File Edit View Call Transfer Help
-----
SETUP PROPERTIES FOR ENG DAT:
NAME:          ENG DAT
EVENT:         ATIMER
REPORT PERIOD: 000:00:02
NUMBER OF RECORDS: 2000
RS-232 REPORT: ON
CHANNEL ENABLED: ON
CAL. HOLD OFF: OFF
PARAMETERS:   14
PARAMETER=RCTEMP, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=CNVTMP, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=PMTMP,  MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=BOXTMP, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=O3FLOW, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=SMPFLW, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=SMPPRS, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=RCPRES, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=AZERO,  MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=HVPS,   MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=PMTDET, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=RF4096, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
PARAMETER=REFGND, MODE=AVG, PRECISION=4, STORE_SAMPLES=OFF
-----
Connected 00:01:32  Auto detect  TCP/IP  SCROLL  CAPS  NUM  Capture  Print echo

```

Figure 7-15: DAS Configuration Through a Terminal Emulation Program

Both procedures are best started by downloading the default DAS configuration, getting familiar with its command structure and syntax conventions, and then altering a copy of the original file offline before uploading the new configuration.

## IMPORTANT

### IMPACT ON READINGS OR DATA

Whereas the editing, adding and deleting of DAS channels and parameters of one channel through the front-panel control buttons can be done without affecting the other channels, uploading a DAS configuration script to the analyzer through its communication ports will erase all data, parameters and channels by replacing them with the new DAS configuration. Backup of data and the original DAS configuration is advised before attempting any DAS changes.



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## 8. REMOTE OPERATION OF THE ANALYZER

This section provides information needed when using external digital and serial I/O for remote operation. It also provides references to communications-related manuals.

### 8.1. REMOTE OPERATION USING THE EXTERNAL DIGITAL I/O

#### 8.1.1. STATUS OUTPUTS

The status outputs report analyzer conditions via optically isolated NPN transistors, which sink up to 50 mA of DC current. These outputs can be used interface with devices that accept logic-level digital inputs, such as programmable logic controllers (PLC's). Each Status bit is an open collector output that can withstand up to 40 VDC. All of the emitters of these transistors are tied together and available at D.

#### ATTENTION

-----  
**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**

**Most PLC's have internal provisions for limiting the current that the input will draw from an external device. When connecting to a unit that does not have this feature, an external dropping resistor must be used to limit the current through the transistor output to less than 50 mA. At 50 mA, the transistor will drop approximately 1.2V from its collector to emitter.**

-----

The status outputs are accessed through a 12 pin connector on the analyzer's rear panel labeled STATUS (refer to Figure 3-4). The function of each pin is defined in Table 8-1.

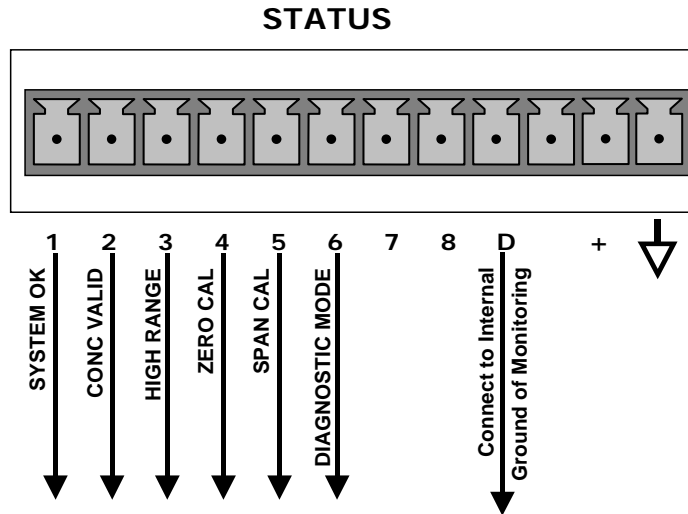


Figure 8-1: Status Output Connector

Table 8-1: Status Output Pin Assignments

CONNECTOR PIN	STATUS	CONDITION (ON=CONDUCTING)
1	System Ok	ON if no faults are present.
2	Conc Valid	ON if concentration measurement is valid, OFF when invalid.
3	High Range	ON if unit is in high range of any AUTO range mode.
4	Zero Cal	ON whenever the instrument is in ZERO calibration mode.
5	Span Cal	ON whenever the instrument is in SPAN calibration mode.
6	Diag Mode	ON whenever the instrument is in DIAGNOSTIC mode.
7-8		Unused
D	Emitter Bus	The emitters of the transistors on pins 1-8 are bussed together. For most applications, this pin should be connected to the circuit ground of the receiving device.
+	Dc Power	+ 5 VDC source, 30 mA maximum (combined rating with Control Inputs)
⏚	Digital Ground	The ground from the analyzer's internal, 5/±15 VDC power supply.

### 8.1.2. CONTROL INPUTS

Control inputs allow the user to remotely initiate ZERO and SPAN calibration modes are provided through a 10-pin connector labeled CONTROL IN on the analyzer's rear panel. These are opto-isolated, digital inputs that are activated when a 5 VDC signal from the "U" pin is connected to the respective input pin.

Table 8-2: Control Input Pin Assignments

INPUT	STATUS	CONDITION WHEN ENABLED
A	External Zero Cal	Zero calibration mode is activated. The mode field of the display will read ZERO CAL R.
B	External Span Cal	Span calibration mode is activated. The mode field of the display will read SPAN CAL R.
C		Unused
D		Unused
E		Unused
F		Unused
↓	Digital Ground	Provided to ground an external device (e.g., recorder).
U	DC Power For Input Pull Ups	Input for +5 VDC required to activate inputs A - F. This voltage can be taken from an external source or from the “+” pin.
+	Internal +5v Supply	Internal source of +5V which can be used to activate inputs when connected to pin U.

There are two methods to activate control inputs. The internal +5V available from the “+” pin is the most convenient method (Figure 8-2). However, to ensure that these inputs are truly isolated, a separate, external 5 VDC power supply should be used (Figure 8-3).

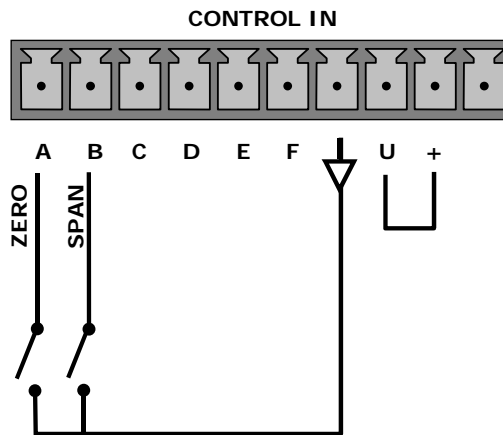


Figure 8-2: Control Inputs with Local 5 V Power Supply

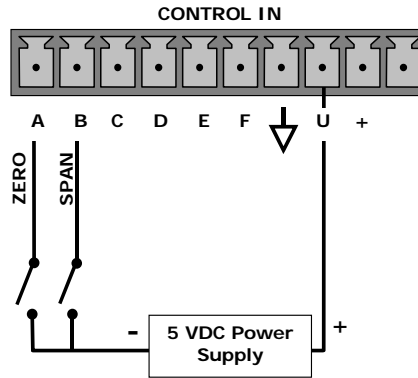


Figure 8-3: Control Inputs with External 5 V Power Supply

## 8.2. REMOTE OPERATION USING THE EXTERNAL SERIAL I/O

### 8.2.1. TERMINAL OPERATING MODES

The 6400T can be remotely configured, calibrated or queried for stored data through the serial ports. As terminals and computers use different communication schemes, the analyzer supports two communication modes specifically designed to interface with these two types of devices.

**Computer mode** is used when the analyzer is connected to a computer with a dedicated interface program such as AICOM. More information regarding AICOM can be found in later in this section or on the Teledyne Analytical Instruments's website at <http://www.teledyne-ai.com/software/AICOM/>.

**Interactive mode** is used with a terminal emulation programs such as HyperTerminal or a "dumb" computer terminal. The commands that are used to operate the analyzer in this mode are listed in Table 8-3 and in Appendix A-6.

### 8.2.2. HELP COMMANDS IN TERMINAL MODE

Table 8-3: Terminal Mode Software Commands

Command	Function
Control-T	Switches the analyzer to terminal mode (echo, edit). If mode flags 1 & 2 are OFF, the interface can be used in interactive mode with a terminal emulation program.
Control-C	Switches the analyzer to computer mode (no echo, no edit).
CR (carriage return)	A carriage return is required after each command line is typed into the terminal/computer. The command will not be sent to the analyzer to be executed until this is done. On personal computers, this is achieved by pressing the ENTER button.
BS (backspace)	Erases one character to the left of the cursor location.
ESC (escape)	Erases the entire command line.
? [ID] CR	This command prints a complete list of available commands along with the definitions of their functionality to the display device of the terminal or computer being used. The ID number of the analyzer is only necessary if multiple analyzers are on the same communications line, such as the multi-drop setup.
Control-C	Pauses the listing of commands.
Control-P	Restarts the listing of commands.

### 8.2.3. COMMAND SYNTAX

Commands are not case-sensitive and all arguments within one command (i.e. ID numbers, keywords, data values, etc.) must be separated with a space character.

All Commands follow the syntax:

**X [ID] COMMAND <CR>**

Where:

**X** is the command type (one letter) that defines the type of command. Allowed designators are listed in Table 6-25 and Appendix A-6.

**[ID]** is the analyzer identification number (refer to Section 6.10.1.). Example: the Command "? 200" followed by a carriage return would print the list of available commands for the revision of software currently installed in the instrument assigned ID Number 200.

**COMMAND** is the command designator: This string is the name of the command being issued (LIST, ABORT, NAME, EXIT, etc.). Some commands may have additional arguments that define how the command is to be executed. Press? <CR> or refer to Appendix A-6 for a list of available command designators.

**<CR>** is a carriage return. All commands must be terminated by a carriage return (usually achieved by pressing the ENTER button on a computer).

**Table 8-4: Command Types**

COMMAND	COMMAND TYPE
C	Calibration
D	Diagnostic
L	Logon
T	Test measurement
V	Variable
W	Warning

### 8.2.4. DATA TYPES

Data types consist of integers, hexadecimal integers, floating-point numbers, Boolean expressions and text strings.

**Integer** data are used to indicate integral quantities such as a number of records, a filter length, etc. They consist of an optional plus or minus sign, followed by one or more digits. For example, *+1*, *-12*, *123* are all valid integers.

**Hexadecimal** integer data are used for the same purposes as integers. They consist of the two characters "0x," followed by one or more hexadecimal digits (0-9, A-F, a-f), which is the 'C' programming language convention. No plus or minus sign is permitted. For example, *0x1*, *0x12*, *0x1234abcd* are all valid hexadecimal integers.

**Floating-point numbers** are used to specify continuously variable values such as temperature set points, time intervals, warning limits, voltages, etc. They consist of an optional plus or minus sign, followed by zero or more digits, an optional decimal point, and zero or more digits. (At least one digit must appear before or after the decimal

point.) Scientific notation is not permitted. For example, *+1.0*, *1234.5678*, *-0.1*, *1* are all valid floating-point numbers.

**Boolean expressions** are used to specify the value of variables or I/O signals that may assume only two values. They are denoted by the keywords *ON* and *OFF*.

**Text strings** are used to represent data that cannot be easily represented by other data types, such as data channel names, which may contain letters and numbers. They consist of a quotation mark, followed by one or more printable characters, including spaces, letters, numbers, and symbols, and a final quotation mark. For example, *"a"*, *"I"*, *"123abc"*, and *"()[J<>"* are all valid text strings. It is not possible to include a quotation mark character within a text string.

Some commands allow you to access variables, messages, and other items, such as DAS data channels, by name. When using these commands, you must type the entire name of the item; you cannot abbreviate any names.

## 8.2.5. STATUS REPORTING

Reporting of status messages as an audit trail is one of the three principal uses for the RS-232 interface (the other two being the command line interface for controlling the instrument and the download of data in electronic format). You can effectively disable the reporting feature by setting the interface to quiet mode (refer to Section 6.2.1 and Table 6-1).

Status reports include DAS data (when reporting is enabled), warning messages, calibration and diagnostic status messages. Refer to Appendix A-3 for a list of the possible messages, and this section for information on controlling the instrument through the RS-232 interface.

### 8.2.5.1. GENERAL MESSAGE FORMAT

All messages from the instrument (including those in response to a command line request) are in the format:

**X DDD:HH:MM [Id] MESSAGE<CRLF>**

Where:

**X** is a command type designator, a single character indicating the message type, as shown in the Table 6-25.

**DDD:HH:MM** is the time stamp, the date and time when the message was issued. It consists of the Day-of-year (DDD) as a number from 1 to 366, the hour of the day (HH) as a number from 00 to 23, and the minute (MM) as a number from 00 to 59.

**[ID]** is the analyzer ID, a number with 1 to 4 digits.

**MESSAGE** is the message content that may contain warning messages, test measurements, DAS reports, variable values, etc.

**<CRLF>** is a carriage return / line feed pair, which terminates the message.

The uniform nature of the output messages makes it easy for a host computer to parse them into an easy structure. Keep in mind that the front panel display does not give any information on the time a message was issued, hence it is useful to log such messages

for trouble-shooting and reference purposes. Terminal emulation programs such as HyperTerminal can capture these messages to text files for later review.

### 8.3. REMOTE ACCESS BY MODEM

The 6400T can be connected to a modem for remote access. This requires a cable between the analyzer's COM port and the modem, typically a DB-9F to DB-25M cable (available from Teledyne Analytical Instruments with P/N WR0000024).

Once the cable has been connected, check to ensure that the DTE-DCE is in the correct position (refer to Section 6.1). Also ensure that the 6400T COM port is set for a baud rate that is compatible with the modem, which needs to operate with an 8-bit word length with one stop bit.

The first step is to turn on the **MODEM ENABLE** communication mode (Mode 64, Section 6.2.1). Once this is completed, the appropriate setup command line for your modem can be entered into the analyzer. The default setting for this feature is:

**AT Y0 &D0 &H0 &I0 S0=2 &B0 &N6 &M0 E0 Q1 &W0**

This string can be altered to match your modem's initialization and can be up to 100 characters long.



To change this setting, access the COMMUNICATIONS Menu (refer to Figure 5-13), then press:

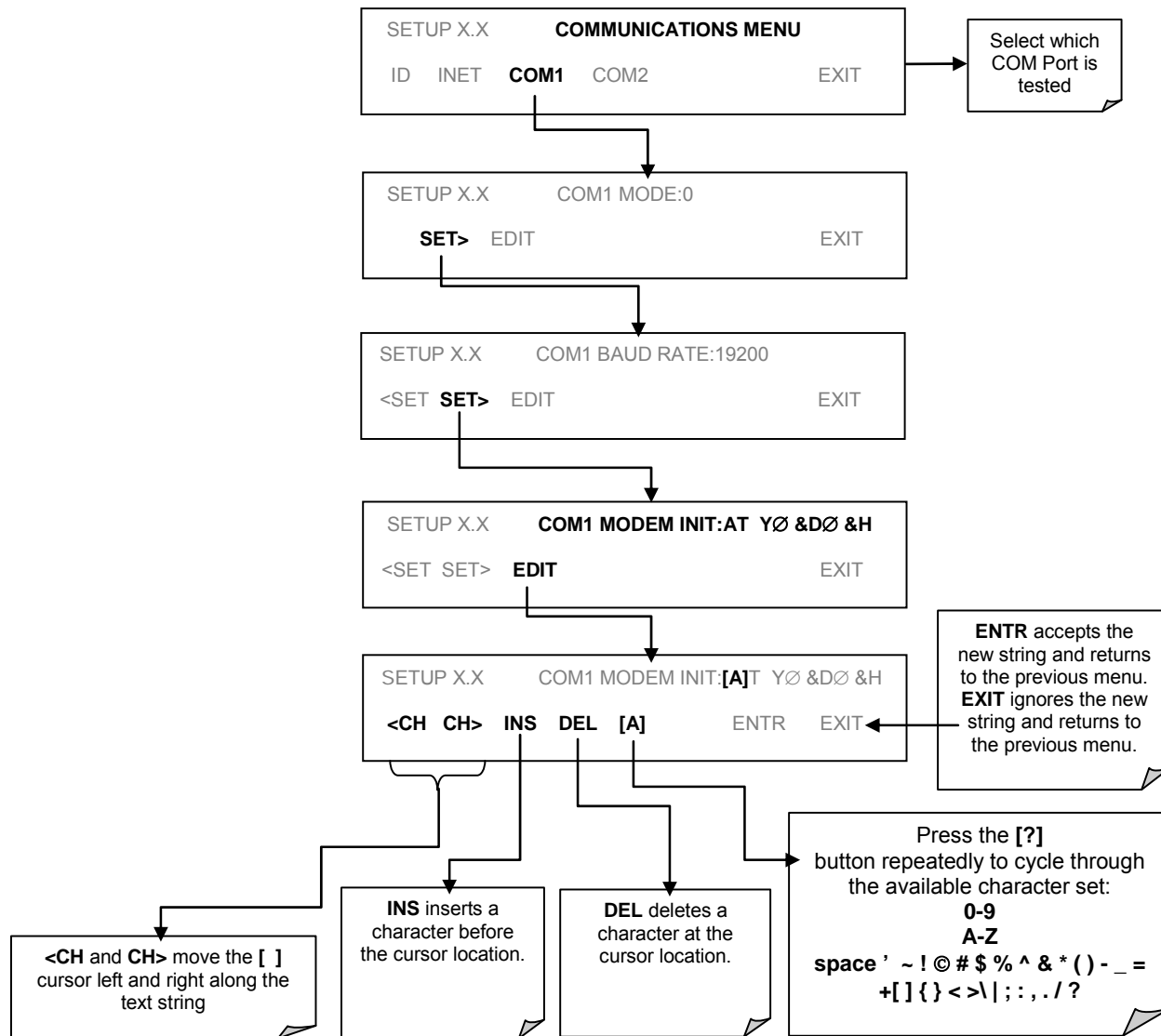


Figure 8-4: COMM – Remote Access by Modem

To initialize the modem, access the COMMUNICATIONS Menu (refer to Figure 5-13), then press:

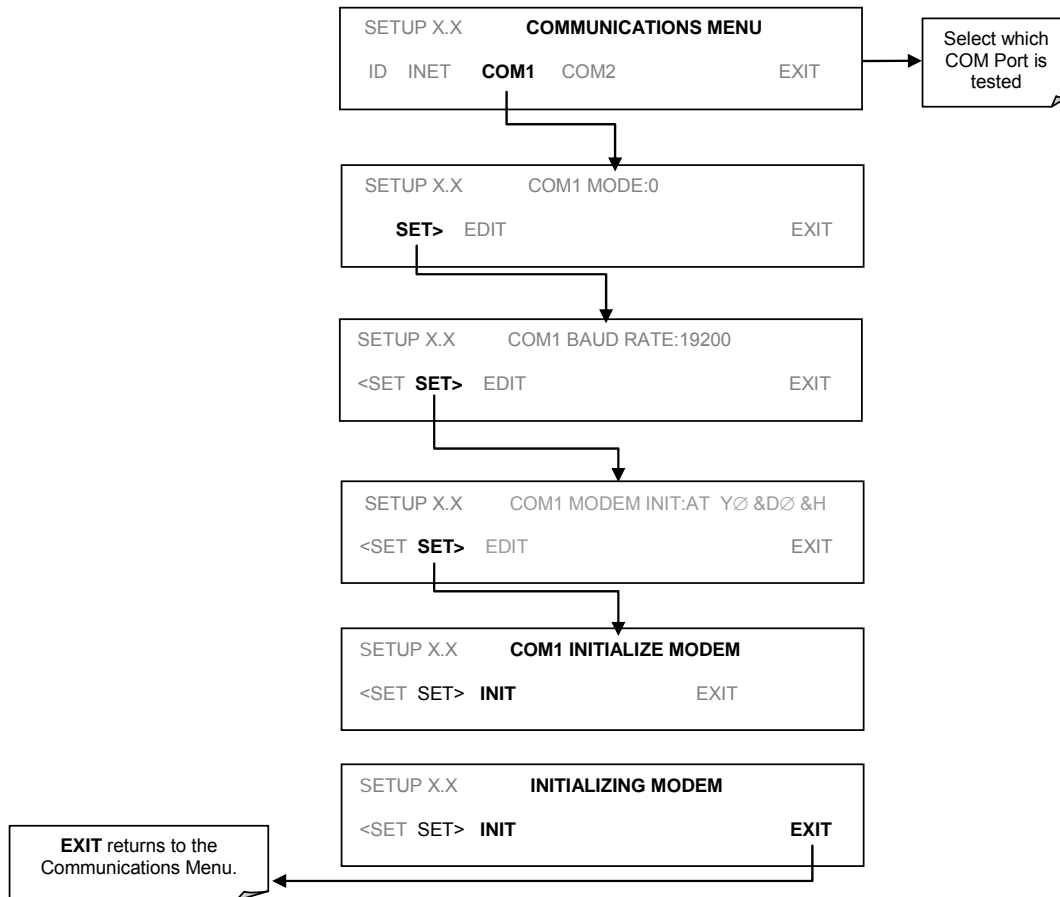


Figure 8-5: COMM – Initialize the Modem

## 8.4. COM PORT PASSWORD SECURITY

In order to provide security for remote access of the 6400T, a LOGON feature can be enabled to require a password before the instrument will accept commands. This is done by turning on the **SECURITY MODE** (refer to Section 5.5). Once the **SECURITY MODE** is enabled, the following items apply.

- A password is required before the port will respond or pass on commands.
- If the port is inactive for one hour, it will automatically logoff, which can also be achieved with the LOGOFF command.
- Three unsuccessful attempts to log on with an incorrect password will cause subsequent logins to be disabled for 1 hour, even if the correct password is used.
- If not logged on, the only active command is the '?' request for the help screen.
- The following messages will be returned at logon:

- LOGON SUCCESSFUL - Correct password given
- LOGON FAILED - Password not given or incorrect
- LOGOFF SUCCESSFUL - Connection terminated successfully

To log on to the 6400T analyzer with **SECURITY MODE** feature enabled, type:

LOGON 940331

940331 is the default password. To change the default password, use the variable RS-232\_PASS issued as follows:

V RS-232\_PASS=NNNNNN

Where N is any numeral between 0 and 9.

## 8.5. ADDITIONAL COMMUNICATIONS DOCUMENTATION

**Table 8-5: Serial Interface Documents**

Interface / Tool	Document Title	Part Number	Available Online*
AICOM	AICOM User Manual	058130000	YES
DAS Manual	Detailed description of the DAS	028370000	YES
* These documents can be downloaded at <a href="http://www.teledyne-ai.com/manuals/">http://www.teledyne-ai.com/manuals/</a> .			

## 9. CALIBRATION PROCEDURES

This section describes the calibration procedures for the 6400T. All of the methods described in this section can be initiated and controlled through the COM ports.

### IMPORTANT

-----  
**IMPACT ON READINGS OR DATA**

**If you are using the 6400T for US-EPA controlled monitoring, refer to Section 10 for information on the EPA calibration protocol.**

-----

### 9.1. CALIBRATION PREPARATIONS

The calibration procedures in this section assume that the analog range and units of measure, range mode, and reporting range have already been selected for the analyzer. If this has not been done, please do so before continuing (refer to Sections 3.4.4.1 and 5 for instructions).

### IMPORTANT

-----  
**IMPACT ON READINGS OR DATA**

**It is recommended that the LAMP CAL routine (refer to Section 5.9.6) be performed prior to all calibration operations. This will allow the instrument to account for minor changes due to aging of the UV lamp.**

-----

#### 9.1.1. REQUIRED EQUIPMENT, SUPPLIES, AND EXPENDABLES

Calibration of the 6400T analyzer requires a certain amount of equipment and supplies. These include, but are not limited to, the following:

- Zero-air source
- Sulfur dioxide span gas source
- Gas lines - all gas line materials should be Teflon-type or glass.
- A recording device such as a strip-chart recorder and/or data logger (optional).
- Traceability Standards

9.1.1.1. ZERO AIR

Zero air is similar in chemical composition to the Earth’s atmosphere but scrubbed of all components that might affect the analyzer’s readings. For SO<sub>2</sub> measuring devices, zero air should be similar in composition to the sample gas but devoid of SO<sub>2</sub> and large amounts of hydrocarbons, nitrogen oxide (NO) and with a water vapor dew point ≤ -15° C.

Devices such as the TELEDYNE ANALYTICAL INSTRUMENTS Model 701 zero air generator that condition ambient air by drying and removal of pollutants are available. We recommend this type of device for generating zero air.

9.1.1.2. SPAN GAS

Span gas is specifically mixed to match the chemical composition of the gas being measured at about 80% of the desired full measurement range. For example, if the measurement range is 500 ppb, the span gas should have an SO<sub>2</sub> concentration of about 400 ppb.

Span gases should be certified to a specific accuracy to ensure accurate calibration of the analyzer. Typical gas accuracy for SO<sub>2</sub> gases is 1 or 2 %. SO<sub>2</sub> standards should be mixed in nitrogen.

Teledyne Analytical Instruments offers an IZS option operating with permeation devices. The accuracy of these devices is about ±5%. Whereas this may be sufficient for quick, daily calibration checks, we strongly recommend using certified SO<sub>2</sub> span gases for accurate calibration.

IMPORTANT

IMPACT ON READINGS OR DATA

**Applications requiring US-EPA equivalency do not allow permeation devices to be used as sources of span gas for calibration of the analyzer.**

9.1.1.3. CALIBRATION GAS STANDARDS AND TRACEABILITY

All equipment used to produce calibration gases should be verified against standards of the National Institute for Standards and Technology (NIST). To ensure NIST traceability, we recommend acquiring cylinders of working gas that are certified to be traceable to NIST Standard Reference Materials (SRM). These are available from a variety of commercial sources.

**Table 9-1: NIST-SRM's Available for Traceability of SO<sub>2</sub> Calibration Gases**

NIST-SRM <sup>4</sup>	TYPE	NOMINAL CONCENTRATION
1693a	Sulfur dioxide in N <sub>2</sub>	50 ppm
1694a	Sulfur dioxide in N <sub>2</sub>	100 ppm
1661a	Sulfur dioxide in N <sub>2</sub>	500 ppm

### 9.1.2. DATA RECORDING DEVICES

A strip chart recorder, data acquisition system or digital data acquisition system should be used to record data from the 6400T's serial or analog outputs. If analog readings are used, the response of the recording system should be checked against a NIST traceable voltage source or meter. Data recording device should be capable of bi-polar operation so that negative readings can be recorded. For electronic data recording, the 6400T provides an internal data acquisition system (DAS), which is described in detail in Section 0.

#### IMPORTANT

#### IMPACT ON READINGS OR DATA

**Be aware of the difference between Calibration and Calibration Check: Pressing the ENTR button during the following procedure re-calculates the stored values for OFFSET and SLOPE and alters the instrument's calibration. If you wish to perform a calibration CHECK, do not press ENTR and refer to Section 9.3.**

## 9.2. MANUAL CALIBRATION

The following section describes the basic method for manually calibrating the 6400T SO<sub>2</sub> analyzer.

**STEP ONE:** Connect the sources of zero air and span gas as shown below.

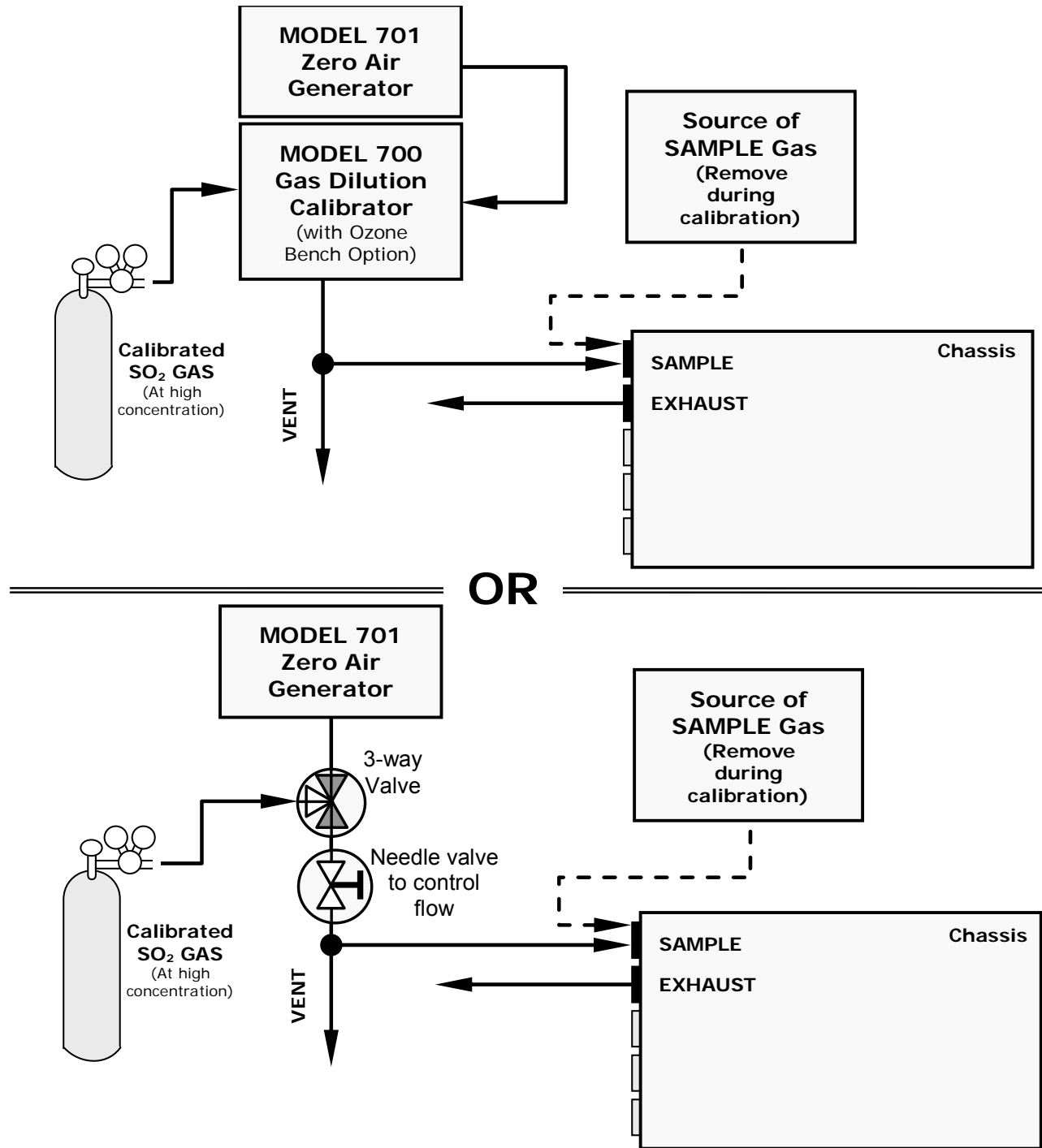


Figure 9-1: Setup for Manual Calibration without Z/S valve or IZS Option (Step 1)

**STEP TWO:** Set the expected SO<sub>2</sub> span gas concentrations. In this example the instrument is set for single (SNGL) range mode with a reporting range span of 500 ppb.

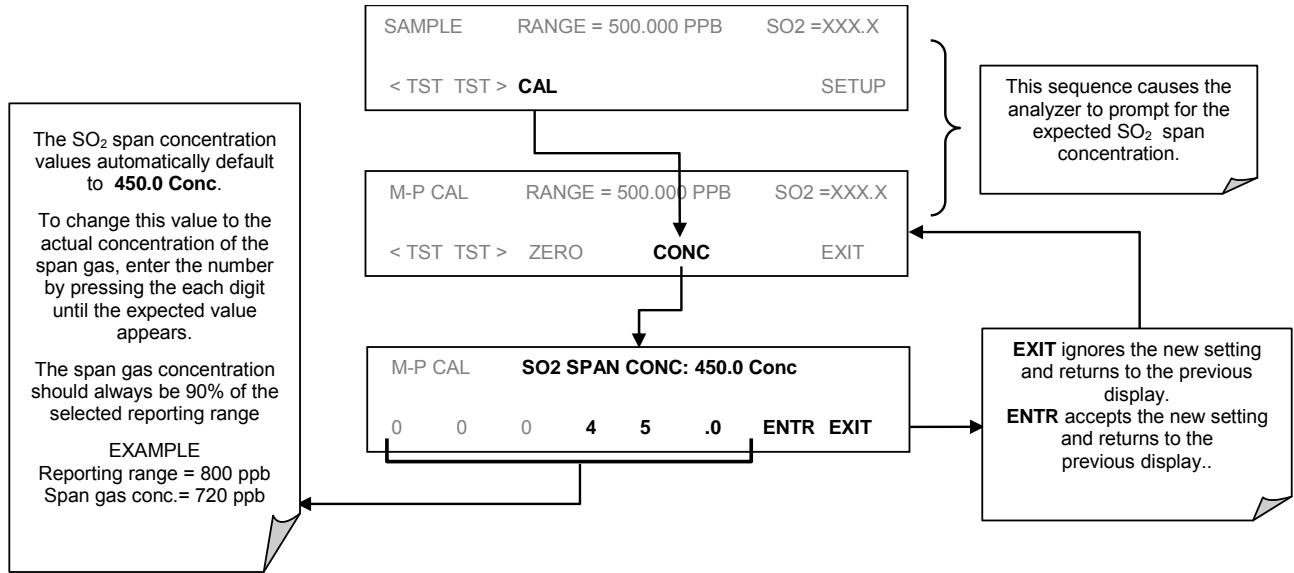


Figure 9-2: Setup for Manual Calibration without Z/S valve or IZS Option (Step 2)

**STEP THREE:** Perform the zero/span calibration:



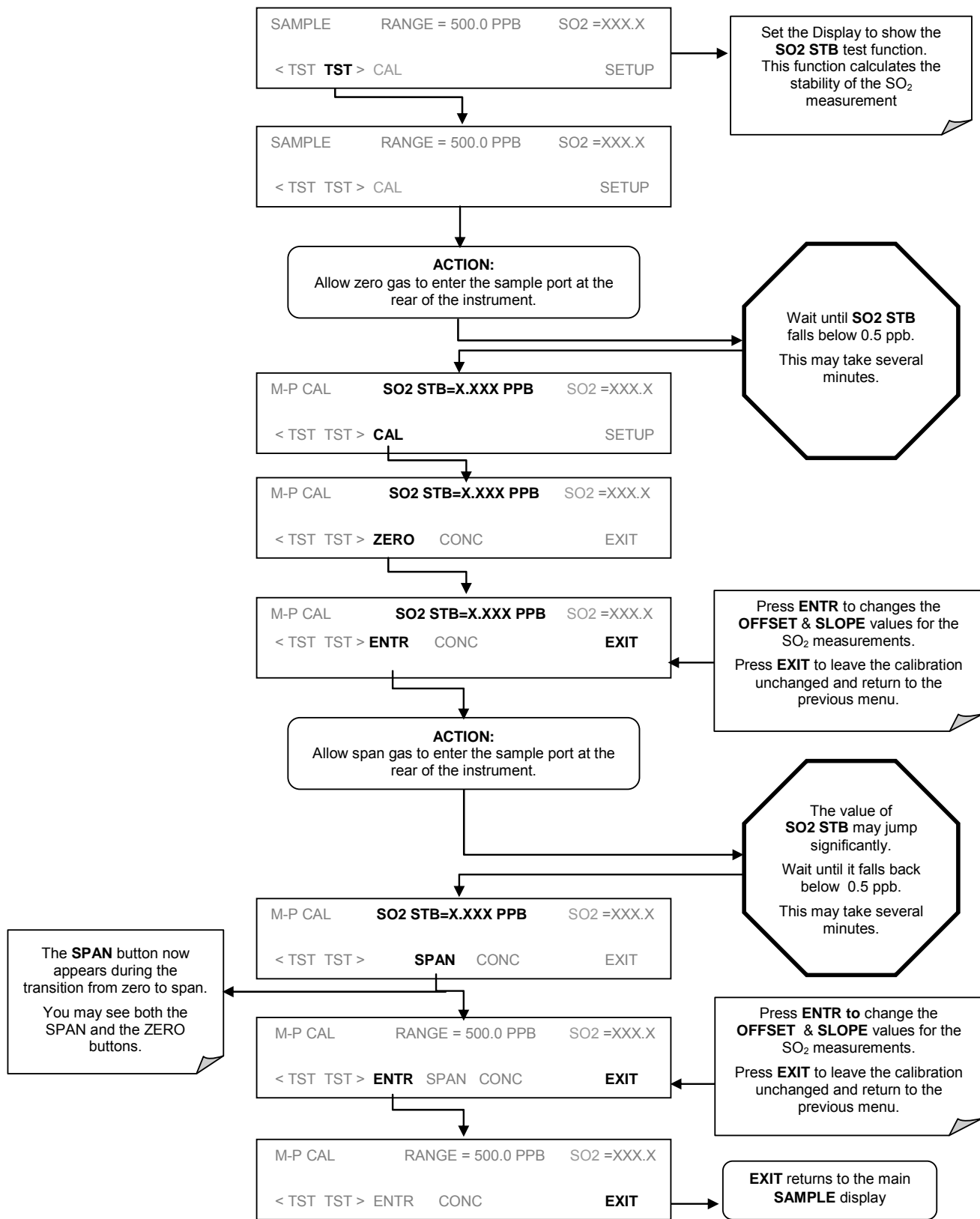


Figure 9-3: Setup for Manual Calibration without Z/S valve or IZS Option (Step 3)

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

If the **ZERO** or **SPAN** buttons are not displayed during zero or span calibration, the measured concentration value is too different from the expected value and the analyzer does not allow zeroing or spanning the instrument. Refer to Section 12.4 for more information on calibration problems.

### 9.3. MANUAL CALIBRATION CHECKS

Informal calibration checks will only evaluate the analyzer’s response curve, but do not alter it. It is recommended as a regular maintenance item, to perform calibration checks in order to monitor the analyzer’s performance. To carry out a calibration check rather than a full calibration, perform the following procedures:

**STEP ONE:** Connect the sources of zero air and span gas as shown in Figure 9-1.

**STEP TWO:** Perform the zero/span calibration check procedure:

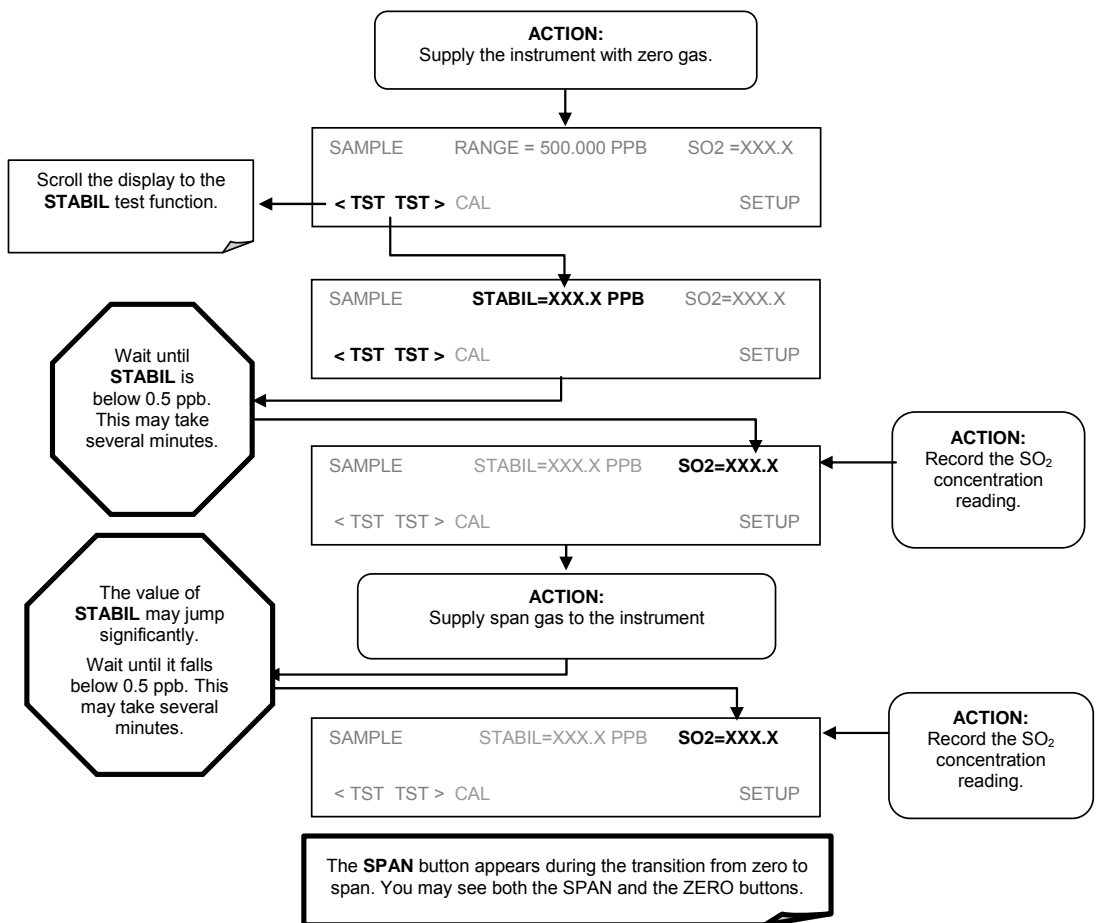


Figure 9-4: Setup for Manual Calibration Checks

### 9.4. MANUAL CALIBRATION WITH ZERO/SPAN VALVES

Zero and Span calibrations using the Zero/Span Valve option are similar to that described in Section 7.2, except that:

- Zero air and span gas are supplied to the analyzer through the zero gas and span gas inlets rather than through the sample inlet.
- The zero and cal operations are initiated directly and independently with dedicated buttons (**CALZ** and **CALS**)

**STEP ONE:** Connect the sources of zero air and span gas to the respective ports on the rear panel (refer to Figure 3-1) as shown below.

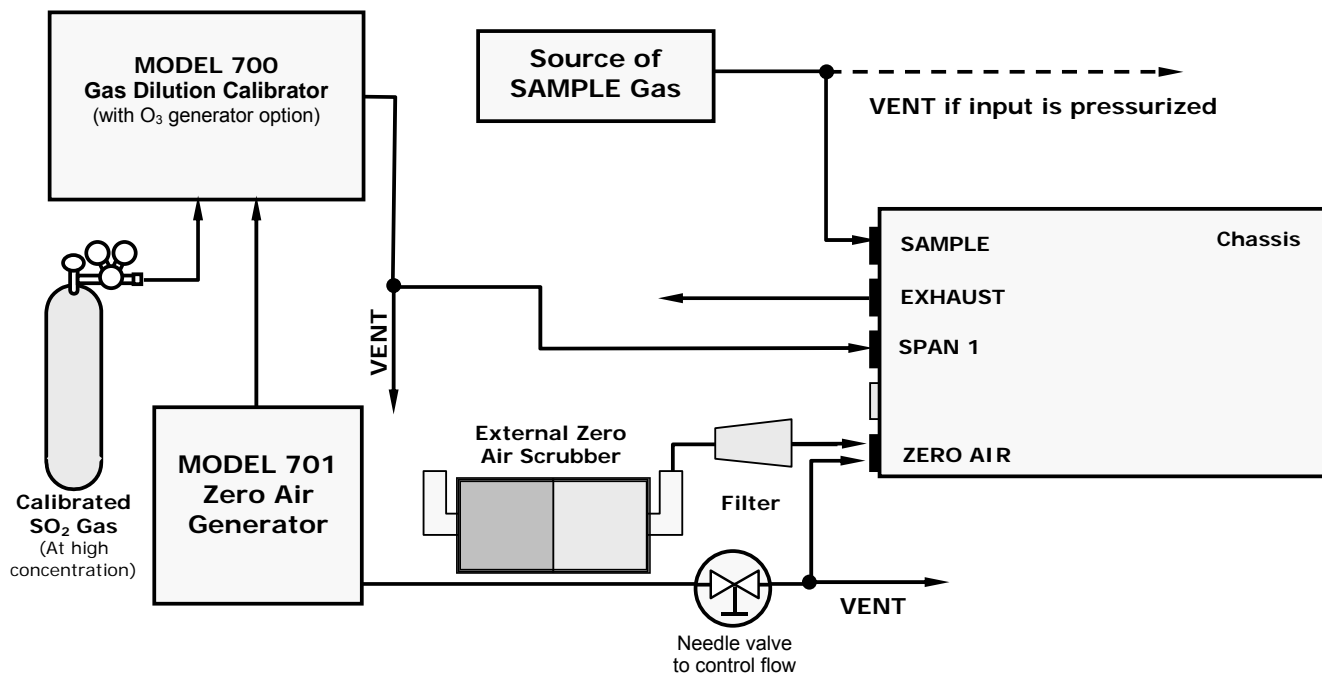
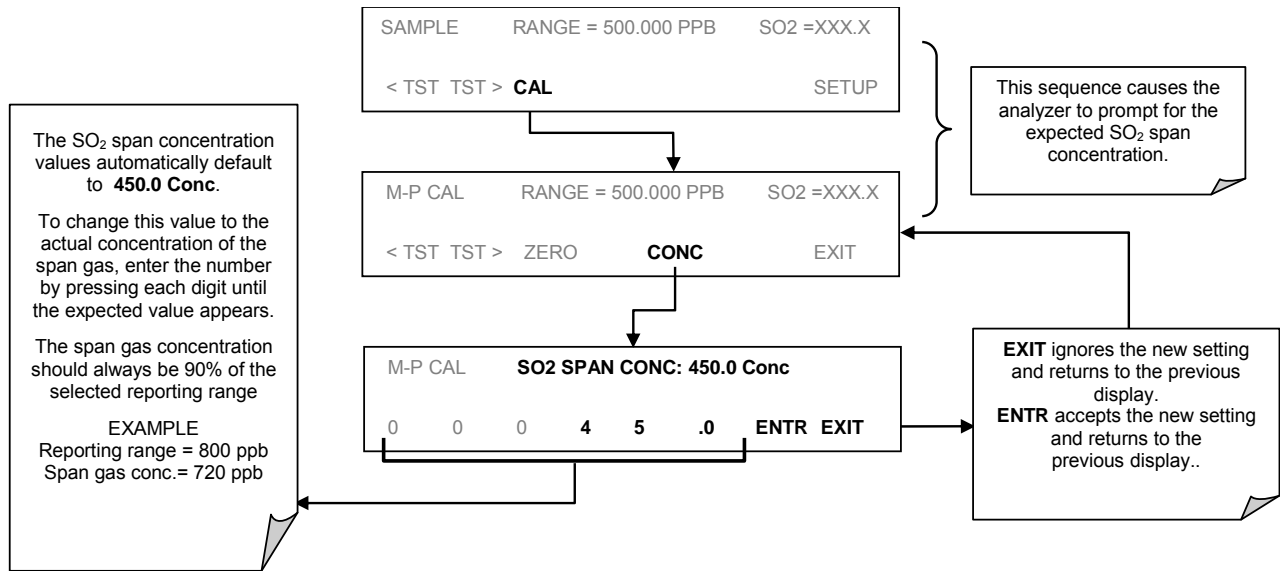


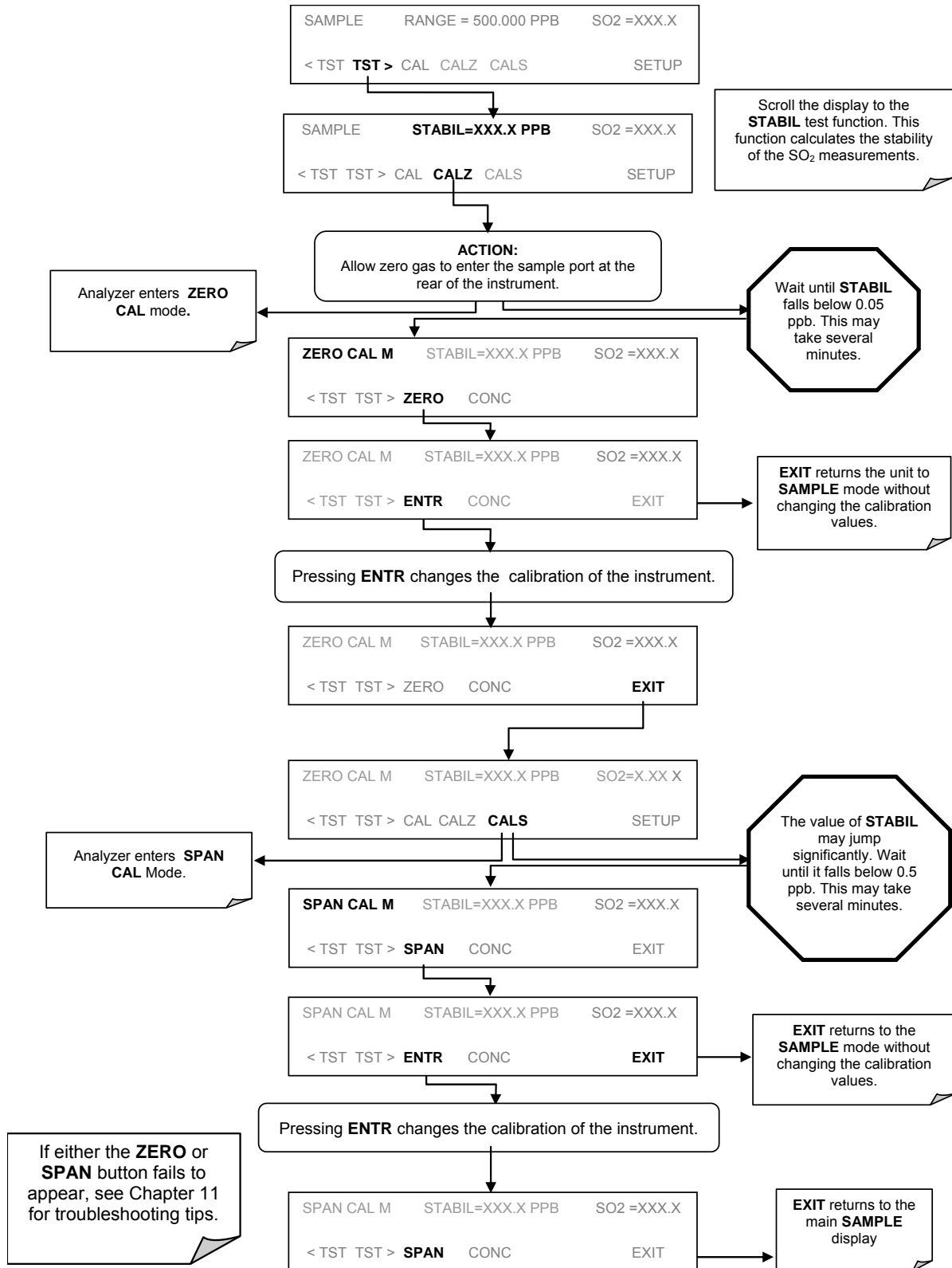
Figure 9-5: Setup for Manual Calibration with Z/S Valve Option Installed (Step 1)

**STEP TWO:** Set the expected SO<sub>2</sub> span gas value:



**Figure 9-6: Setup for Manual Calibration with Z/S Valve Option Installed (Step 2)**

**Step Three:** Perform the calibration or calibration check according to the following flow chart:



**Figure 9-7: Setup for Manual Calibration with Z/S Valve Option Installed (Step 3)**

## 9.5. MANUAL CALIBRATION WITH IZS OPTION

Under the best conditions, the accuracy off the SO<sub>2</sub> effusion rate of the IZS option's permeation tube is about  $\pm 5\%$ . This can be subject to significant amounts of drift as the tube ages and the amount of SO<sub>2</sub> contained in the tube is depleted. Whereas this may be sufficient for informal calibration checks, it is not adequate for formal calibrations and is not approved for use by the US EPA as a calibration source.

Therefore, for formal calibrations of an instrument with an IZS option installed the following provisions must be followed.

- Zero air and span gas must be supplied to the analyzer through the sample gas inlet as depicted in Figure 9-1 of Section 9.2.
- The calibration procedure must be initiated using the **CAL** button, not the **CALZ** or **CALS** buttons, using the procedure defined in Section 9.2.
- Using the **CAL** button does not activate the zero/span or sample/cal valves of the IZS option, thus allowing the introduction of zero air and sample gas through the sample port from more accurate, external sources such as a calibrated bottle of SO<sub>2</sub> or a Model T700 Dilution Calibrator.

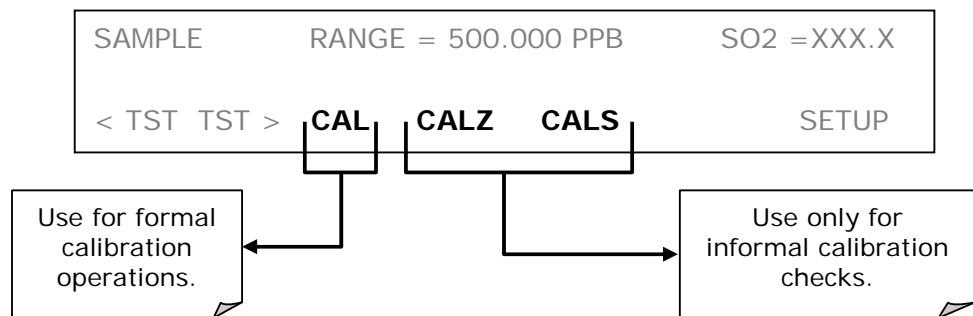


Figure 9-8: Manual Calibration with IZS Option

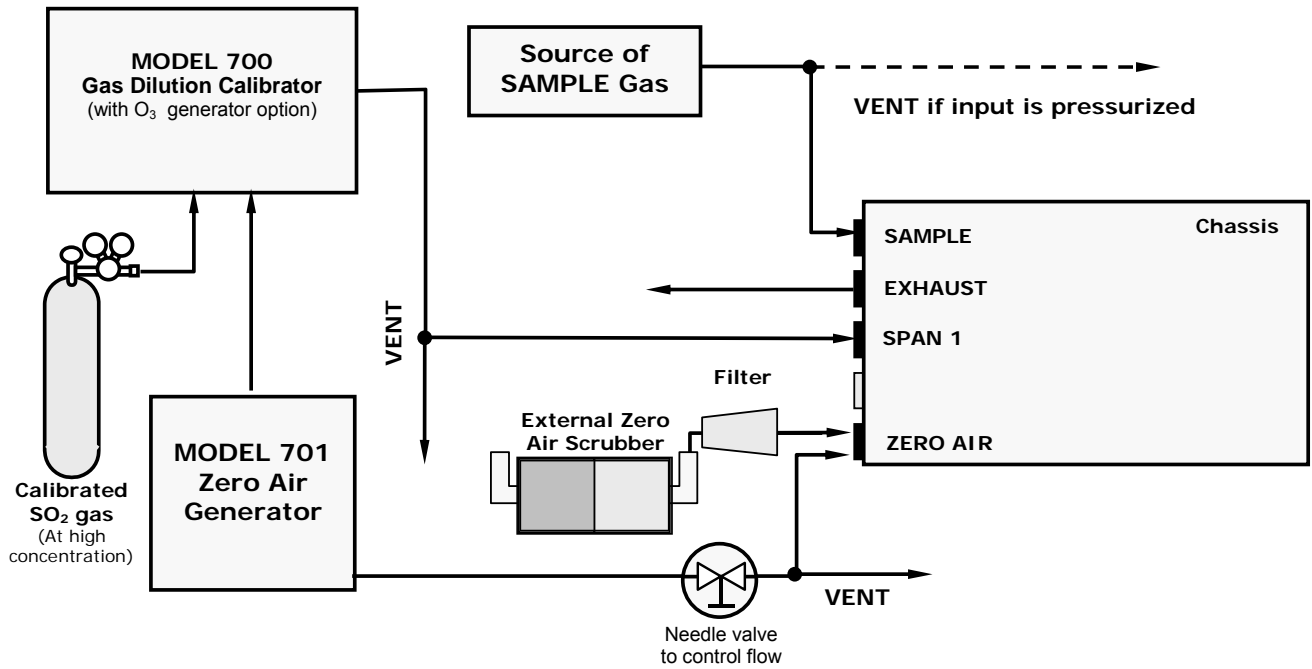
## 9.6. MANUAL CALIBRATION CHECKS WITH IZS OR ZERO/SPAN VALVES

Zero and span checks using the zero/span valve or IZS option are similar to that described in Section 9.3, with the following exceptions:

- On units with an IZS option installed, zero air and span gas are supplied to the analyzer through the zero gas inlet and from ambient air.
- On units with a zero/span valve option installed, zero air and span gas are supplied to the analyzer through the zero gas and span gas inlets from two different sources.
- The zero and calibration operations are initiated directly and independently with dedicated buttons CALZ and CALS.

To perform a manual calibration check of an analyzer with a zero/span valve or IZS Option installed, use the following method:

**STEP ONE:** Connect the sources of Zero Air and Span Gas as shown below.



**Internal Zero/Span Option (IZS) – Option 51A**

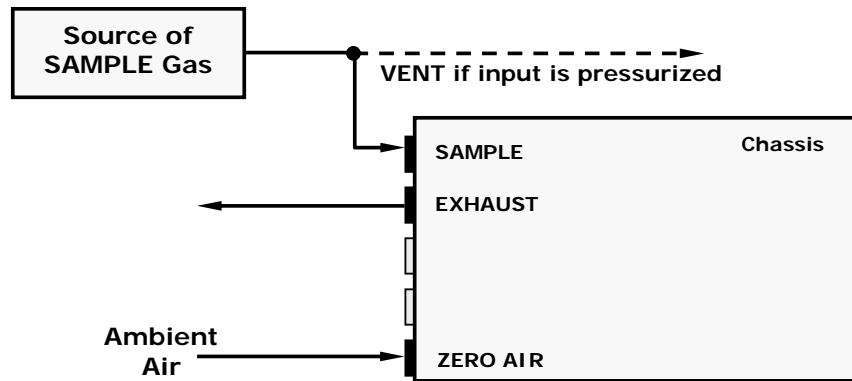
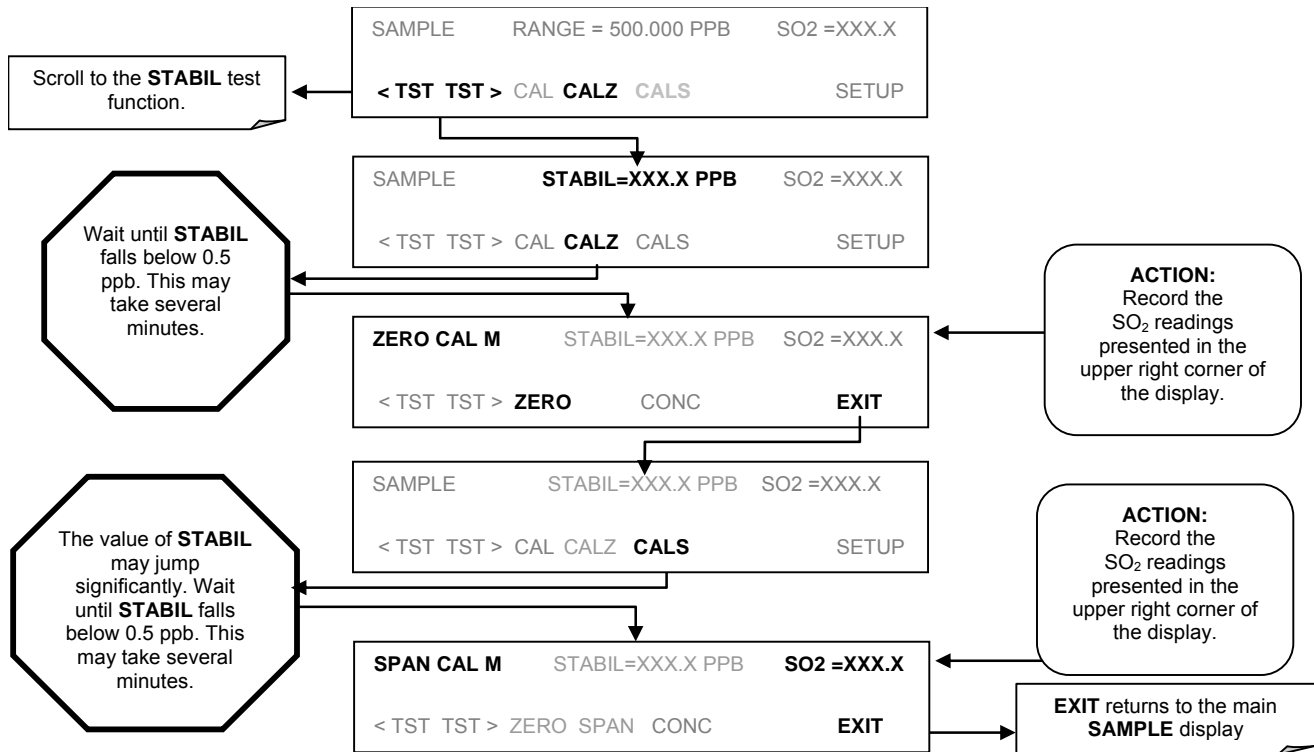


Figure 9-9: Setup for Manual Calibration Check with Z/S Valve or IZS Option (Step 1)

**STEP TWO:** Perform the zero/span check.



**Figure 9-10: Setup for Manual Calibration Check with Z/S Valve or IZS Option (Step 2)**



## 9.7. MANUAL CALIBRATION IN DUAL OR AUTO REPORTING RANGE MODES

When the analyzer is in either Dual or Auto Range modes the user must run a separate calibration procedure for each range. After pressing the **CAL**, **CALZ** or **CALS** buttons the user is prompted for the range that is to be calibrated as seen in the **CALZ** example below:

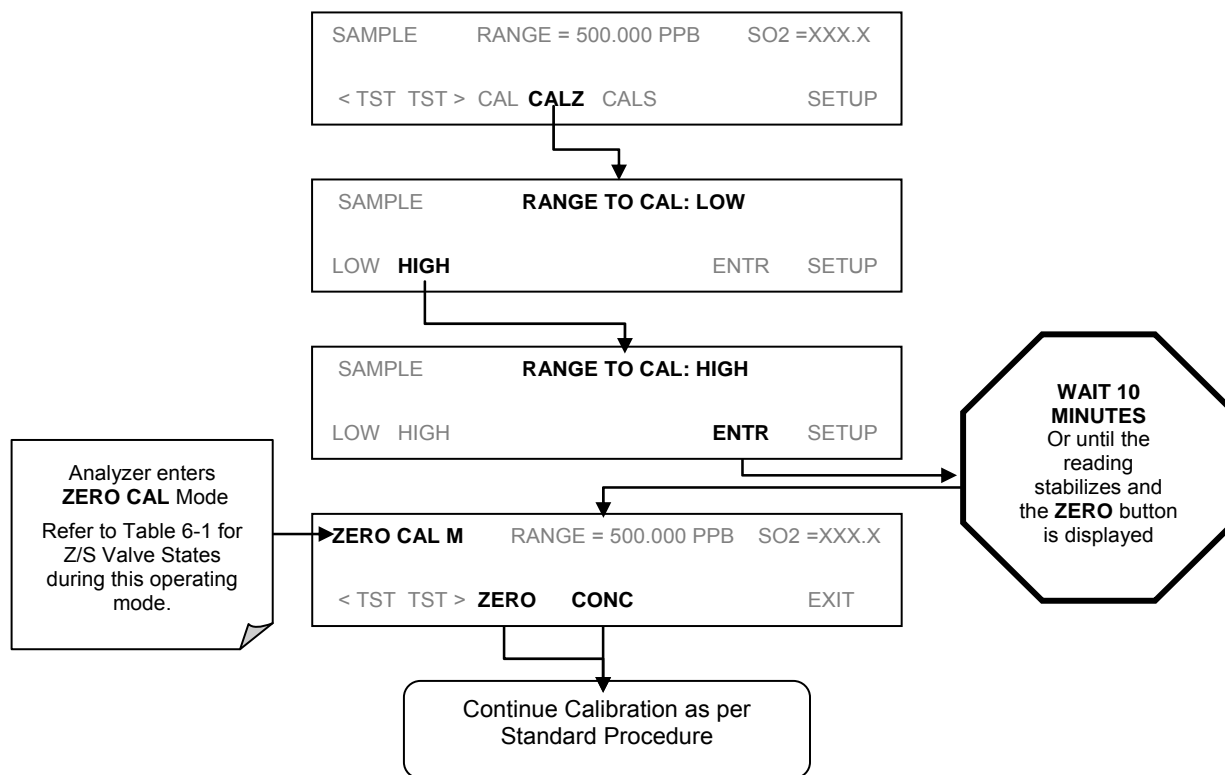


Figure 9-11: Manual Calibration in Dual/Auto Reporting Range Modes

Once this selection is made, the calibration procedure continues as previously described in Sections 7.2 through 7.6. The other range may be calibrated by starting over from the main **SAMPLE** display.

### 9.7.1. CALIBRATION WITH REMOTE CONTACT CLOSURES

Contact closures for controlling calibration and calibration checks are located on the rear panel **CONTROL IN** connector. Instructions for setup and use of these contacts can be found in Section 8.1.2.

When the appropriate contacts are closed for at least 5 seconds, the instrument switches into zero, low span or high span mode and the internal zero/span valves will be automatically switched to the appropriate configuration. The remote calibration contact closures may be activated in any order. It is recommended that contact closures remain closed for at least 10 minutes to establish a reliable reading; the instrument will stay in the selected mode for as long as the contacts remain closed.

If contact closures are used in conjunction with the analyzer's AutoCal (refer to Section 9.8) feature and the AutoCal attribute **CALIBRATE** is enabled, the 6400T will not recalibrate the analyzer until the contact is opened. At this point, the new calibration values will be recorded before the instrument returns to SAMPLE mode.

If the AutoCal attribute **CALIBRATE** is disabled, the instrument will return to SAMPLE mode, leaving the instrument's internal calibration variables unchanged.

## 9.8. AUTOMATIC CALIBRATION (AUTOCAL)

The AutoCal system allows unattended, periodic operation of the zero/span valve options by using the analyzer's internal time of day clock. AutoCal operates by executing user-defined sequences to initiate the various calibration modes of the analyzer and to open and close valves appropriately. It is possible to program and run up to three separate sequences (**SEQ1**, **SEQ2** and **SEQ3**). Each sequence can operate in one of three modes or be disabled.

**Table 9-2: AutoCal Modes**

MODE	ACTION
<b>DISABLED</b>	Disables the sequence
<b>ZERO</b>	Causes the sequence to perform a zero calibration or check
<b>ZERO-SPAN</b>	Causes the sequence to perform a zero and span concentration calibration or check
<b>SPAN</b>	Causes the sequence to perform a span concentration calibration or check

Each mode has seven setup parameters (Table 9-3) that control operational details of the sequence.

**Table 9-3: AutoCal Attribute Setup Parameters**

PARAMETER	ACTION
<b>Timer Enabled</b>	Turns on the Sequence timer
<b>Starting Date</b>	Sequence will operate on Starting Date
<b>Starting Time</b>	Sequence will operate at Starting Time <sup>1, 2</sup>
<b>Delta Days</b>	Number of days to skip between each sequence
<b>Delta Time</b>	Incremental delay on each Delta Day that the sequence starts.
<b>Duration</b>	Duration of the sequence in minutes
<b>Calibrate</b>	Enable to do dynamic zero/span calibration, disable to do a cal check only. This must be set to OFF for units used in US EPA applications and with IZS option installed.
<sup>1</sup> The programmed STARTING_TIME must be a minimum of 5 minutes later than the real time clock (refer to Section 6.6 for setting real time clock). <sup>2</sup> Avoid setting two or more sequences at the same time of the day. Any new sequence which is initiated whether from a timer, the COMM ports, or the contact closure inputs will override any sequence which is in progress.	

### Note

**If at any time an inapplicable entry is selected (Example: Delta Days > 367) the ENTR button will disappear from the display.**

**Note**

The CALIBRATE attribute must always be set to OFF for analyzers used in US EPA controlled applications that have IZS option installed.

Calibration of instruments used in US EPA related applications should only be performed using external sources of zero air and span gas with an accuracy traceable to EPA or NIST standards and supplied through the analyzer's sample port (refer to Section 9.2).

The following example sets Sequence 2 to carry out a zero-span calibration every other day starting at 01:00 on September 4, 2002, lasting 15 minutes. This sequence will start 0.5 hours later each day.

**Table 9-4: Example Auto-Cal Sequence**

MODE / ATTRIBUTE	VALUE	COMMENT
SEQUENCE	2	Define Sequence #2
MODE	ZERO-SPAN	Select Zero and Span Mode
TIMER ENABLE	ON	Enable the timer
STARTING DATE	Sept. 4, 2002	Start after Sept 4, 2002
STARTING TIME	01:00	First Span starts at 01:00
DELTA DAYS	2	Do Sequence #2 every other day
DELTA TIME	00:30	Do Sequence #2 0.5 h later each day
DURATION	15.0	Operate Span valve for 15 min
CALIBRATE	ON	The instrument will re-set the slope and offset values for the SO <sub>2</sub> channel at the end of the AutoCal sequence

To program the sample sequence shown in Table 9-4:

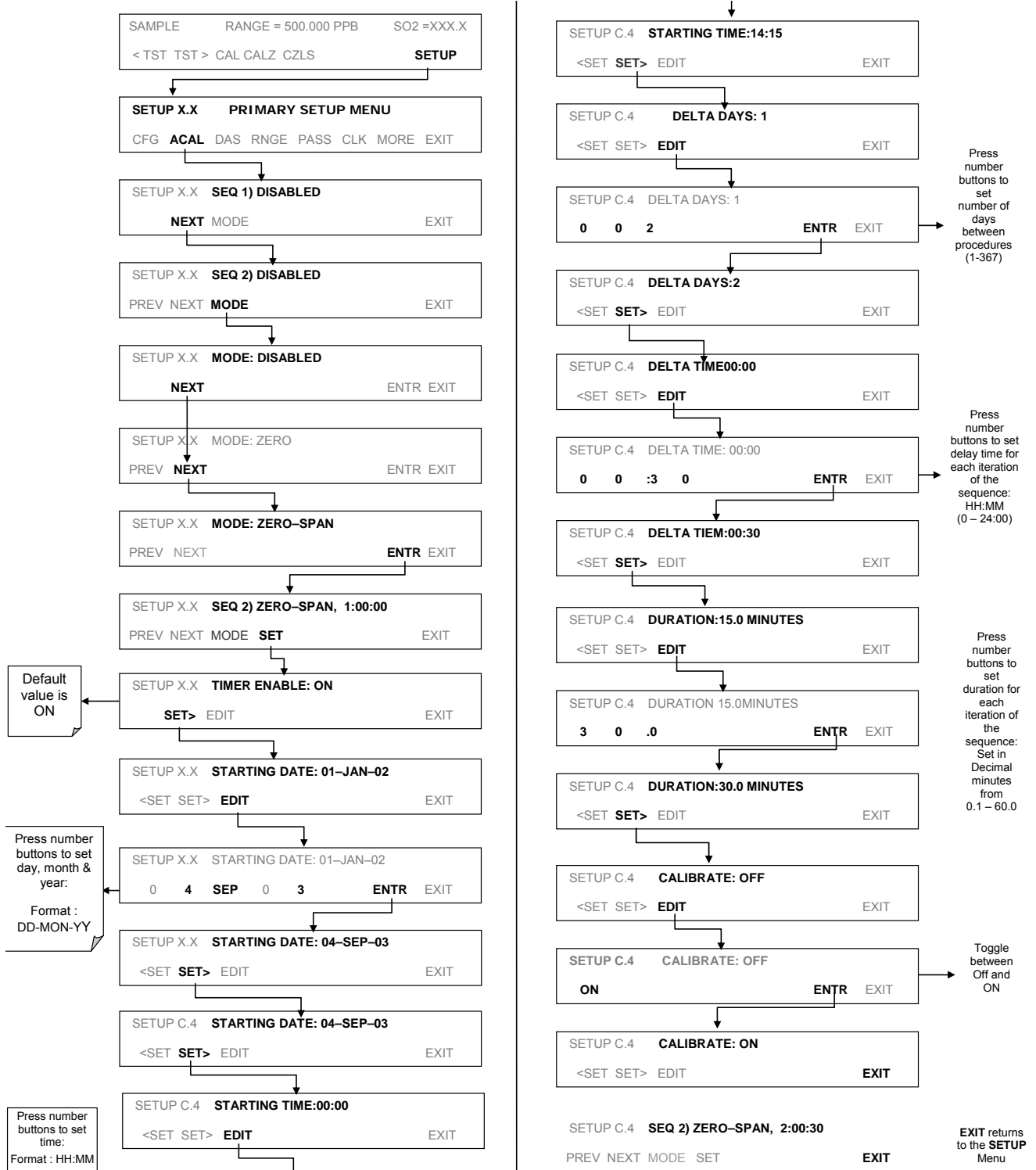


Figure 9-12: AUTO CAL – User Defined Sequence

With dynamic calibration turned on, the state of the internal setup variables **DYN\_SPAN** and **DYN\_ZERO** is set to **ON** and the instrument will reset the slope and offset values for the SO<sub>2</sub> response each time the AutoCal program runs. This continuous re-adjustment of calibration parameters can often mask subtle fault conditions in the analyzer. It is recommended that, if dynamic calibration is enabled, the analyzer's test functions, slope and offset values be checked frequently to assure high quality and accurate data from the instrument.

## 9.9. CALIBRATION QUALITY

After completing one of the calibration procedures described above, it is important to evaluate the analyzer's calibration **SLOPE** and **OFFSET** parameters. These values describe the linear response curve of the analyzer. The values for these terms, both individually and relative to each other, indicate the quality of the calibration. To perform this quality evaluation, you will need to record the values of both test functions (refer to Section 4.1.1 or Appendix A-3), all of which are automatically stored in the DAS channel **CALDAT** for data analysis, documentation and archival.

Ensure that these parameters are within the limits listed in the following Table.

**Table 9-5: Calibration Data Quality Evaluation**

FUNCTION	MINIMUM VALUE	OPTIMUM VALUE	MAXIMUM VALUE
<b>SLOPE</b>	-0.700	1.000	1.300
<b>OFFS</b>	50.0 mV	n/a	250.0 mV

These values should not be significantly different from the values recorded on the Teledyne Analytical Instruments *Final Test and Validation Data* sheet that was shipped with your instrument. If they are, refer to troubleshooting in Section 12.

## 9.10. CALIBRATION OF OPTIONAL SENSORS

This section presents calibration procedures for the O<sub>2</sub> sensor option and for the CO<sub>2</sub> sensor option.

### 9.10.1. O<sub>2</sub> SENSOR CALIBRATION

Calibration begins with connecting the zero and span gases, then setting the concentration values.

#### 9.10.1.1. O<sub>2</sub> CALIBRATION SETUP

Bottled gases are connected as follows:

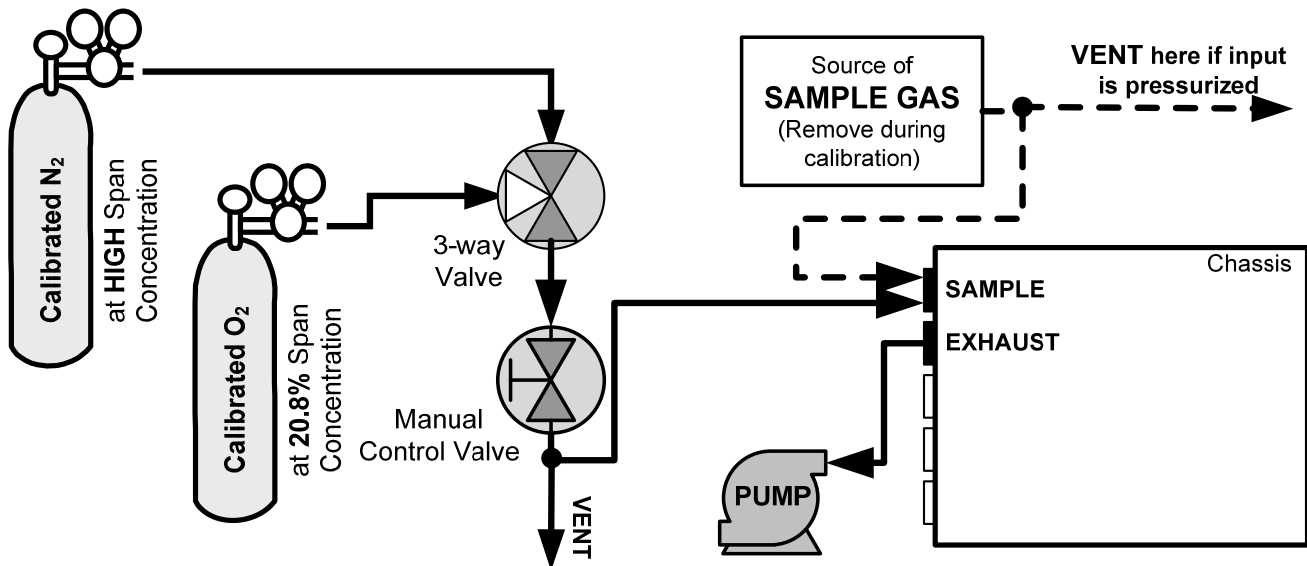


Figure 9-13: O<sub>2</sub> Sensor Calibration Set Up

**O<sub>2</sub> SENSOR ZERO GAS:** Teledyne Analytical Instruments recommends using pure N<sub>2</sub> when calibrating the zero point of your O<sub>2</sub> sensor option.

**O<sub>2</sub> SENSOR SPAN GAS:** Teledyne Analytical Instruments recommends using 20.9% O<sub>2</sub> in N<sub>2</sub> when calibration the span point of your O<sub>2</sub> sensor.

#### 9.10.1.2. SET O<sub>2</sub> SPAN GAS CONCENTRATION

Set the expected O<sub>2</sub> span gas concentration.

This should be equal to the percent concentration of the O<sub>2</sub> span gas of the selected reporting range (default factory setting = 20.9%; the approximate O<sub>2</sub> content of ambient air).

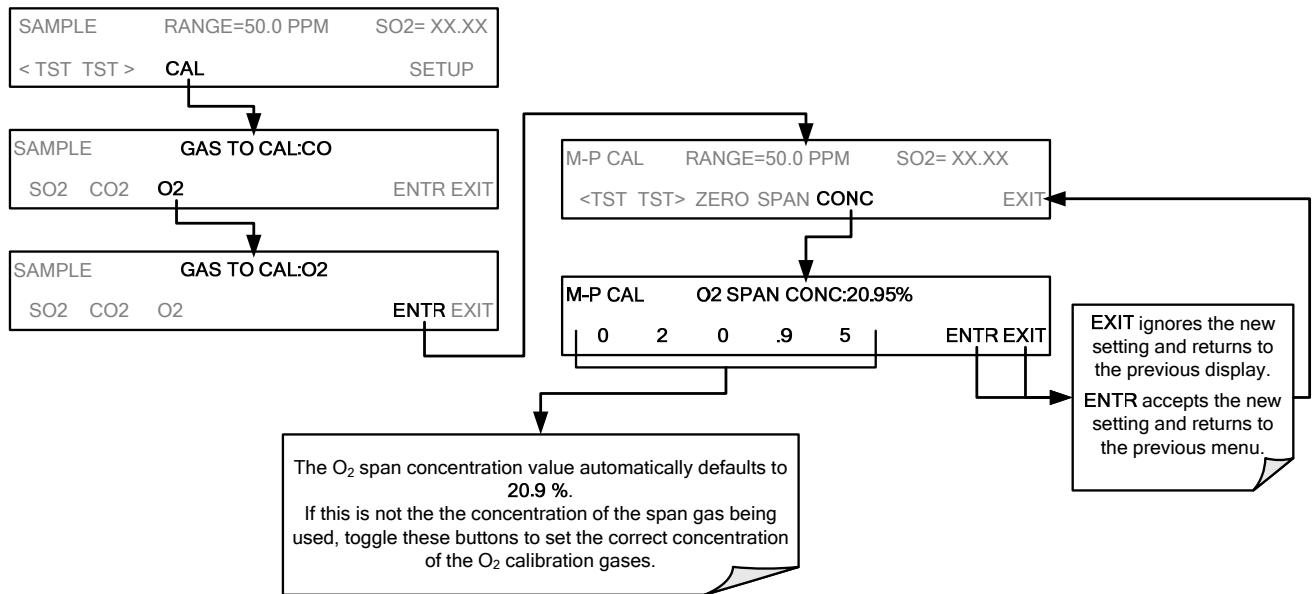


Figure 9-14: O<sub>2</sub> Span Gas Concentration Set Up

9.10.1.3. ACTIVATE O<sub>2</sub> SENSOR STABILITY FUNCTION

To change the stability test function from SO<sub>2</sub> concentration to the O<sub>2</sub> sensor output, press:

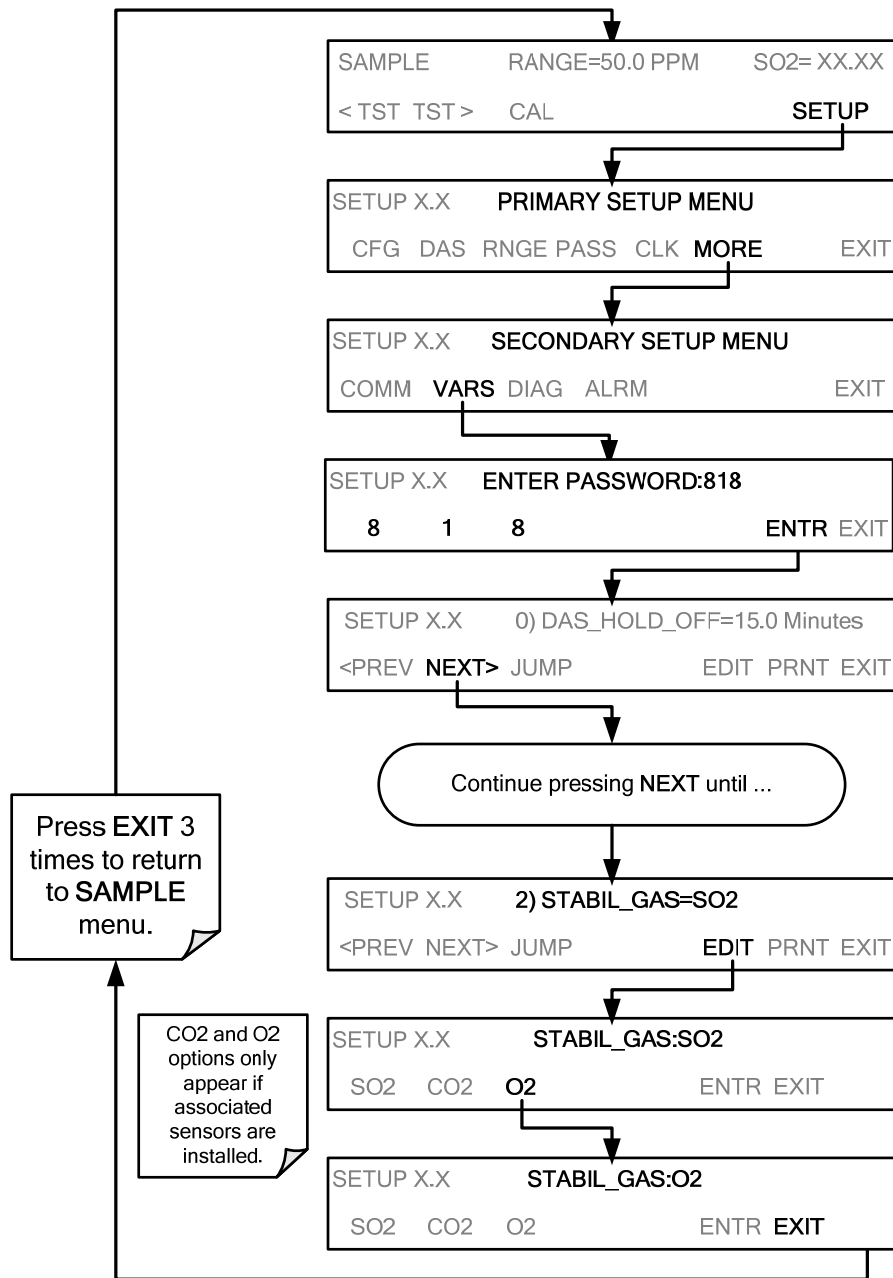


Figure 9-15: Activate O<sub>2</sub> Sensor Stability Function

**IMPORTANT**

**IMPACT ON READINGS OR DATA**  
 Use the same procedure to reset the STB test function to SO<sub>2</sub> when the O<sub>2</sub> calibration procedure is complete.



9.10.1.4. O<sub>2</sub> ZERO/SPAN CALIBRATION

To perform the zero/span calibration procedure:

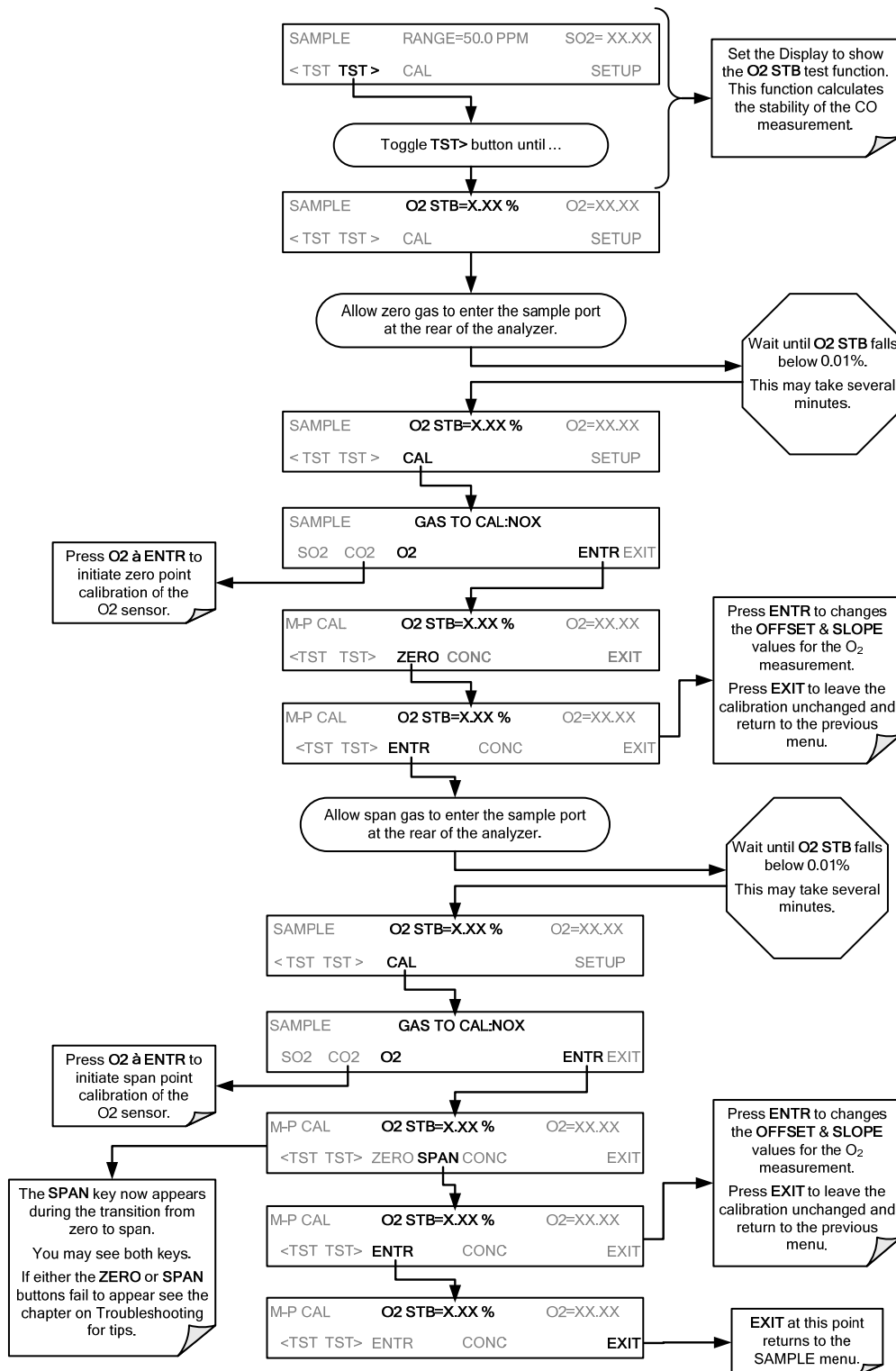


Figure 9-16: O<sub>2</sub> Zero/Span Calibration

## 9.10.2. CO<sub>2</sub> SENSOR CALIBRATION

Calibration begins with connecting the zero and span gases, then setting the concentration values.

### 9.10.2.1. CO<sub>2</sub> CALIBRATION SETUP

Bottled gases are connected as follows:

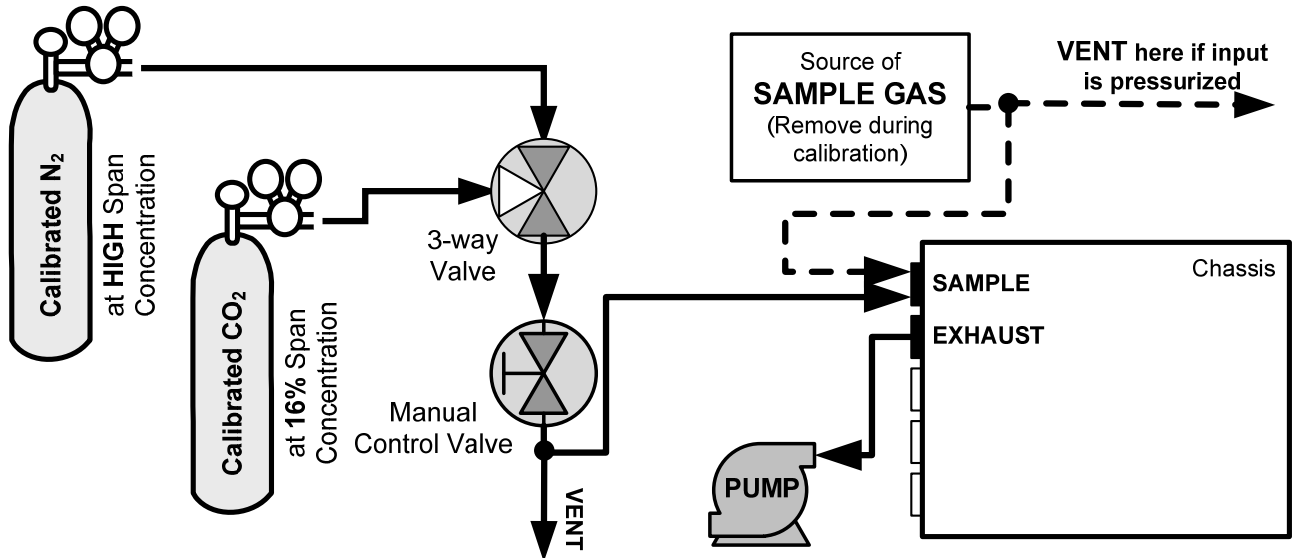


Figure 9-17: CO<sub>2</sub> Sensor Calibration Set Up

**CO<sub>2</sub> SENSOR ZERO GAS:** Teledyne Analytical Instruments recommends using pure N<sub>2</sub> when calibration the zero point of your CO<sub>2</sub> sensor option.

**CO<sub>2</sub> SENSOR SPAN GAS:** Teledyne Analytical Instruments recommends using 16% CO<sub>2</sub> in N<sub>2</sub> when calibration the span point of your CO<sub>2</sub> sensor is 20%.

9.10.2.2. SET CO<sub>2</sub> SPAN GAS CONCENTRATION

Set the expected CO<sub>2</sub> span gas concentration.

This should be equal to the percent concentration of the CO<sub>2</sub> span gas of the selected reporting range (default factory setting = 12%).

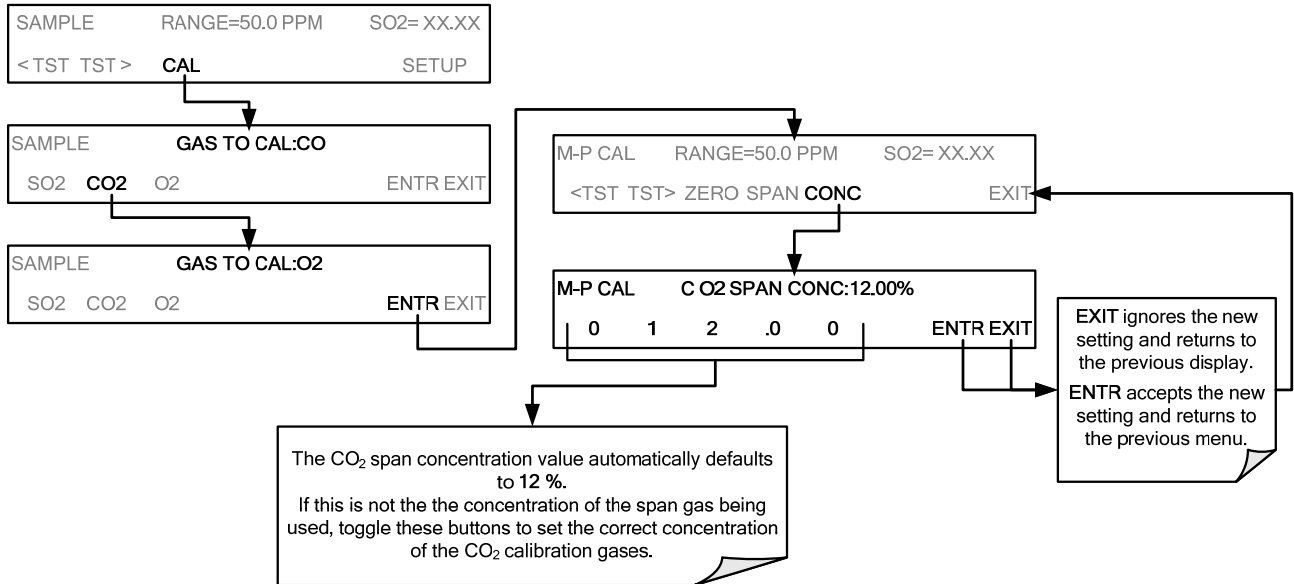


Figure 9-18: CO<sub>2</sub> Span Gas Concentration Setup

9.10.2.3. ACTIVATE CO<sub>2</sub> SENSOR STABILITY FUNCTION

To change the stability test function from SO<sub>2</sub> concentration to the CO<sub>2</sub> sensor output, press:

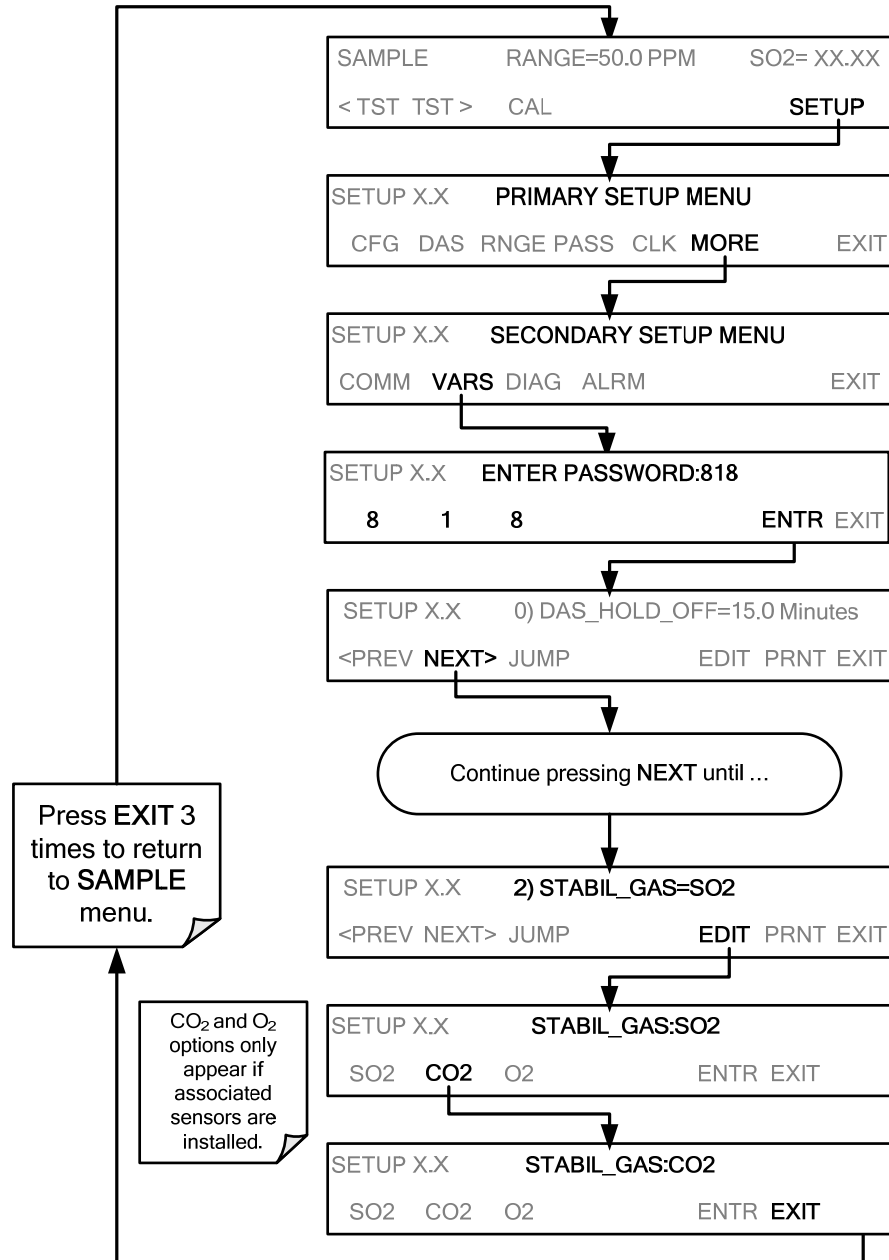


Figure 9-19: Activate CO<sub>2</sub> Sensor Stability Function

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

Use the same procedure to reset the STB test function to SO<sub>2</sub> when the CO<sub>2</sub> calibration procedure is complete.

9.10.2.4. CO<sub>2</sub> ZERO/SPAN CALIBRATION

To perform the zero/span calibration procedure:

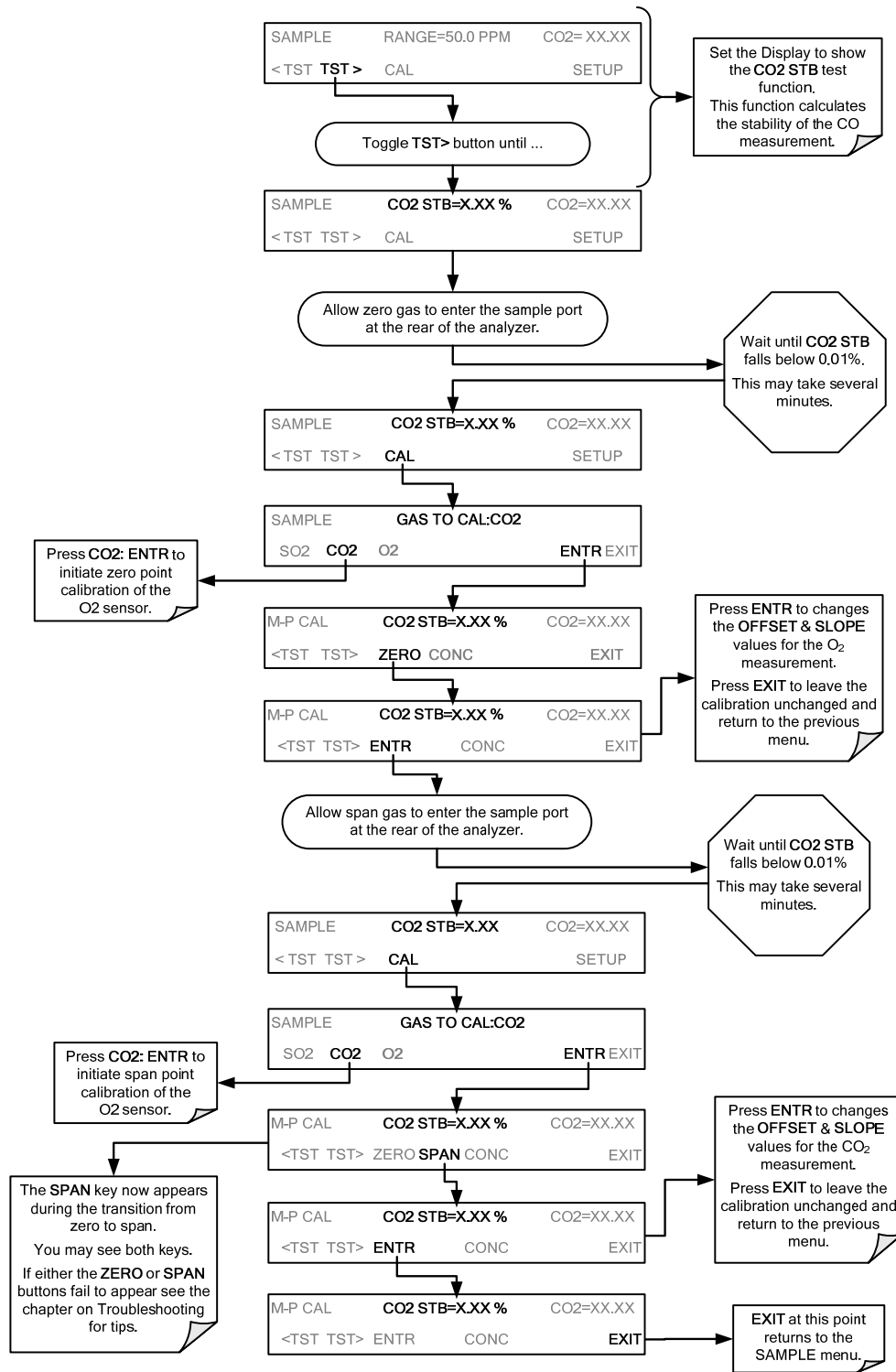


Figure 9-20: CO<sub>2</sub> Zero/Span Calibration

# 10. EPA PROTOCOL CALIBRATION

## 10.1. CALIBRATION REQUIREMENTS

If the 6400T is to be used for EPA SLAMS monitoring, it must be calibrated in accordance with the instructions in this section.

In order to insure that high quality, accurate measurements are obtained at all times, the 6400T must be calibrated prior to use. A quality assurance program centered on this aspect and including attention to the built-in warning features of the 6400T, periodic inspection, regular zero/span checks and routine maintenance is paramount to achieving this.

The US EPA strongly recommends obtaining a copy of the *Quality Assurance Handbook for Air Pollution Measurement Systems, Volume II, Part I* (abbreviated *Q.A. Handbook Volume II*).

Special attention should be paid to Section 2.9 of the EPA handbook which deals with fluorescence based SO<sub>2</sub> analyzers and upon which most of this section is based. Specific regulations regarding the use and operation of ambient sulfur dioxide analyzers can be found in 40 CFR 50 and 40 CFR 58.

### 10.1.1. CALIBRATION OF EQUIPMENT

In general, calibration is the process of adjusting the gain and offset of the 6400T against some recognized standard. The reliability and usefulness of all data derived from any analyzer depends primarily upon its state of calibration. In this section the term *dynamic calibration* is used to express a multipoint check against known standards and involves introducing gas samples of known concentration into the instrument in order to adjust the instrument to a predetermined sensitivity and to produce a calibration relationship. This relationship is derived from the instrumental response to successive samples of different known concentrations. As a minimum, three reference points and a zero point are recommended to define this relationship. The true values of the calibration gas must be traceable to NIST-SRM (refer to Table 9-1).

All monitoring instrument systems are subject to some drift and variation in internal parameters and cannot be expected to maintain accurate calibration over long periods of time. Therefore, it is necessary to dynamically check the calibration relationship on a predetermined schedule. Zero and span checks must be used to document that the data remains within control limits. These checks are also used in data reduction and validation. Table 10-1 summarizes the initial quality assurance activities for calibrating equipment. Table 10-2 is a matrix for the actual dynamic calibration procedure.

Calibrations should be carried out at the field monitoring site. The Analyzer should be in operation for at least several hours (preferably overnight) before calibration so that it is fully warmed up and its operation has stabilized. During the calibration, the 6400T should be in the CAL mode, and therefore sample the test atmosphere through all components used during normal ambient sampling and through as much of the ambient air inlet system as is practicable. If the instrument will be used in more than one range (i.e. **DUAL OR AUTO** ranges), it should be calibrated separately on each applicable range. Calibration documentation should be maintained with each analyzer and also in a central backup file.

**Table 10-1: Activity Matrix for Calibration Equipment & Supplies**

EQUIPMENT & SUPPLIES	ACCEPTANCE LIMITS	FREQUENCY AND METHOD OF MEASUREMENT	ACTION IF REQUIREMENTS ARE NOT MET
Recorder	Compatible with output signal of analyzer; min. chart width of 150 mm (6 in) is recommended	Check upon receipt	Return equipment to supplier
Sample line and manifold	Constructed of PTFE or glass	Check upon receipt	Return equipment to supplier
Calibration equipment	Meets guidelines of reference 1 and Section 2.3.2 (Q.A. Handbook)	Refer to Section 2.3.9 (Q.A. Handbook)	Return equipment/ supplies to supplier or take corrective action
Working standard SO <sub>2</sub> cylinder gas or SO <sub>2</sub> permeation tube	Traceable to NIST-SRM meets limits in traceability protocol for accuracy and stability (refer to Section 2.0.7, Q.A. Handbook)	Analyzed against NIST-SRM; refer to protocol in Section 2.0.7, Q.A. Handbook	Obtain new working standard and check for traceability
Zero air	Clean dry ambient air, free of contaminants that cause detectable response with the SO <sub>2</sub> analyzer.	Refer to Section 2.9.2 (Q.A. Handbook)	Obtain air from another source or regenerate.
Record form	Develop standard forms	N/A	Revise forms as appropriate
Audit equipment	Must not be the same as used for calibration	System must be checked out against known standards	Locate problem and correct or return to supplier

Table 10-2: Activity Matrix for Calibration Procedure

EQUIPMENT & SUPPLIES	ACCEPTANCE LIMITS	FREQUENCY AND METHOD OF MEASUREMENT	ACTION IF REQUIREMENTS ARE NOT MET
Calibration gases	NIST traceable	Assayed against an NIST-SRM semi-annually, Sec. 2.0.7, (Q.A. Handbook)	Working gas standard is unstable, and/or measurement method is out of control; take corrective action such as obtaining new calibration gas.
Dilution gas	Zero air, free of contaminants	Refer to Section 2.9.2 (Q.A. Manual)	Return to supplier or take appropriate action with generation system
Multi-point calibration	Use calibration procedure in Subsec. 2.2 (Q.A. Handbook); also <u>Federal Register</u>	Perform at least once every quarter or anytime a level span check indicates a discrepancy, or after maintenance which may affect the calibration; Subsec 2.5 (Q.A. Manual)	Repeat the calibration

### 10.1.2. DATA RECORDING DEVICE

Either a strip chart recorder, data acquisition system, digital data acquisition system should be used to record the data from the Mode; 6400T RS-232 port or analog outputs. If analog readings are being used, the response of that system should be checked against a NIST referenced voltage source or meter. Data recording device should be capable of bi-polar operation so that negative readings can be recorded.

### 10.1.3. RECOMMENDED STANDARDS FOR ESTABLISHING TRACEABILITY

To assure data of desired quality, two considerations are essential: (1) the measurement process must be in statistical control at the time of the measurement and (2) the systematic errors, when combined with the random variation in the measurement process, must result in a suitably small uncertainty.

Evidence of good quality data includes documentation of the quality control checks and the independent audits of the measurement process by recording data on specific forms or on a quality control chart and by using materials, instruments, and measurement procedures that can be traced to appropriate standards of reference. To establish traceability, data must be obtained routinely by repeat measurements of standard reference samples (primary, secondary, and/or working standards). More specifically, working calibration standards must be traceable to standards of higher accuracy, such as those listed in Table 9-1.

Cylinders of working gas traceable to NIST-SRM's (called EPA Protocol Calibration Gas) are also commercially available (from sources such as Scott Specialty Gases, etc.).

### 10.1.4. EPA CALIBRATION USING PERMEATION TUBES

Teledyne Analytical Instruments does not recommend the use of permeation tubes as a source of span gas for EPA protocol calibration operations.



### 10.1.5. CALIBRATION FREQUENCY

To ensure accurate measurements of the SO<sub>2</sub> concentrations, calibrate the analyzer at the time of installation, and re-calibrate it:

- No later than three months after the most recent calibration or performance audit to indicate an acceptable analyzer calibration.
- An interruption of more than a few days in analyzer operation.
- Any repairs which might affect its calibration.
- Physical relocation of the analyzer.
- Any other indication (including excessive zero or span drift) of possible significant inaccuracy of the analyzer.

Following any of the activities listed above, the zero and span should be checked to determine if a calibration is necessary. If the analyzer zero and span drifts exceed locally established calibration units or the calibration limits in Section 2.0.9, Subsection 9.1.3 (Q.A. Handbook), a calibration should be performed.

### 10.1.6. RECORD KEEPING

Record keeping is a critical part of all quality assurance programs. Standard forms similar to those that appear in this manual should be developed for individual programs. Three things to consider in the development of record forms are:

- Does the form serve a necessary function?
- Is the documentation complete?
- Will the forms be filed in such a manner that they can easily be retrieved when needed?

### 10.1.7. SUMMARY OF QUALITY ASSURANCE CHECKS

The following items should be checked on a regularly scheduled basis to assure high quality data from the 6400T. Refer to Table 10-3 for a summary of activities. Also the QA Handbook should be checked for specific procedures.

**Table 10-3: Activity Matrix for Quality Assurance Checks**

CHARACTERISTIC	ACCEPTANCE LIMITS	FREQUENCY AND METHOD OF MEASUREMENT	ACTION IF REQUIREMENTS ARE NOT MET
Shelter temperature	Mean temperature between 22°C and 28°C (72° and 82°F), daily fluctuations not greater than ±2°C	Check thermograph chart weekly for variations greater than ±2°C (4°F)	Mark strip chart for the affected time period Repair or adjust temperature control
Sample introduction system	No moisture, foreign material, leaks, obstructions; sample line connected to manifold	Weekly visual inspection	Clean, repair, or replace as needed
Recorder	Adequate ink & paper Legible ink traces Correct chart speed and range Correct time	Weekly visual inspection	Replenish ink and paper supply Adjust time to agree with clock; note on chart
Analyzer operational settings	TEST measurements at nominal values 2. 6400T in SAMPLE mode	Weekly visual inspection	Adjust or repair as needed
Analyzer operational check	Zero and span within tolerance limits as described in Subsec. 9.1.3 of Sec. 2.0.9 (Q.A. Handbook)	Level 1 zero/span every 2 weeks; Level 2 between Level 1 checks at frequency desired analyzer by user	Find source of error and repair After corrective action, re-calibrate analyzer
Precision check	Assess precision as described in Sec. 2.0.8 and Subsec. 3.4.3 (Ibid.)	Every 2 weeks, Subsec. 3.4.3 (Ibid.)	Calc, report precision, Sec. 2.0.8 (Ibid.)

### 10.2. LEVEL 1 CALIBRATIONS VERSUS LEVEL 2 CHECKS

Essential to quality assurance are scheduled checks for verifying the operational status of the monitoring system. The operator should visit the site at least once each week. It is recommended Level 1 zero and span check conducted on the analyzer every two weeks. Level 2 zero and span checks should be conducted at a frequency desired by the user. Definitions of these terms are given in Table 10-4.

In addition, an independent precision check between 0.08 and 0.10 ppm must be carried out at least once every two weeks. Table 10-3 summarizes the quality assurance activities for routine operations. A discussion of each activity appears in the following sections.

To provide for documentation and accountability of activities, a checklist should be compiled and then filled out by the field operator as each activity is completed.

**Table 10-4: Definition of Level 1 and Level 2 Zero and Span Checks**

(Refer to Section 2.0.9 of Q.A. Handbook for Air Pollution Measurement Systems)

LEVEL 1 ZERO AND SPAN CALIBRATION	LEVEL 2 ZERO AND SPAN CHECK
<p>A Level 1 zero and span calibration is a simplified, two-point analyzer calibration used when analyzer linearity does not need to be checked or verified. (Sometimes when no adjustments are made to the analyzer, the Level 1 calibration may be called a zero/span check, in which case it must not be confused with a Level 2 zero/span check.) Since most analyzers have a reliably linear or near-linear output response with concentration, they can be adequately calibrated with only two concentration standards (two-point concentration). Furthermore, one of the standards may be zero concentration, which is relatively easily obtained and need not be certified. Hence, only one certified concentration standard is needed for the two-point (Level 1) zero and span calibration. Although lacking the advantages of the multipoint calibration, the two-point zero and span calibration--because of its simplicity--can be (and should be) carried out much more frequently. Also, two-point calibrations are easily automated. Frequency checks or updating of the calibration relationship with a two-point zero and span calibration improves the quality of the monitoring data by helping to keep the calibration relationship more closely matched to any changes (drifts) in the analyzer response.</p>	<p>A Level 2 zero and span check is an "unofficial" check of an analyzer's response. It may include dynamic checks made with uncertified test concentrations, artificial stimulation of the analyzer's detector, electronic or other types of checks of a portion of the analyzer, etc.</p> <p>Level 2 zero and span checks are <u>not</u> to be used as a basis for analyzer zero or span adjustments, calibration updates, or adjustment of ambient data. They are intended as quick, convenient checks to be used between zero and span calibrations to check for possible analyzer malfunction or calibration drift. Whenever a Level 2 zero or span check indicates a possible calibration problem, a Level 1 zero and span (or multipoint) calibration should be carried out before any corrective action is taken.</p> <p>If a Level 2 zero and span check is to be used in the quality control program, a "reference response" for the check should be obtained immediately following a zero and span (or multipoint) calibration while the analyzer's calibration is accurately known. Subsequent Level 2 check responses should then be compared to the most recent reference response to determine if a change in response has occurred. For automatic Level 2 zero and span checks, the first scheduled check following the calibration should be used for the reference response. It should be kept in mind that any Level 2 check that involves only part of the analyzer's system cannot provide information about the portions of the system not checked and therefore cannot be used as a verification of the overall analyzer calibration.</p>

## 10.3. ZERO AND SPAN CHECKS

A system of Level 1 and Level 2 zero span checks (refer to Table 10-4) is recommended. These checks must be conducted in accordance with the specific guidance given in the Q.A. Handbook Subsection 9.1 of Section 2.0.9. It is recommended Level 1 zero and span checks conducted every two weeks. Level 2 checks should be conducted in between the Level 1 checks at a frequency desired by the user. Span concentrations for both levels should be between 70 and 90% of the measurement range.

Zero and span data are to be used to:

- Provide data to allow analyzer adjustment for zero and span drift;
- Provide a decision point on when to calibrate the analyzer;
- Provide a decision point on invalidation of monitoring data.

Items 1 and 2 are described in detail in Subsection 9.1.3 of Section 2.0.9 (Q.A. Handbook). Item 3 is described in Subsection 9.1.4 of the same section.

Refer to troubleshooting in Section 12 of this manual if the instrument is not within the allowed variations.

### 10.3.1. ZERO/SPAN CHECK PROCEDURES

The Zero and Span calibration can be checked a variety of ways. They include:

- **Manual Zero/Span Check** - Zero and Span can be checked via the front panel control buttons. Please refer to Sections 9.3 and 9.6 of this manual.
- **Automatic Zero/Span Checks** - After the appropriate setup, Z/S checks can be performed automatically every night. Refer to Section 9.8 of this manual for setup and operation procedures.
- **Zero/Span checks via remote contact closure** - Zero/Span checks can be initiated via remote contact closures on the rear panel. Refer to Section 9.7.1 of this manual.
- **Zero/Span via RS-232 port** - Z/S checks can be controlled via the RS-232 port. Refer to Section 8 and Appendix A-6 of this manual for more details.

## 10.4. PRECISION CALIBRATION PROCEDURES AND CHECKS

Calibration must be performed with a calibrator that meets all conditions specified in Subsection 2.9.2 (Q.A. Handbook). The user should be sure that all flow meters are calibrated under the conditions of use against a reliable standard. All volumetric flow rates should be corrected to 25°C (77°F) and 760mm (29.92in) Hg. Ensure that the calibration system can supply the range of the concentration at a sufficient flow over the whole range of concentration that will be encountered during calibration.

All operational adjustments to the 6400T should be completed prior to calibration. The following software features must be set to the desired state before calibration.

- Single range selection. Refer to Section 5.4.3.1 of this manual. If the instrument will be used on more than one range, it should be calibrated separately on each applicable range.
- Automatic temperature/pressure compensation should be enabled. Refer to Section 5.5.
- Alternate units: ensure that the ppb units are selected for EPA monitoring. Refer to Section 5.4.4.

The analyzer should be calibrated on the same range used for monitoring. If the **AUTO** range mode is selected, the highest of the ranges will result in the most accurate calibration, and should be used.

#### 10.4.1. PRECISION CALIBRATION

To perform a precision calibration, the instrument set up; input sources of zero air and sample gas and; procedures should conform to those described in Section 9.2 for analyzers with no valve options or IZS valve option installed and Section 9.5 for analyzers with IZS options installed with the following exception:

#### 10.4.2. PRECISION CHECK

A periodic check is used to assess the data for precision. A one-point precision check must be carried out at least once every 2 weeks on each analyzer at an SO<sub>2</sub> concentration between 0.08 and 0.10 ppm. The analyzer must be operated in its normal sampling mode, and the precision test gas must pass through all filters, scrubbers, conditioners, and other components used during normal ambient sampling. The standards from which precision check test concentrations are obtained must be traceable to NIST-SRM. Those standards used for calibration or auditing may be used.

To perform a precision check, the instrument setup; sources of zero air and sample gas and procedures should conform to those described in Section 9.1.1 for analyzers with no valve options or IZS valve option installed and Section 9.6 for analyzers with Z/S or IZS options installed with the following exception:

Connect the analyzer to a precision gas that has an SO<sub>2</sub> concentration between 0.08 and 0.10 ppm. If a precision check is made in conjunction with a zero/span check, it must be made prior to any zero or span adjustments.

Record this value. Information from the check procedure is used to assess the precision of the monitoring data; refer to 40 CFR 58 for procedures for calculating and reporting precision.

## 10.5. DYNAMIC MULTIPOINT SPAN CALIBRATION

Dynamic calibration involves introducing gas samples of known concentrations to an instrument in order to record the instruments performance at a predetermined sensitivity and to derive a calibration relationship. A minimum of three reference points and one zero point uniformly spaced covering 0 to 90 percent of the operating range are recommended to define this relationship.

The analyzer's recorded response is compared with the known concentration to derive the calibration relationship.

To perform a precision check, the instrument set up, sources of zero air and sample gas should conform to those described in Section 9.2.

Follow the procedures described in Section 9.2 for calibrating the zero points.

For each mid point:

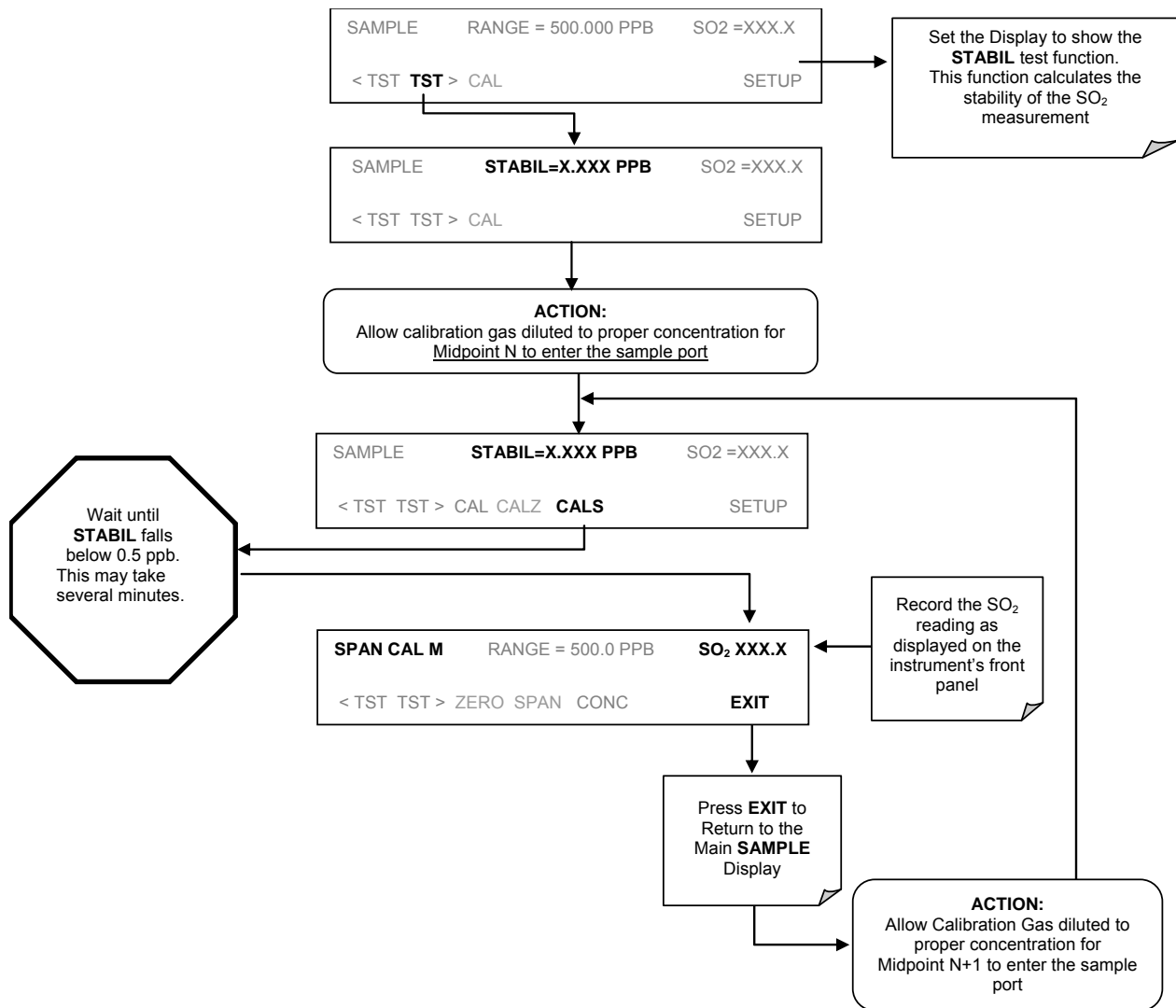


Figure 10-1: Dynamic Multipoint Span Calibration

## 10.6. SPECIAL CALIBRATION REQUIREMENTS FOR DUAL RANGE OR AUTO RANGE

If Dual Range or Auto Range is selected, then calibration for Range1 and Range2 should be performed separately.

For zero and span point calibration, follow the procedure described in Section 9.2. Repeat the procedure for both the **HIGH** and **LOW** Ranges.

## 10.7. REFERENCES

1. Environmental Protection Agency, Title 40, Code of Federal Regulations, Part 50, Appendix A, Section 10.3.
2. Quality Assurance Handbook for Air Pollution Measurement Systems - Volume II, Ambient Air Specific Methods, EPA-600/4-77-027a, 1977.
3. Catalog of NBS Standard Reference Materials. NBS Special Publication 260, 1975-76 Edition. U.S. Department of Commerce, NBS. Washington, D.C. June 1975. (Tel: 301-975-6776 for ordering the catalog).
4. Quality Assurance Handbook for Air Pollution Measurement Systems - Volume I, Principles. EPA-600/9-76-005. March 1976.

**PART III**  
**MAINTENANCE AND SERVICE**





## 11. INSTRUMENT MAINTENANCE

Predictive diagnostic functions including data acquisition, failure warnings and alarms built into the analyzer allow the user to determine when repairs are necessary. However, preventive maintenance procedures that, when performed regularly, will help to ensure that the analyzer continues to operate accurately and reliably over its lifetime. Maintenance procedures are covered in this section, followed by troubleshooting and service procedures in Section 12 of this manual.

**Note:**

To support your understanding of the technical details of maintenance, Section 13, *Principles of Operation*, provides information about how the instrument works.

**IMPORTANT****IMPACT ON READINGS OR DATA**

A span and zero calibration check must be performed following some of the maintenance procedures listed below. Refer to Section 9.

**WARNING!  
RISK OF ELECTRICAL SHOCK**

Disconnect power before performing any operations that require entry into the interior of the analyzer.

**CAUTION**

The operations outlined in this section must be performed by qualified maintenance personnel only.

**Note**

The front panel of the analyzer is hinged at the bottom and may be opened by two fasteners located in the upper right and left corners to gain access to various components that are either mounted on the panel itself or located near the front of the instrument (such as the particulate filter).

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## 11.1. MAINTENANCE SCHEDULE

Table 11-1 is the recommended maintenance schedule for the 6400T. Please note that in certain environments with high levels of dust, humidity or pollutant levels some maintenance procedures may need to be performed more often than shown.

**Table 11-1: 6400T Preventive Maintenance Schedule**

ITEM	ACTION	FREQUENCY	CAL CHECK	MANUAL SECTION	DATE PERFORMED					
<sup>1</sup> Particulate filter	Change particle filter	Weekly	No	11.3.1						
Verify test functions	Review and evaluate	Weekly	No	11.2; Appendix C						
Zero/span check	Evaluate offset and slope	Weekly	--	9.3, 9.6, 9.9						
<sup>1</sup> Zero/span calibration	Zero and span calibration	Every 3 months	--	9.2, 9.4, 9.5, 9.7, 9.8						
<sup>1</sup> External zero air scrubber (optional)	Exchange chemical	Every 3 months	No	11.3.3						
<sup>1</sup> Perform flow check	Check Flow	Every 6 Months	No	11.3.7						
Internal IZS Permeation Tube	Replace	Annually	YES	11.3.2						
Perform pneumatic leak check	Verify Leak Tight	Annually or after repairs involving pneumatics	Yes	11.3.6						
<sup>2</sup> Pump diaphragm	Replace	Annually	Yes	Refer to diaphragm kit instructions						
Calibrate UV Lamp Output	Perform <b>LAMP CAL</b>	Prior to zero/span calibration or PMT hardware calibration	--	5.9.6 & 12.7.2.5						
<sup>3</sup> PMT sensor hardware calibration	Low-level hardware calibration	On PMT/ preamp changes if $0.7 < \text{SLOPE}$ or $\text{SLOPE} > 1.3$	Yes	12.7.2.8						
<sup>1</sup> Sample chamber optics	Clean chamber, windows and filters	As necessary	Yes	12.7.2.2 & 12.7.2.3						
<sup>1</sup> Critical flow orifice & sintered filters	Replace	As necessary	Yes	11.3.4						

<sup>1</sup> These Items are required to maintain full warranty; all other items are strongly recommended.

<sup>2</sup> A pump rebuild kit is available from Teledyne Analytical Instruments's Customer Service including all instructions and required parts (refer to Appendix B for part numbers).

<sup>3</sup> Replace desiccant bags each time the inspection plate for the sensor assembly is removed.

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## 11.2. PREDICTIVE DIAGNOSTICS

The analyzer’s test functions can be used to predict failures by looking at trends in their values (refer to Table 11-2) and by comparing them values recorded for them at the factory and recorded on the *6400T Final Test and Validation Data Form* (Teledyne Analytical Instruments P/N 04551) that was shipped with your analyzer.

A convenient way to record and track changes to these parameters is the internal data acquisition system (DAS). Also, AICOM control software can be used to download and record these data for review even from remote locations (Section 7.3 discusses AICOM).

**Table 11-2: Predictive Uses for Test Functions**

TEST FUNCTION	DAS FUNCTION	CONDITION	BEHAVIOR		INTERPRETATION
			EXPECTED	ACTUAL	
PRES	SMPPRS	sample gas	Constant within atmospheric changes	Fluctuating	<ul style="list-style-type: none"> <li>Developing leak in pneumatic system</li> </ul>
				Slowly increasing	<ul style="list-style-type: none"> <li>Flow path is clogging up.                             <ul style="list-style-type: none"> <li>- Check critical flow orifice &amp; sintered filter.</li> <li>- Replace particulate filter</li> </ul> </li> </ul>
				Slowly decreasing	<ul style="list-style-type: none"> <li>Developing leak in pneumatic system to vacuum (developing valve failure)</li> </ul>
DRK PMT	DRKPMT	PMT output when UV Lamp shutter closed	Constant within $\pm 20$ of check-out value	Significantly increasing	<ul style="list-style-type: none"> <li>PMT cooler failure</li> <li>Shutter Failure</li> </ul>
SO <sub>2</sub> Concentration	CONC1	At span with IZS option installed	Constant response from day to day	Decreasing over time	<ul style="list-style-type: none"> <li>Change in instrument response</li> <li>Degradation of IZS permeation tube</li> </ul>
		Standard configuration at span	stable for constant concentration	Decreasing over time	<ul style="list-style-type: none"> <li>Drift of instrument response; UV Lamp output is excessively low.</li> </ul>
SAMP FL	SMPFLW	Standard Operation	Stable	Slowly Decreasing	<ul style="list-style-type: none"> <li>Flow path is clogging up.                             <ul style="list-style-type: none"> <li>- Check critical flow orifice &amp; sintered filter.</li> <li>- Replace particulate filter</li> </ul> </li> </ul>
				Fluctuating	<ul style="list-style-type: none"> <li>Leak in gas flow path.</li> </ul>
LAMP RATIO	LAMPR	Standard Operation	Stable and near 100%	Fluctuating or Slowly increasing	<ul style="list-style-type: none"> <li>UV detector wearing out</li> <li>UV source Filter developing pin holes</li> </ul>
				Slowly decreasing	<ul style="list-style-type: none"> <li>UV detector wearing out</li> <li>Opaque oxides building up on UV source Filter</li> <li>UV lamp aging</li> </ul>

## 11.3. MAINTENANCE PROCEDURES

The following procedures need to be performed regularly as part of the standard maintenance of the 6400T.

### 11.3.1. CHANGING THE SAMPLE PARTICULATE FILTER

The particulate filter should be inspected often for signs of plugging or excess dirt. It should be replaced according to the service interval in Table 11-1 even without obvious signs of dirt. Filters with 1 and 5  $\mu\text{m}$  pore size can clog up while retaining a clean look. We recommend handling the filter and the wetted surfaces of the filter housing with gloves and tweezers.

#### IMPORTANT

#### IMPACT ON READINGS OR DATA

**Do not touch any part of the housing, filter element, PTFE retaining ring, glass cover and the O-ring with bare hands, as contamination can negatively impact accuracy of readings..**

To change the filter according to the service interval in Table 11-1:

1. Turn OFF the analyzer to prevent drawing debris into the sample line.
2. Open the analyzer's hinged front panel and unscrew the knurled retaining ring of the filter assembly.

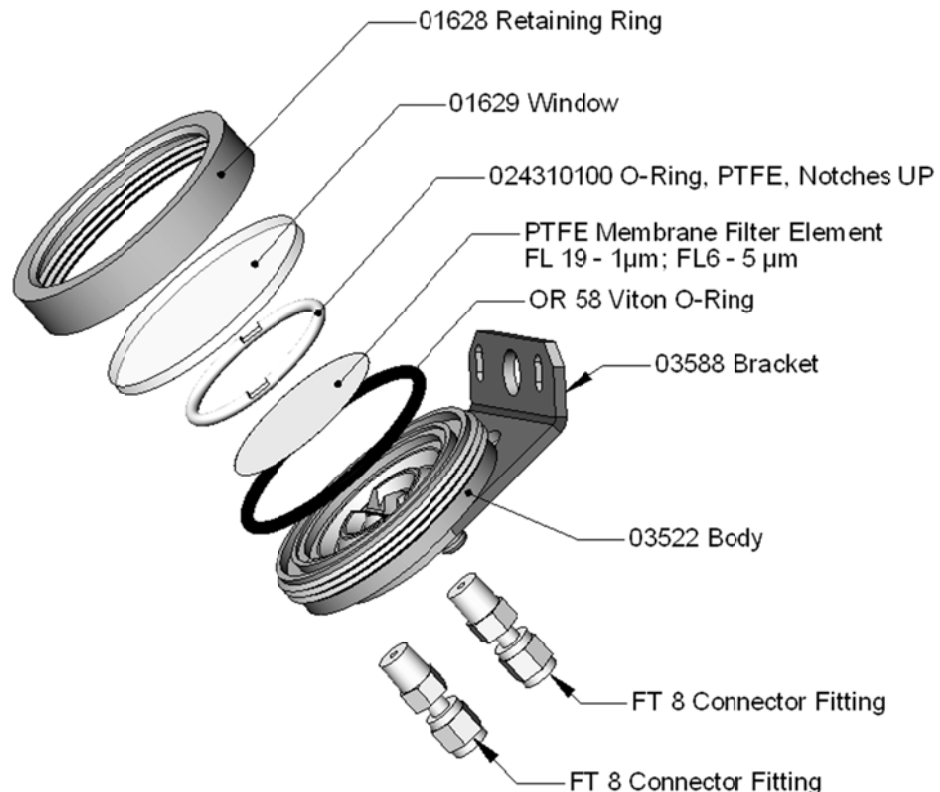


Figure 11-1: Sample Particulate Filter Assembly

3. Carefully remove the retaining ring, glass window, PTFE O-ring and filter element.
4. Replace the filter element, carefully centering it in the bottom of the holder.
5. Re-install the PTFE O-ring with the notches facing up, the glass cover, then screw on the hold-down ring and hand-tighten the assembly. Inspect the (visible) seal between the edge of the glass window and the O-ring to assure proper gas tightness.
6. Re-start the analyzer.

### 11.3.2. CHANGING THE IZS PERMEATION TUBE

1. Turn off the analyzer, unplug the power cord and remove the cover.
2. Locate the IZS oven in the rear left of the analyzer.
3. Remove the top layer of insulation if necessary.
4. Unscrew the black aluminum cover of the IZS oven (3 screws) using a medium Phillips-head screw driver. Leave the fittings and tubing connected to the cover.
5. Remove the old permeation tube if necessary and replace it with the new tube. Ensure that the tube is placed into the larger of two holes and that the open permeation end of the tube (Teflon) is facing up.
6. Re-attach the cover with three screws and ensure that the sealing O-ring is properly in place and that the three screws are tightened evenly.
7. Replace the analyzer cover, plug the power cord back in and turn on the analyzer.
8. Carry out an IZS span check to see if the new permeation device works properly. The permeation rate may need several days to stabilize.

#### ATTENTION

---

#### COULD DAMAGE INSTRUMENT AND VOID WARRANTY

**Do not leave instrument turned off for more than 8 hours without removing the permeation tube. Do not ship the instrument without removing the permeation tube. The tube continues to emit gas, even at room temperature and will contaminate the entire instrument.**

---

### 11.3.3. CHANGING THE EXTERNAL ZERO AIR SCRUBBER

The chemicals in the external scrubber need to be replaced periodically according to Table 11-1 or as needed. This procedure can be carried out while the instrument is running. Ensure that the analyzer is not in either the ZERO or SPAN calibration modes.

1. Locate the scrubber on the outside rear panel.
2. Remove the old scrubber by disconnecting the 1/4" plastic tubing from the particle filter using 9/16" and 1/2" wrenches.
3. Remove the particle filter from the cartridge using 9/16" wrenches.
4. Unscrew the top of the scrubber canister and discard charcoal contents. Ensure to abide by local laws for discarding these chemicals. The rebuild kit (listed in Appendix B) comes with a Material and Safety Data Sheet, which contains more information on these chemicals.



5. Refill the scrubber with charcoal at the bottom.
6. Tighten the cap on the scrubber - hand-tight only.
7. Replace the DFU filter, if required, with a new unit and discard the old.
8. Replace the scrubber assembly into its clips on the rear panel.
9. Reconnect the plastic tubing to the fitting of the particle filter.
10. Adjust the scrubber cartridge such that it does not protrude above or below the analyzer in case the instrument is mounted in a rack. If necessary, squeeze the clips for a tighter grip on the cartridge.

### 11.3.4. CHANGING THE CRITICAL FLOW ORIFICE

A critical flow orifice, located on the exhaust manifold maintains the proper flow rate of gas through the 6400T analyzer. Refer to section 10.3.2.1 for a detailed description of its functionality and location. Despite the fact this device is protected by sintered stainless steel filters, it can, on occasion, clog, particularly if the instrument is operated without a sample filter or in an environment with very fine, sub-micron particle-size dust.

1. Turn off power to the instrument and vacuum pump.
2. Locate the critical flow orifice on the pressure sensor assembly (called out in Figure 11-2).
3. Disconnect the pneumatic line.
4. Unscrew the NPT fitting.

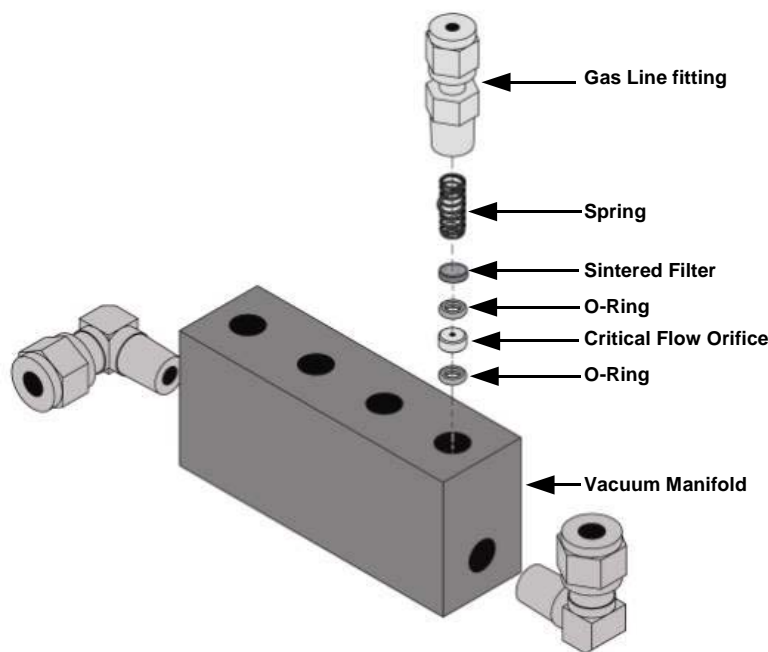


Figure 11-2: Critical Flow Orifice Assembly

5. Take out the components of the assembly: a spring, a sintered filter, two O-rings and the critical flow orifice.  
You may need to use a scribe or pressure from the vacuum port to get the parts out of the manifold.
6. Discard the two O-rings and the sintered filter.
7. Replace the critical flow orifice.
8. Let the part dry.
9. Re-assemble the parts as shown in Figure 11-2 using a new filter and o-rings.
10. Reinstall the NPT fitting and connect all tubing.
11. Power up the analyzer and allow it to warm up for 60 minutes.
12. Perform a leak check (refer to Section 11.3.6).

### 11.3.5. CHECKING FOR LIGHT LEAKS

When re-assembled after maintenance, repair or improper operation, the 6400T can develop small leaks around the PMT, allowing stray light from the analyzer surroundings into the PMT housing. To find light leaks, follow the below procedures:

#### CAUTION



**This procedure must be carried out by qualified personnel, as it must be performed while the analyzer is powered up and running and its cover removed.**

#### WARNING

##### RISK OF ELECTRICAL SHOCK



**Some operations need to be carried out with the analyzer open and running. Exercise caution to avoid electrical shocks and electrostatic or mechanical damage to the analyzer. Do not drop tools into the analyzer or leave those after your procedures. Do not shorten or touch electric connections with metallic tools while operating inside the analyzer. Use common sense when operating inside a running analyzer.**

1. Scroll the TEST functions to PMT.
2. Supply zero gas to the analyzer.
3. With the instrument still running, carefully remove the analyzer cover. Take extra care not to touch any of the inside wiring with the metal cover or your body. Do not drop screws or tools into a running analyzer!
4. Shine a powerful flashlight or portable incandescent light at the inlet and outlet fitting and at all of the joints of the sample chamber as well as around the PMT housing. The PMT value should not respond to the light, the PMT signal should remain steady within its usual noise performance.

5. If there is a PMT response to the external light, symmetrically tighten the sample chamber mounting screws or replace the 1/4" vacuum tubing with new, black PTFE tubing (this tubing will fade with time and become transparent). Often, light leaks are also caused by O-rings being left out of the assembly.
6. Carefully replace the analyzer cover.
7. If tubing was changed, carry out a leak check (refer to Section 11.3.6).

### 11.3.6. DETAILED PRESSURE LEAK CHECK

Obtain a leak checker similar to Teledyne Analytical Instruments P/N 01960, which contains a small pump, shut-off valve, and pressure gauge to create both over-pressure and vacuum. Alternatively, a tank of pressurized gas, with the two stage regulator adjusted to  $\leq 15$  psi, a shutoff valve and pressure gauge may be used.

#### ATTENTION

---

#### COULD DAMAGE INSTRUMENT AND VOID WARRANTY

**Once tube fittings have been wetted with soap solution under a pressurized system, do not apply or re-apply vacuum as this will cause soap solution to be sucked into the instrument, contaminating inside surfaces.**

**Do not exceed 15 psi when pressurizing the system.**

---

1. Turn OFF power to the instrument and remove the instrument cover.
2. Install a leak checker or a tank of gas (compressed, oil-free air or nitrogen) as described above on the sample inlet at the rear panel.
3. Pressurize the instrument with the leak checker or tank gas, allowing enough time to fully pressurize the instrument through the critical flow orifice.
4. Check each tube connection (fittings, hose clamps) with soap bubble solution, looking for fine bubbles.
5. Once the fittings have been wetted with soap solution, do not re-apply vacuum as it will draw soap solution into the instrument and contaminate it.
6. Do not exceed 15 psi pressure.
7. If the instrument has the zero and span valve option, the normally closed ports on each valve should also be separately checked. Connect the leak checker to the normally closed ports and check with soap bubble solution.
8. If the analyzer is equipped with an IZS Option, connect the leak checker to the Dry Air inlet and check with soap bubble solution.
9. Once the leak has been located and repaired, the leak-down rate of the indicated pressure should be less than 1 in-Hg-A (0.4 psi) in 5 minutes after the pressure is turned off.
10. Clean soap solution from all surfaces, re-connect the sample and exhaust lines and replace the instrument cover. Restart the analyzer.

### 11.3.7. PERFORMING A SAMPLE FLOW CHECK

#### IMPORTANT

#### IMPACT ON READINGS OR DATA

**Use a separate, calibrated flow meter capable of measuring flows between 0 and 1000 cm<sup>3</sup>/min to measure the gas flow rate through the analyzer. For this procedure, do not refer to the built in flow measurement shown in the front panel display screen.**

Sample flow checks are useful for monitoring the actual flow of the instrument, to monitor drift of the internal flow measurement. A decreasing, actual sample flow may point to slowly clogging pneumatic paths, most likely critical flow orifices or sintered filters. To perform a sample flow check:

1. Disconnect the sample inlet tubing from the rear panel SAMPLE port (Figure 3-4).
2. Attach the outlet port of a flow meter to the sample inlet port on the rear panel. Ensure that the inlet to the flow meter is at atmospheric pressure.
3. The sample flow measured with the external flow meter should be 650 cm<sup>3</sup>/min  $\pm$  10%.
4. Low flows indicate blockage somewhere in the pneumatic pathway. Refer to troubleshooting Section 12.3 for more information on how to fix this.

### 11.3.8. HYDROCARBON SCRUBBER (KICKER)

There are two possible types of problems that can occur with the scrubber: pneumatic leaks and contamination that ruins the inner tube's ability to absorb hydrocarbons.

#### 11.3.8.1. CHECKING THE SCRUBBER FOR LEAKS

Leaks in the outer tubing of the scrubber can be found using the procedure described in Section 11.3.6. Use the following method to determine if a leak exists in the inner tubing of the scrubber.

This procedure requires a pressurized source of air (chemical composition is unimportant) capable of supplying up to 15 psiA and a leak checking fixture such as the one illustrated in Figure 11-3.

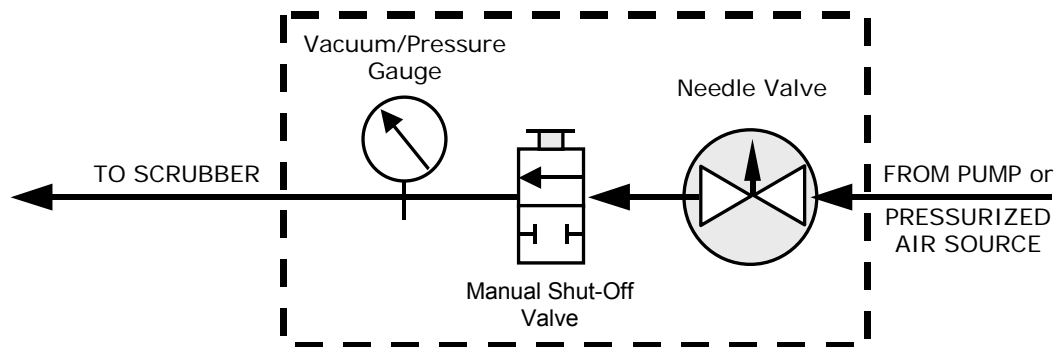
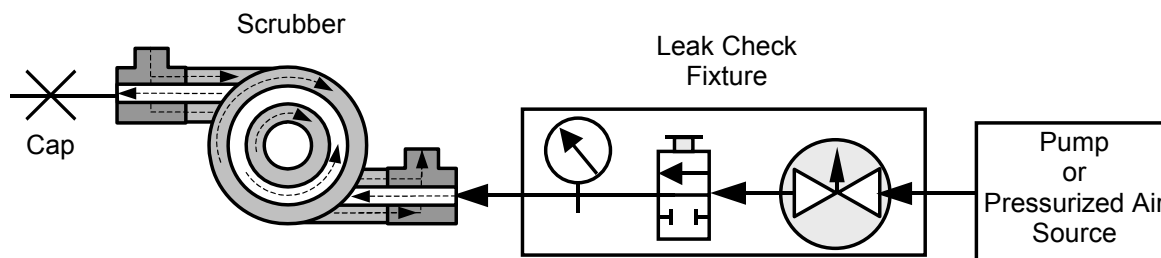


Figure 11-3: Simple Leak Check Fixture

1. Turn off the analyzer.
2. Disconnect the pneumatic tubing attached to both ends of the scrubber's inner tubing.
3. One end is connected to the sample particulate filter assembly and the other end is connected to the reaction cell assembly.
4. Both ends are made of the 1/8" black Teflon tubing.
5. Cap one end of the hydrocarbon scrubber.
6. Attach the pressurized air source to the other end of the scrubber inner tubing with the leak check fixture in line.



**Figure 11-4: Hydrocarbon Scrubber Leak Check Setup**

7. Use the needle valve to adjust the air input until the gauge reads 15 psiA.

## ATTENTION

-----  
**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**  
**Do not exceed a pressure of more than 15 psia.**  
**Do not pull the vacuum through the scrubber.**  
 -----

8. Close the shut-off valve.
9. Wait 5 minutes.

If the gauge pressure drops >1 psi within 5 minutes, then the hydrocarbon scrubber has an internal leak and must be replaced. Contact Teledyne Analytical Instruments's Customer Service.

## 12. TROUBLESHOOTING & SERVICE

This section contains a variety of methods for identifying and solving performance problems with the analyzer.

**Note:**

To support your understanding of the technical details of maintenance, Section 13, *Principles of Operation*, provides information about how the instrument works.



**CAUTION**

THE OPERATIONS OUTLINED IN THIS SECTION MUST BE PERFORMED BY QUALIFIED MAINTENANCE PERSONNEL ONLY.



**WARNING**  
**RISK OF ELECTRICAL SHOCK**

SOME OPERATIONS NEED TO BE CARRIED OUT WITH THE ANALYZER OPEN AND RUNNING. EXERCISE CAUTION TO AVOID ELECTRICAL SHOCKS AND ELECTROSTATIC OR MECHANICAL DAMAGE TO THE ANALYZER. DO NOT DROP TOOLS INTO THE ANALYZER OR LEAVE THOSE AFTER YOUR PROCEDURES. DO NOT SHORTEN OR TOUCH ELECTRIC CONNECTIONS WITH METALLIC TOOLS WHILE OPERATING INSIDE THE ANALYZER. USE COMMON SENSE WHEN OPERATING INSIDE A RUNNING ANALYZER.

**Note**

The front panel of the analyzer is hinged at the bottom and may be opened to gain access to various components mounted on the panel itself or located near the front of the instrument (such as the particulate filter).

Remove the locking screw located at the right-hand side of the front panel.

## 12.1. GENERAL TROUBLESHOOTING

The 6400T has been designed so that problems can be rapidly detected, evaluated and repaired. During operation, it continuously performs diagnostic tests and provides the ability to evaluate its key operating parameters without disturbing monitoring operations.

A systematic approach to troubleshooting will generally consist of the following five steps:

1. Note any **WARNING MESSAGES** and take corrective action as necessary.
2. Examine the values of all TEST functions and compare them to factory values. Note any major deviations from the factory values and take corrective action.
3. Use the internal electronic status LEDs to determine whether the electronic communication channels are operating properly.
  - Verify that the DC power supplies are operating properly by checking the voltage test points on the relay PCA.
  - Note that the analyzer's DC power wiring is color-coded and these colors match the color of the corresponding test points on the relay PCA.
4. Suspect a leak first!
  - Customer service data indicate that the majority of all problems are eventually traced to leaks in the internal pneumatics of the analyzer or the diluent gas and source gases delivery systems.
  - Check for gas flow problems such as clogged or blocked internal/external gas lines, damaged seals, punctured gas lines, a damaged / malfunctioning pumps, etc.
5. Follow the procedures defined in Section 12.6 to confirm that the analyzer's vital functions are working (power supplies, CPU, relay PCA, touch-screen display, PMT cooler, etc.).
  - Refer to Figure 3-5 for the general layout of components and sub-assemblies in the analyzer.
  - Refer to the wiring interconnect diagram and interconnect list in Appendix D.

### 12.1.1. FAULT DIAGNOSTICS WITH WARNING MESSAGES

The most common and/or serious instrument failures will result in a warning message displayed on the front panel. Table 12-1 contains a list of warning messages, along with their meaning and recommended corrective action.

It should be noted that if more than two or three warning messages occur at the same time, it is often an indication that some fundamental analyzer sub-system (power supply, relay board, motherboard) has failed rather than an indication of the specific failures referenced by the warnings. In this case, a combined-error analysis needs to be performed.

The analyzer will alert the user that a Warning message is active by flashing the FAULT LED and displaying the Warning message in the Param field along with the **CLR** button (press to clear Warning message). The **MSG** button displays if there is more than one warning in queue or if you are in the TEST menu and have not yet cleared the message. The following display/touchscreen examples provide an illustration of each:



The analyzer also issues a message via the serial port(s).

To view or clear a warning message press:

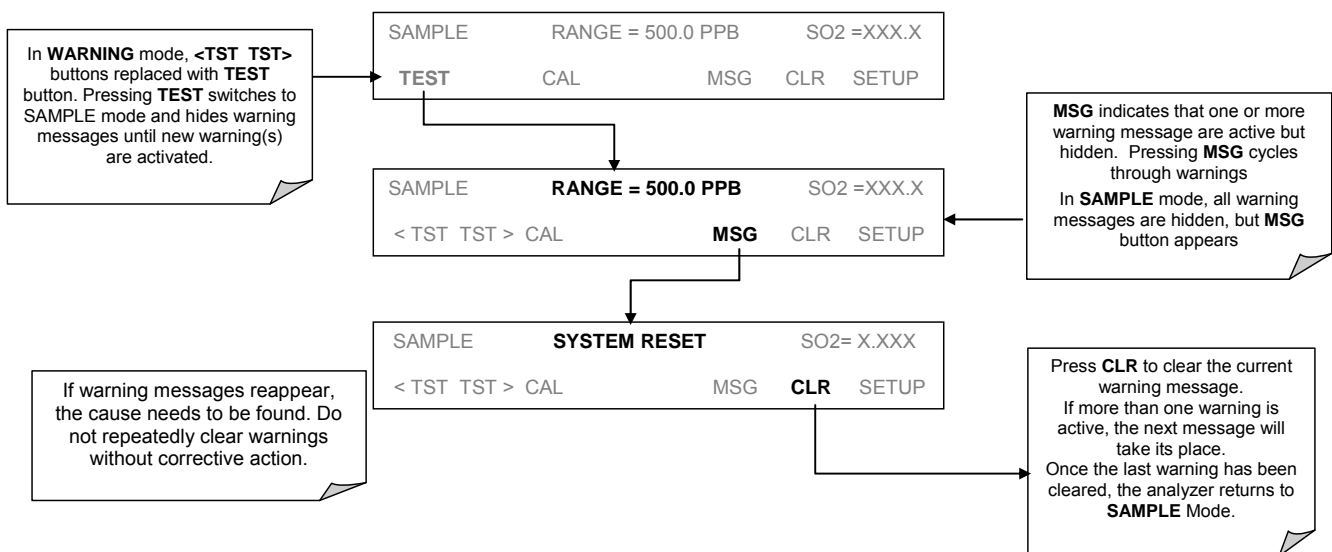


Figure 12-1: Viewing and Clearing Warning Messages



Table 12-1: Warning Messages - Indicated Failures

Warning Message	Fault Condition	Possible Causes
<b>ANALOG CAL WARNING</b>	The instruments A/D circuitry or one of its analog outputs is not calibrated	A parameter for one of the analog outputs, even one not currently being used, has been changed and the analog output calibration routine was not re-run A/D circuitry failure on motherboard Other motherboard electronic failure
<b>BOX TEMP WARNING</b>	Box Temp is < 5°C or > 48°C.	NOTE: Box temperature typically runs ~7°C warmer than ambient temperature. Poor/blocked ventilation to the analyzer. Stopped exhaust-fan Ambient temperature outside of specified range
<b>CANNOT DYN SPAN</b>	Dynamic Span operation failed	Measured concentration value is too high or low. Concentration slope value too high or too low
<b>CANNOT DYN ZERO</b>	Dynamic Zero operation failed	Measured concentration value is too high. Concentration offset value too high.
<b>CONFIG INITIALIZED</b>	Configuration and Calibration data reset to original Factory state.	Failed disk on module User erased data
<b>DARK CAL WARNING</b>	The Dark Cal signal is higher than 200 mV.	Light leak in reaction cell Shutter solenoid is not functioning Failed relay board I <sup>2</sup> C bus failure Loose connector/wiring PMT preamp board bad or out of cal
<b>DATA INITIALIZED</b>	Data Storage in DAS was erased	Failed disk on module User cleared data
<b>HVPS WARNING</b>	High voltage power supply output is <400 V or >900 V	High voltage power supply is bad High voltage power supply is out of cal A/D converter circuitry is bad
<b>IZS TEMP WARNING</b>	On units with IZS options installed: The permeation tube temperature is Sample chamber temperature is < 45°C or > 55°C	Bad IZS heater Bad IZS temperature sensor Bad relay controlling the IZS heater Entire relay board is malfunctioning I <sup>2</sup> C bus malfunction Failure of thermistor interface circuitry on motherboard
<b>PMT DET WARNING</b>	PMT detector output is > 4995 mV	Failed PMT Malfunctioning PMR preamp board A/D converter circuitry failure
<b>PMT TEMP WARNING</b>	PMT temperature is < 2°C or > 12°C	Bad PMT thermo-electric cooler Failed PMT TEC driver circuit Bad PMT preamp board Failed PMT temperature sensor Loose wiring between PMT temperature sensor and PMT Preamp board Malfunction of analog sensor input circuitry on motherboard
<b>RCELL TEMP WARNING</b>	Sample chamber temperature is < 45°C or > 55°C	Bad reaction cell heater Bad reaction cell temperature sensor Bad relay controlling the reaction cell heater Entire relay board is malfunctioning I <sup>2</sup> C bus malfunction
<b>REAR BOARD NOT DET</b>	Mother Board not detected on power up.	Warning only appears on serial I/O COMM port(s) Front panel display will be frozen, blank or will not respond. Massive failure of mother board.
<b>SAMPLE FLOW WARN</b>	Sample flow rate is < 500 cc/min or > 1000 cc/min.	Failed sample pump Blocked sample inlet/gas line Dirty particulate filter Leak downstream of critical flow orifice Failed flow sensor/circuitry
<b>SAMPLE PRES WARN</b>	Sample Pressure is <10 in-Hg or > 35 in-Hg <sup>1</sup>	If sample pressure is < 10 in-hg: <ul style="list-style-type: none"> <li>o Blocked particulate filter</li> <li>o Blocked sample inlet/gas line</li> <li>o Failed pressure sensor/circuitry</li> </ul> If sample pressure is > 35 in-hg: <ul style="list-style-type: none"> <li>o Blocked vent line on pressurized sample/zero/span gas supply</li> <li>o Bad pressure sensor/circuitry</li> </ul>

Warning Message	Fault Condition	Possible Causes
<b>SAMPLE PRES WARN</b>	Sample Pressure is <10 in-Hg or > 35 in-Hg <sup>1</sup>	If sample pressure is < 10 in-hg: o Blocked particulate filter o Blocked sample inlet/gas line o Failed pressure sensor/circuitry If sample pressure is > 35 in-hg: o Blocked vent line on pressurized sample/zero/span gas supply o Bad pressure sensor/circuitry
<b>SYSTEM RESET</b>	The computer has rebooted.	This message occurs at power on. If it is confirmed that power has not been interrupted: Failed +5 VDC power, Fatal error caused software to restart Loose connector/wiring
<b>UV LAMP WARNING</b>	The UV lamp intensity is < 600mV or > 4995 mV	UV lamp is bad Reference detector is bad or out of adjustment. Mother board analog sensor input circuitry has failed. Fogged or damaged lenses/filters in UV light path A/D converter circuitry failure Light leak in reaction cell Shutter solenoid stuck closed
<sup>1</sup> Normally 29.92 in-Hg at sea level decreasing at 1 in-Hg per 1000 ft of altitude (with no flow – pump disconnected).		

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

**A failure of the analyzer’s CPU, motherboard or power supplies can result in any or ALL of the above messages.**

**12.1.2. FAULT DIAGNOSIS WITH TEST FUNCTIONS**

Besides being useful as predictive diagnostic tools, the TEST functions, viewable from the front panel, can be used to isolate and identify many operational problems when combined with a thorough understanding of the analyzer’s principles of operation (refer to Section 13. We recommend use of the AICOM remote control program (Section 7) to download, graph and archive TEST data for analysis, and long-term monitoring of diagnostic data.

The acceptable ranges for these test functions are listed in Table A-3 in Appendix A-3. The actual values for these test functions on checkout at the factory were also listed in the *Final Test and Validation Data Sheet*, which was shipped with the instrument. Values outside the acceptable ranges indicate a failure of one or more of the analyzer’s subsystems. Functions with values that are within the acceptable range but have significantly changed from the measurements recorded on the factory data sheet may also indicate a failure or a maintenance item.

A problem report worksheet has been provided in Appendix C to assist in recording the value of these test functions. Table 12-2 contains some of the more common causes for these values to be out of range.

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

**A value of “XXXX” displayed for any of these TEST functions indicates an OUT OF RANGE reading.**

Note

Sample Pressure measurements are represented in terms of absolute pressure because this is the least ambiguous method reporting gas pressure. Absolute atmospheric pressure is about 29.92 in-Hg-A at sea level. It decreases about 1 in-Hg per 1000 ft gain in altitude. A variety of factors such as air conditioning systems, passing storms, and air temperature, can also cause changes in the absolute atmospheric pressure.

Table 12-2: Test Functions - Possible Causes for Out-Of-Range Values

TEST FUNCTION	NOMINAL VALUE(S)	POSSIBLE CAUSE(S)
STABIL	≤1 ppb with Zero Air	Faults that cause high stability values are: pneumatic leak; low or very unstable UV lamp output; light leak; faulty HVPS; defective preamp board; aging detectors; PMT recently exposed to room light; dirty/contaminated reaction cell.
SAMPLE FL	650 cm <sup>3</sup> /min ± 10%	Faults are caused due to: clogged critical flow orifice; pneumatic leak; faulty flow sensor; sample line flow restriction.
PMT	-20 TO 150 mV with Zero Air	High or noisy readings could be due to: calibration error; pneumatic leak; excessive background light; aging UV filter; low UV lamp output; PMT recently exposed to room light; light leak in reaction cell; reaction cell contaminated HVPS problem. <i>It takes 24-48 hours for the PMT exposed to ambient light levels to adapt to dim light.</i>
NORM PMT	0-5000 mV, 0-20,000 ppb @ Span Gas Concentration	Noisy Norm PMT value (assuming unchanging SO <sub>2</sub> concentration of sample gas): Calibration error; HVPS problem; PMT problem.
UV LAMP SIGNAL	2000 - 4000 mV	This is the instantaneous reading of the UV lamp intensity. Low UV lamp intensity could be due to: aging UV lamp; UV lamp position out of alignment; faulty lamp transformer; aging or faulty UV detector; UV detector needs adjusting; dirty optical components. Intensity lower than 600 mV will cause <b>UV LAMP WARNING</b> . Most likely cause is a UV lamp in need of replacement.
LAMP RATIO	30 TO 120%	The current output of the UV reference detector divided by the reading stored in the CPU's memory from the last time a UV Lamp calibration was performed. Out of range lamp ratio could be due to: malfunctioning UV lamp; UV lamp position out of alignment; faulty lamp transformer; aging or faulty UV detector; dirty optical components; pin holes or scratches in the UV optical filters; light leaks.
STR LGT	≤ 100 ppb / Zero Air	High stray light could be caused by: aging UV filter; contaminated reaction cell; light leak; pneumatic leak.
DRK PMT	-50 to +200 mV	High dark PMT reading could be due to: light leak; shutter not closing completely; high pmt temperature; high electronic offset.
DRK LMP	-50 to +200 mV	High dark UV detector could be caused by: light leak; shutter not closing completely; high electronic offset.
HVPS	≈ 400 V to 900 V	Incorrect HVPS reading could be caused by: HVPS broken; preamp board circuit problems.
RCELL TEMP	50°C ± 1°C	Incorrect temperature reading could be caused by: malfunctioning heater; relay board communication (I <sup>2</sup> C bus); relay burnt out
BOX TEMP	Ambient + ≈ 5°C	Incorrect temperature reading could be caused by: Environment out of temperature operating range; broken thermistor; runaway heater
PMT TEMP	7°C ± 2°C Constant	Incorrect temperature reading could be caused by: TEC cooling circuit broken; High chassis temperature; 12V power supply
IZS TEMP (option)	50°C ± 1°C	Malfunctioning heater; relay board communication (I <sup>2</sup> C bus); relay burnt out
PRESS	Ambient ± 2 IN-HG-A	Incorrect sample gas pressure could be due to: pneumatic leak; malfunctioning valve; malfunctioning pump; clogged flow orifices; sample inlet overpressure; faulty pressure sensor
SLOPE	1.0 ± 0.3	Slope out of range could be due to: poor calibration quality; span gas concentration incorrect; leaks; UV Lamp output decay.
OFFSET	< 250 mV	High offset could be due to: incorrect span gas concentration/contaminated zero air/leak; low-level calibration off; light leak; aging UV filter; contaminated reaction cell; pneumatic leak.
TIME OF DAY	Current Time	Incorrect Time could be caused by: Internal clock drifting; move across time zones; daylight savings time?

### 12.1.3. USING THE DIAGNOSTIC SIGNAL I/O FUNCTIONS

The signal I/O parameters found under the diagnostics (DIAG) menu combined with a thorough understanding of the instrument's principles of operation (refer to Section 13) are useful for troubleshooting in three ways:

- The technician can view the raw, unprocessed signal level of the analyzer's critical inputs and outputs.
- All of the components and functions that are normally under instrument control can be manually changed.
- Analog and digital output signals can be manually controlled.

This allows a user to systematically observe the effect of these functions on the operation of the analyzer. Figure 12-2 shows an example of how to use the signal I/O menu to view the raw voltage of an input signal or to control the state of an output voltage or control signal. The specific parameter will vary depending on the situation. Please note that the analyzer will freeze its concentration output while in the diagnostic signal I/O menu. This is because manually changing I/O outputs can invalidate the instrument reading.

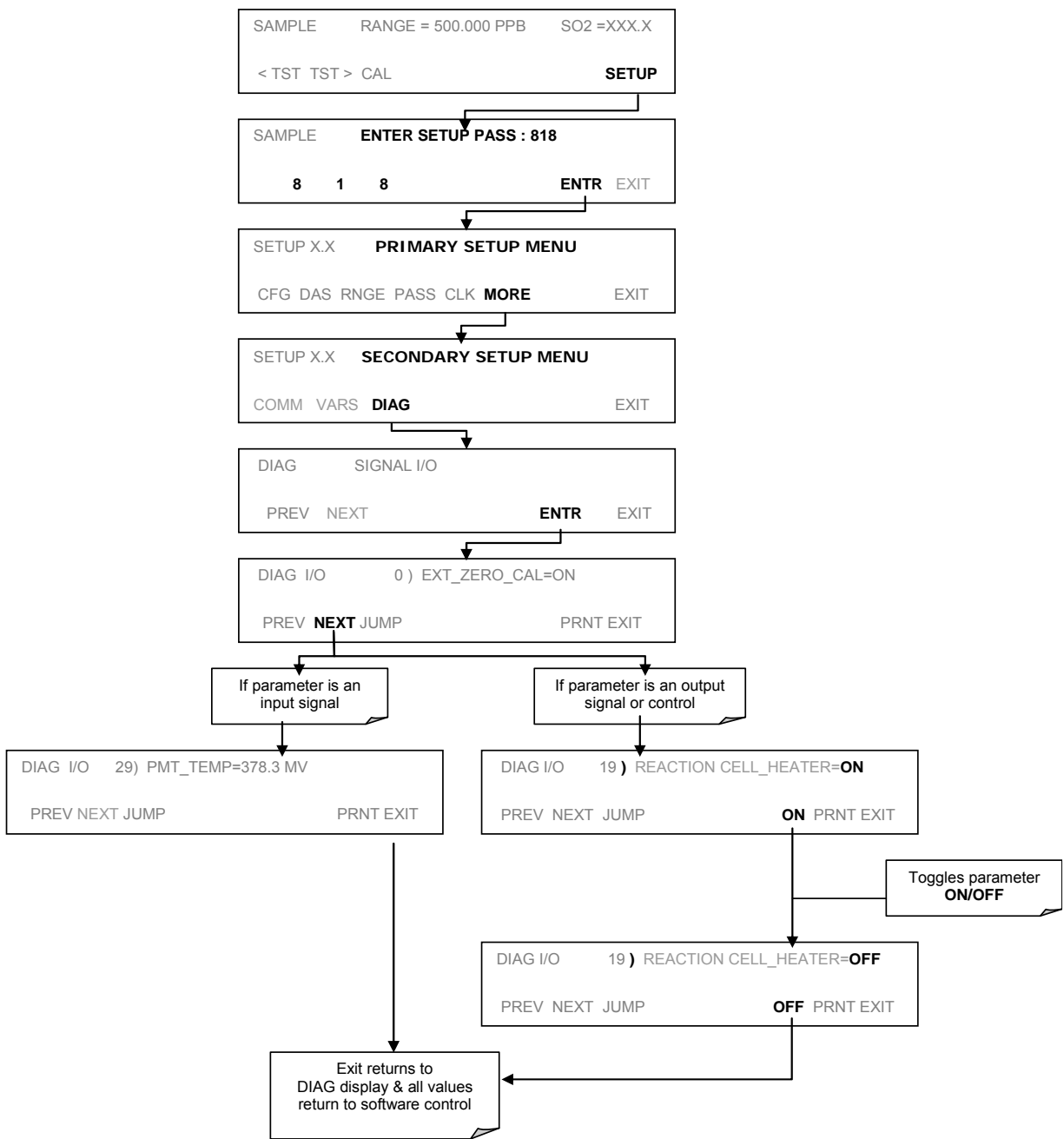


Figure 12-2: Example of Signal I/O Function

## 12.2. STATUS LEDS

Several color-coded, light-emitting diodes (LEDs) are located inside the instrument to determine if the analyzer's CPU, I<sup>2</sup>C communications bus and relay board are functioning properly.

### 12.2.1. MOTHERBOARD STATUS INDICATOR (WATCHDOG)

DS5, a red LED on the upper portion of the motherboard, just to the right of the CPU board, flashes when the CPU is running the main program. After power-up, DS5 should flash on and off about once per second. If characters are written to the front panel display but DS5 does not flash then the program files have become corrupted. Contact Teledyne Analytical Instruments's Customer Service department.

If DS5 is not flashing 30 - 60 seconds after a restart and no characters have been written to the front panel display, the firmware may be corrupted or the CPU may be defective. If DS5 is permanently off or permanently on, the CPU board is likely locked up and should the analyzer not respond (either with locked-up or dark front panel), then replace the CPU.

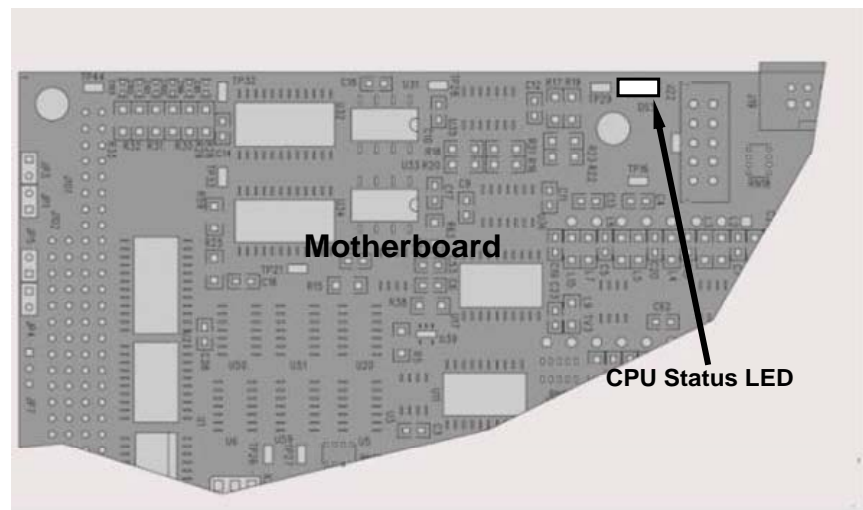


Figure 12-3: CPU Status Indicator

### 12.2.2. CPU STATUS INDICATORS

The LEDs on the CPU card (Figure 13-14) are described as follows:

Power LED	Red	normally lit
IDE LED	Green	lit when active (read or write)

### 12.2.3. RELAY BOARD STATUS LEDS

The most important status LED on the relay board is the red I<sup>2</sup>C Bus watch-dog LED, labeled **D1** (or W/D), which indicates the health of the I<sup>2</sup>C communications bus. This LED is located in the upper left-hand corner of the relay board when looking at the electronic components. If D1 is blinking, then the other LEDs can be used in conjunction with the **DIAG** menu I/O functions to test hardware functionality by switching devices on and off and watching the corresponding LED turn on or off. The LED only indicates that the logic signal for an output has been activated. If the output driver (i.e. the relay or valve driver IC) is defective, then the LED will light up, but the attached peripheral device will not turn on.

**Table 12-3: Relay Board Status LEDs**

LED	COLOR	FUNCTION	FAULT STATUS	INDICATED FAILURE(S)
D1	red	Watchdog Circuit; I <sup>2</sup> C bus operation.	Continuously ON or OFF	Failed/Halted CPU Faulty Mother Board, Valve Driver board or Relay PCA Faulty Connectors/Wiring between Motherboard, Valve Driver board or Relay PCA Failed/Faulty +5 VDC Power Supply (PS1)

### 12.3. GAS FLOW PROBLEMS

The standard analyzer has one main flow path. With the IZS option installed, there is a second flow path through the IZS oven that runs whenever the IZS is on standby to purge SO<sub>2</sub> from the oven chamber. The IZS flow is not measured so there is no reading for it on the front panel display. The full flow diagrams of the standard configuration (refer to Figure 3-18) and with options installed (refer to Figure 3-19 and Figure 3-20) help in troubleshooting flow problems. In general, flow problems can be divided into three categories:

- Flow is too high
- Flow is greater than zero, but is too low, and/or unstable
- Flow is zero (no flow)

When troubleshooting flow problems, it is essential to confirm the actual flow rate without relying on the analyzer’s flow display. The use of an independent, external flow meter to perform a flow check as described in Section 12.5.2 is essential.

#### 12.3.1. ZERO OR LOW SAMPLE FLOW

If the pump is operating but the unit reports a **XXXX** gas flow, do the following three steps:

- Check for actual sample flow
- Check pressures
- Carry out a leak check

To check the actual sample flow, disconnect the sample tube from the sample inlet on the rear panel of the instrument. Ensure that the unit is in basic SAMPLE mode. Place a

finger over the inlet and see if it gets sucked in by the vacuum or, more properly, use a flow meter to measure the actual flow. If a proper flow of approximately 650 cm<sup>3</sup>/min exists, contact customer service. If there is no flow or low flow, continue with the next step.

Check that the sample pressure is at or around 28 (or about 1 in-Hg-A below ambient atmospheric pressure).

### 12.3.2. HIGH FLOW

Flows that are significantly higher than the allowed operating range (typically  $\pm 10$ -11% of the nominal flow) should not occur in the M unless a pressurized sample, zero or span gas is supplied to the inlet ports. Be sure to vent excess pressure and flow just before the analyzer inlet ports.

When supplying sample, zero or span gas at ambient pressure, a high flow would indicate that one or more of the critical flow orifices are physically broken (very unlikely case), allowing more than nominal flow, or were replaced with an orifice of wrong specifications. If the flows are more than 15% higher than normal, we recommend that the technician find and correct the cause of the flow problem,

## 12.4. CALIBRATION PROBLEMS

This section provides information regarding possible causes of various calibration problems.

### 12.4.1. NEGATIVE CONCENTRATIONS

Negative concentration values may be caused due to the following:

- A slight, negative signal is normal when the analyzer is operating under zero gas and the signal is drifting around the zero calibration point. This is caused by the analyzer's zero noise and may cause reported concentrations to be negative for a few seconds at a time down to -5 ppb, but should alternate with similarly high, positive values.
- Mis-calibration is the most likely explanation for negative concentration values. If the zero air contained some SO<sub>2</sub> gas (contaminated zero air or a worn-out zero air scrubber) and the analyzer was calibrated to that concentration as "zero", the analyzer may report negative values when measuring air that contains little or no SO<sub>2</sub>. The same problem occurs, if the analyzer was zero-calibrated using ambient air or span gas.
- If the response offset test function for SO<sub>2</sub> (**OFFSET**) are greater than 150 mV, a failed PMT or high voltage supply, or sample chamber contamination, could be the cause.

### 12.4.2. NO RESPONSE

If the instrument shows no response (display value is near zero) even though sample gas is supplied properly and the instrument seems to perform correctly,

- Confirm response by supplying SO<sub>2</sub> span gas of about 80% of the range value to the analyzer.
- Check the sample flow rate for proper value.



- Check for disconnected cables to the sensor module.
- Carry out an electrical test with the **ELECTRICAL TEST** procedure in the diagnostics menu, refer to Section 5.9.5. If this test produces a concentration reading, the analyzer's electronic signal path is working.
- Carry out an optical test using the **OPTIC TEST** procedure in the diagnostics menu, refer to Section 5.9.4. If this test results in a concentration signal, then the PMT sensor and the electronic signal path are operating properly. If the M passes both ETEST and OTEST, the instrument is capable of detecting light and processing the signal to produce a reading. Therefore, the problem must be in the pneumatics, optics or the UV lamp/lamp driver.

### 12.4.3. UNSTABLE ZERO AND SPAN

Leaks in the 6400T or in the external gas supply and vacuum systems are the most common source of unstable and non-repeatable concentration readings.

- Check for leaks in the pneumatic systems as described in Section 11.3.6. Consider pneumatic components in the gas delivery system outside the 6400T such as a change in zero air source (ambient air leaking into zero air line or a worn-out zero air scrubber) or a change in the span gas concentration due to zero air or ambient air leaking into the span gas line.
- Once the instrument passes a leak check, perform a flow check (refer to Section 11.3.7) to ensure that the instrument is supplied with adequate sample gas.
- Confirm the UV lamp, sample pressure and sample temperature readings are correct and steady.
- Verify that the sample filter element is clean and does not need to be replaced.

### 12.4.4. INABILITY TO SPAN - NO SPAN BUTTON

In general, the 6400T will not display certain control buttons whenever the actual value of a parameter is outside of the expected range for that parameter. If the calibration menu does not show a SPAN button when carrying out a span calibration, the actual concentration must be outside of the range of the expected span gas concentration, which can have several reasons.

- Verify that the expected concentration is set properly to the actual span gas concentration in the **CONC** sub-menu.
- Confirm that the SO<sub>2</sub> span gas source is accurate.
- If you are using bottle calibration gas and have recently changed bottles, bottle to bottle variation may be the cause.
- Check for leaks in the pneumatic systems as described in Section 12.6.1. Leaks can dilute the span gas and, hence, the concentration that the analyzer measures may fall short of the expected concentration defined in the **CONC** sub-menu.
- If the physical, low-level calibration has drifted (changed PMT response) or was accidentally altered by the user, a low-level calibration may be necessary to get the analyzer back into its proper range of expected values. One possible indicator of this scenario is a slope or offset value that is outside of its allowed range (0.7-1.3 for slope, -20 to 150 for offsets). Refer to Section 12.7.2.8 on how to carry out a low-level hardware calibration.

### 12.4.5. INABILITY TO ZERO - NO ZERO BUTTON

In general, the 6400T will not display certain control buttons whenever the actual value of a parameter is outside of the expected range for that parameter. If the calibration menu does not show a ZERO button when carrying out a zero calibration, the actual gas concentration must be significantly different from the actual zero point (as per last calibration), which can have several reasons.

- Confirm that there is a good source of zero air. If the IZS option is installed, compare the zero reading from the IZS zero air source to an external zero air source using SO<sub>2</sub>-free air. Check any zero air scrubber for performance and replacement (refer to Section 11.3.3).
- Check to ensure that there is no ambient air leaking into the zero air line. Check for leaks in the pneumatic systems as described in Section 11.3.6.

### 12.4.6. NON-LINEAR RESPONSE

The 6400T was factory calibrated and should be linear to within 1% of full scale. Common causes for non-linearity are:

- Leaks in the pneumatic system. Leaks can add a constant of ambient air, zero air or span gas to the current sample gas stream, which may be changing in concentrations as the linearity test is performed. Check for leaks as described in Section 12.6.
- The calibration device is in error. Check flow rates and concentrations, particularly when using low concentrations. If a mass flow calibrator is used and the flow is less than 10% of the full scale flow on either flow controller, you may need to purchase lower concentration standards.
- The standard gases may be mislabeled as to type or concentration. Labeled concentrations may be outside the certified tolerance.
- The sample delivery system may be contaminated. Check for dirt in the sample lines or sample chamber.
- Calibration gas source may be contaminated.
- Dilution air contains sample or span gas.
- Sample inlet may be contaminated with SO<sub>2</sub> exhaust from this or other analyzers. Verify proper venting of the analyzer's exhaust.
- Span gas overflow is not properly vented and creates a back-pressure on the sample inlet port. Also, if the span gas is not vented at all and does not supply enough sample gas, the analyzer may be evacuating the sample line. Ensure to create and properly vent excess span gas.
- If the instrument is equipped with an internal IZS valve option and the SO<sub>2</sub> span value is continuously trending downward, the IZS permeation tube may require replacement.

### 12.4.7. DISCREPANCY BETWEEN ANALOG OUTPUT AND DISPLAY

If the concentration reported through the analog outputs does not agree with the value reported on the front panel, you may need to re-calibrate the analog outputs. This becomes more likely when using a low concentration or low analog output range.

Analog outputs running at 0.1 V full scale should always be calibrated manually. Refer to Section 5.9.3.3 for a detailed description of this procedure.

## 12.5. OTHER PERFORMANCE PROBLEMS

Dynamic problems (i.e. problems which only manifest themselves when the analyzer is monitoring sample gas) can be the most difficult and time consuming to isolate and resolve. The following section provides an itemized list of the most common dynamic problems with recommended troubleshooting checks and corrective actions.

### 12.5.1. EXCESSIVE NOISE

Excessive noise levels under normal operation usually indicate leaks in the sample supply or the analyzer itself. Ensure that the sample or span gas supply is leak-free and carry out a detailed leak check as described earlier in this section.

Another possibility of excessive signal noise may be the preamplifier board, the high voltage power supply and/or the PMT detector itself. Contact the factory on troubleshooting these components.

### 12.5.2. SLOW RESPONSE

If the analyzer starts responding too slowly to any changes in sample, zero or span gas, check for the following:

- Dirty or plugged sample filter or sample lines.
- Sample inlet line is too long.
- Dirty or plugged critical flow orifices. Check flows, pressures and, if necessary, change orifices (refer to Section 11.3.4).
- Wrong materials in contact with sample - use Teflon materials only.
- Sample vent line is located too far from the instrument sample inlet causing a long mixing and purge time. Locate sample inlet (overflow) vent as close as possible to the analyzer's sample inlet port.
- Dirty sample chamber.
- Insufficient time allowed for purging of lines upstream of the analyzer.
- Insufficient time allowed for SO<sub>2</sub> calibration gas source to become stable.

### 12.5.3. THE ANALYZER DOESN'T APPEAR ON THE LAN OR INTERNET

Most problems related to Internet communications via the Ethernet card will be due to problems external to the analyzer (e.g. bad network wiring or connections, failed routers, malfunctioning servers, etc.) However, there are several symptoms that indicate the problem may be with the Ethernet card itself.

If neither of the Ethernet cable's two status LED's (located on the back of the cable connector) is lit while the instrument is connected to a network:

- Verify that the instrument is being connected to an active network jack.
- Check the internal cable connection between the Ethernet card and the CPU board.

## 12.6. SUBSYSTEM CHECKOUT

The preceding sections of this manual discussed a variety of methods for identifying possible sources of failures or performance problems within the analyzer. In most cases this included a list of possible causes and, in some cases, quick solutions or at least a pointer to the appropriate sections describing them. This section describes how to determine if a certain component or subsystem is actually the cause of the problem being investigated.

### 12.6.1. AC POWER CONFIGURATION

The 6400T digital electronic systems will operate with any of the specified power regimes. As long as instrument is connected to 100-120 VAC or 220-240 VAC at either 50 or 60 Hz it will turn on and after about 30 seconds show a front panel display. Internally, the status LEDs located on the Motherboard, the Relay PCA and the CPU should turn on as soon as the power is supplied.

On the other hand, the analyzer's various non-digital components, such as the pump and the AC powered heaters, require that the relay board be properly configured for the type of power being supplied to the instrument.

#### ATTENTION

-----  
**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**

**Plugging the analyzer into a power supply that is too high a voltage or frequency can damage the pump and the AC Heaters.**

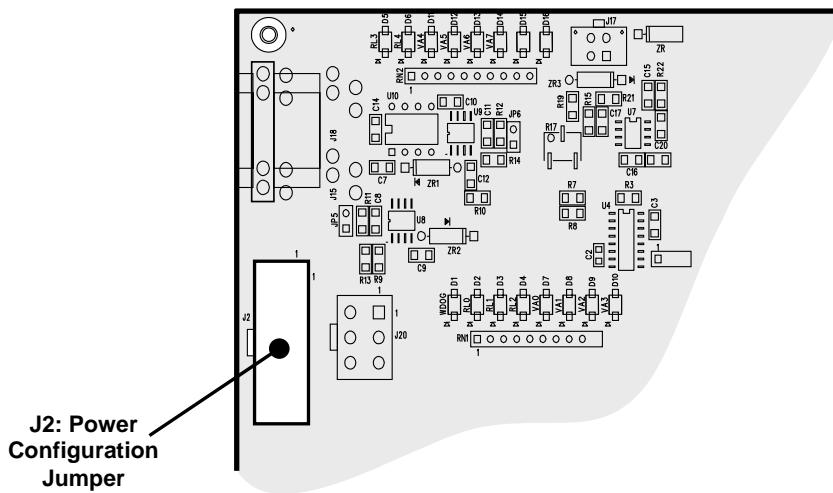
**Plugging the analyzer into a power supply that is too low a voltage or frequency will cause these components to not operate properly.**  
-----

If the pump and the heaters are not working correctly and incorrect power configuration is suspected, check the serial number label located on the instrument's rear panel (refer to Figure 3-4) to ensure that the instrument was configured for the same voltage and frequency being supplied.

If the information included on the label matches the line voltage, but you still suspect an AC power configuration problem:

For the heaters, check the power configuration jumpers located on the relay board (refer to Figure 12-4).

- If the Jumper block is WHITE the heaters are configured for 115 VAC at 60 Hz.
- If the Jumper block is BLUE the heaters are configured for 220, 240 VAC at 50 Hz.



**Figure 12-4: Location of Relay Board Power Configuration Jumper**

AC Configuration of the pump is accomplished via an in-line, hard wired, set of connections. Call Teledyne Analytical Instruments’s Customer Service Department for more information.

### 12.6.2. DC POWeR SUPPLY

If you have determined that the analyzer’s AC main power is working, but the unit is still not operating properly, there may be a problem with one of the instrument’s switching power supplies, which convert AC power to 5 and ±15 V (PS1) as well as +12 V DC power (PS2). The supplies can either have DC output at all or a noisy output (fluctuating).

To assist tracing DC Power Supply problems, the wiring used to connect the various printed circuit assemblies and DC powered components and the associated test points on the relay board follow a standard color-coding scheme as defined in Table 12-4.

**Table 12-4: DC Power Test Point and Wiring Color Code**

NAME	TEST POINT#	COLOR	DEFINITION
DGND	1	Black	Digital ground
+5V	2	Red	
AGND	3	Green	Analog ground
+15V	4	Blue	
-15V	5	Yellow	
+12V	6	Purple	
+12R	7	Orange	12 V return (ground) line

A voltmeter should be used to verify that the DC voltages are correct as listed in Table 12-4. An oscilloscope, in AC mode and with band limiting turned on, can be used to evaluate if the supplies are excessively noisy (>100 mV peak-to-peak).

Table 12-5: DC Power Supply Acceptable Levels

POWER SUPPLY	VOLTAGE	CHECK RELAY BOARD TEST POINTS				MIN V	MAX V
		FROM TEST POINT		TO TEST POINT			
		NAME	#	NAME	#		
PS1	+5	DGND	1	+5	2	+4.80	+5.25
PS1	+15	AGND	3	+15	4	+13.5	+16.0
PS1	-15	AGND	3	-15V	5	-14.0	-16.0
PS1	AGND	AGND	3	DGND	1	-0.05	+0.05
PS1	Chassis	DGND	1	Chassis	N/A	-0.05	+0.05
PS2	+12	+12V Ret	6	+12V	7	+11.8	+12.5
PS2	DGND	+12V Ret	6	DGND	1	-0.05	+0.05

### 12.6.3. I<sup>2</sup>C BUS

Operation of the I<sup>2</sup>C bus can be verified by observing the behavior of D1 on the relay PCA & D2 on the Valve Driver PCA . Assuming that the DC power supplies are operating properly, the I<sup>2</sup>C bus is operating properly if: D1 on the relay PCA and D2 of the Valve Driver PCA are flashing

There is a problem with the I<sup>2</sup>C bus if both D1 on the relay PCA and D2 of the Valve Driver PCA are ON/OFF constantly.

### 12.6.4. TOUCH-SCREEN INTERFACE

Verify the functioning of the touch screen by observing the display when pressing a touch-screen control button. Assuming that there are no wiring problems and that the DC power supplies are operating properly, but pressing a control button on the touch screen does not change the display, any of the following may be the problem:

- The touch-screen controller may be malfunctioning.
- The internal USB bus may be malfunctioning.

You can verify this failure by logging on to the instrument using AICOM or a terminal program. If the analyzer responds to remote commands and the display changes accordingly, the touch-screen interface may be faulty.

### 12.6.5. LCD DISPLAY MODULE

Verify the functioning of the front panel display by observing it when power is applied to the instrument. Assuming that there are no wiring problems and that the DC power supplies are operating properly, the display screen should light and show the splash screen and other indications of its state as the CPU goes through its initialization process.

## 12.6.6. RELAY BOARD

The relay board circuit can most easily be checked by observing the condition of its status LEDs as described in Section 12.2, and the associated output when toggled on and off through the **SIGNAL I/O** function in the **DIAG** menu, refer to Section 5.9.1.

- If the front panel display responds to button presses and D1 on the relay board is not flashing, then either the I<sup>2</sup>C connection between the motherboard and the relay board is bad, or the relay board itself is bad.
- If D1 on the relay board is flashing, but toggling an output in the **Signal I/O** function menu does not toggle the output's status LED, then there is a circuit problem, or possibly a blown driver chip, on the relay board.
- If D1 on the Relay board is flashing and the status indicator for the output in question (heater, valve, etc.) toggles properly using the **Signal I/O** function, but the output device does not turn on/off, then the associated device (valve or heater) or its control device (valve driver, heater relay) is malfunctioning.

Several of the control devices are in sockets and can easily be replaced. The table below lists the control device associated with a particular function:

**Table 12-6: Relay Board Control Devices**

FUNCTION	CONTROL DEVICE	SOCKETED
Valve0 – Valve3	U5	Yes
Valve4 – Valve7	U6	Yes
All heaters	K1-K5	Yes

## 12.6.7. MOTHERBOARD

### 12.6.7.1. A/D FUNCTIONS

A basic check of the analog to digital (A/D) converter operation on the motherboard is to use the **Signal I/O** function under the **DIAG** menu. Check the following two A/D reference voltages and input signals that can be easily measured with a voltmeter. Using the **Signal I/O** function (refer to Section 5.9.1 and Appendix D), view the value of **REF\_4096\_MV** and **REF\_GND**.

- The nominal value for **REF\_4096\_MV** is 4096 mV  $\pm$  10 mV.
- The nominal value for **REF\_GND** is 0 mV  $\pm$  3 mV, respectively, of their nominal values (4096 and 0) and are
- If these signals are stable to within  $\pm$ 0.5 mV, the basic A/D converter is functioning properly.
- If these values fluctuate largely or are off by more than specified above, one or more of the analog circuits may be overloaded or the motherboard may be faulty.
- Choose one parameter in the Signal I/O function such as **SAMPLE\_PRESSURE** (refer to previous section on how to measure it). Compare its actual voltage with the voltage displayed through the **SIGNAL I/O** function. If the wiring is intact but there is a difference of more than  $\pm$ 10 mV between the measured and displayed voltage, the motherboard may be faulty.

### 12.6.7.2. ANALOG OUTPUT VOLTAGES

To verify that the analog outputs are working properly, connect a voltmeter to the output in question and perform an analog output step test as described in Section 5.9.2.

For each of the steps, taking into account any offset that may have been programmed into the channel (refer to Section 5.9.3.4), the output should be within 1% of the nominal value listed in the Table 11-7 except for the 0% step, which should be within 2-3 mV. If one or more of the steps is outside of this range, a failure of one or both D/A converters and their associated circuitry on the motherboard is likely.

**Table 12-7: Analog Output Test Function - Nominal Values**

		FULL SCALE OUTPUT VOLTAGE			
		100MV	1V	5V	10V*
STEP	%	NOMINAL OUTPUT VOLTAGE			
1	0	0 mV	0	0	0
2	20	20 mV	0.2	1	2
3	40	40 mV	0.4	2	4
4	60	60 mV	0.6	3	6
5	80	80 mV	0.8	4	8
6	100	100 mV	1.0	5	10

\* Increase the Analog Out (AOUT) Cal Limits in the DIAG>Analog I/O Config menu.

### 12.6.7.3. STATUS OUTPUTS

The procedure below can be used to test the Status outputs.

1. Connect a cable jumper between the “-“ pin and the “▽” pin on the status output connector.
2. Connect a 1000 Ω resistor between the +5 V and the pin for the status output that is being tested.

**Table 12-8: Status Outputs Check Pin Out**

PIN (left to right)	STATUS
1	System Ok
2	Conc Valid
3	High Range
4	Zero Cal
5	Span Cal
6	Diag Mode
7	Spare
8	Spare

3. Connect a voltmeter between the “-“ pin and the pin of the output being tested (refer to Table 12-8).
4. Under the **DIAG → SIGNAL I/O** menu (refer to Section 5.9.1), scroll through the inputs and outputs until you get to the output in question. Alternately turn on and off the output noting the voltage on the voltmeter, it should vary between 0 volts for ON and 5 volts for OFF.



#### 12.6.7.4. CONTROL INPUTS

The control input bits can be tested by the following procedure:

1. Connect a jumper from the +5 V pin on the STATUS connector to the U on the CONTROL IN connector.
2. Connect a second jumper from the  $\nabla$  pin on the STATUS connector to the A pin on the CONTROL IN connector. The instrument should switch from **SAMPLE** mode to **ZERO CAL R** mode.
3. Connect a second jumper from the  $\nabla$  pin on the STATUS connector to the B pin on the CONTROL IN connector. The instrument should switch from **SAMPLE** mode to **SPAN CAL R** mode.

In each case, the 6400T should return to SAMPLE mode when the jumper is removed.

#### 12.6.8. CPU

There are two major types of CPU board failures, a complete failure and a failure associated with the Disk-On-Module (DOM). If either of these failures occurs, contact the factory.

For complete failures, assuming that the power supplies are operating properly and the wiring is intact, the CPU is faulty if on power-on, the watchdog LED on the motherboard is not flashing.

In some rare circumstances, this failure may be caused by a bad IC on the motherboard, specifically U57, the large, 44 pin device on the lower right hand side of the board. If this is true, removing U57 from its socket will allow the instrument to start up but the measurements will be invalid.

If the analyzer stops during initialization (the front panel display shows a fault or warning message), it is likely that the DOM, the firmware or the configuration and data files have been corrupted.

#### 12.6.9. RS-232 COMMUNICATION

This section provides general RS-232 communication information.

##### 12.6.9.1. GENERAL RS-232 TROUBLESHOOTING

Teledyne Analytical Instruments's analyzers use the RS-232 protocol as the standard, serial communications protocol. RS-232 is a versatile standard, which has been used for many years but, at times, is difficult to configure. Teledyne Analytical Instruments conforms to the standard pin assignments in the implementation of RS-232. Problems with RS-232 connections usually center around 4 general areas:

- Incorrect cabling and connectors. This is the most common problem. Refer to Section 3.3.1.8 for connector, pin-out and setup information.
- The communications (baud) rate and protocol parameters are incorrectly configured. Refer to 3.3.1.8 and 6.2 for baud rate information.
- The COMM port communications mode is set incorrectly (refer to Section 6.2.1).
- If a modem is used, additional configuration and wiring rules must be observed. Refer to Section 8.3.
- Incorrect setting of the DTE - DCE Switch. Refer to Section 6.1.

### 12.6.9.2. MODEM OR TERMINAL OPERATION

These are the general steps for troubleshooting problems with a modem connected to a Teledyne Analytical Instruments analyzer.

- Check cables for proper connection to the modem, terminal or computer.
- Check the correct position of the DTE/DCE switch as described in Section 6.1.
- Check the correct setup command (refer to Section 8.3).
- Verify that the Ready to Send (RTS) signal is at logic high. The 6400T sets Pin 7 (RTS) to greater than 3 volts to enable modem transmission.
- Ensure that the baud rate, word length, and stop bit settings between modem and analyzer match (refer to Sections 6.2.2 and 8.3).
- Use the RS-232 test function to send “w” characters to the modem, terminal or computer. Refer to Section 6.2.3.
- Get your terminal, modem or computer to transmit data to the analyzer (holding down the space bar is one way). The green LED on the rear panel should flicker as the instrument is receiving data.
- Ensure that the communications software is functioning properly.

Further help with serial communications is available in a separate manual “RS-232 Manual”, Teledyne Analytical Instruments’s P/N 013500000, available online at <http://www.teledyne-ai.com/manuals/>.

### 12.6.10. SHUTTER SYSTEM

To check the functionality of the UV light Shutter by manually activating it:

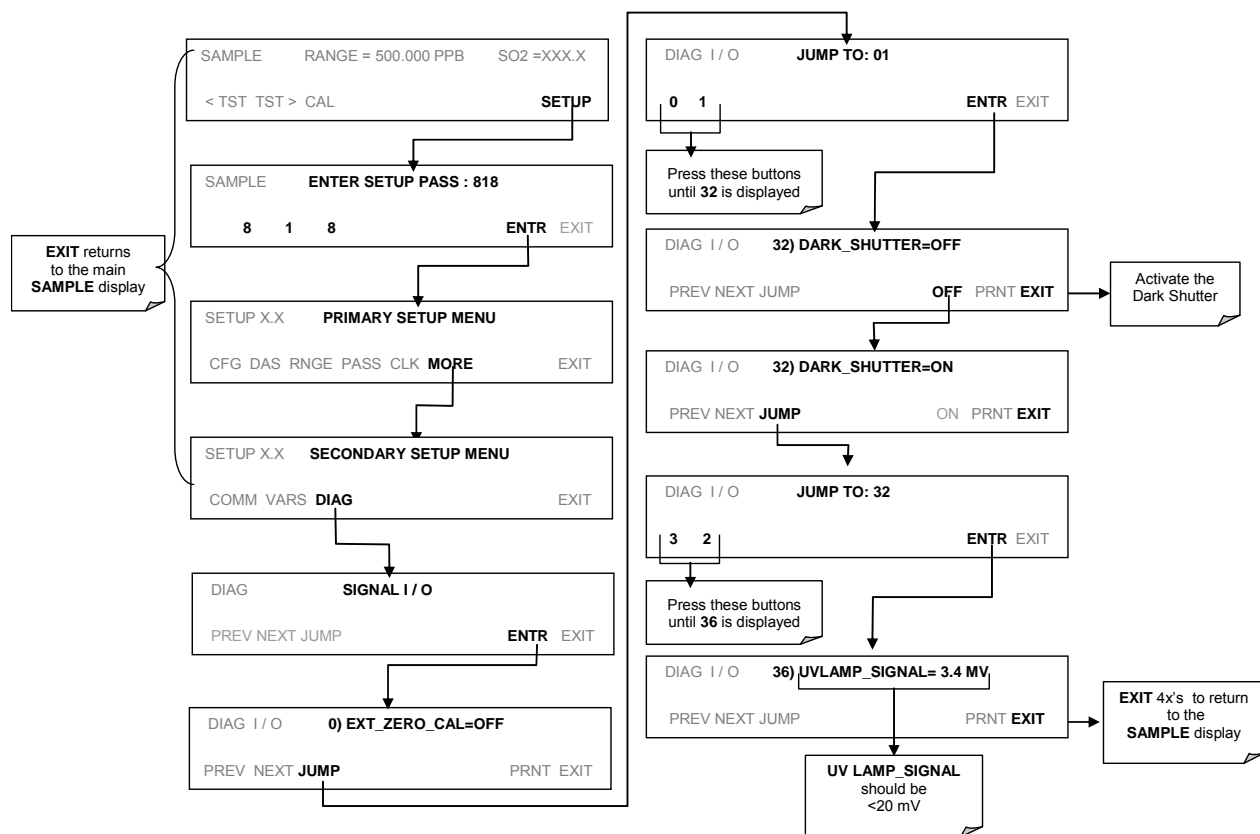


Figure 12-5: Manual Activation of the UV Light Shutter

### 12.6.11. PMT SENSOR

The photo multiplier tube detects the light emitted by the UV excited fluorescence of SO<sub>2</sub>. It has a gain of about 500000 to 1000000. It is not possible to test the detector outside of the instrument in the field. The best way to determine if the PMT is working properly is by using the optical test (**OTEST**), which is described in Section 5.9.4. The basic method to diagnose a PMT fault is to eliminate the other components using **ETEST**, **OTEST** and specific tests for other sub-assemblies.

### 12.6.12. PMT PREAMPLIFIER BOARD

To check the correct operation of the preamplifier board, we suggest the technician carry out the electrical and optical tests described in 5.9.4 and 5.9.5.

If the **ETEST** fails, the preamplifier board may be faulty.

### 12.6.13. PMT TEMPERATURE CONTROL PCA

The TEC control printed circuit assembly is located on the sensor housing assembly, under the slanted shroud, next to the cooling fins and directly above the cooling fan.

- If the red LED located on the top edge of this assembly is not glowing the control circuit is not receiving power.
- Check the analyzer's power supply, the relay board's power distribution circuitry and the wiring connecting them to the PMT temperature control PCA.

#### 12.6.13.1. TEC CONTROL TEST POINTS

Four test points are also located at the top of this assembly they are numbered left to right start with the T1 point immediately to the right of the power status LED. These test points provide information regarding the functioning of the control circuit.

To determine the current running through the control circuit, measure the voltage between **T1** and **T2**. Multiply that voltage by 10.

To determine the drive voltage being supplied by the control circuit to the TEC, measure the voltage between **T2** and **T3**.

- If this voltage is zero, the TEC circuitry is most likely open.
- If the voltage between T2 and T3 = 0 VDC and the voltage measured between T1 and T2 = 0 VDC there is most likely an open circuit or failed op amp on control PCA itself
- If the voltage between T2 and T3 = 0 VDC and the voltage measured between T1 to T2 is some voltage other than 0 VDC, the TEC is most likely shorted

**T4** is tied directly to ground. To determine the absolute voltage on any one of the other test points make a measurement between that test point and T4.

### 12.6.14. HIGH VOLTAGE POWER SUPPLY

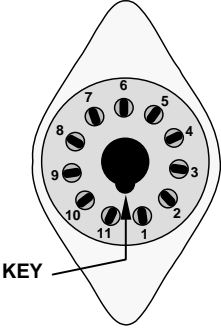
The HVPS is located in the interior of the sensor module and is plugged into the PMT tube (refer to Figure 13-17). It requires 2 voltage inputs. The first is +15 which powers the supply. The second is the programming voltage which is generated on the Preamp

Board. This power supply is unlike a traditional PMT HVPS. It is like having 10 independent power supplies, one to each pin of the PMT. The test procedure below allows you to test each supply.

1. Check the **HVPS** test function via the front panel and record the reading level. Adjustment of the HVPS output level is covered in the hardware calibration procedure in Section 12.7.2.8.
2. Turn off the instrument.
3. Remove the cover and disconnect the 2 connectors at the front of the PMT housing.
4. Remove the end plate from the PMT housing.
5. Remove the HVPS/PMT assembly from the cold block inside the sensor. Un-plug the PMT.
6. Re-connect the 7 pin connector to the Sensor end cap, and power-up the instrument.
7. Check the voltages between the pairs of pins listed in Table 12-9. The result for each pair should be equal and approximately 10% of the reading level recorded in Step 1.

**Table 12-9: Example of HVPS Power Supply Outputs**

If HVPS reading = 700 VDC	
PIN PAIR	NOMINAL READING
1 → 2	70 VDC
2 → 3	70 VDC
3 → 4	70 VDC
4 → 5	70 VDC
5 → 6	70 VDC
6 → 7	70 VDC
7 → 8	70 VDC



8. Turn off the instrument power, and re-connect the PMT tube, and then re-assemble the sensor.

If any faults are found in the test, the HVPS must be replaced. There are no user serviceable parts inside the HVPS.

### 12.6.15. PNEUMATIC SENSOR ASSEMBLY

The pressure/flow sensor circuit board, located behind the sensor assembly, can be checked with a voltmeter using the following procedure, which assumes that the wiring is intact and that the motherboard and the power supplies are operating properly.

- Measure the voltage across TP1 and TP2, it should be  $10.0 \pm 0.25$  V. If not, the board may be faulty.
- Measure the voltage across capacitor C2; it should be  $5.0 \pm 0.25$  V. If not, the board may be faulty.

### 12.6.16. SAMPLE PRESSURE

Measure the voltage across test points TP1 and TP4. With the sample pump disconnected or turned off, this voltage should be  $4500 \pm 250$  mV. With the pump running, it should be about 0.2 V less as the sample pressure drops by about 1 in-Hg-A from ambient pressure. If this voltage is significantly different, the pressure transducer S2 or the board may be faulty. A leak in the sample system to vacuum may also cause this voltage to be between about 0.6 and 4.5. Ensure that the front panel reading of the sample pressure is at about 1 in-Hg-A less than ambient pressure.

### 12.6.17. IZS OPTION

The zero/span valves and IZS options need to be enabled in the software (contact the factory on how to do this). Refer to Figure 3-19 and Figure 3-20 for a flow diagram with zero/span valve or IZS option.

- Check for the physical presence of the valves or the IZS option.
- Check that a working perm-tube is installed in the IZS oven assembly.
- Check front panel for correct software configuration. When the instrument is in SAMPLE mode, the front panel display should show CALS and CALZ buttons in the second line of the display. The presence of the buttons indicates that the option has been enabled in software. In addition, the IZS option is enabled if the TEST functions show a parameter named IZS TEMP.

The IZS option is heated with a proportional heater circuit and the temperature is maintained at  $50^{\circ}\text{C} \pm 1^{\circ}$ . Check the **IZS TEMP** function via front panel display (refer to Section 4.1.1) and the **IZS\_TEMP** signal voltage using the **SIGNAL I/O** function under the **DIAG** Menu (refer to Section 5.9.1).

At  $50^{\circ}\text{C}$ , the temperature signal from the IZS thermistor should be around 2500 mV.

### 12.6.18. BOX TEMPERATURE

The box temperature sensor (thermistor) is mounted on the motherboard at the bottom, right corner of the CPU board when looking at it from the front. It cannot be disconnected to check its resistance. Box temperature will vary with, but will always read about  $5^{\circ}\text{C}$  higher than, ambient (room) temperature because of the internal heating zones sample chamber and other devices.

To check the box temperature functionality, we recommend checking the **BOX\_TEMP** signal voltage using the **SIGNAL I/O** function under the **DIAG** Menu (refer to Section 5.9.1).

At about  $30^{\circ}\text{C}$  ( $5^{\circ}$  above typical room temperature), the signal should be around 1500 mV. We recommend using a certified or calibrated external thermometer / temperature sensor to verify the accuracy of the box temperature.

### 12.6.19. PMT TEMPERATURE

PMT temperature should be low and constant. It is more important that this temperature is maintained constant than it is to maintain it low. The PMT cooler uses a Peltier, thermo-electric element powered by 12 VDC from the switching power supply PS2. The temperature is controlled by a proportional temperature controller located on the preamplifier board. Voltages applied to the cooler element vary from  $\pm 0.1$  to  $\pm 12$

VDC. The temperature set point (hard-wired into the preamplifier board) will vary by about  $\pm 1^{\circ}\text{C}$  due to component tolerances. The actual temperature will be maintained to within  $0.1^{\circ}\text{C}$  around that set point.

On power-up of the analyzer, the front panel enables the user to watch that temperature drop from about ambient temperature down to its set point of  $6\text{-}8^{\circ}\text{C}$ .

- If the temperature fails to drop after 20 minutes, there is a problem in the cooler circuit.
- If the control circuit on the preamplifier board is faulty, a temperature of  $-1^{\circ}\text{C}$  is reported.

## 12.7. SERVICE PROCEDURES

This section contains some procedures that may need to be performed when a major component of the analyzer requires repair or replacement.

### ATTENTION

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#### COULD DAMAGE INSTRUMENT AND VOID WARRANTY

**Servicing of circuit components requires electrostatic discharge protection, i.e. ESD grounding straps, mats and containers. Failure to use ESD protection when working with electronic assemblies will void the instrument warranty.**

**Refer to Section 13 for more information on preventing ESD damage.**

---


### 12.7.1. DISK-ON-MODULE REPLACEMENT

Replacing the Disk-on-Module (DOM) will cause loss of all DAS data; it also may cause loss of some instrument configuration parameters unless the replacement DOM carries the exact same firmware version. Whenever changing the version of installed software, the memory must be reset. Failure to ensure that memory is reset can cause the analyzer to malfunction, and invalidate measurements. After the memory is reset, the A/D converter must be re-calibrated, and all information collected in Step 1 below must be re-entered before the instrument will function correctly. Also, zero and span calibration should be performed.

1. Document all analyzer parameters that may have been changed, such as range, auto-cal, analog output, serial port and other settings before replacing the DOM
2. Turn off power to the instrument, fold down the rear panel by loosening the mounting screws.
3. When looking at the electronic circuits from the back of the analyzer, locate the Disk-on-Module in the right-most socket of the CPU board.
4. The DOM should carry a label with firmware revision, date and initials of the programmer.
5. Remove the nylon fastener that mounts the DOM over the CPU board, and lift the DOM off the CPU. Do not bend the connector pins.
6. Install the new Disk-on-Module, making sure the notch at the end of the chip matches the notch in the socket.

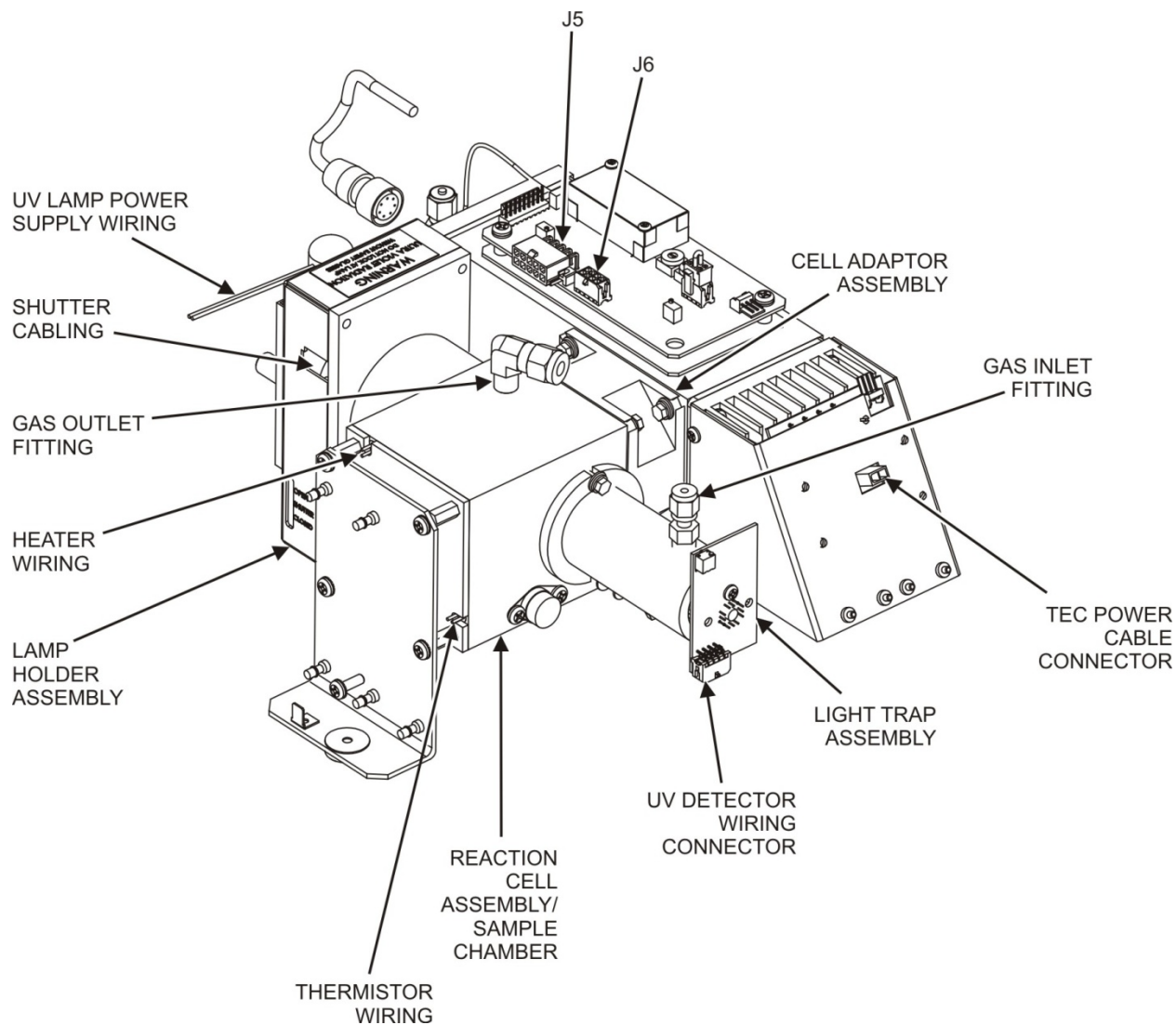
7. It may be necessary to straighten the pins somewhat to fit them into the socket. Press the DOM all the way in and reinsert the offset clip.
8. Close the rear panel and turn on power to the machine.
9. If the replacement DOM carries a firmware revision, re-enter all of the setup information.

### 12.7.2. SENSOR MODULE REPAIR & CLEANING



**CAUTION - GENERAL SAFETY HAZARD**

**Do not look at the UV lamp while the unit is operating. UV light can cause eye damage. Always use safety glasses made from UV blocking material when working with the UV Lamp Assembly. (Generic plastic glasses are not adequate).**



**Figure 12-6: Sensor Module Wiring and Pneumatic Fittings**

**IMPORTANT****IMPACT ON READINGS OR DATA**

After any repair or service has been performed on the sensor module, the 6400T should be allowed to warm up for 60 minutes.

Always perform a leak check (refer to Section 11.3.6) and calibrate the analyzer (refer to Section 9) before placing it back in service.

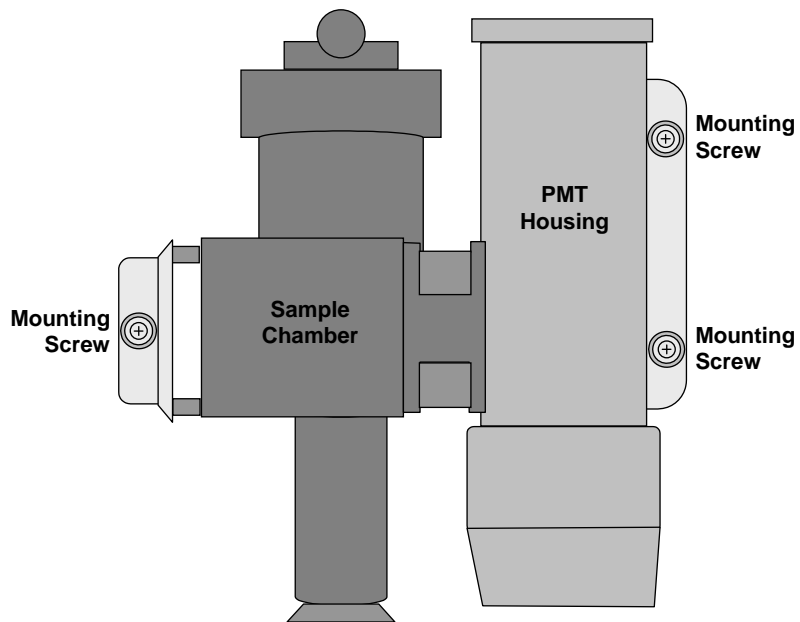
**12.7.2.1. REMOVING AND REINSTALLING THE SENSOR MODULE**

Several of the procedures in this section either require the sensor module to be removed from the instrument or are easier to perform if it has been removed.

To remove the Sensor Module:

1. Turn off the instrument power.
2. Open the top cover of the instrument:
  - Remove the set screw located in the top, center of the rear panel.
  - Remove the screws fastening the top cover to the unit (four per side).
  - Lift the cover straight up.
3. Disconnect the sensor module pneumatic lines (refer to Figure 12-6)
  - Gas inlet line: 1/8" black Teflon® line with stainless steel fitting.
  - Gas outlet line: 1/4" black Teflon® line with brass fitting.
4. Disconnect all electrical wiring to the Sensor Module:
  - UV lamp power supply wiring
  - Shutter cabling
  - Reaction cell thermistor wiring (yellow)
  - Reaction cell heater wiring (red)
  - UV detector wiring
  - TEC power cable
  - PMT wiring (connectors J5 & J6 on the PMT preamplifier PCA)
5. Remove the three sensor module mounting screws.





**Figure 12-7: Sensor Module Mounting Screws**

Follow the above steps in reverse order to reinstall the sensor module.

**12.7.2.2. CLEANING THE SAMPLE CHAMBER**

**IMPORTANT**

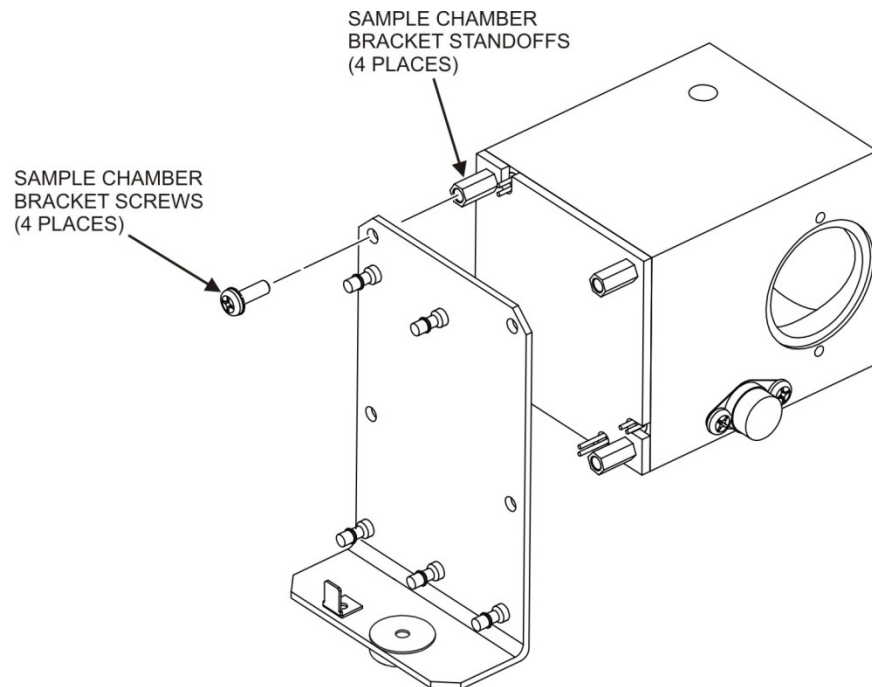
**IMPACT ON READINGS OR DATA**

The sample chamber should only be opened or cleaned on instructions from the Teledyne Analytical Instruments customer service department.

Be careful not to leave thumbprints on the interior of the sample chamber. The various oils that make up fingerprints fluoresce brightly under UV light and will significantly affect the accuracy of the analyzer's SO<sub>2</sub> measurement)

To clean the sample chamber:

1. Remove the sensor module as described in Section 12.7.2.1.
2. Remove the sample chamber mounting bracket by unscrewing the four bracket screws.



**Figure 12-8: Sample Chamber Mounting Bracket**

3. Unscrew the 4 hexagonal standoffs.
4. Gently remove the chamber cover.
5. Using a lint-free cloth dampened with distilled water, wipe the inside surface of the chamber and the chamber cover.
6. Dry the chamber surfaces with a 2nd lint-free cloth.
7. Re-assemble the chamber and re-install the sensor module.

### 12.7.2.3. CLEANING THE PMT LENS AND PMT FILTER

#### **IMPORTANT**

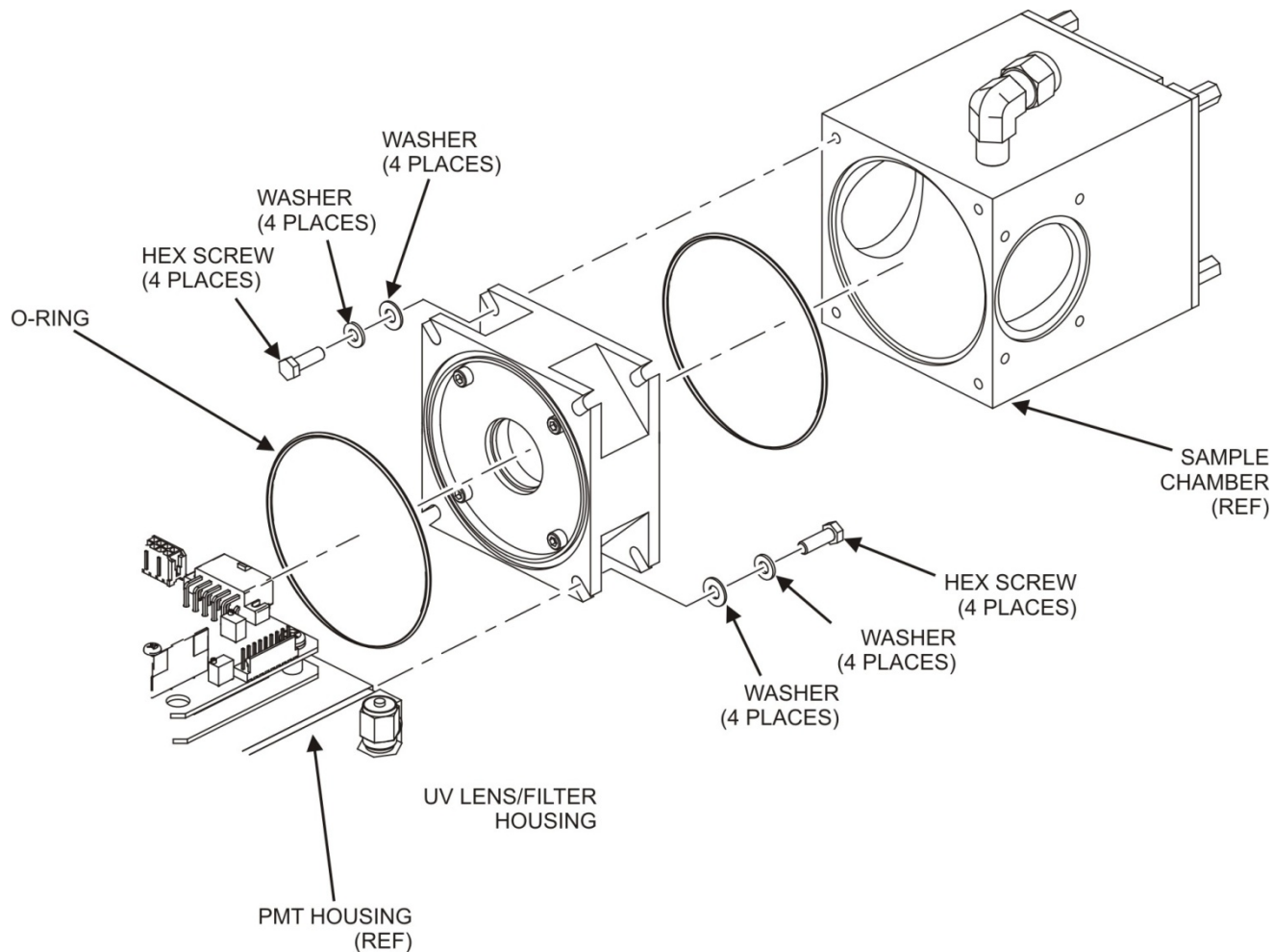
#### **IMPACT ON READINGS OR DATA**

The sample chamber should only be opened or cleaned on instructions from the Teledyne Analytical Instruments Customer Service Department.

Be careful not to leave thumbprints on the interior of the sample chamber. The various oils that make up fingerprints fluoresce brightly under UV light and will significantly affect the accuracy of the analyzer's SO<sub>2</sub> measurement).

To clean the PMT Lens and filter:

1. Remove the sensor module as described in Section 12.7.2.1.



**Figure 12-9: Hex Screw Between Lens Housing and Sample Chamber**

2. Remove the sample chamber from the PMT lens and filter housing by unscrewing the 4 hex screws that fasten the chamber to the housing.
3. Remove the four lens cover screws.

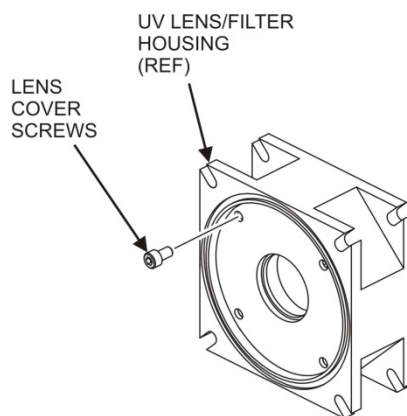


Figure 12-10: UV Lens Housing / Filter Housing

4. Remove the lens/filter cover.
5. Carefully remove the PMT lens and set it aside on soft, lint-free cloth.
6. Remove the 3-piece, lens/filter spacer.
7. Carefully remove the PMT filter and set it aside on soft, lint-free cloth.

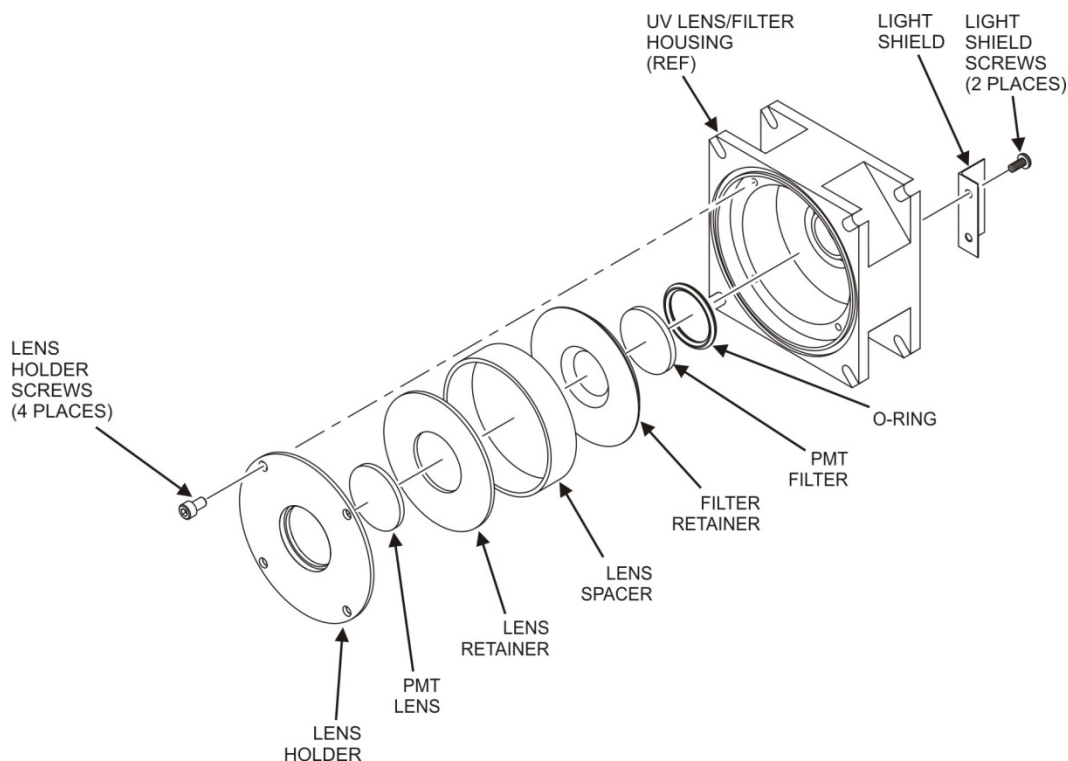


Figure 12-11: PMT UV Filter Housing Disassembled

8. Using a lint-free cloth dampened with distilled water, clean the lens, the filter and all of the housing assembly mechanical parts.
9. Dry everything with a 2nd lint-free cloth.
10. Reassemble the lens/filter housing (refer to Figure 12-11 and Figure 12-10).

**IMPORTANT****IMPACT ON READINGS OR DATA**

**Use gloves and a clean plastic covered surface during assembly. Cleanliness of the inside of the light shield, the UV lens filter housing and the PMT lens is especially important.**

**Note**

**Ensure to apply Loctite to the four lens holder screws and the two light shield screws.**

11. Reattach the lens / filter housing to the sample chamber.
12. Reattach the sample chamber to the PMT housing.
13. Reinstall the sensor module into the 6400T.
14. Close the instrument.
15. Turn the 6400T on and let it warm up for 60 minutes.
16. Perform a leak check (refer to Section 11.3.6).
17. Calibrate the analyzer (refer to Section 9).

#### 12.7.2.4. REPLACING THE UV FILTER/LENS

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

**Be careful not to leave thumbprints on the interior of the sample chamber. The various oils that make up fingerprints fluoresce brightly under UV light and will significantly affect the accuracy of the analyzer's SO<sub>2</sub> measurement).**

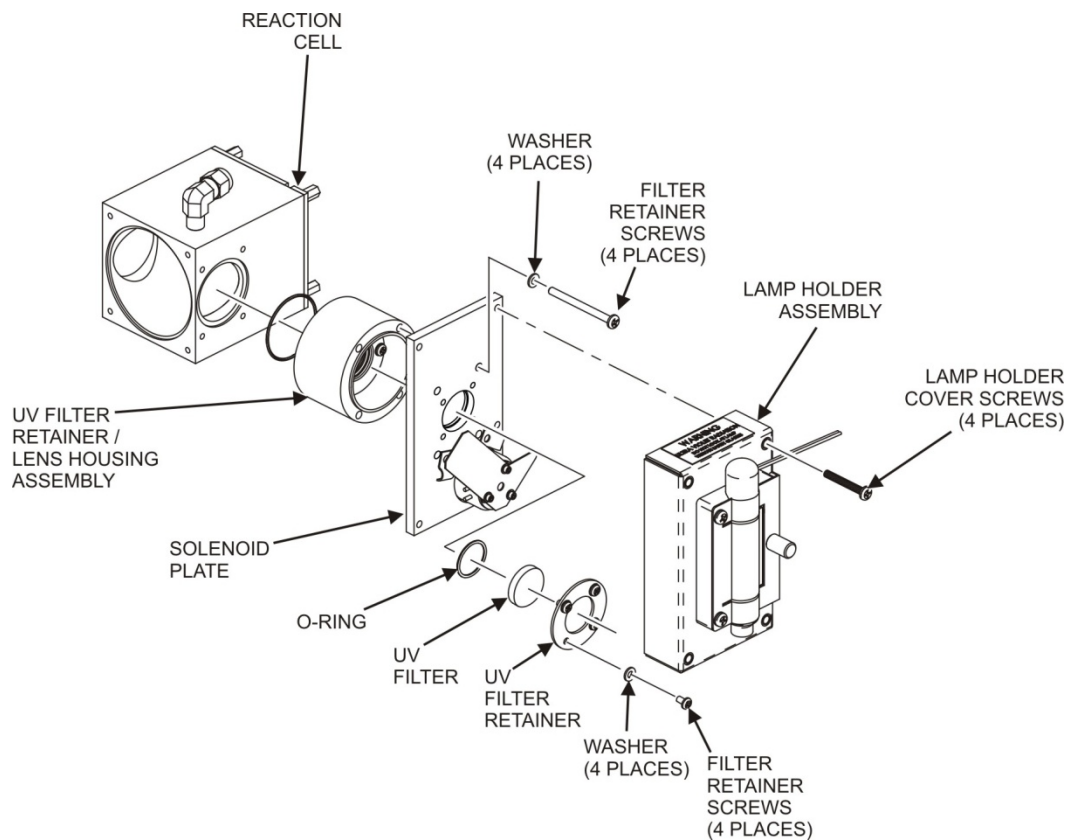
**CAUTION - GENERAL SAFETY HAZARD**



**Do not look at the UV lamp while the unit is operating. UV light can cause eye damage. Always use safety glasses made from UV blocking material when working with the UV Lamp Assembly. (Generic plastic glasses are not adequate).**

To replace the UV filter lens:

1. Turn off the instrument's power and remove the power cord from the instrument.
2. Unplug J4 connector from the motherboard to allow tool access.
3. Alternatively, remove the sensor module as described in Section 12.7.2.1.
4. Remove 4 screws from the shutter cover (refer to Figure 12-13) and remove the cover.
5. Remove 4 screws from the UV filter retainer.



**Figure 12-12: Disassembling the Shutter Assembly**

6. Carefully remove the UV filter.
7. Install the UV filter.
8. Handle carefully and never touch the filter's surface.
9. UV filter's wider ring side should be facing out.
10. Install UV filter retainer and tighten screws.
11. Install the shutter cover and minifit connector. Tighten 4 shutter cover screws.
12. Reinstall the sensor module and Plug J4 connector into the motherboard.

#### 12.7.2.5. ADJUSTING THE UV LAMP (*PEAKING THE LAMP*)

There are three ways in which ambient conditions can affect the UV Lamp output and therefore the accuracy of the SO<sub>2</sub> concentration measurement. These are:

**Line Voltage Change:** UV lamp energy is directly proportional to the line voltage. This can be avoided by installing adequate AC Line conditioning equipment such as a UPS/surge suppressor.

**Lamp Aging** - Over a period of months, the UV energy will show a downward trend and can be up to 50% in the first 90 days, and then a slower rate, until the end of useful life of the lamp. Periodically running the UV lamp calibration routine (refer to Section 5.9.6) will compensate for this until the lamp output becomes too low to function at all.

#### Note

**As the lamp degrades over time, the software for the CPU compensates for the loss of UV output.**

**Lamp Positioning** – The UV output level of the lamp is not even across the entire length of the lamp. Some portions of the lamp shine slightly more brightly than others. At the factory the position of the UV lamp is adjusted to optimize the amount of UV light shining through the UV filter/lens and into the reaction cell. Changes to the physical alignment of the lamp can affect the analyzers ability to accurately measure SO<sub>2</sub>.

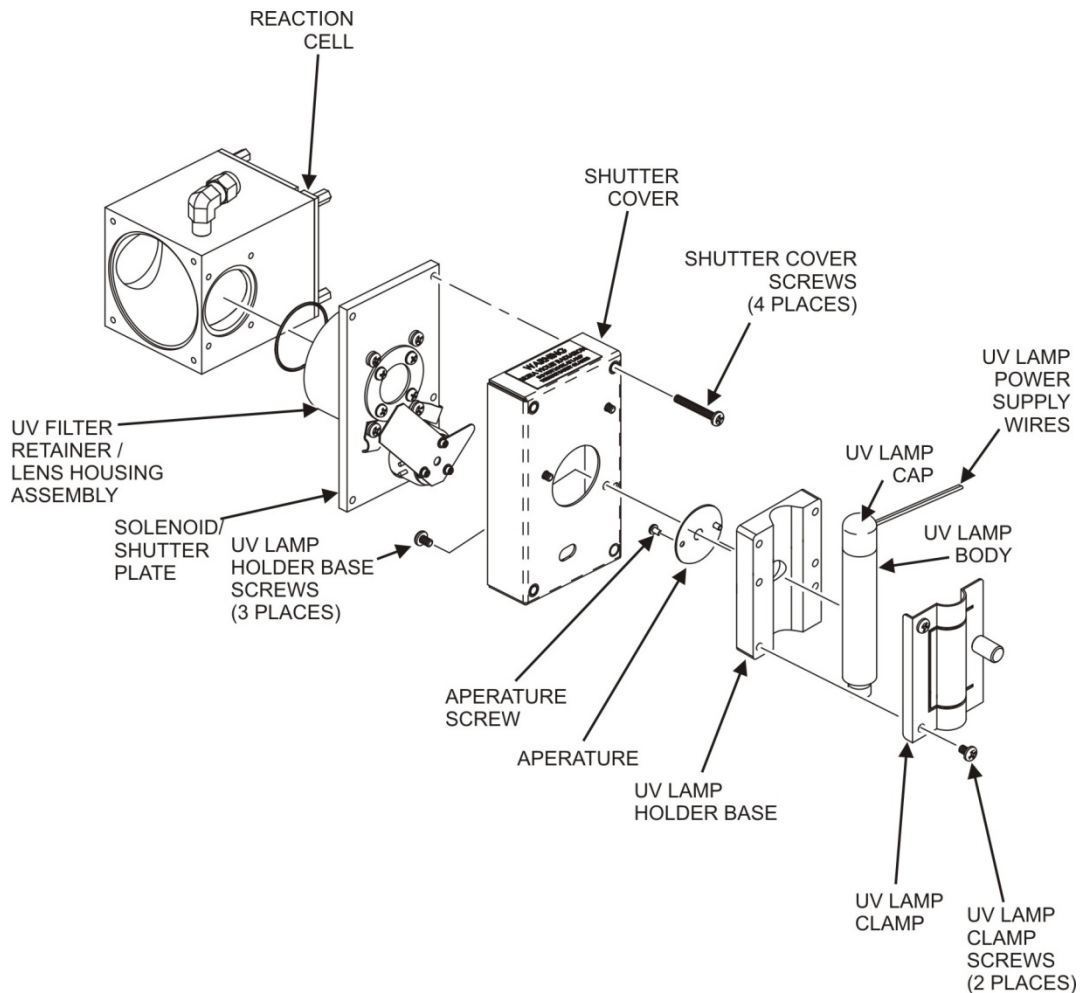


Figure 12-13: Shutter Assembly

**CAUTION - GENERAL SAFETY HAZARD**



**Do not look at the UV lamp while the unit is operating. UV light can cause eye damage. Always use safety glasses made from UV blocking material when working with the UV Lamp Assembly. (Generic plastic glasses are not adequate).**

1. Set the analyzer display to show the signal I/O function, **UVLAMP\_SIGNAL** (refer to Section 12.1.3). **UVLAMP\_SIGNAL** is function 33.
2. Slightly loosen the large brass thumbscrew located on the shutter housing (refer to Figure 12-14) so that the lamp can be moved.

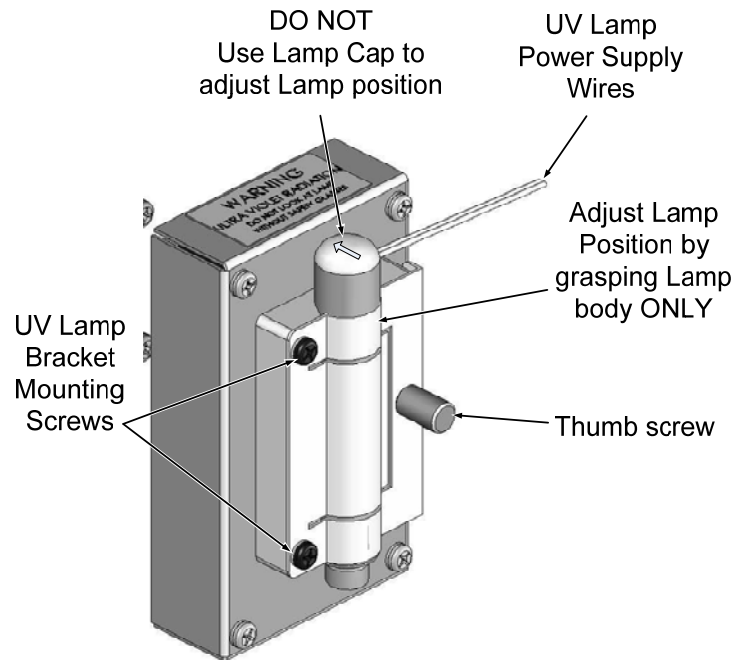


Figure 12-14. UV Lamp Adjustment

**ATTENTION**

-----  
**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**  
**DO NOT grasp the UV lamp by its cap when changing its position -**  
**always grasp the main body of the lamp (refer to Figure 12-13).**  
**Inattention to this detail could twist and potentially disconnect the lamp's**  
**power supply wires.**  
 -----

3. While watching the **UVLAMP\_SIGNAL** reading, slowly rotate the lamp or move it back and forth vertically until the **UVLAMP\_SIGNAL** reading is at its maximum.
4. Compare the **UVLAMP\_SIGNAL** reading to the information in Table 12-10 and follow the instructions there.

Table 12-10: UV Lamp Signal Troubleshooting

UVLAMP_SIGNAL	ACTION TO BE TAKEN
3500mV±200mV.	No Action Required
> 4900mV at any time.	Adjust the UV reference detector potentiometer (Figure 12-15) until <b>UVLAMP_SIGNAL</b> reads approximately 3600mV before continuing to adjust the lamp position.
>3700mV or < 3300mV	Adjust the UV reference detector potentiometer (Figure 12-15) until <b>UVLAMP_SIGNAL</b> reads as close to 3500mV as possible.
.< 600mV	Replace the lamp (Section 12.7.2.6.



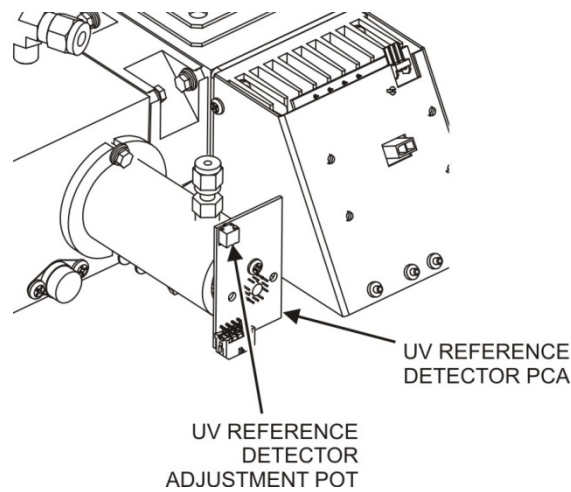


Figure 12-15: Location of UV Reference Detector Potentiometer

5. Finger tighten the thumbscrew.



**CAUTION - GENERAL SAFETY HAZARD**

**DO NOT** over tighten the thumbscrew, as over-tightening can cause breakage to the lamp and consequently release mercury into the area.

12.7.2.6. REPLACING THE UV LAMP



**CAUTION - GENERAL SAFETY HAZARD**

**Do not look at the UV lamp while the unit is operating. UV light can cause eye damage. Always use safety glasses made from UV blocking material when working with the UV Lamp Assembly. (Generic plastic glasses are not adequate).**

1. Turn off the analyzer.
2. Disconnect the UV lamp from its power supply.
3. You can find the power supply connector by following the two, white UV Lamp power supply wires from the lamp to the power supply.
4. Loosen, but do not remove the two UV lamp bracket screws and the large brass thumbscrew located (refer to Figure 12-13 and Figure 12-14) on the shutter housing so that the lamp can be moved.

**ATTENTION**

**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**

**DO NOT** grasp the UV lamp by its cap when changing its position - always grasp the main body of the lamp (refer to Figure 12-13) Inattention to this detail could twist and potentially disconnect the lamp's power supply wires.

5. Remove the UV Lamp by pulling it straight up.

6. Insert the new UV lamp into the bracket.
7. Tighten the two UV lamp bracket screws, but leave the brass thumb screw un-tightened.
8. Connect the new UV lamp to the power supply.
9. Turn the instrument on and perform the UV adjustment procedure as defined in section 12.7.2.5.
10. Finger tighten the thumbscrew.

**CAUTION - GENERAL SAFETY HAZARD**

**DO NOT over tighten the thumbscrew, as over-tightening can cause breakage to the lamp and consequently release mercury into the area.**

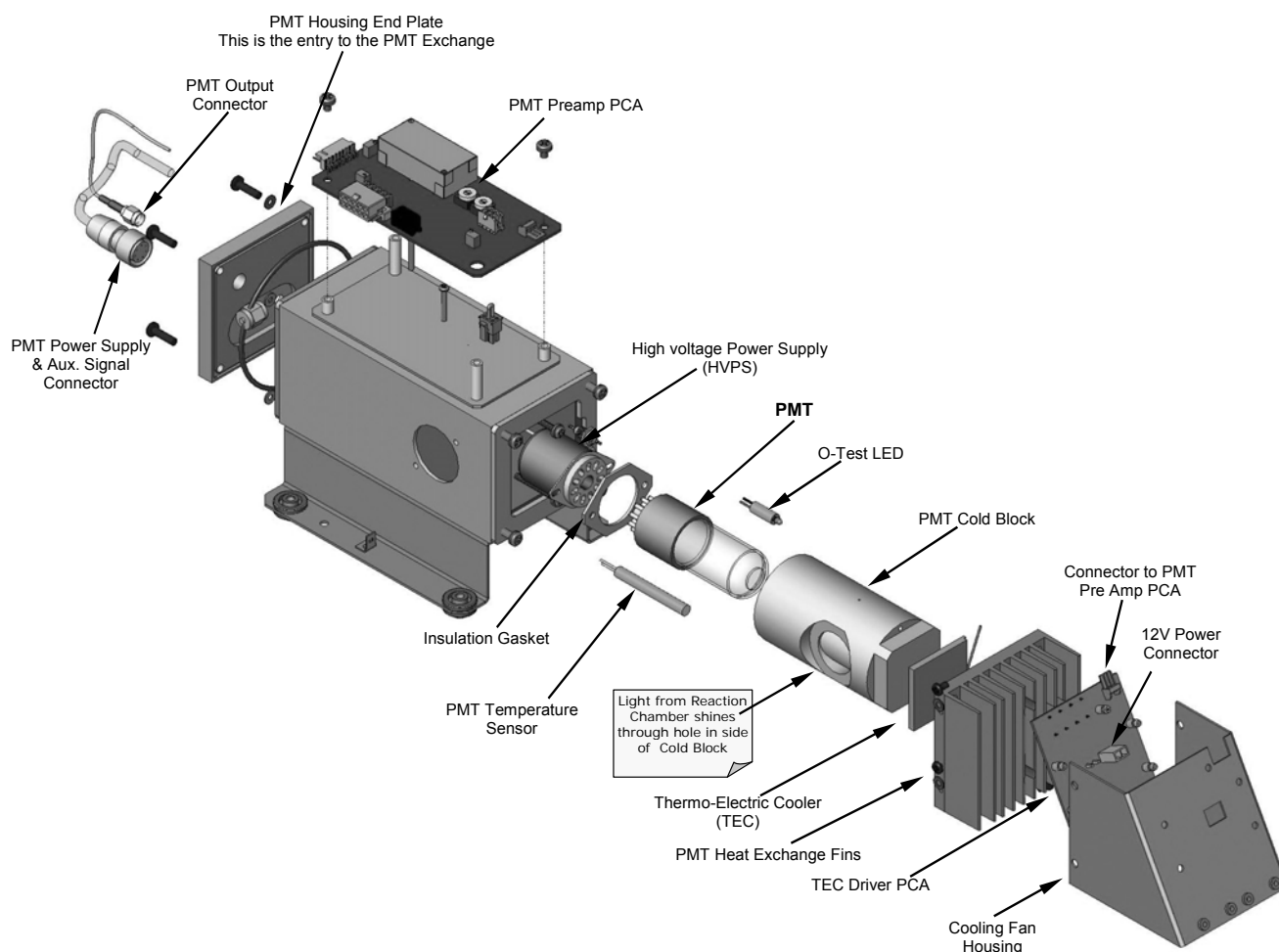
11. Perform a lamp calibration procedure (refer to Section 5.9.6) and a zero point and span point calibration (refer to Section 9).

**12.7.2.7. REPLACING THE PMT, HVPS OR TEC**

The PMT should last for the lifetime of the analyzer. However, in some cases, the high voltage power supply (HVPS) or the thermo-electric cooler (TEC) may fail.

**IMPORTANT**

**When removing the PMT housing end plate cover for the Sensor Assembly, ensure to replace the 5 desiccant bags inside the housing.**



**Figure 12-16: PMT Assembly - Exploded View**

To replace the PMT, the HVPS or the TEC:

1. Remove the sensor module as described in Section 12.7.2.1.
2. Remove the entire sensor module assembly from the.
3. Remove the reaction cell assembly.
4. Remove the two connectors on the PMT housing end plate facing towards the front panel.
5. Remove the end plate itself (4 screws with plastic washers).
6. Remove the desiccant bags inside the PMT housing.
7. Along with the plate, slide out the OPTIC TEST LED and the thermistor that measures the PMT temperature.
  - Both may be coated with a white, thermal conducting paste. Do not contaminate the inside of the housing or the PMT tube with this grease.
8. Unscrew the PMT assembly. It is held to the cold block by two plastic screws.
  - Because the threads of the plastic screws are easily damaged it is highly recommended to use new screws when reassembling the unit.
9. Carefully take out the assembly consisting of the HVPS, the gasket and the PMT.

10. Change the PMT or the HVPS or both, clean the PMT glass tube with a clean, anti-static wipe and **DO NOT TOUCH** it after cleaning.
11. If the cold block or TEC is to be changed disconnect the TEC driver board from the preamplifier board.
  - Remove the cooler fan duct (4 screws on its side) including the driver board.
  - Disconnect the driver board from the TEC and set the sub-assembly aside.
  - Remove the end plate with the cooling fins (4 screws) and slide out the PMT cold block assembly, which contains the TEC.
  - Unscrew the TEC from the cooling fins and the cold block and replace it with a new unit.
12. Re-assemble the TEC subassembly in reverse order.

**ATTENTION****-----  
COULD DAMAGE INSTRUMENT AND VOID WARRANTY**

**The thermo-electric cooler needs to be mounted flat to the heat sink. If there is any significant gap, the TEC might burn out. Ensure to apply heat sink paste before mounting it and tighten the screws evenly and cross-wise.**

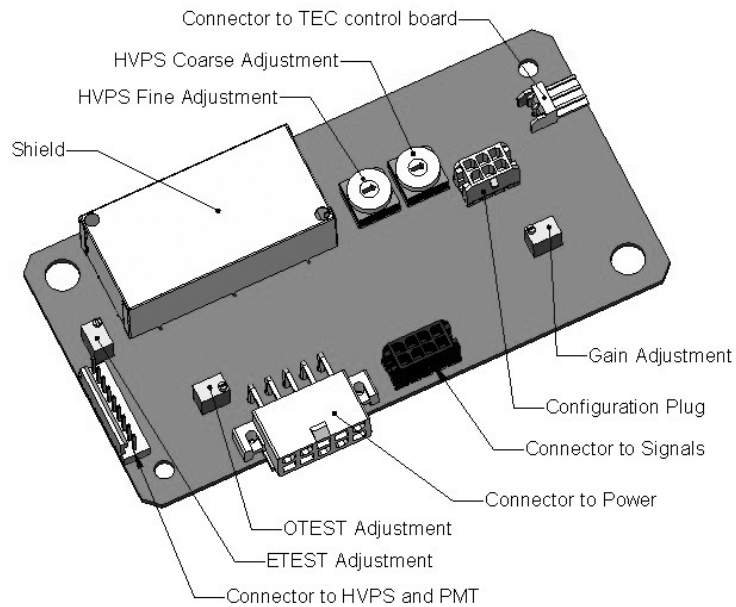
**-----**

- Ensure to use thermal grease between TEC and cooling fins as well as between TEC and cold block.
  - Align the side opening in the cold block with the hole in the PMT housing where the sample Chamber attaches.
  - Evenly tighten the long mounting screws for good thermal conductivity.
13. Re-insert the TEC subassembly. Ensure that the O-ring is placed properly and the assembly is tightened evenly.
  14. Re-insert the PMT/HVPS subassembly.
    - Don't forget the gasket between HVPS and PMT.
    - Use new plastic screws to mount the PMT assembly on the PMT cold block.
  15. Insert the LED and thermistor into the cold block.
  16. Replace the desiccant bags with five new desiccant bags.
  17. Carefully replace the end plate.
    - Ensure that the O-ring is properly in place. Improperly placed O-rings will cause leaks, which – in turn – cause moisture to condense on the inside of the cooler causing the HVPS to short out.
  18. Reconnect the cables and the reaction cell
    - Be sure to tighten these screws evenly.
  19. Replace the sensor assembly into the chassis and fasten with four screws and washers.
  20. Perform a leak check the system.

21. Power up the analyzer and verify the basic operation of the analyzer using the ETEST and OTEST features (refer to Section 6.9.5 and 6.9.6) or by measuring calibrated zero and span gases.
22. Allow the instrument to warm up for 60 minutes.
23. Perform a PMT Hardware calibration (refer to Section 12.7.2.8).
24. Perform a zero point and span calibration (refer to Section 9).

### 12.7.2.8. PMT HARDWARE CALIBRATION (FACTORY CAL)

The sensor module hardware calibration adjusts the slope of the PMT output when the instrument's slope and offset values are outside of the acceptable range and all other more obvious causes for this problem have been eliminated.



**Figure 12-17: Pre-Amplifier Board (Preamp PCA) Layout**

1. Set the instrument reporting range type to **SNGL** (refer to Section 5.4.3.1).
2. Perform a zero-point calibration using zero air (refer to Section 9).
3. Let the instrument stabilize by allowing it to run for one hour.
4. Adjust the UV Lamp (refer to Section 12.7.2.5).
5. Perform a **LAMP CALIBRATION** procedure (refer to Section 5.9.6).
6. Locate the Preamp PCA (refer to Figure 12-16).
7. Locate the Following Components On the Preamp PCA (Figure 12-17):
8. HVPS coarse adjustment switch (Range 0-9, then A-F).
9. HVPS fine adjustment switch (Range 0-9, then A-F).
10. Gain adjustment potentiometer (Full scale is 10 to 12 turns).
11. Set the HVPS coarse adjustment to its minimum setting (0).
12. Set the HVPS fine adjustment switch to its maximum setting (F).

13. Turn the gain adjustment potentiometer clockwise to its maximum setting.
14. Set the front panel display to show **STABIL** (refer to Section 4.1.1).
15. Feed span gas into the analyzer.
16. Wait until the **STABIL** value is below 0.5 ppb.

**IMPORTANT****IMPACT ON READINGS OR DATA**

**Use a span gas equal to 80% of the reporting range. Example: for a reporting range of 500 ppb, use a span gas of 400 ppb.**

17. **Scroll** to the **OFFSET** function and record the value.
18. Scroll to the **NORM PMT** value.

**ATTENTION****COULD DAMAGE INSTRUMENT AND VOID WARRANTY**

**Do not overload the PMT by accidentally setting both adjustment switches to their maximum setting. This can cause permanent damage to the PMT.**

19. Determine the target **NORM PMT** value according to the following formulas.
  - If the reporting range is set for  $\leq 2,000$  ppb (the instrument will be using the 2,000 ppb physical range):  
Target **NORM PMT** = (2 x span gas concentration) + **OFFSET**
  - If the reporting range is set for  $\geq 2,001$  ppb (the instrument will be using the 20,000 ppb physical range):  
Target **NORM PMT** = (0.181 x span gas concentration) + **OFFSET**

**EXAMPLE:** If the **OFFSET IS** 33 mV, the Reporting Range is 500 ppb, the span gas should be 400 ppb and the calculation would be:  
 Target **NORM PMT** = (2 x 400) + 33 mV  
 Target **NORM PMT** = 833 mV
20. Set the HVPS coarse adjustment switch to the lowest setting that will give you more than the target **NORM PMT** signal from Step 16.
  - The coarse adjustment typically increments the **NORM PMT** signal in 100-300 mV steps.
21. Adjust the HVPS fine adjustment such that the **NORM PMT** value is at or just above the target **NORM PMT** signal from Step 16.
22. Continue adjusting the both the coarse and fine switches until norm PMT is as close to (but not below) the target **NORM PMT** signal from Step 16.
23. Adjust gain adjustment potentiometer until the **NORM PMT** value is  $\pm 10$  mV of the target level from Step 16.
24. Perform span and zero-point calibrations (refer to Section 9) to normalize the sensor response to its new PMT sensitivity.
25. Review the slope and offset values, and compare them to the values in Table 9-5.

## 12.8. FREQUENTLY ASKED QUESTIONS (FAQS)

The following list contains some of the most commonly asked questions relating to the 6400T SO<sub>2</sub> Analyzer.

QUESTION	ANSWER
Why is the <b>ZERO</b> or <b>SPAN</b> button not displayed during calibration?	The 6400T disables these buttons when the expected span or zero value entered by the users is too different from the gas concentration actually measured value at the time. This is to prevent the accidental recalibration of the analyzer to an out-of-range response curve.-EXAMPLE: The span set point is 400 ppb but gas concentration being measured is only 50 ppb.-For more information, refer to Section 12.4.4 and Section 12.4.5.
Why does the <b>ENTR</b> button sometimes disappear on the Front Panel Display?	During certain types of adjustments or configuration operations, the <b>ENTR</b> button will disappear if you select a setting that is nonsensical (such as trying to set the 24-hour clock to 25:00:00) or out of the allowable range for that parameter (such as selecting a DAS hold off period of more than 20 minutes).-Once you adjust the setting in question to an allowable value, the <b>ENTR</b> button will re-appear.
How do I enter or change the value of my Span Gas?	Press the <b>CONC</b> button found under the <b>CAL</b> or <b>CALS</b> menus of the main SAMPLE menu to enter the expected SO <sub>2</sub> span concentration.-Refer to Section 3.4.4.1 or for more information.
Why does the analyzer not respond to span gas?	Section 12.4.4 has some possible answers to this question.
Can I automate the calibration of my analyzer?	Any analyzer with zero/span valve or IZS option can be automatically calibrated using the instrument's AutoCal feature.-However, the accuracy of the IZS option's permeation tube is ±5%. While this may be acceptable for basic calibration checks, the IZS option is not permitted as a calibration source in applications following US EPA protocols. -To achieve highest accuracy, it is recommended to use cylinders of calibrated span gases in combination with a zero air source. Teledyne Analytical Instruments offers a zero air generator Model 701 and a gas dilution calibrator Model T700 for this purpose.
What do I do if the concentration on the instrument's front panel display does not match the value recorded or displayed on my data logger even if both instruments are properly calibrated?	This most commonly occurs for one of the following reasons: -A difference in circuit ground between the analyzer and the data logger or a wiring problem;-A scale problem with the input to the data logger. -The analog outputs of the 6400T can be manually adjusted to compensate for either or both of these effects, refer to 5.9.3.4; -The analog outputs are not calibrated, which can happen after a firmware upgrade. -Both the electronic scale and offset of the analog outputs can be adjusted (refer to Section 5.9.3.2). Alternately, use the data logger itself as the metering device during calibrations procedures.
How do I perform a leak check?	Refer to Section 11.3.6.
How do I measure the sample flow?	Sample flow is measured by attaching a calibrated flow meter to the sample inlet port when the instrument is operating. The sample flow should be 650 cm <sup>3</sup> /min ±10%. Section 11.3.6 includes detailed instructions on performing a check of the sample gas flow.
How often do I need to change the particulate filter?	Once per week. Table 11-1 contains a maintenance schedule listing the most important, regular maintenance tasks.
What is the averaging time for an 6400T?	The default averaging time, optimized for ambient pollution monitoring, is 240 seconds for stable concentrations and 20 seconds for rapidly changing concentrations; Refer to 13.7.1 for more information.
My analyzer has the optional, user -configurable analog output channels.	Instructions for this can be found in the Manual Addendum for Configurable Analog Output, PN 06270.

QUESTION	ANSWER
How do I program and use them?	
How long does the sample pump last?	The sample pump should last about one year and the pump diaphragms should to be replaced annually or when necessary. Use the <b>PRES</b> test function displayed via the front panel to see if the diaphragm needs replacement (refer to Section 12.1.2).
Do I need a strip chart recorder or external data logger?	No, the 6400T is equipped with a very powerful internal data acquisition system. Section 0 describes the setup and operation in detail.

## 12.9. TECHNICAL ASSISTANCE

If this manual and its troubleshooting / repair sections do not solve your problems, technical assistance may be obtained from:

Teledyne Analytical Instruments, Customer Service,  
16830 Chestnut Street  
City of Industry, California 91748, USA  
TEL: 626-934-1500 or 888-789-8168  
FAX: 626-934-1651 EMAIL: [TETCI\\_customerservice@teledyne.com](mailto:TETCI_customerservice@teledyne.com)  
[www.teledyne-ai.com](http://www.teledyne-ai.com)

Before you contact Teledyne Analytical Instruments' Customer service, fill out the problem report form in Appendix C, which is also available online for electronic submission at <http://www.teledyne-ai.com>



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## 13. PRINCIPLES OF OPERATION

This section describes the principles of operation for the 6400T SO<sub>2</sub> analyzer (Section 13.1), for the optional O<sub>2</sub> sensor (Section 13.2) and for the optional CO<sub>2</sub> sensor (Section 13.3). It also describes the principles of operation for pneumatics (Section 13.4), electronics (Section 13.5), communication interfaces (13.6) and software (13.7).

### 13.1. SULFUR DIOXIDE (SO<sub>2</sub>) SENSOR PRINCIPLES OF OPERATION

The 6400T UV Fluorescence SO<sub>2</sub> Analyzer is a microprocessor controlled analyzer that determines the concentration of sulfur dioxide (SO<sub>2</sub>), in a sample gas drawn through the instrument. It requires that sample and calibration gases be supplied at ambient atmospheric pressure in order to establish a constant gas flow through the sample chamber where the sample gas is exposed to ultraviolet light; this exposure causes the SO<sub>2</sub> molecules to change to an excited state (SO<sub>2</sub>\*). As these SO<sub>2</sub>\* molecules decay into SO<sub>2</sub> they fluoresce. The instrument measures the amount of fluorescence to determine the amount of SO<sub>2</sub> present in the sample gas.

Calibration of the instrument is performed in software and usually does not require physical adjustments to the instrument. During calibration, the microprocessor measures the sensor output signal when gases with known amounts of SO<sub>2</sub> at various concentrations are supplied and stores these measurements in memory. The microprocessor uses these calibration values along with other performance parameters such as the PMT dark offset, UV lamp ratio and the amount of stray light present and measurements of the temperature and pressure of the sample gas to compute the final SO<sub>2</sub> concentration.

This concentration value and the original information from which it was calculated are stored in the unit's internal data acquisition system and reported to the user through a vacuum fluorescent display or as electronic data via several communication ports.

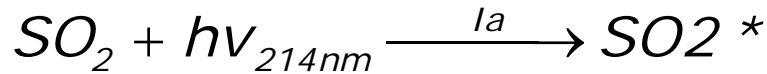
This concentration value and the original information from which it was calculated are stored in the unit's internal data acquisition system (refer to Section 0) and reported to the user through a vacuum fluorescent display or several communication ports.

#### 13.1.1. SO<sub>2</sub> ULTRAVIOLET FLUORESCENCE MEASUREMENT PRINCIPLE

The physical principle upon which the 6400T's measurement method is based is the fluorescence that occurs when sulfur dioxide (SO<sub>2</sub>) is excited by ultraviolet light with wavelengths in the range of 190 nm-230 nm. This reaction is a two-step process.

The first stage (Equation 13-1) occurs when SO<sub>2</sub> molecules are struck by photons of the appropriate ultraviolet wavelength. In the case of the 6400T, a band pass filter between the source of the UV light and the affected gas limits the wavelength of the light to

approximately 214 nm. The SO<sub>2</sub> molecules absorb some of the energy from the UV light causing one of the electrons of each of the affected molecules to move to a higher energy orbital state.



(Equation 13-1)

The amount SO<sub>2</sub> converted to excited SO<sub>2</sub>\* in the sample chamber is dependent on the average intensity of the UV light (***Ia***) and not its peak intensity because the intensity of UV light is not constant in every part of the sample chamber. Some of the photons are absorbed by the SO<sub>2</sub> as the light travels through the sample gas.

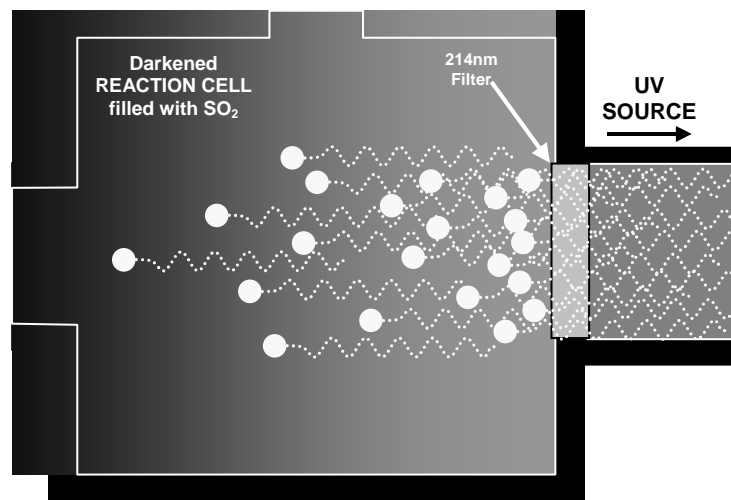


Figure 13-1: UV Absorption

The equation for defining the average intensity of the UV light (***Ia***) is:

$$Ia = I_0 [1 - \exp(-ax(SO_2))] ]$$

(Equation 13-2)

Where:

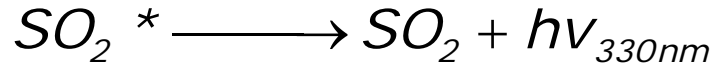
***I<sub>0</sub>*** = Intensity of the excitation UV light.

***a*** = The absorption coefficient of SO<sub>2</sub> (a constant).

***SO<sub>2</sub>*** = Concentration of SO<sub>2</sub> in the sample chamber.

***x*** = The distance between the UV source and the SO<sub>2</sub> molecule(s) being affected (path length).

second stage of this reaction occurs after the SO<sub>2</sub> reaches its excited state (SO<sub>2</sub>\*). Because the system will seek the lowest available stable energy state, the SO<sub>2</sub>\* molecule quickly returns to its ground state (Equation 10-3) by giving off the excess energy in the form of a photon ( $h\nu$ ). The wavelength of this fluoresced light is also in the ultraviolet band but at a longer (lower energy) wavelength centered at 330nm.



(Equation 13-3)

The amount of detectable UV given off by the decay of the SO<sub>2</sub>\* is affected the rate at which this reaction occurs ( $k$ ).

$$F = k(SO_2^*)$$

(Equation 13-4)

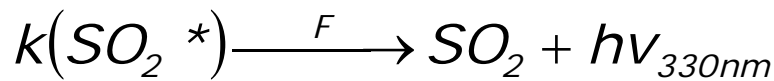
Where:

**F** = the amount of fluorescent light given off.

**k** = The rate at which the SO<sub>2</sub>\* decays into SO<sub>2</sub>.

**SO<sub>2</sub>\*** = Amount of excited SO<sub>2</sub> in the sample chamber.

Therefore:



(Equation 13-5)

Finally, the function ( $k$ ) is affected by the temperature of the gas. The warmer the gas, the faster the individual molecules decay back into their ground state and the more photons of UV light are given off per unit of time.

In summary, given that the absorption rate of SO<sub>2</sub> ( $a$ ) is constant, the amount of fluorescence ( $F$ ) is a result of:

- The amount of excited SO<sub>2</sub>\* created which is affected by the variable factors from (Equation 13-2) above: concentration of SO<sub>2</sub>; intensity of UV light ( $I_0$ ); path length of the UV light ( $x$ ) and;
- The amount of fluorescent light created which is affected by the variable factors from (Equation 13-5): the amount of SO<sub>2</sub>\* present and the rate of decay ( $k$ ) which changes based on the temperature of the gas.

When and the intensity of the light ( $I_0$ ) is known; path length of excited light is short ( $x$ ); the temperature of the gas is known and compensated for so that the rate of SO<sub>2</sub>\* decay is constant ( $k$ ). and; no interfering conditions are present (such as interfering gases or stray light); the amount of fluorescent light emitted ( $F$ ) is directly related to the concentration of the SO<sub>2</sub> in the Sample Chamber.

The Model 100 E UV Fluorescence SO<sub>2</sub> Analyzer is specifically designed to create these circumstances.

- The light path is very short ( $x$ ).
- A reference detector measures the intensity of the available excitation UV light and is used to remove effects of lamp drift ( $I_0$ ).
- The temperature of the sample gas is measured and controlled via heaters attached to the sample chamber so that the rate of decay ( $k$ ) is constant.
- A special hydrocarbon scrubber removes the most common interfering gases from the sample gas.
- And finally, the design of the sample chamber reduces the effects of stray light via its optical geometry and spectral filtering.

The net result is that any variation in UV fluorescence can be directly attributed to changes in the concentration of SO<sub>2</sub> in the sample gas.

### 13.1.2. THE UV LIGHT PATH

The optical design of the 6400T's sample chamber optimizes the fluorescent reaction between SO<sub>2</sub> and UV Light (refer to Figure 13-2) and assure that only UV light resulting from the decay of SO<sub>2</sub>\* into SO<sub>2</sub> is sensed by the instruments fluorescence detector.

UV radiation is generated by a lamp specifically designed to produce a maximum amount of light of the wavelength needed to excite SO<sub>2</sub> into SO<sub>2</sub>\* (214 nm) and a special reference detector circuit constantly measures lamp intensity (refer to (Equation 13-2)). A Photo Multiplier Tube (PMT) detects the UV given off by the SO<sub>2</sub>\* decay (330 nm) and outputs an analog signal. Several focusing lenses and optical filters ensure that both detectors are exposed to an optimum amount of only the right wavelengths of UV. To further assure that the PMT only detects light given off by decaying SO<sub>2</sub>\* the pathway of the excitation UV and field of view of the PMT are perpendicular to each other and the inside surfaces of the sample chamber are coated with a layer of black Teflon<sup>®</sup> that absorbs stray light.

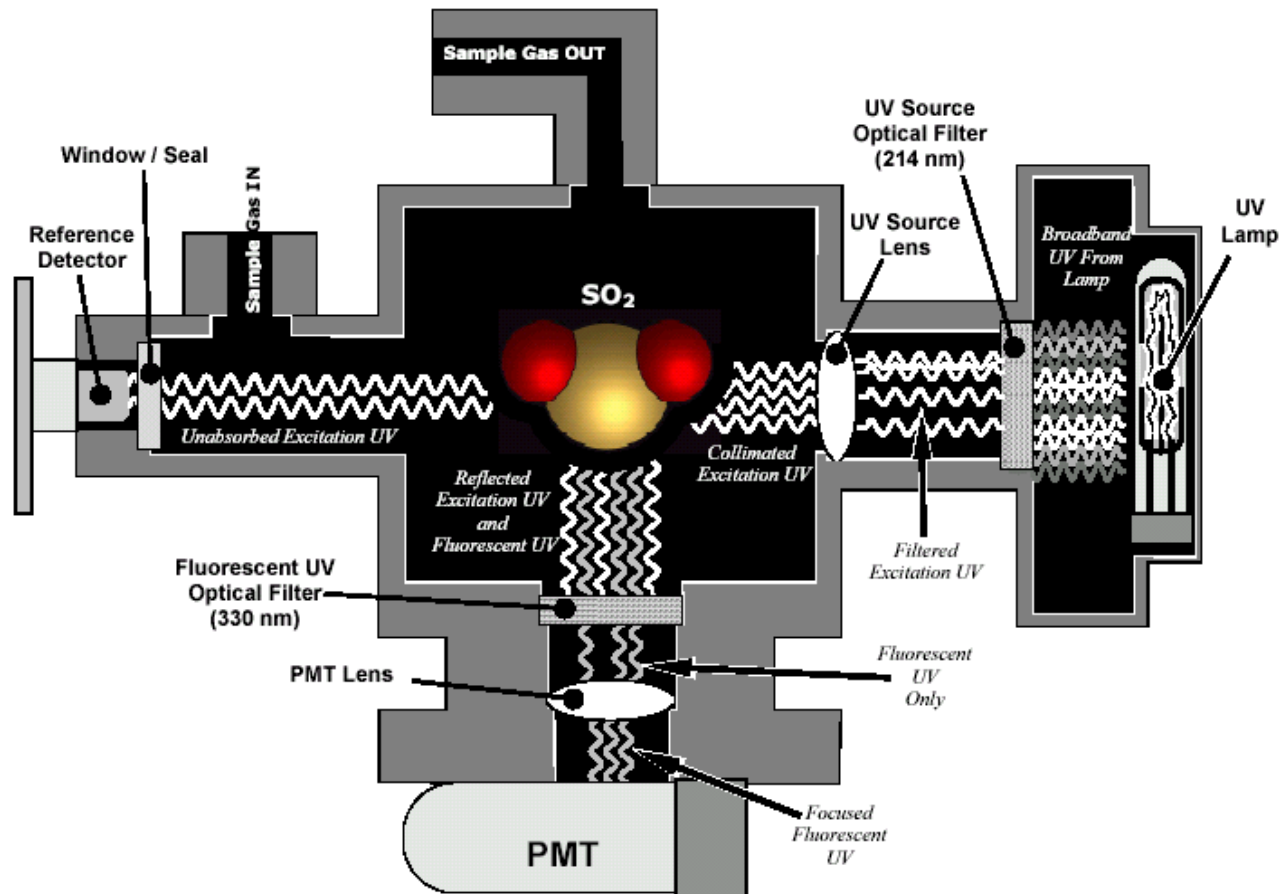


Figure 13-2: UV Light Path

### 13.1.3. UV SOURCE LAMP

The source of excitation UV light for the 6400T is a low pressure zinc-vapor lamp. An AC voltage heats up and vaporizes zinc contained in the lamp element creating a light-producing plasma arc. Zinc-vapor lamps are preferred over the more common mercury-vapor lamps for this application because they produce very strong emission levels at the wavelength required to convert SO<sub>2</sub> to SO<sub>2</sub><sup>\*</sup>, 213.9 nm (refer to Figure 13-4).

The lamp used in the 6400T is constructed with a vacuum jacket surrounding a double-bore lamp element (refer to Figure 13-3). The vacuum jacket isolates the plasma arc from most external temperature fluctuations. The jacket also contains thermal energy created by the lamp's operation therefore helping the lamp to heat up and maintain proper vaporization temperature. Light is emitted through a 20 mm x 5 mm portal.

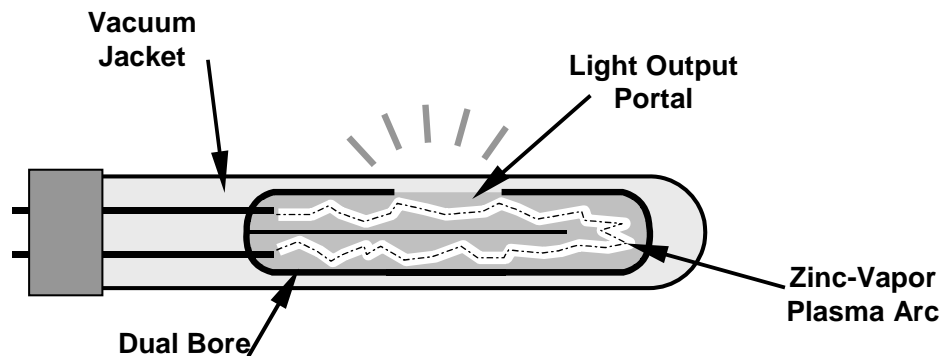


Figure 13-3: Source UV Lamp Construction

#### 13.1.4. THE REFERENCE DETECTOR

A vacuum diode, UV detector that converts UV light to a DC current is used to measure the intensity of the excitation UV source lamp. It is located directly across from the source lamp at the back of a narrow tube-shaped light trap, which places it directly in the path of the excitation UV light. A window transparent to UV light provides an air-proof seal that prevents ambient gas from contaminating the sample chamber. The shape of the light trap and the fact that the detector is blind to wavelengths other than UV no extra optical filtering is needed.

#### 13.1.5. THE PMT

The amount of fluoresced UV produced in the sample chamber is much less than the intensity of excitation UV source lamp (refer to Figure 13-4). Therefore a much more sensitive device is needed to detect this light with enough resolution to be meaningful. The 6400T uses a Photo Multiplier Tube or PMT for this purpose.

A PMT is typically a vacuum tube containing a variety of specially designed electrodes. Photons enter the PMT and strike a negatively charged photo cathode causing it to emit electrons. These electrons are accelerated by a high voltage applied across a series of special electrodes called dynodes that multiply the amount of electrons until a useable current signal is generated. This current increases or decreases with the amount of detected light (refer to Section 13.5.3 for more details regarding the electronic operation of the PMT).

#### 13.1.6. UV LAMP SHUTTER & PMT OFFSET

Inherent in the operation of both the reference detector and the PMT are a minor electronic offsets. The degree of offset differs from detector to detector and from PMT to PMT and can change over time as these components age.

To account for these offsets the 6400T includes a shutter, located between the UV Lamp and the source filter that periodically cuts off the UV light from the sample chamber. This happens every 30 minutes. The analyzer records the outputs of both the reference detector and the PMT during this dark period and factors them into the SO<sub>2</sub> concentration calculation.

- The reference detector offset is stored as and viewable via the front panel as the test function **DRK LMP**.
- The PMT offset is stored as and viewable via the front panel as the test function **DRK PMT**.

### 13.1.7. OPTICAL FILTERS

The 6400T analyzer uses two stages of optical filters to enhance performance. The first stage conditions the UV light used to excite the SO<sub>2</sub> by removing frequencies of light that are not needed to produce SO<sub>2</sub>\*. The second stage protects the PMT detector from reacting to light not produced by the SO<sub>2</sub>\* returning to its ground state.

#### 13.1.7.1. UV SOURCE OPTICAL FILTER

Zinc-vapor lamps output light at other wavelengths beside the 214nm required for the SO<sub>2</sub> → SO<sub>2</sub>\* transformation including a relatively bright light of the same wavelength at which SO<sub>2</sub>\* fluoresces as it returns to its SO<sub>2</sub> ground state (330 nm). In fact, the intensity of light emitted by the UV lamp at 330nm is so bright, nearly five orders of magnitude brighter than that resulting from the SO<sub>2</sub>\* decay, it would drown out the SO<sub>2</sub>\* fluorescence.

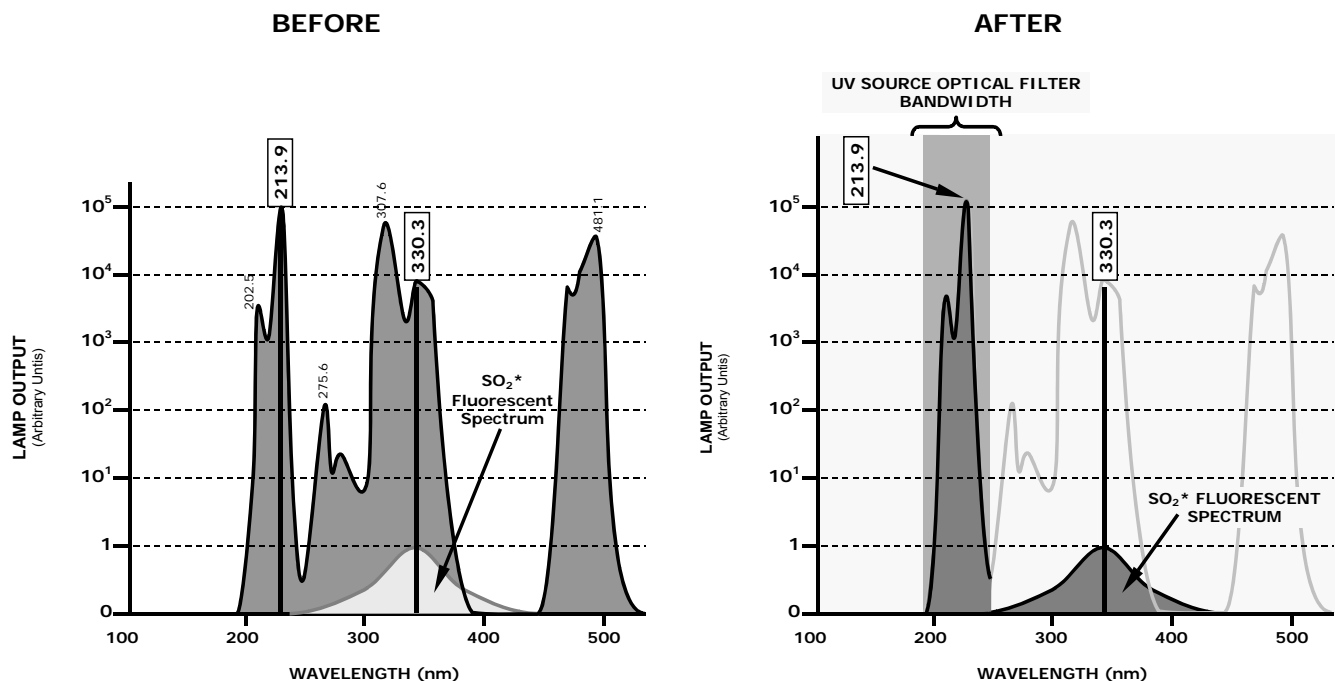


Figure 13-4: Excitation Lamp UV Spectrum Before/After Filtration

To solve this problem, the light emitted by the excitation UV lamp passes through a band pass filter that screens out photons with wavelengths outside the spectrum required to excite SO<sub>2</sub> into SO<sub>2</sub>\* (refer to Figure 13-4).



## 13.1.7.2. PMT OPTICAL FILTER

The PMT used in the 6400T reacts to a wide spectrum of light which includes much of the visible spectrum and most of the UV spectrum. Even though the 214 nm light used to excite the SO<sub>2</sub> is focused away from the PMT, some of it scatters in the direction of the PMT as it interacts with the sample gas. A second optical band pass filter placed between the sample chamber (refer to Figure 13-2) and the PMT strips away light outside of the fluorescence spectrum of decaying SO<sub>2</sub>\* (refer to Figure 13-5) including reflected UV from the source lamp and other stray light.

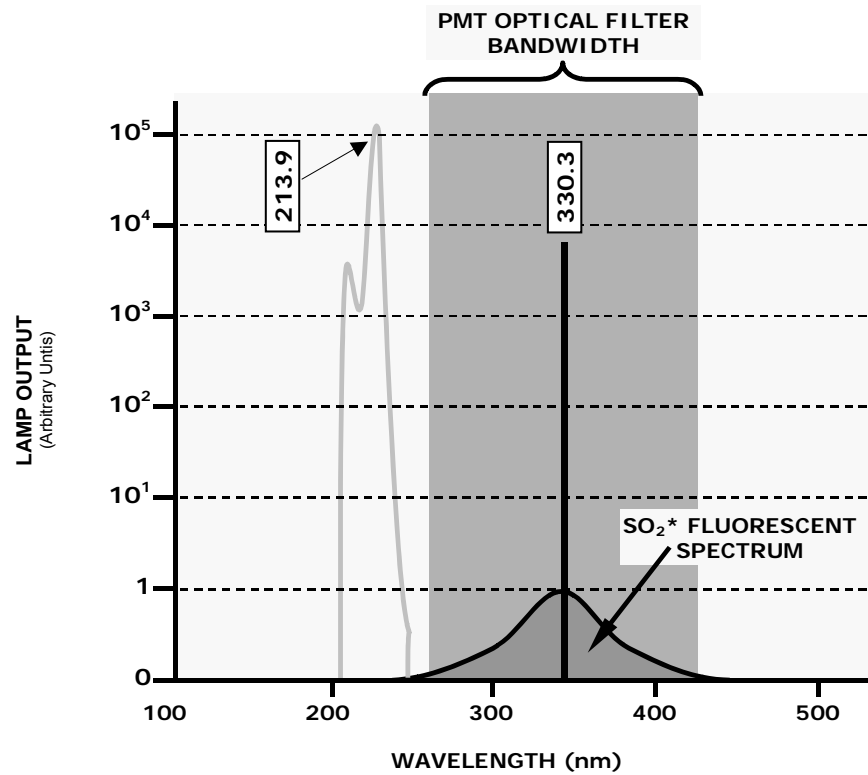
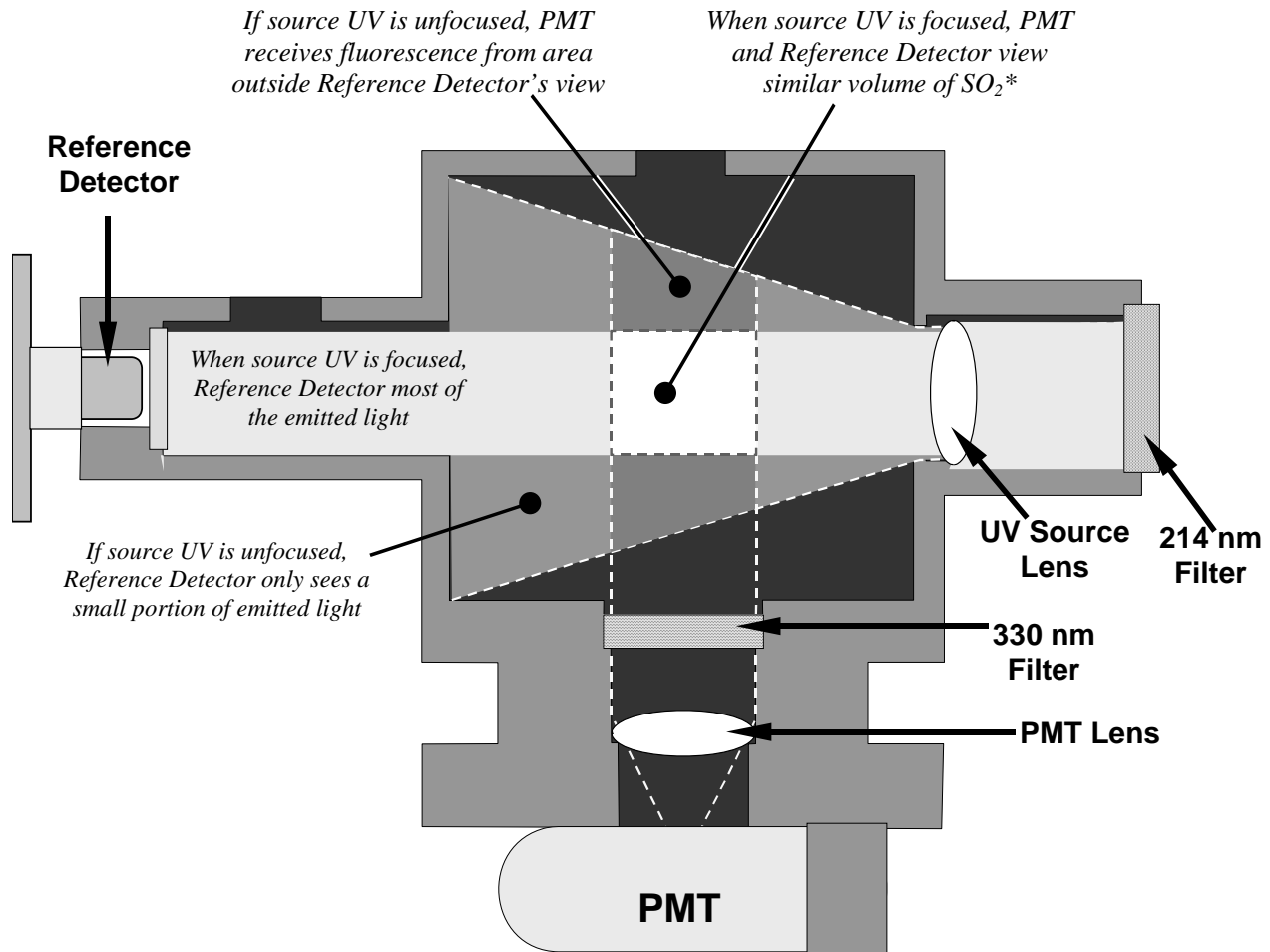


Figure 13-5: PMT Optical Filter Bandwidth

### 13.1.8. OPTICAL LENSES

Two optical lenses are used to focus and optimize the path of light through the sample chamber.



**Figure 13-6: Effects of Focusing Source UV in Sample Chamber**

A lens located between PMT and the sample chamber collects as much of the fluoresced UV created there as possible and focuses it on the most sensitive part of the PMT's photo cathode.

Another lens located between the excitation UV source lamp and the sample chamber collimates the light emitted by the lamp into a steady, circular beam and focuses that beam directly onto the reference detector. This allows the reference detector to accurately measure the effective intensity of the excitation UV by eliminating the effect of flickering inherent in the plasma arc that generates the light.

Ensure that all of the light emitted by the source lamp, passes through the 214 nm filter and not absorbed by the SO<sub>2</sub> reaches the reference detector. Conversely, this also makes sure that the volume of sample gas affected by the excitation beam is similar to the volume of fluorescing SO<sub>2</sub>\* being measured by the PMT, eliminating a possible source of measurement offset.

### 13.1.9. MEASUREMENT INTERFERENCES

It should be noted that the fluorescence method for detecting SO<sub>2</sub> is subject to interference from a number of sources. The 6400T has been successfully tested for its ability to reject interference from most of these sources.

#### 13.1.9.1. DIRECT INTERFERENCE

The most common source of interference is from other gases that fluoresce in a similar fashion to SO<sub>2</sub> when exposed to UV Light. The most significant of these is a class of hydrocarbons called poly-nuclear aromatics (PNA) of which xylene and naphthalene are two prominent examples. Nitrogen oxide fluoresces in a spectral range near to SO<sub>2</sub>. For critical applications where high levels of NO are expected an optional optical filter is available that improves the rejection of NO (contact customer service for more information).

- The 6400T Analyzer has several methods for rejecting interference from these gases:
- A special scrubber (kicker) mechanism removes any PNA chemicals present in the sample gas before it reaches the sample chamber.
- The exact wavelength of light needed to excite a specific non-SO<sub>2</sub> fluorescing gas is removed by the source UV optical filter.
- The light given off by Nitrogen Oxide and many of the other fluorescing gases is outside of the bandwidth passed by the PMT optical filter.

#### 13.1.9.2. UV ABSORPTION BY OZONE

Because ozone absorbs UV Light over a relatively broad spectrum it could cause a measurement offset by absorbing some of the UV given off by the decaying SO<sub>2</sub>\* in the sample chamber. The 6400T prevents this from occurring by having a very short light path between the area where the SO<sub>2</sub>\* fluorescence occurs and the PMT detector. Because the light path is so short, the amount of O<sub>3</sub> needed to cause a noticeable effect would be much higher than could be reasonably expected in any application for which this instrument is intended.

#### 13.1.9.3. DILUTION

Certain gases with higher viscosities can lower the flow rate through the critical flow orifice that controls the movement of sample gas through the analyzer reducing the amount of sample gas in the sample chamber and thus the amount of SO<sub>2</sub> available to react with the UV light. While this can be a significant problem for some analyzers, the design of the 6400T is very tolerant of variations in sample gas flow rate and therefore does not suffer from this type of interference.

#### 13.1.9.4. THIRD BODY QUENCHING

While the decay of SO<sub>2</sub>\* to SO<sub>2</sub> happens quickly, it is not instantaneous. Because it is not instantaneous it is possible for the extra energy possessed by the excited electron of the SO<sub>2</sub>\* molecule to be given off as kinetic energy during a collision with another molecule. This in effect heats the other molecule slightly and allows the excited electron to move into a lower energy orbit without emitting a photon.

The most significant interferents in this regard are nitrogen oxide (NO), carbon dioxide (CO<sub>2</sub>), water vapor (H<sub>2</sub>O) and molecular oxygen (O<sub>2</sub>). In ambient applications the

quenching effect of these gases is negligible. For stack applications where the concentrations of some or all of these may be very high, specific steps **MUST** be taken to remove them from the sample gas before it enters the analyzer.

#### 13.1.9.5. LIGHT POLLUTION

Because 6400T measures light as a means of calculating the amount of SO<sub>2</sub> present, obviously stray light can be a significant interfering factor. The 6400T removes this interference source in several ways.

- The sample chamber is designed to be completely light tight to light from sources other than the excitation UV source lamp.
- All pneumatic tubing leading into the sample chamber is completely opaque in order to prevent light from being piped into the chamber by the tubing walls.
- The optical filters discussed in Section 13.1.7; remove UV with wavelengths extraneous to the excitation and decay of SO<sub>2</sub>/SO<sub>2</sub>\*.
- Most importantly, during instrument calibration the difference between the value of the most recently recorded PMT offset (refer to Section 13.1.6) and the PMT output while measuring zero gas (calibration gas devoid of SO<sub>2</sub>) is recorded as the test function **OFFSET**. This **OFFSET** value is used during the calculation of the SO<sub>2</sub> concentration.

Since this offset is assumed to be due to stray light present in the sample chamber is also multiplied by the **SLOPE** and recorded as the function **STR. LGT**. Both **OFFSET** & **STR. LGT** are viewable via the front panel (refer to Section 4.1.1).

## 13.2. OXYGEN (O<sub>2</sub>) SENSOR PRINCIPLES OF OPERATION

The O<sub>2</sub> sensor applies paramagnetics to determine the concentration of oxygen in a sample gas drawn through the instrument.

### 13.2.1. PARAMAGNETIC MEASUREMENT OF O<sub>2</sub>

The oxygen sensor used in the 6400T utilizes the fact that oxygen is attracted into strong magnetic field while most other gases are not, to obtain fast, accurate oxygen measurements.

The sensor's core is made up of two nitrogen filled glass spheres, which are mounted on a rotating suspension within a magnetic field (refer to Figure 13-7). A mirror is mounted centrally on the suspension and light is shone onto the mirror that reflects the light onto a pair of photocells. The signal generated by the photocells is passed to a feedback loop, which outputs a current to a wire winding (in effect, a small DC electric motor) mounted on the suspended mirror.

Oxygen from the sample stream is attracted into the magnetic field displacing the nitrogen filled spheres and causing the suspended mirror to rotate. Therefore, the amount of light reflected onto the photocells and therefore the output levels of the photocells. The feedback loop increases the amount of current fed into the winding in order to move the mirror back into its original position. The more O<sub>2</sub> present, the more the mirror moves and the more current is fed into the winding by the feedback control loop.

A sensor measures the amount of current generated by the feedback control loop which is directly proportional to the concentration of oxygen within the sample gas mixture.

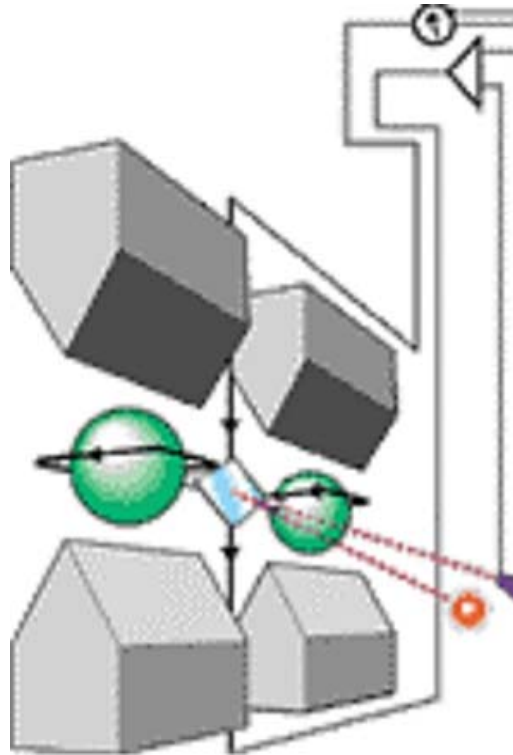


Figure 13-7: Oxygen Sensor - Principles of Operation

### 13.2.2. O<sub>2</sub> SENSOR OPERATION WITHIN THE 6400T ANALYZER

The oxygen sensor option is transparently integrated into the core analyzer operation. All functions can be viewed or accessed through the front panel display, just like the functions for SO<sub>2</sub>.

- The O<sub>2</sub> concentration is displayed below the SO<sub>2</sub> concentration.
- Test functions for O<sub>2</sub> slope and offset are viewable from the front panel along with the other test functions of the analyzer.
- O<sub>2</sub> sensor calibration is performed via the front panel **CAL** function and is performed in a nearly identical manner as the standard SO<sub>2</sub> calibration. Refer to Section 9.10.1 for more details.
- Stability of the O<sub>2</sub> sensor can be viewed via the front panel (refer to Section 9.10.1.3).

The O<sub>2</sub> concentration range is 0-100% (user selectable) with 0.1% precision and accuracy.

The temperature of the O<sub>2</sub> sensor is maintained at a constant 50°C by means of a PID loop and can be viewed on the front panel as test function O<sub>2</sub> TEMP.

The O<sub>2</sub> sensor assembly itself does not have any serviceable parts and is enclosed in an insulated canister.

### 13.3. CARBON DIOXIDE (CO<sub>2</sub>) SENSOR PRINCIPLES OF OPERATION

The CO<sub>2</sub> sensor probe measures the concentration of carbon dioxide in the sample gas; a Logic PCA conditions the probe output and issues a 0-5 VDC signal to the analyzer's CPU, which computes the CO<sub>2</sub> concentration by scaling the values of the CO<sub>2</sub>\_SLOPE and CO<sub>2</sub>\_OFFSET recorded during calibration

The CO<sub>2</sub> sensor assembly itself does not have any serviceable parts and is enclosed in an insulated canister.

#### 13.3.1. NDIR MEASUREMENT OF CO<sub>2</sub>

The optional CO<sub>2</sub> sensor is a silicon based Non-Dispersive Infrared (NDIR) sensor. It uses a single-beam, dual wavelength measurement method.

An infrared source at one end of the measurement chamber emits IR radiation into the sensor's measurement chamber where light at the 4.3 μm wavelength is partially absorbed by any CO<sub>2</sub> present. A special light filter called a Fabry-Perot Interferometer (FPI) is electronically tuned so that only light at the absorption wavelength of CO<sub>2</sub> is allowed to pass and be detected by the sensor's IR detector.

A reference measurement is made by electronically shifting the filter band pass wavelength so that no IR at the CO<sub>2</sub> absorption wavelength is let through.

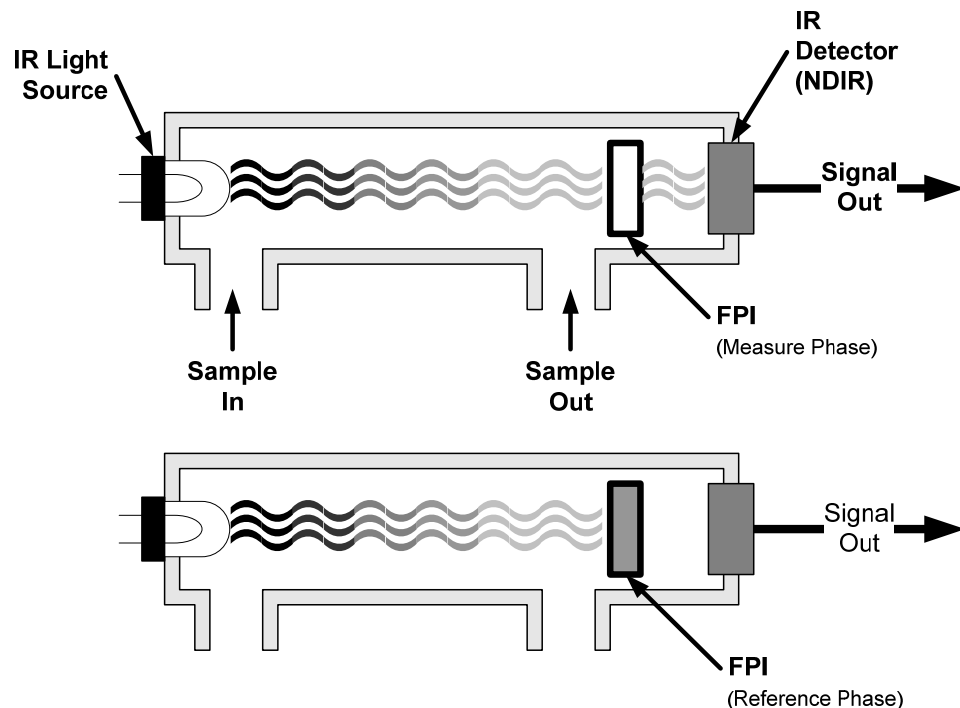


Figure 13-8: CO<sub>2</sub> Sensor Principles of Operation

The sensor computes the ratio between the reference signal and the measurement signal to determine the degree of light absorbed by CO<sub>2</sub> present in the sensor chamber. This dual wavelength method the CO<sub>2</sub> measurement allows the instrument to compensate for ancillary effects like sensor aging and contamination.

### 13.3.2. CO<sub>2</sub> OPERATION WITHIN THE 6400T ANALYZER

The CO<sub>2</sub> sensor option is transparently integrated into the core analyzer operation. All functions can be viewed or accessed through the front panel display, just like the functions for SO<sub>2</sub>.

- The CO<sub>2</sub> concentration is displayed below the SO<sub>2</sub> concentration.
- Test functions for CO<sub>2</sub> slope and offset are viewable from the front panel along with the other test functions of the analyzer.
- CO<sub>2</sub> sensor calibration is performed via the front panel **CAL** function and is performed in a nearly identical manner as the standard SO<sub>2</sub> calibration.
- Stability of the CO<sub>2</sub> sensor can be viewed via the front panel (refer to Section 9.10.2.3).

Refer to Section 3.4.4.3 for information on calibrating the CO<sub>2</sub>.

### 13.3.3. ELECTRONIC OPERATION OF THE CO<sub>2</sub> SENSOR

The CO<sub>2</sub> PCA, which is mounted to the rear side of the Relay Board Mounting Bracket, controls the CO<sub>2</sub> sensor. It converts the sensor's digital output to an analog voltage that is measured with the motherboard and draws 12 VDC from the analyzer via the relay card from which converts to fit the power needs of the probe and its own onboard logic. It outputs a 0-5 VDC analog signal to the analyzer's CPU via the motherboard that corresponds to the concentration of CO<sub>2</sub> measured by the probe.

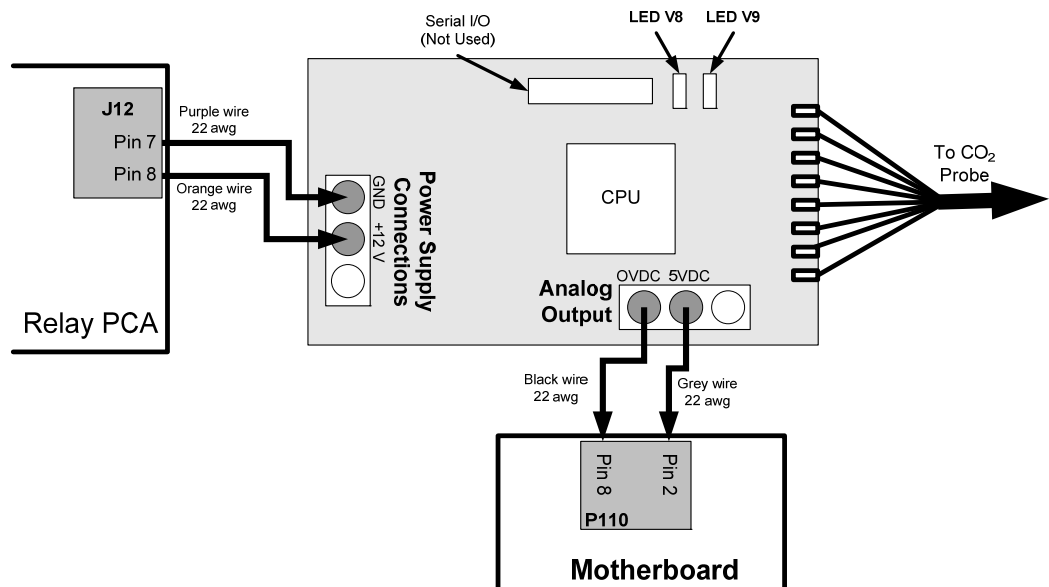


Figure 13-9: CO<sub>2</sub> Sensor Option PCA Layout and Electronic Connections

### 13.4. PNEUMATIC OPERATION

**IMPORTANT**

**IMPACT ON READINGS OR DATA**

It is important that the sample airflow system is leak-tight and not pressurized over ambient pressure. Regular leak checks should be performed on the analyzer as described in the maintenance schedule, Table 11-1. Procedures for correctly performing leak checks can be found in Section 11.3.6.

**IMPORTANT**

**Relative Pressure versus Absolute Pressure**

In this manual vacuum readings are given in inches of mercury absolute pressure (in-Hg-A), i.e. indicate an absolute pressure referenced against zero (a perfect vacuum).

#### 13.4.1. SAMPLE GAS FLOW

The Flow of gas through the 6400T UV Fluorescence SO<sub>2</sub> Analyzer is created by a small internal pump that pulls air through the instrument.

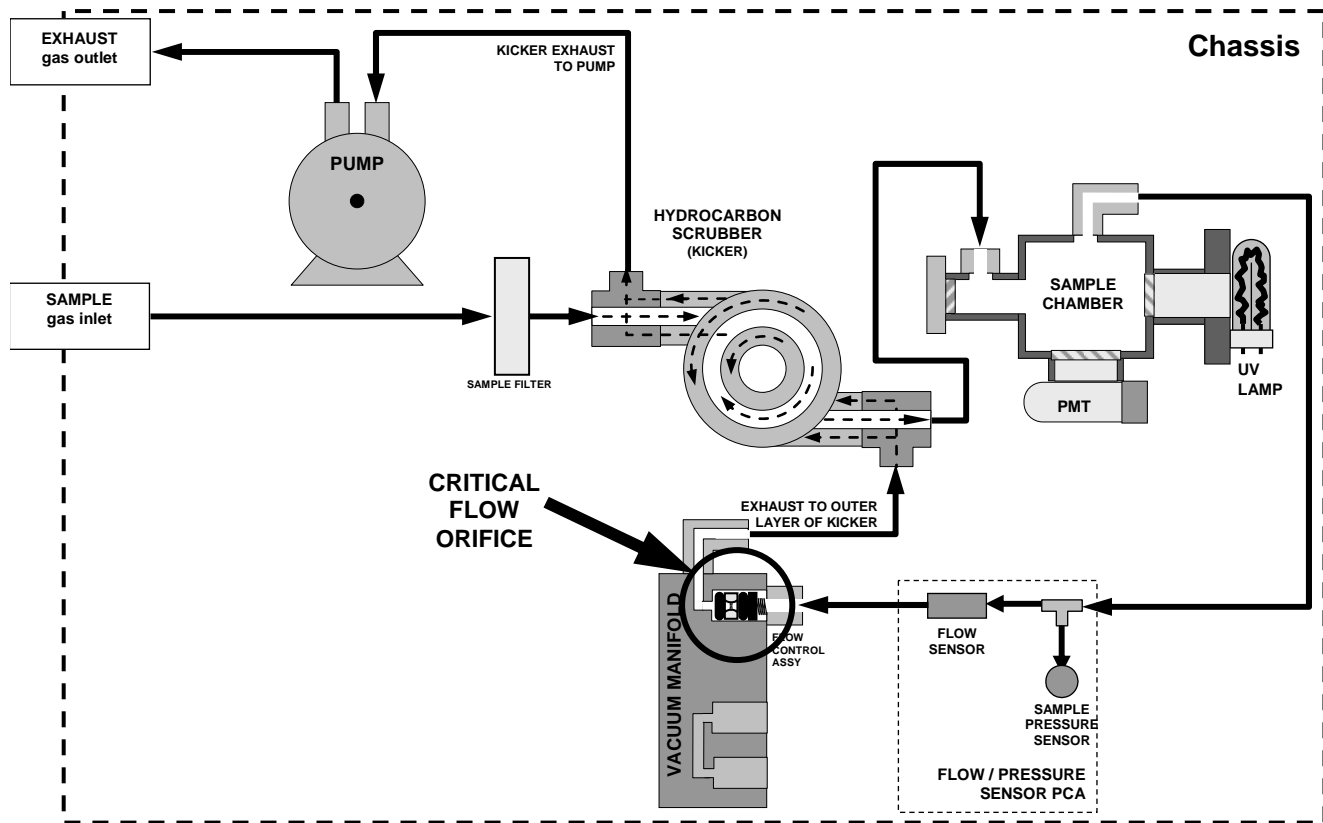


Figure 13-10: Gas Flow and Location of Critical Flow Orifice



## 13.4.2. FLOW RATE CONTROL

The 6400T uses a special flow control assembly located in the exhaust vacuum manifold (refer to Figure 13-10) to maintain a constant flow rate of the sample gas through the instrument. This assembly consists of:

- A critical flow orifice.
- Two o-rings: Located just before and after the critical flow orifice, the o-rings seal the gap between the walls of assembly housing and the critical flow orifice.
- A spring: Applies mechanical force needed to form the seal between the o-rings, the critical flow orifice and the assembly housing.

### 13.4.2.1. CRITICAL FLOW ORIFICE

The most important component of this flow control assembly is the critical flow orifice.

Critical flow orifices are a simple way to regulate stable gas flow rates. They operate without moving parts by taking advantage of the laws of fluid dynamics. Restricting the flow of gas through the orifice creates a pressure differential. This pressure differential combined with the action of the analyzer's pump draws the gas through the orifice.

As the pressure on the downstream side of the orifice (the pump side) continues to drop, the speed that the gas flows through the orifice continues to rise. Once the ratio of upstream pressure to downstream pressure is greater than 2:1, the velocity of the gas through the orifice reaches the speed of sound. As long as that ratio stays at least 2:1 the gas flow rate is unaffected by any fluctuations, surges, or changes in downstream pressure because such variations only travel at the speed of sound themselves and are therefore cancelled out by the sonic shockwave at the downstream exit of the critical flow orifice.

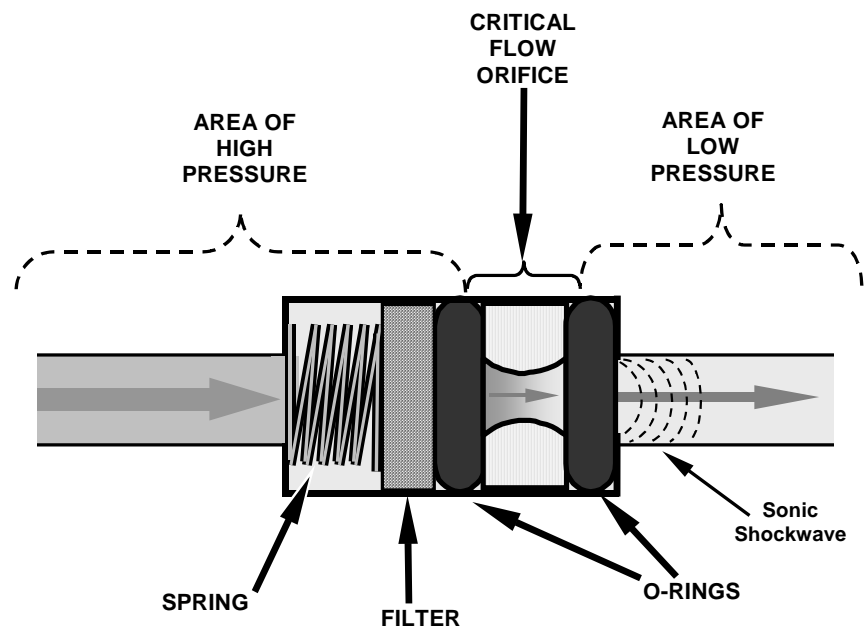


Figure 13-11: Flow Control Assembly & Critical Flow Orifice

The actual flow rate of gas through the orifice (volume of gas per unit of time), depends on the size and shape of the aperture in the orifice. The larger the hole, the more gas molecules, moving at the speed of sound, pass through the orifice. Because the flow rate of gas through the orifice is only related to the minimum 2:1 pressure differential and not absolute pressure the flow rate of the gas is also unaffected by degradations in pump efficiency due to age.

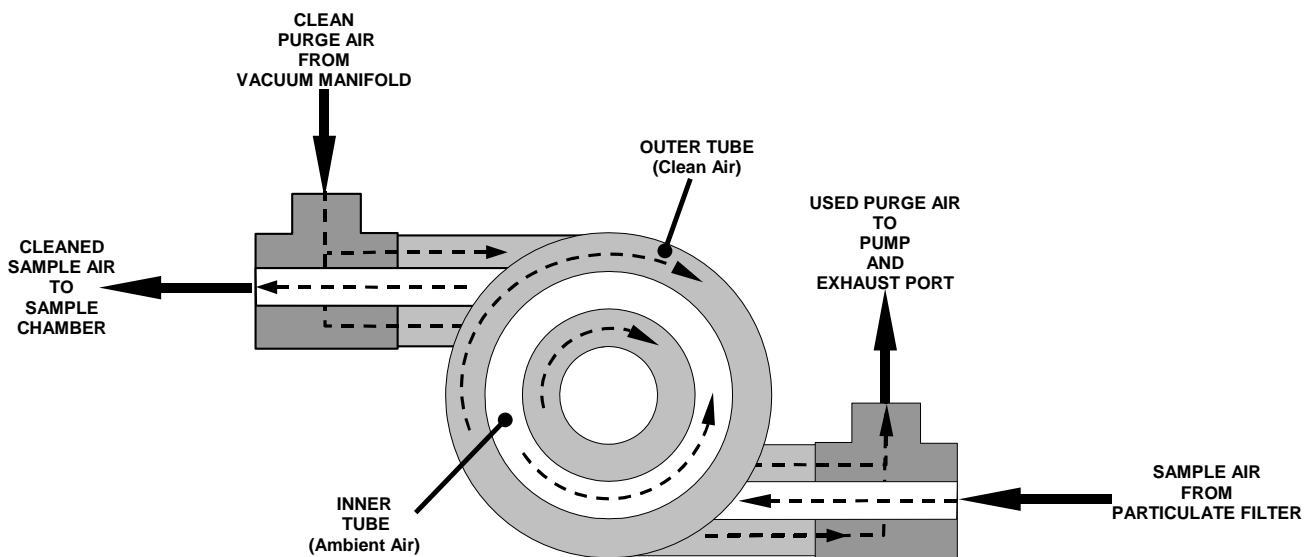
The critical flow orifice used in the 6400T is designed to provide a flow rate of 650 cm<sup>3</sup>/min.

#### 13.4.2.2. SAMPLE PARTICULATE FILTER

To remove particles in the sample gas, the analyzer is equipped with a Teflon membrane filter of 47 mm diameter (also referred to as the sample filter) with a 1 μm pore size. The filter is accessible through the front panel, which folds down, and should be changed according to the suggested maintenance schedule listed in Table 11-1.

#### 13.4.3. HYDROCARBON SCRUBBER (KICKER)

It is very important to ensure that the air supplied sample chamber is clear of hydrocarbons. To accomplish this task the 6400T uses a single tube permeation scrubber. The scrubber consists of a single tube of a specialized plastic that absorbs hydrocarbons very well. This tube is located within outer flexible plastic tube shell. As gas flows through the inner tube, hydrocarbons are absorbed into the membrane walls and transported through the membrane wall and into the hydrocarbon free, purge gas flowing through the outer tube. This process is driven by the hydrocarbon concentration gradient between the inner and outer of the tubes.



**Figure 13-12: 6400T Hydrocarbon Scrubber (Kicker)**

In the 6400T some of the cleaned air from the inner tube is returned to be used as the purge gas in the outer tube (refer to Figure 13-12). This means that when the analyzer is first started, the concentration gradient between the inner and outer tubes is not very large and the scrubber's efficiency is relatively low. When the instrument is turned on after having been off for more than 30 minutes, it takes a certain amount of time for the gradient to become large enough for the scrubber to adequately remove hydrocarbons from the sample air.

### 13.4.4. PNEUMATIC SENSORS

The 6400T uses two pneumatic sensors to verify gas streams. These sensors are located on a printed circuit assembly, called the pneumatic pressure/flow sensor board. The flow simultaneously enters the sample pressure sensor and the flow sensor from the outlet of the reaction cell.

#### 13.4.4.1. SAMPLE PRESSURE SENSOR

An absolute pressure transducer plumbed to the input of the analyzer's sample chamber is used to measure the pressure of the sample gas before it enters the chamber. This upstream used to validate the critical flow condition (2:1 pressure ratio) through the instrument's critical flow orifice (refer to Section 13.4.2). Also, if the Temperature/Pressure Compensation (TPC) feature is turned on (refer to Section 13.7.3), the output of this sensor is also used to supply pressure data for that calculation.

The actual pressure measurement is viewable through the analyzer's front panel display as the test function **PRESS**.

#### 13.4.4.2. SAMPLE FLOW SENSOR

A thermal-mass flow sensor is used to measure the sample flow through the analyzer. This sensor is also mounted on the pneumatic pressure/flow sensor board upstream of the sample chamber. The flow rate is monitored by the CRT which issues a warning message (**SAMP FLOW WARN**) if the flow rate is too high or too low.

The flow rate of the sample gas is viewable via the front panel as the **SAMP FL** test function.

### 13.5. ELECTRONIC OPERATION

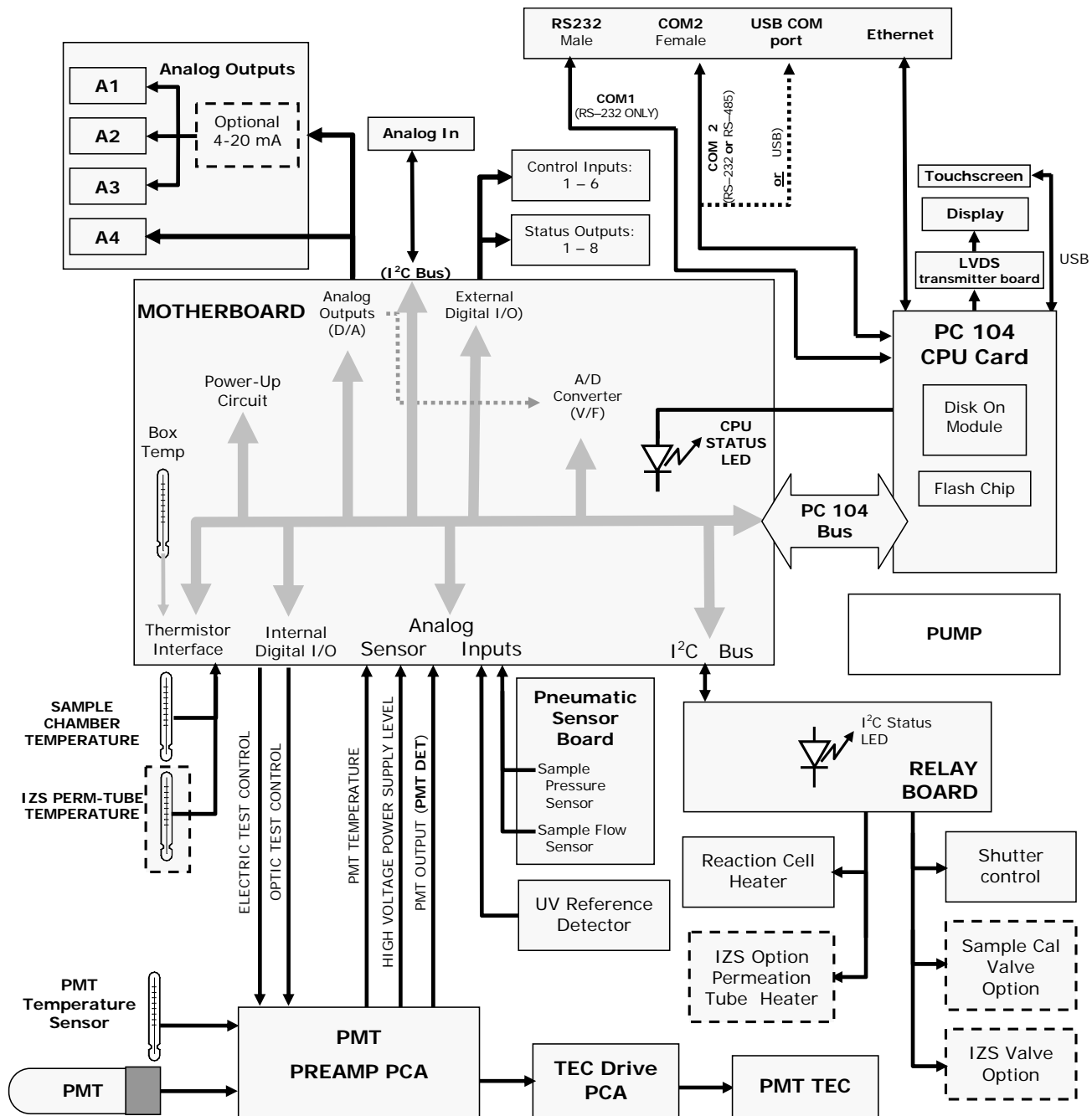


Figure 13-13: 6400T Electronic Block Diagram

The core of the analyzer is a microcomputer that controls various internal processes, interprets data, makes calculations, and reports results using specialized firmware developed by Teledyne Analytical Instruments. It communicates with the user as well as receives data from and issues commands to a variety of peripheral devices through a separate printed circuit assembly to which the CPU is mounted: the motherboard.

The motherboard is directly mounted to the rear panel and collects data, performs signal conditioning duties and routes incoming and outgoing signals between the CPU and the analyzer's other major components.

Concentration data of the 6400T are generated by the Photo Multiplier Tube (PMT), which produces an analog current signal corresponding to the brightness of the fluorescence reaction in the sample chamber. This current signal is amplified to a DC voltage signal (front panel test parameter **PMT**) by a PMT preamplifier printed circuit assembly (located on top of the sensor housing). **PMT** is converted to digital data by a bi-polar, analog-to-digital converter, located on the motherboard.

In addition to the PMT signal, a variety of sensors report the physical and operational status of the analyzer's major components, again through the signal processing capabilities of the motherboard. These status reports are used as data for the SO<sub>2</sub> concentration calculation (e.g. pressure and temperature reading used by the temperature/pressure compensation feature) and as trigger events for certain warning messages and control commands issued by the CPU. They are stored in the CPU's memory and, in most cases, can be viewed through the front panel display.

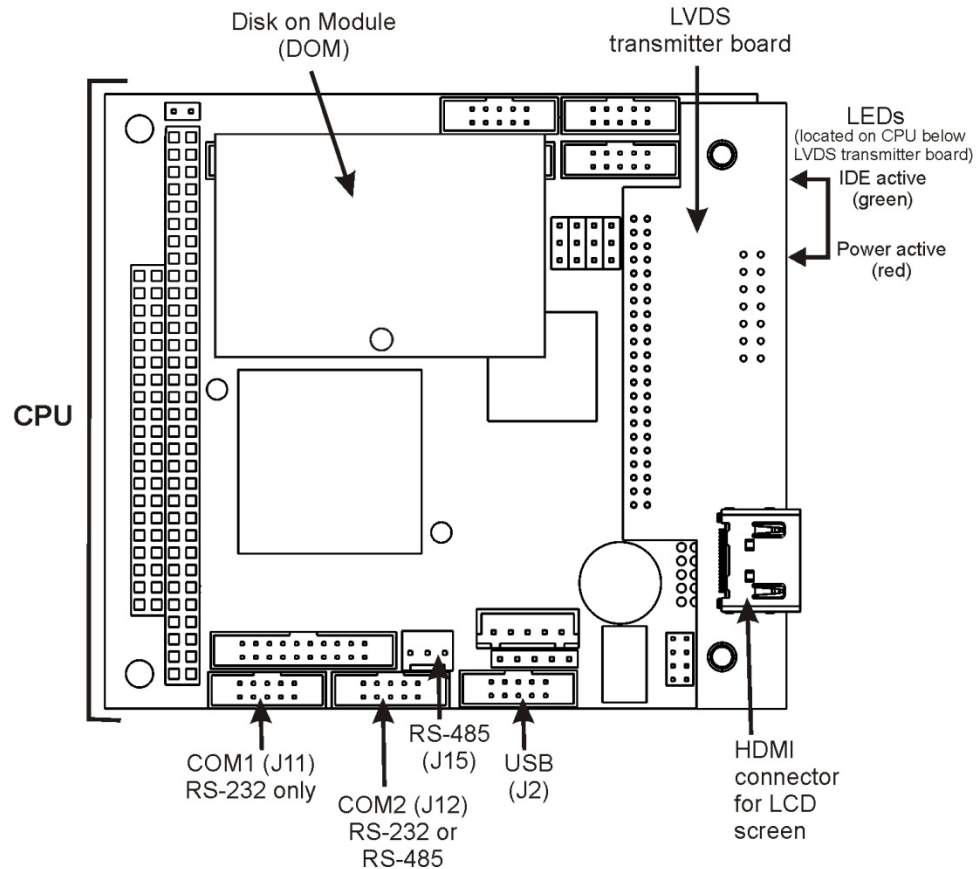
The CPU communicates with the user and the outside world in a variety of ways:

- Through the analyzer's front panel LCD touch-screen interface
- RS-232 and RS-485 serial I/O channels
- Various analog voltage and current outputs
- Several digital I/O channels
- Ethernet

Finally, the CPU issues commands (also over the I<sup>2</sup>C bus) to a series of relays and switches located on a separate printed circuit assembly, the relay board (located in the rear of the chassis on its own mounting bracket) to control the function of key electromechanical devices such as valves and heaters.

### 13.5.1. CPU

The unit's CPU card, installed on the motherboard located inside the rear panel, is a low power (5 VDC, 720mA max), high performance, Vortex 86SX-based microcomputer running Windows CE. Its operation and assembly conform to the PC 104 specification..



**Figure 13-14: CPU Board Annotated**

The CPU includes two types of non-volatile data storage: a Disk on Module (DOM) and an embedded flash chip.

#### 13.5.1.1. DISK ON MODULE (DOM)

The DOM is a 44-pin IDE flash chip with storage capacity to 256 MB. It is used to store the computer's operating system, the Teledyne Analytical Instruments firmware, and most of the operational data generated by the analyzer's internal data acquisition system (DAS). Embedded in the DOM is a flash chip.

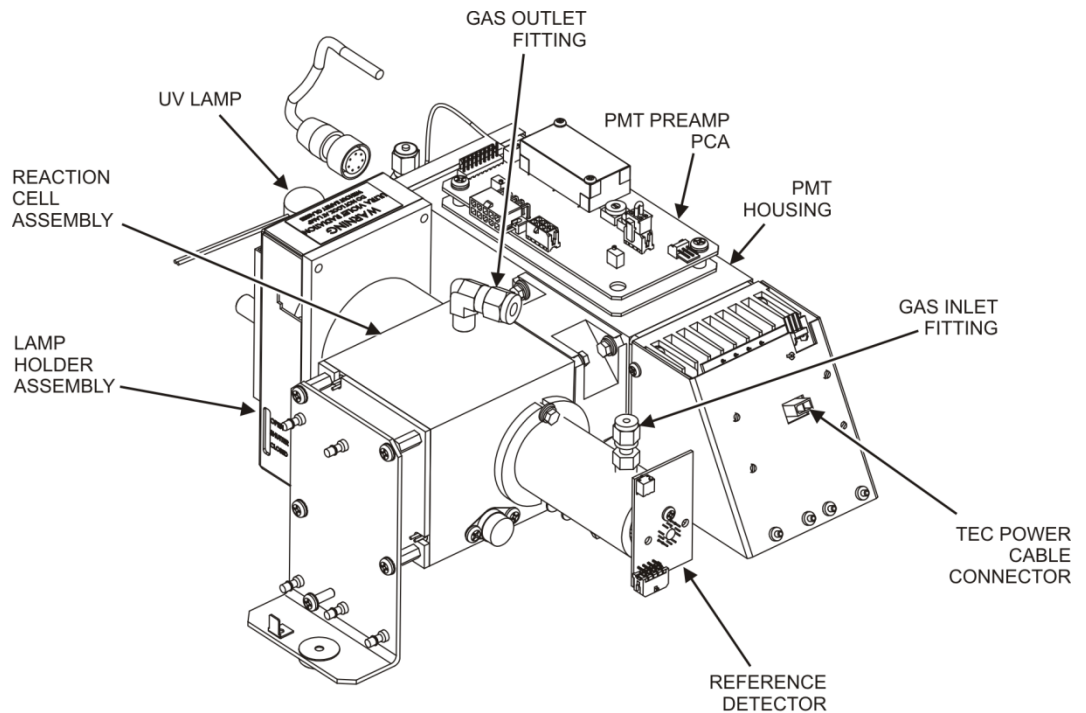
#### 13.5.1.2. FLASH CHIP

This non-volatile, embedded flash chip includes 2MB of storage for calibration data as well as a backup of the analyzer configuration. Storing these key data onto a less heavily accessed chip significantly decreases the chance data corruption.

In the unlikely event that the flash chip should fail, the analyzer will continue to operate with just the DOM. However, all configuration information will be lost, requiring that the unit be recalibrated.

### 13.5.2. SENSOR MODULE

Electronically, the 6400T sensor module is a group of components that: create the UV light that initiates the fluorescence reaction between SO<sub>2</sub> and O<sub>3</sub>; sense the intensity of that fluorescence; generate various electronic signals needed by the analyzer to determine the SO<sub>2</sub> concentration of the sample gas (refer to Section 13.1.1), and sense and control key environmental conditions such as the temperature of the sample gas and the PMT.



**Figure 13-15: 6400T Sensor Module**

These components are divided into two significant subassemblies: the sample chamber and the PMT assembly.

Figure 13-16 shows an exploded view of the sample chamber assembly

Figure 13-17 shows an exploded view of the PMT Assembly

### 13.5.2.1. SAMPLE CHAMBER

The main electronic components of the sample chamber are the reference detector (refer to Section 13.1.4); the UV Lamp (refer to Section 13.1.3) and its electronically operated shutter (refer to Section 13.1.6); and the sample chamber heating circuit.

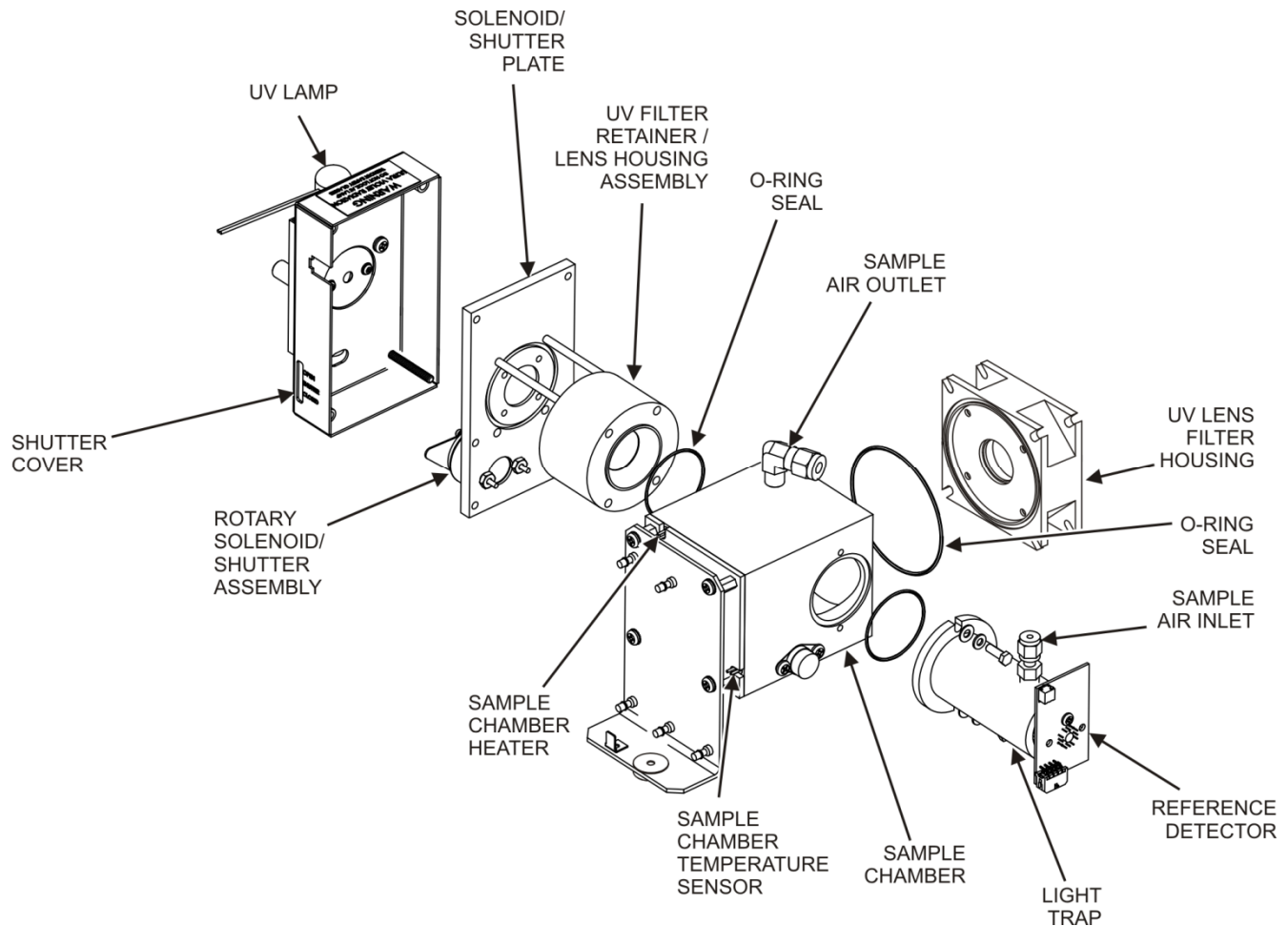


Figure 13-16: 6400T Sample Chamber

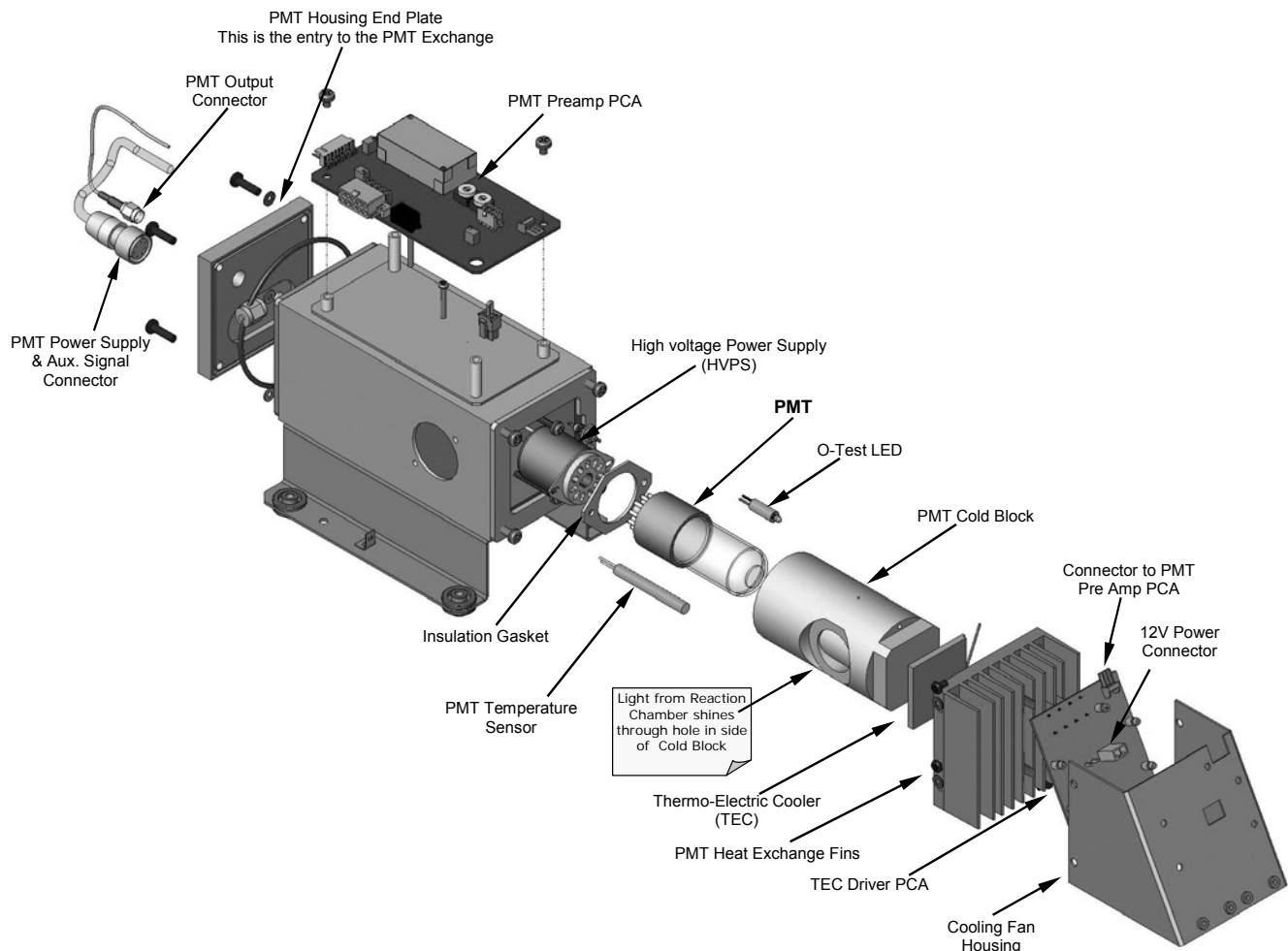
### 13.5.2.2. SAMPLE CHAMBER HEATING CIRCUIT

In order to reduce temperature effects, the sample chamber is maintained at a constant 50°C, just above the high end of the instrument's operation temperature range. Two AC heaters, one embedded into the top of the sample chamber, the other embedded directly below the reference detector's light trap, provide the heat source. These heaters operate off of the instrument's main AC power and are controlled by the CPU through a power relay on the relay board. A thermistor, also embedded in the bottom of the sample chamber, reports the cell's temperature to the CPU through the thermistor interface circuitry of the motherboard.



### 13.5.3. PHOTO MULTIPLIER TUBE (PMT)

The 6400T uses a photo multiplier tube (PMT) to detect the amount of fluorescence created by the SO<sub>2</sub> and O<sub>3</sub> reaction in the sample chamber.



**Figure 13-17: PMT Housing Assembly**

A typical PMT is a vacuum tube containing a variety of specially designed electrodes. Photons from the reaction are filtered by an optical high-pass filter, enter the PMT and strike a negatively charged photo cathode causing it to emit electrons. A high voltage potential across these focusing electrodes directs the electrons toward an array of high voltage dynodes. The dynodes in this electron multiplier array are designed so that each stage multiplies the number of emitted electrons by emitting multiple, new electrons. The greatly increased number of electrons emitted from one end of electron multiplier is collected by a positively charged anode at the other end, which creates a useable current signal. This current signal is amplified by the preamplifier board and then reported to the motherboard.

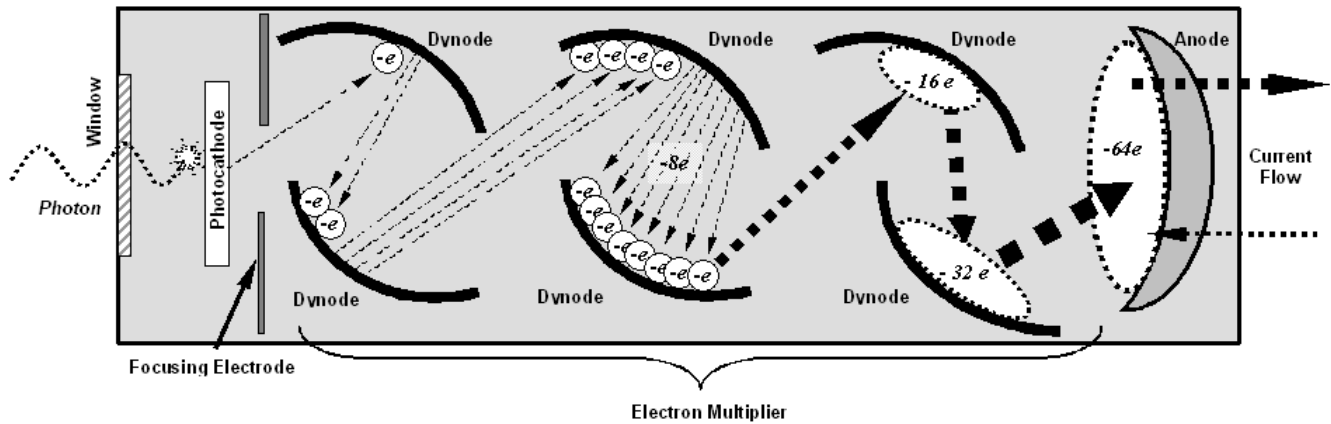


Figure 13-18: Basic PMT Design

A significant performance characteristic of the PMT is the voltage potential across the electron multiplier. The higher the voltage, the greater is the number of electrons emitted from each dynode of the electron multiplier, making the PMT more sensitive and responsive to small variations in light intensity but also more noisy (dark noise). The gain voltage of the PMT used in the 6400T is usually set between 450 V and 800 V. This parameter is viewable through the front panel as test function **HVPS** (refer to Section 4.1.1). For information on when and how to set this voltage, refer to Section 12.7.2.8.

The PMT is housed inside the PMT module assembly (refer to Figure 13-15 and Figure 13-17). This assembly also includes the high voltage power supply required to drive the PMT, an LED used by the instrument's optical test function, a thermistor that measures the temperature of the PMT and various components of the PMT cooling system including the Thermo-Electric Cooler (TEC).

### 13.5.4. PMT COOLING SYSTEM

The performance of the analyzer's PMT is significantly affected by temperature. Variations in PMT temperature are directly reflected in the signal output of the PMT. Also the signal to noise ratio of the PMT output is radically influenced by temperature as well. The warmer the PMT is, the noisier its signal becomes until the noise renders the concentration signal useless. To alleviate this problem a special cooling system exists that maintains the PMT temperature at a stable, low level.

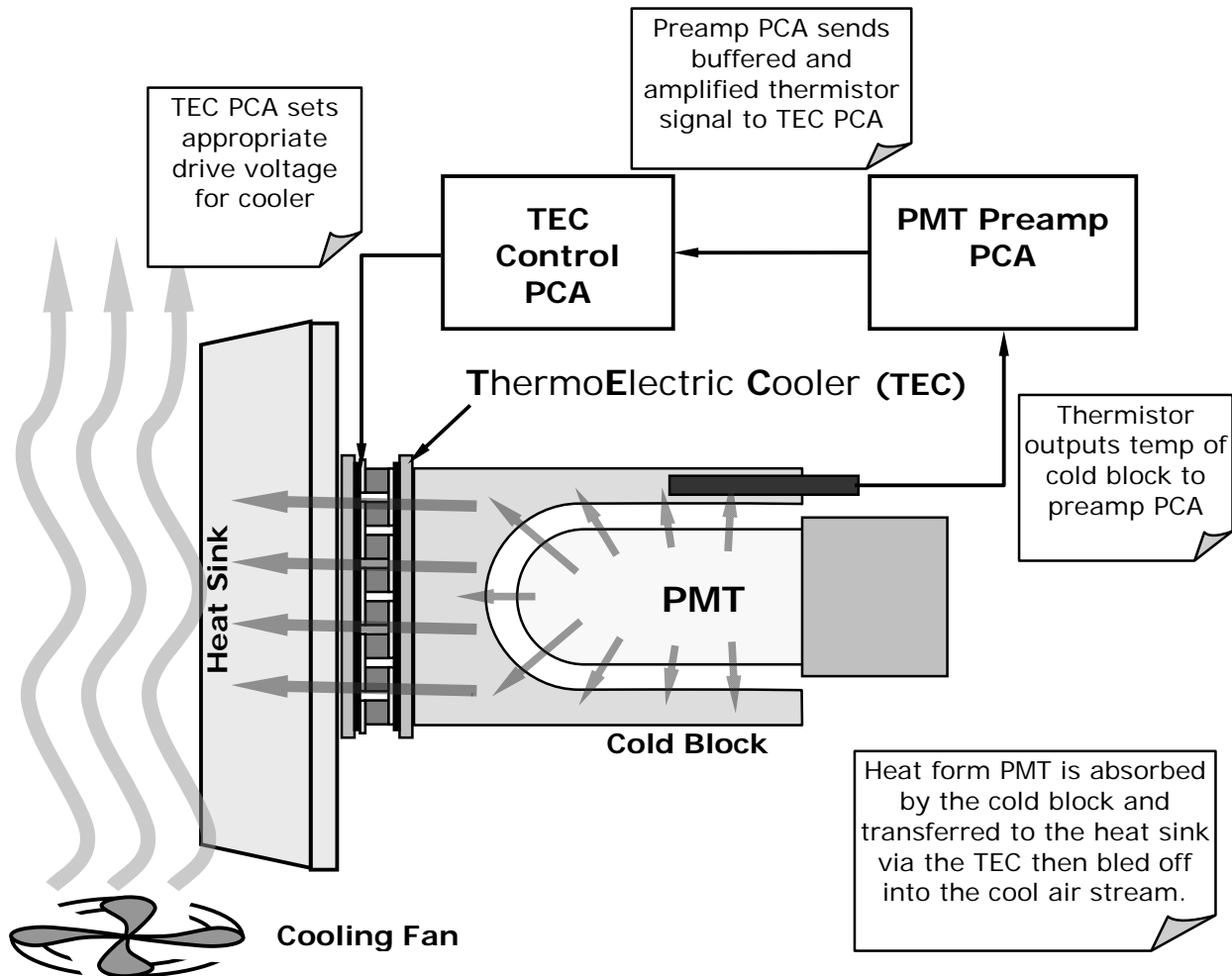


Figure 13-19: PMT Cooling System

#### 13.5.4.1. THERMOELECTRIC COOLER (TEC)

The core of the 6400T PMT cooling system is a solid state heat pump called a thermoelectric cooler (TEC). Thermoelectric coolers transfer heat from a one side of a special set of semiconductor junctions to the other when a DC current is applied. The heat is pumped at a rate proportional to the amount of current applied. In the 6400T the TEC is physically attached to a cold block that absorbs heat directly from the PMT and a heat sink that is cooled by moving air (refer to Figure 13-19). A Thermocouple embedded into the cold block generates an analog voltage corresponding to the current temperature of the PMT. The PMT Preamp PCA conditions and amplifies this signal then passes it on to the TEC Control PCA.

### 13.5.4.2. TEC CONTROL BOARD

The TEC control printed circuit assembly is located on the sensor housing assembly, under the slanted shroud, next to the cooling fins and directly above the cooling fan. Using the amplified PMT temperature signal from the PMT preamplifier board (refer to Section 13.5.5), it sets the drive voltage for the thermoelectric cooler. The warmer the PMT gets, the more current is passed through the TEC causing it to pump more heat to the heat sink.

A red LED located on the top edge of this circuit board indicates that the control circuit is receiving power. Four test points are also located at the top of this assembly. For the definitions and acceptable signal levels of these test points refer to Section 12.1.2.

### 13.5.5. PMT PREAMPLIFIER

The PMT preamplifier board amplifies the PMT signal into a useable analog voltage that can be processed by the motherboard into a digital signal to be used by the CPU to calculate the SO<sub>2</sub> concentration of the gas in the sample chamber.

The output signal of the PMT is controlled by two different adjustments. First, the voltage across the electron multiplier array of the PMT is adjusted with a set of two hexadecimal switches. Adjusting this voltage directly affects the HVPS voltage and, hence, the signal from the PMT. Secondly, the gain of the amplified signal can further be adjusted through a potentiometer. These adjustments should only be performed when encountering problems with the software calibration that cannot be rectified otherwise. Refer to Section 12.7.2.8 for this hardware calibration.

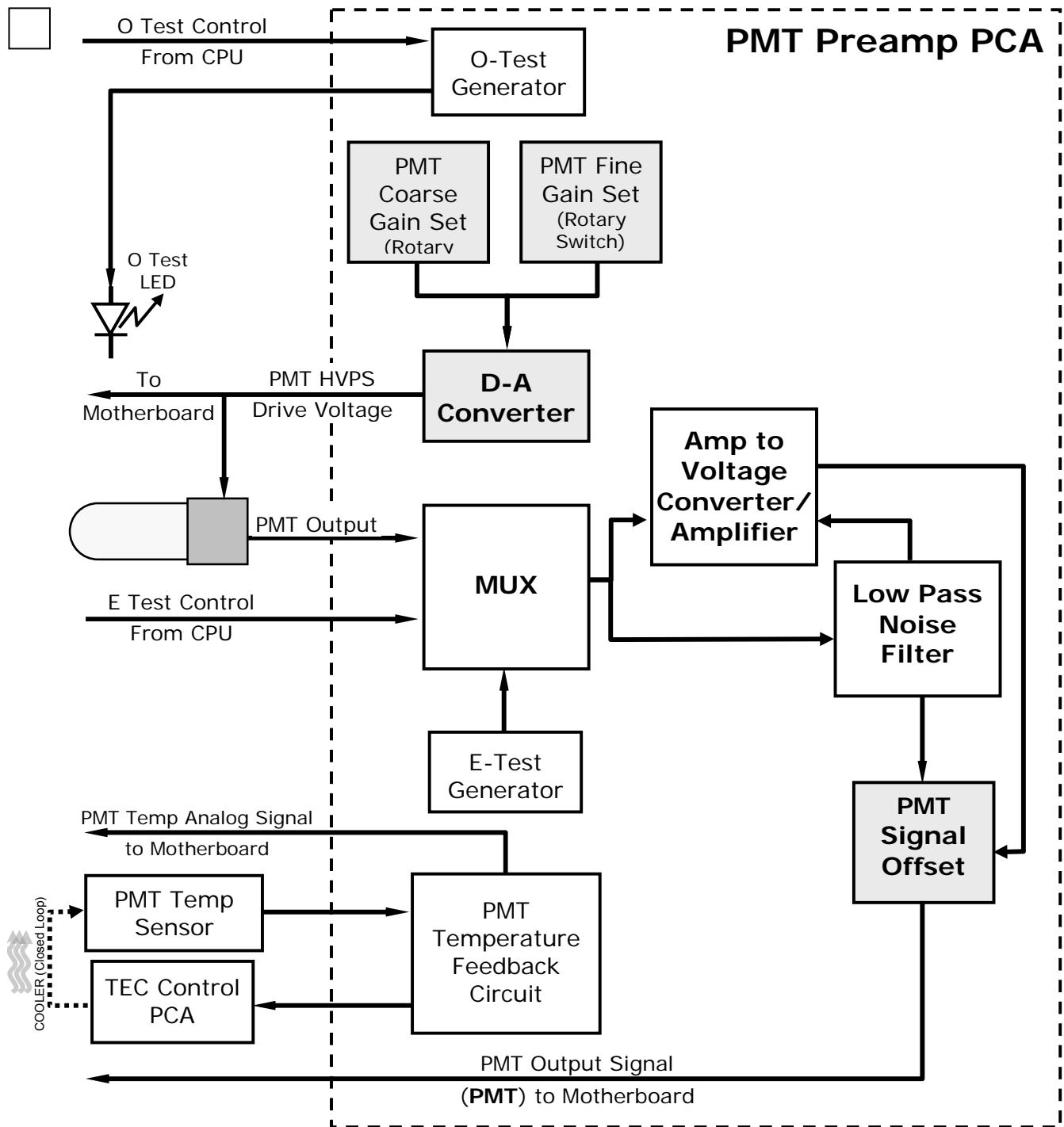


Figure 13-20: PMT Preamp Block Diagram

The PMT temperature control loop maintains the PMT temperature around 7° C and can be viewed as test function **PMT TEMP** on the front panel (refer to Section 4.1.1).

The electrical test (**E-TEST**) circuit generates a constant, electronic signal intended to simulate the output of the PMT (after conversion from current to voltage). By bypassing the detector's actual signal, it is possible to test most of the signal handling and

conditioning circuitry on the PMT preamplifier board. Refer to Section 5.9.5 for instructions on performing this test.

The optical test (**OTEST**) feature causes an LED inside the PMT cold block to create a light signal that can be measured with the PMT. If zero air is supplied to the analyzer, the entire measurement capability of the sensor module can be tested including the PMT and the current to voltage conversion circuit on the PMT preamplifier board. Refer to Section 5.9.4 for instructions on performing this test.

### 13.5.6. PNEUMATIC SENSOR BOARD

The flow and pressure sensors of the 6400T are located on a printed circuit assembly just behind the PMT sensor. Refer to Section 12.6.15 on how to test this assembly. The signals of this board are supplied to the motherboard for further signal processing. All sensors are linearized in the firmware and can be span calibrated from the front panel. Refer to Section 5.4.3.2 for instructions on performing this test.

### 13.5.7. RELAY BOARD

The relay board is the central switching unit of the analyzer. It contains power relays, status LEDs for all heated zones and valves, as well as valve drivers, thermocouple amplifiers, power distribution connectors and the two switching power supplies of the analyzer. The relay board communicates with the motherboard over the I<sup>2</sup>C bus and is the main board for trouble-shooting power problems of any kind.

#### 13.5.7.1. HEATER CONTROL

The 6400T uses a variety of heaters for its individual components. All heaters are AC powered and can be configured for 100/120 VAC or 220/230VAC at 50-60 Hz.

The two sample chamber heaters are electronically connected in parallel for analyzers at 100/120 VAC line power and in series for units configured for 220/230 VAC. One configuration plug on the relay board determines the power configuration for the entire analyzer.

On units with IZS options installed, an additional set of AC heaters is attached to the IZS permeation tube. Some special 6400T models may have other, non-standard heating zones installed, such as a dilution manifold.

#### 13.5.7.2. VALVE CONTROL

The relay board also hosts two valve driver chips, each of which can drive up four valves. In its basic configuration the 6400T requires no valve control to operate. However, on units with either the zero/span valve or the IZS option installed, the valve control is used. Manifold valves, which may also be present in certain special versions of the analyzer, would also use valve control.

## 13.5.7.3. STATUS LEDs &amp; WATCH DOG CIRCUITRY

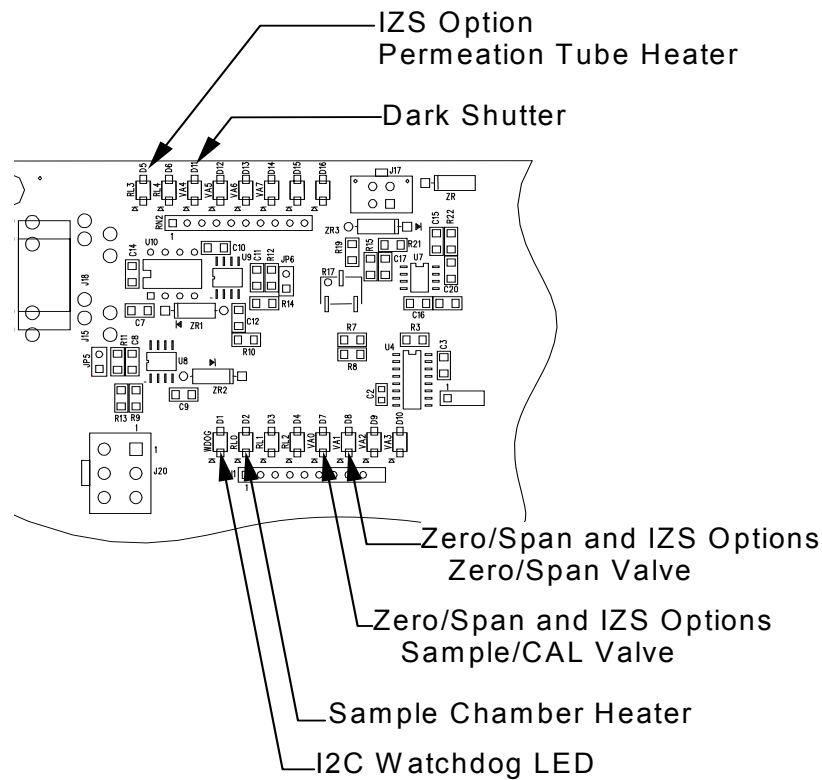


Figure 13-21: Relay Board Status LED Locations

Thirteen LEDs are located on the analyzer's relay board to indicate the status of the analyzer's heating zones and valves as well as a general operating watchdog indicator. Table 13-1 shows the state of these LEDs and their respective functionality.

Table 13-1: Relay Board Status LED's

LED	COLOR	FUNCTION	STATUS WHEN LIT	STATUS WHEN UNLIT
D1	RED	Watchdog circuit	Cycles On/Off every 3 seconds under control of the CPU.	
D2	YELLOW	Sample chamber (RCELL) heater	HEATING	NOT HEATING
D3, D4	YELLOW	Unused	N/A	N/A
D5	YELLOW	IZS heater (option)	HEATING	NOT HEATING
D6	YELLOW	Unused	N/A	N/A
D7	GREEN	Zero / Span Valve	Valve open to Span Gas path	Valve open to Zero Gas (normal state)
D8	GREEN	Sample / Cal Valve	Valve open to calibration gas path	Valve open to sample gas inlet on rear panel (normal state)
D9, D10	GREEN	Unused	N/A	N/A
D11	GREEN	UV Lamp Shutter	Shutter open	Shutter closed
D12-14	GREEN	Unused	N/A	N/A

As a safety measure, special circuitry on the relay board watches the status of LED D1. Should this LED ever stay **ON** or **OFF** for 30 seconds, indicating that the CPU or I<sup>2</sup>C bus has stopped functioning, the Watchdog Circuit will automatically shut off all valves as well as turn off the UV Source(s) and all heaters. The Sample pump will still be running.

### 13.5.8. MOTHERBOARD

This printed circuit assembly provides a multitude of functions including A/D conversion, digital input/output, PC-104 to I<sup>2</sup>C translation, temperature sensor signal processing and is a pass through for the RS-232 and RS-485 signals.

#### 13.5.8.1. A TO D CONVERSION

Analog signals, such as the voltages received from the analyzer's various sensors, are converted into digital signals that the CPU can understand and manipulate by the Analog to Digital converter (A/D). Under the control of the CPU, this functional block selects a particular signal input and then converts the selected voltage into a digital word.

The A/D consists of a Voltage-to-Frequency (V-F) converter, a Programmable Logic Device (PLD), three multiplexers, several amplifiers and some other associated devices. The V-F converter produces a frequency proportional to its input voltage. The PLD counts the output of the V-F during a specified time period, and sends the result of that count, in the form of a binary number, to the CPU.

The A/D can be configured for several different input modes and ranges but it is used in uni-polar mode with a +5V full scale. The converter includes a 1% over and under-range. This allows signals from -0.05V to +5.05V to be fully converted.

For calibration purposes, two reference voltages are supplied to the A/D converter: Reference ground and +4.096 VDC. During calibration, the device measures these two voltages, outputs their digital equivalent to the CPU. The CPU uses these values to compute the converter's offset and slope and uses these factors for subsequent conversions. Refer to Section 5.9.3.6 for instructions on performing this calibration.

#### 13.5.8.2. SENSOR INPUTS

The key analog sensor signals are coupled to the A/D through the master multiplexer from two connectors on the motherboard. 100K terminating resistors on each of the inputs prevent cross talk from appearing on the sensor signals.

**PMT DETECTOR OUTPUT:** This signal, output by the PMT preamp PCA, is used in the computation of the SO<sub>2</sub>, CO<sub>2</sub> and O<sub>2</sub> concentrations displayed in the front panel display screen and output through the instrument's analog outputs and **COMM** ports.

**PMT HIGH VOLTAGE POWER SUPPLY LEVEL:** This input is based on the drive voltage output by the PMT preamp board to the PMT's high voltage power supply (HVPS). It is digitized and sent to the CPU where it is used to calculate the voltage setting of the HVPS and stored in the instrument's memory as the test function **HVPS**. **HVPS** is viewable as a test function (refer to Section 4.1.1) through the analyzer's front panel.

**PMT TEMPERATURE:** This signal is the output of the thermistor attached to the PMT cold block amplified by the PMT temperature feedback circuit on the PMT preamp board. It is digitized and sent to the CPU where it is used to calculate the current temperature of the PMT.



This measurement is stored in the analyzer. Memory as the test function **PMT TEMP** and is viewable as a test function (refer to Section 4.1.1) through the analyzer's front panel.

**SAMPLE GAS PRESSURE SENSOR:** This sensor measures the gas pressure at the exit of the sample chamber.

**SAMPLE FLOW SENSOR:** This sensor measure the flow rate of the sample gas as it exits the sample chamber.

### 13.5.8.3. THERMISTOR INTERFACE

This circuit provides excitation, termination and signal selection for several negative-coefficient, thermistor temperature sensors located inside the analyzer. They are as follows:

**SAMPLE CHAMBER TEMPERATURE SENSOR:** The source of this signal is a thermistor imbedded in the of the sample chamber block. It measures the temperature of the sample gas in the chamber. The data are used by the CPU to control sample chamber the heating circuit and as part of the SO<sub>2</sub>, calculations when the instrument's Temperature/Pressure Compensation feature is enabled.

This measurement is stored in the analyzer. Memory as the Test Function **RCEL TEMP** and is viewable as a test function (refer to Section 4.1.1) in the analyzer's front panel display.

**IZS OPTION PERMEATION TUBE TEMPERATURE SENSOR:** This thermistor, attached to the permeation tube in the IZS option, reports the current temperature of that tube to the CPU as part of control loop that keeps the tube at a constant temperature.

**BOX TEMPERATURE SENSOR:** A thermistor is attached to the motherboard. It measures the analyzer's internal temperature. This information is stored by the CPU and can be viewed by the user for troubleshooting purposes through the front panel display. This measurement is stored in the analyzer's memory as the test function **BOX TEMP** and is viewable as a test function (refer to Section 4.1.1) in the analyzer's front panel display.

### 13.5.9. ANALOG OUTPUTS

The analyzer comes equipped with four Analog Outputs: **A1**, **A2**, **A3** and a fourth that is a spare.

**A1 and A2 Outputs:** The first two, **A1** and **A2** are normally set up to operate in parallel so that the same data can be sent to two different recording devices. While the names imply that one should be used for sending data to a chart recorder and the other for interfacing with a data logger, either can be used for both applications.

Both of these channels output a signal that is proportional to the SO<sub>2</sub> concentration of the sample gas. The **A1** and **A2** outputs can be slaved together or set up to operated independently. A variety of scaling factors are available; refer to Section 5.4 for information on setting the range type and Section 5.9.3 for adjusting the electronic scaling factors of these output channels

**Test Output:** The third analog output, labeled **A3** is special. It can be set by the user (refer to Section 5.9.9) to carry the signal level of any one of the parameters accessible through the **TEST** menu of the unit's software.

In its standard configuration, the analyzer comes with all four of these channels set up to output a DC voltage. However, 4-20mA current loop drivers can be purchased for the first two of these outputs (**A1** and **A2**). Refer to Sections 1.4 (Option 41), 3.3.1.3 and 5.9.3.5.

**Output Loop-back:** All three of the functioning analog outputs are connected back to the A/D converter through a Loop-back circuit. This permits the voltage outputs to be calibrated by the CPU without need for any additional tools or fixtures (refer to Section 5.9.3.2).

### 13.5.10. EXTERNAL DIGITAL I/O

This External Digital I/O performs two functions.

**STATUS OUTPUTS:** Logic-Level voltages are output through an optically isolated 8-pin connector located on the rear panel of the analyzer. These outputs convey good/bad and on/off information about certain analyzer conditions. They can be used to interface with certain types of programmable devices (refer to Section 8.1.1).

**CONTROL INPUTS:** By applying +5VDC power supplied from an external source such as a PLC or Data logger (refer to Section 8.1.2), Zero and Span calibrations can be initiated by contact closures on the rear panel.

### 13.5.11. I<sup>2</sup>C DATA BUS

I<sup>2</sup>C is a two-wire, clocked, bi-directional, digital serial I/O bus that is used widely in commercial and consumer electronic systems. A transceiver on the Motherboard converts data and control signals from the PC-104 bus to I<sup>2</sup>C. The data is then fed to the relay board and optional analog input circuitry.

### 13.5.12. POWER UP CIRCUIT


This circuit monitors the +5V power supply during start-up and sets the Analog outputs, External Digital I/O ports, and I<sup>2</sup>C circuitry to specific values until the CPU boots and the instrument software can establish control.

### 13.5.13. POWER SUPPLY/ CIRCUIT BREAKER

The analyzer operates on 100 VAC, 115 VAC or 230 VAC power at either 50Hz or 60Hz. Individual units are set up at the factory to accept any combination of these five attributes. As illustrated in Figure 13-22 below, power enters the analyzer through a standard IEC 320 power receptacle located on the rear panel of the instrument. From there it is routed through the ON/OFF switch located in the lower right corner of the front panel.

AC line power is converted stepped down and converted to DC power by two DC power supplies. One supplies +12 VDC, for various valves and valve options, while a second supply provides +5 VDC and ±15 VDC for logic and analog circuitry as well as the TEC cooler. All AC and DC Voltages are distributed through the relay board.

A 6.75 ampere circuit breaker is built into the ON/OFF switch. In case of a wiring fault or incorrect supply power, the circuit breaker will automatically turn off the analyzer.



**WARNING**

Should the power circuit breaker trip, correct the condition causing this situation before turning the analyzer back on.

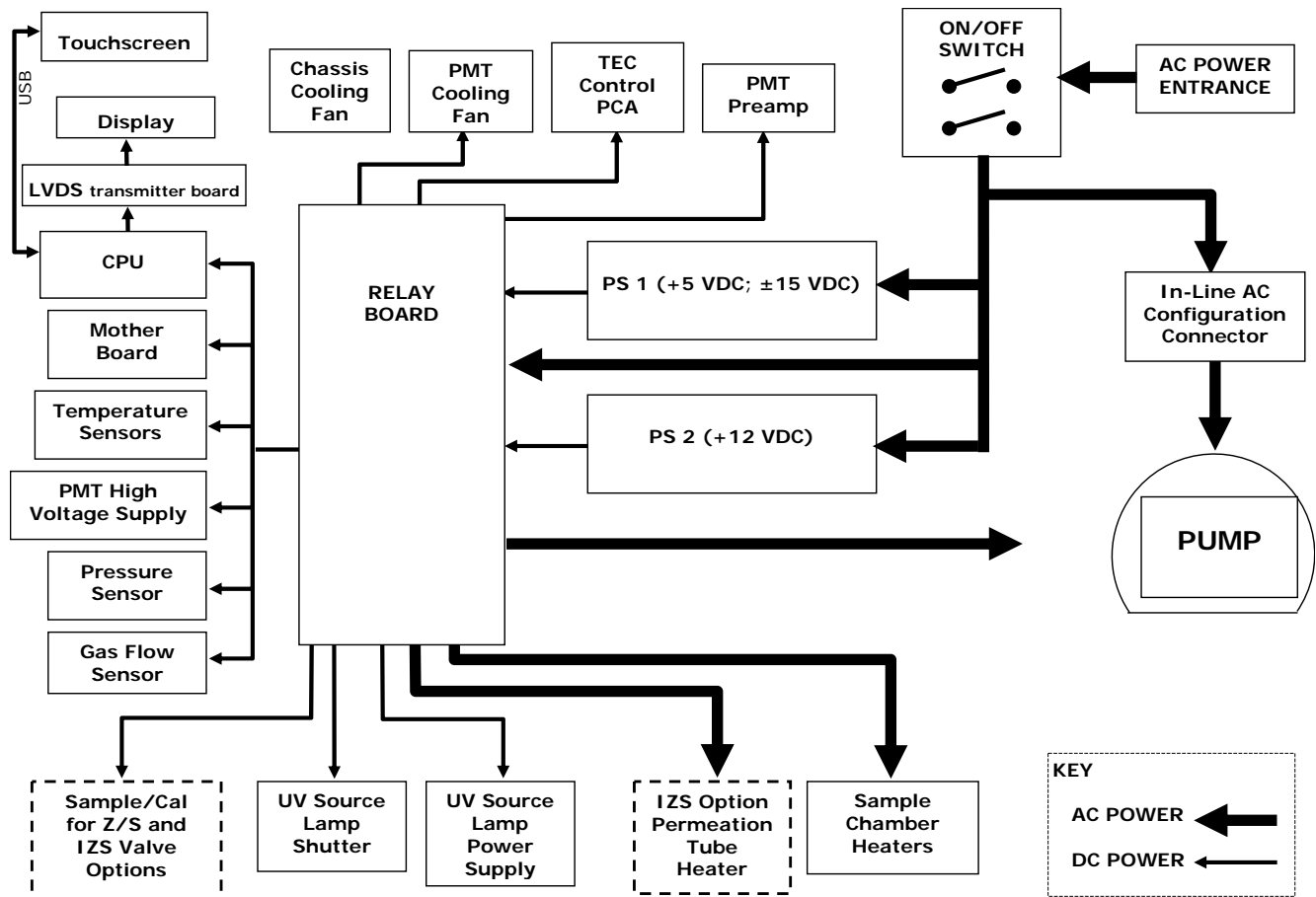


Figure 13-22: Power Distribution Block Diagram

## 13.6. FRONT PANEL/DISPLAY INTERFACE

Users can input data and receive information directly through the front panel touch-screen display. The LCD display is controlled directly by the CPU board. The touchscreen is interfaced to the CPU by means of a touchscreen controller that connects to the CPU via the internal USB bus and emulates a computer mouse.

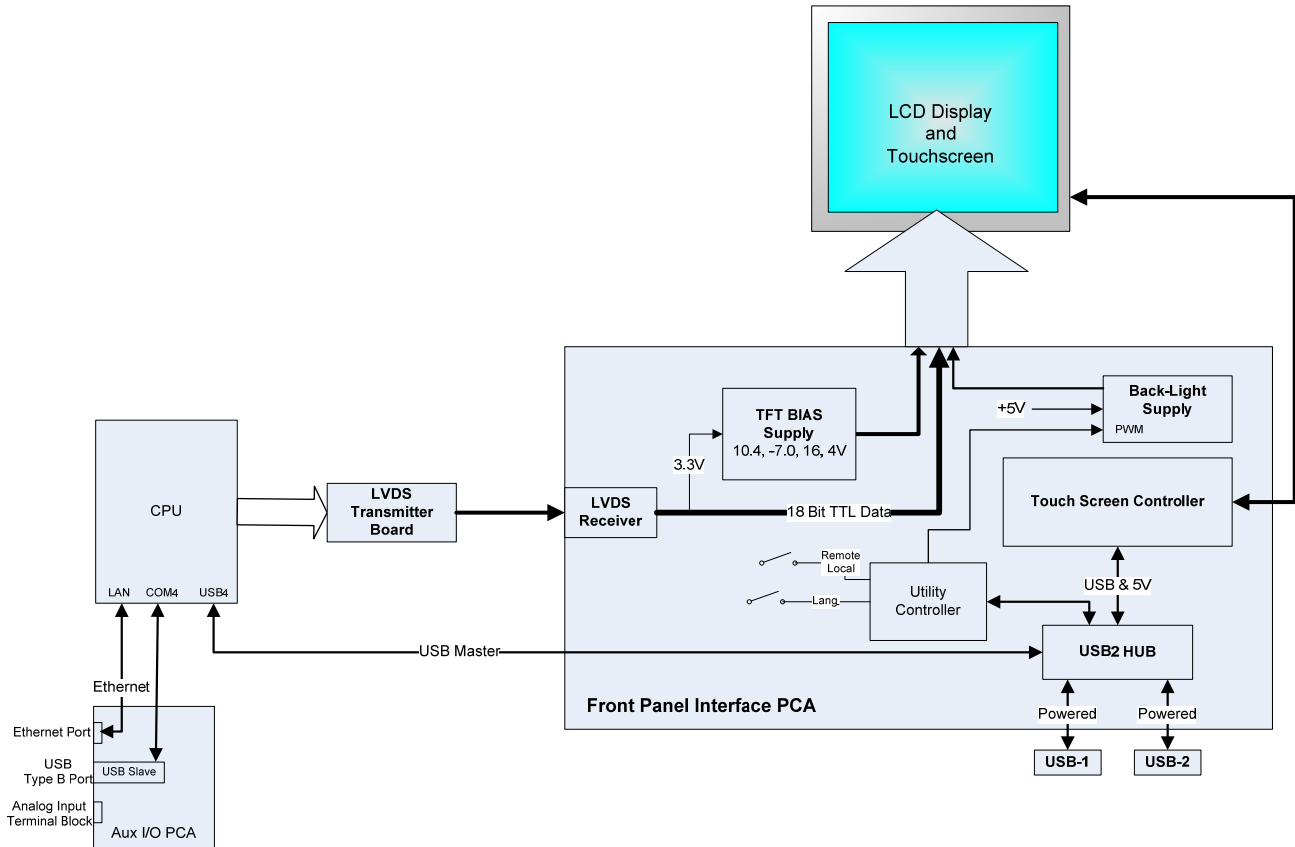


Figure 13-23: Front Panel and Display Interface Block Diagram

### 13.6.1. LVDS TRANSMITTER BOARD

The LVDS (low voltage differential signaling) transmitter board converts the parallel display bus to a serialized, low voltage, differential signal bus in order to transmit the video signal to the LCD interface PCA.

### 13.6.2. FRONT PANEL INTERFACE PCA

The front panel interface PCA controls the various functions of the display and touchscreen. For driving the display it provides connection between the CPU video controller and the LCD display module. This PCA also contains:

- power supply circuitry for the LCD display module
- a USB hub that is used for communications with the touchscreen controller and the two front panel USB device ports
- the circuitry for powering the display backlight

## 13.7. SOFTWARE OPERATION

The instrument's core module is a high performance, X86-based microcomputer running Windows CE. Inside Windows CE, special software developed by Teledyne Analytical Instruments interprets user commands from the various interfaces, performs procedures and tasks, stores data in the CPU's various memory devices and calculates the concentration of the gas being sampled.

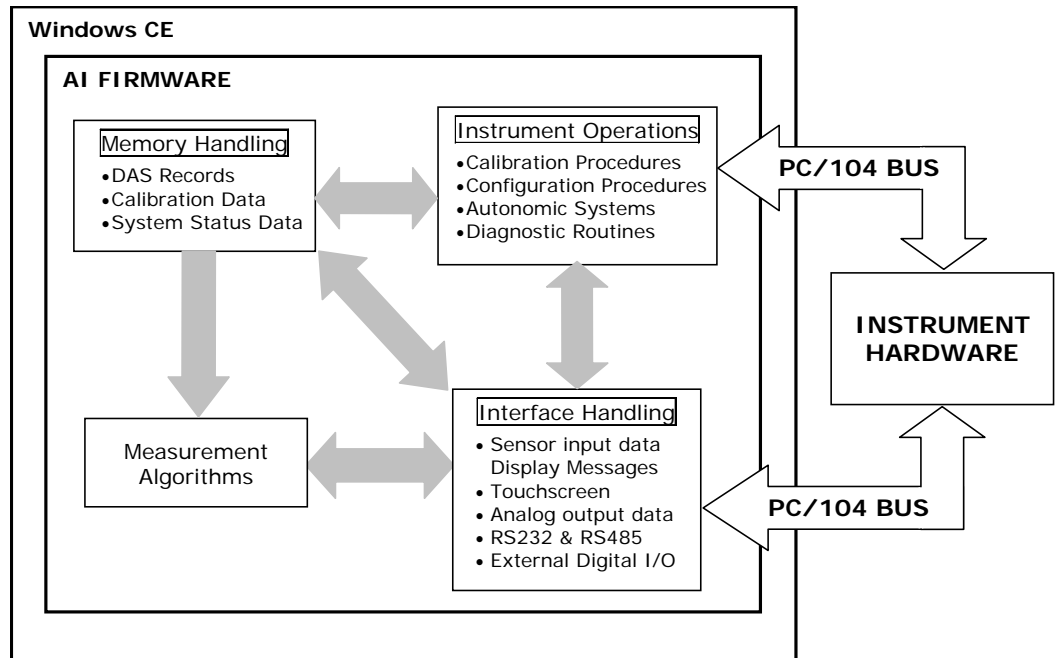


Figure 13-24: Basic Software Operation

### 13.7.1. ADAPTIVE FILTER

The 6400T SO<sub>2</sub> analyzer software processes sample gas measurement and reference data through an adaptive filter built into the software. Unlike other analyzers that average the sensor output signal over a fixed time period, the 6400T calculates averages over a set number of samples where each sample is 1 second. During operation, the software automatically switches between two filters of different lengths based on the conditions at hand.

During conditions of constant or nearly constant concentration the software computes an average of the last 240 samples or 240 seconds. This provides the calculation portion of the software with smooth, stable readings. If a rapid change in concentration is detected, the adaptive filter switches modes and only averages the last 20 samples or 20 seconds. This allows the analyzer to respond to the rapidly changing concentration more quickly. Once triggered, the short filter remains engaged for a fixed time period to prevent chattering.

Two conditions must be simultaneously met to switch to the short filter. First the instantaneous concentration must exceed the average in the long filter by a fixed

amount. Second, the instantaneous concentration must exceed the average in the long filter by a portion, or percentage, of the average in the long filter.

If necessary, these filter lengths of these two modes may be changed to any value between 1 and 1000 samples. Long sample lengths provide better signal to noise rejection, but poor response times. Conversely shorter filter lengths result in poor signal to noise rejection, but quicker response times.

### 13.7.2. CALIBRATION - SLOPE AND OFFSET

Calibration of the analyzer is performed exclusively in software. During instrument calibration (refer to Sections 9 and 10) the user enters expected values for zero and span through the front panel touch-screen control buttons and commands the instrument to make readings of sample gases with known concentrations of SO<sub>2</sub>. The readings taken are adjusted, linearized, and compared to the expected values as input. With this information the software computes values for instrument both slope and offset and stores these values in memory for use in calculating the SO<sub>2</sub> concentration of the sample gas.

Instrument slope and offset values recorded during the last calibration can be viewed by pressing the following control buttons sequence

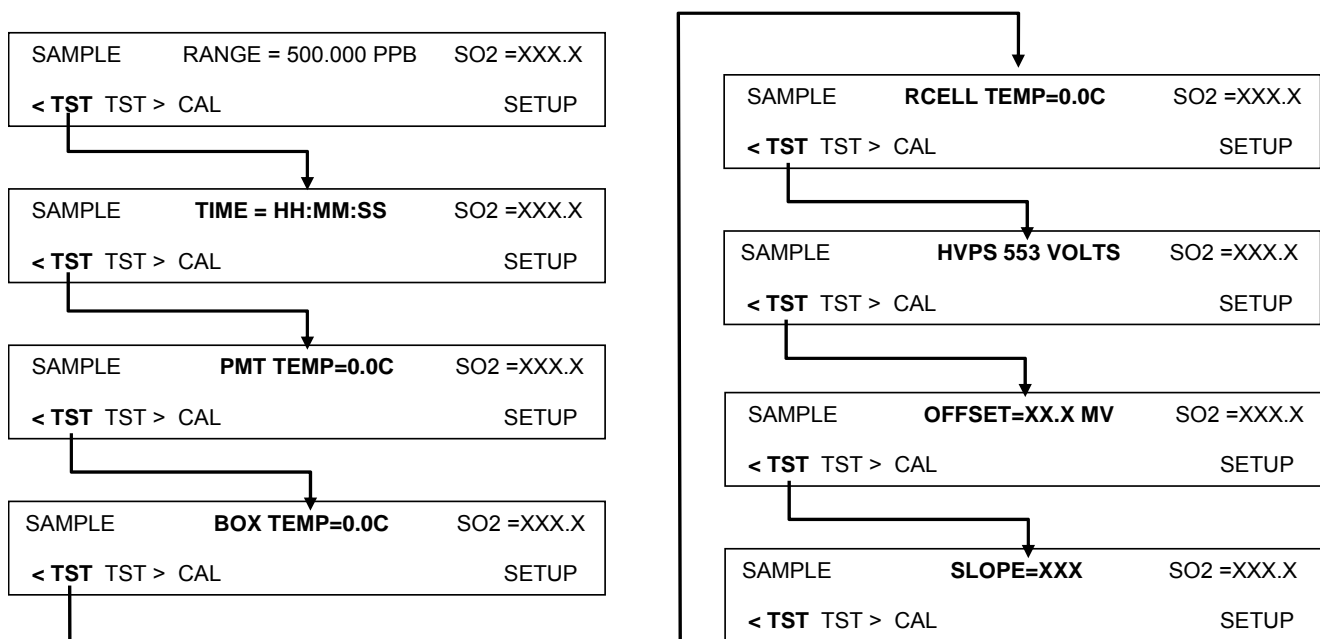


Figure 13-25: Calibration Slope and Offset

### 13.7.3. TEMPERATURE AND PRESSURE COMPENSATION (TPC) FEATURE

As explained in the principles of operation, changes in temperature can significantly affect the amount of fluoresced UV light generated in the instrument's sample chamber. To negate this effect the 6400T maintains the sample gas at a stable, raised temperature.

Pressure changes can also have a noticeable, if more subtle, effect on the SO<sub>2</sub> concentration calculation. To account for this, the 6400T software includes a feature which allows the instrument to compensate the SO<sub>2</sub> calculations based on changes in ambient pressure.

When the TPC feature is enabled, the analyzer's SO<sub>2</sub> concentration divided by a factor call PRESSCO which is based on the difference between the ambient pressure of the sample gas normalized to standard atmospheric pressure (Equation 13-6). As ambient pressure increases, the compensated SO<sub>2</sub> concentration is decreased.

$$PRESSCO = \frac{SAMPLE\_PRESSURE (" HG - A) \times SAMP\_PRESS\_SLOPE}{29.92 (" HG - A)}$$

(Equation 13-6)

**SAMPLE-PRESSURE:** The ambient pressure of the sample gas as measured by the instrument's sample pressure sensor in "Hg-A.

**SAMP\_PRESS\_SLOPE:** Sample pressure slope correction factor. The default setting for Section 6.8 describes the method for enabling/disabling the TPC feature.

#### 13.7.4. INTERNAL DATA ACQUISITION SYSTEM (DAS)

The DAS is designed to implement predictive diagnostics that stores trending data for users to anticipate when an instrument will require service. Large amounts of data can be stored in non-volatile memory and retrieved in plain text format for further processing with common data analysis programs. The DAS has a consistent user interface in all Teledyne Analytical Instruments instruments. New data parameters and triggering events can be added to the instrument as needed.

Depending on the sampling frequency and the number of data parameters the DAS can store several months of data, which are retained even when the instrument is powered off or a new firmware is installed. The DAS permits users to access the data through the instrument's front panel or the remote interface. The latter can automatically download stored data for further processing. For information on using the DAS, refer to Section 0.

## 14. A PRIMER ON ELECTRO-STATIC DISCHARGE

Teledyne Analytical Instruments considers the prevention of damage caused by the discharge of static electricity to be extremely important part of making sure that your analyzer continues to provide reliable service for a long time. This section describes how static electricity occurs, why it is so dangerous to electronic components and assemblies as well as how to prevent that damage from occurring.

### ATTENTION

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**COULD DAMAGE INSTRUMENT AND VOID WARRANTY**

**Read this chapter completely and follow instructions carefully.**  
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### 14.1. HOW STATIC CHARGES ARE CREATED

Modern electronic devices such as the types used in the various electronic assemblies of your analyzer, are very small, require very little power and operate very quickly. Unfortunately, the same characteristics that allow them to do these things also make them very susceptible to damage from the discharge of static electricity. Controlling electrostatic discharge begins with understanding how electro-static charges occur in the first place.

Static electricity is the result of something called triboelectric charging which happens whenever the atoms of the surface layers of two materials rub against each other. As the atoms of the two surfaces move together and separate, some electrons from one surface are retained by the other.



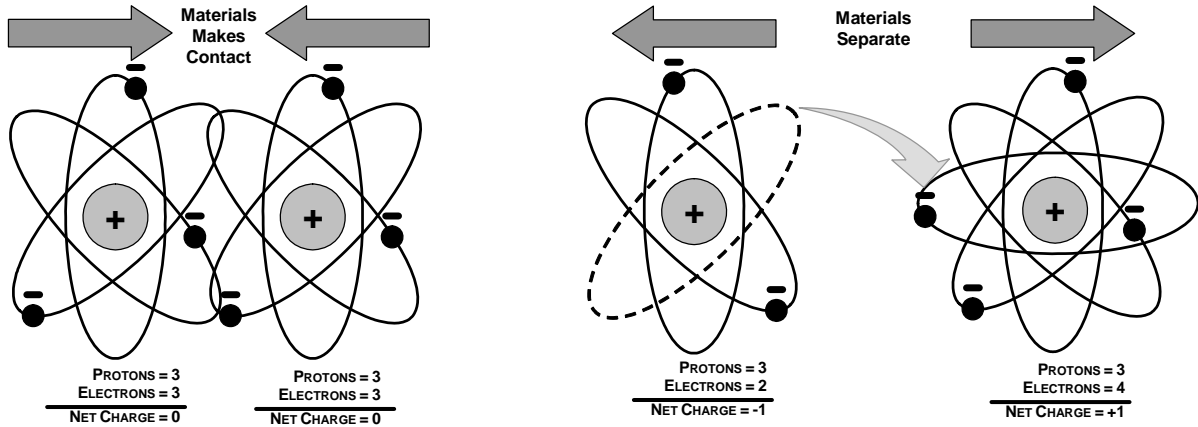


Figure 14-1: Triboelectric Charging

If one of the surfaces is a poor conductor or even a good conductor that is not grounded, the resulting positive or negative charge cannot bleed off and becomes trapped in place, or static. The most common example of triboelectric charging happens when someone wearing leather or rubber soled shoes walks across a nylon carpet or linoleum tiled floor. With each step, electrons change places and the resulting electro-static charge builds up, quickly reaching significant levels. Pushing an epoxy printed circuit board across a workbench, using a plastic handled screwdriver or even the constant jostling of Styrofoam™ pellets during shipment can also build hefty static charges

Table 14-1: Static Generation Voltages for Typical Activities

MEANS OF GENERATION	65-90% RH	10-25% RH
Walking across nylon carpet	1,500V	35,000V
Walking across vinyl tile	250V	12,000V
Worker at bench	100V	6,000V
Poly bag picked up from bench	1,200V	20,000V
Moving around in a chair padded with urethane foam	1,500V	18,000V

## 14.2. HOW ELECTRO-STATIC CHARGES CAUSE DAMAGE

Damage to components occurs when these static charges come into contact with an electronic device. Current flows as the charge moves along the conductive circuitry of the device and the typically very high voltage levels of the charge overheat the delicate traces of the integrated circuits, melting them or even vaporizing parts of them. When examined by microscope the damage caused by electro-static discharge looks a lot like tiny bomb craters littered across the landscape of the component’s circuitry.

A quick comparison of the values in Table 14-1 with the those shown in the Table 14-2, listing device susceptibility levels, shows why *Semiconductor Reliability News* estimates that approximately 60% of device failures are the result of damage due to electro-static discharge.

Table 14-2: Sensitivity of Electronic Devices to Damage by ESD

DEVICE	DAMAGE SUSCEPTIBILITY VOLTAGE RANGE	
	DAMAGE BEGINS OCCURRING AT	CATASTROPHIC DAMAGE AT
MOSFET	10	100
VMOS	30	1800
NMOS	60	100
GaAsFET	60	2000
EPROM	100	100
JFET	140	7000
SAW	150	500
Op-AMP	190	2500
CMOS	200	3000
Schottky Diodes	300	2500
Film Resistors	300	3000
Thin Film Resistors	300	7000
ECL	500	500
SCR	500	1000
Schottky TTL	500	2500

Potentially damaging electro-static discharges can occur:

- Any time a charged surface (including the human body) discharges to a device. Even simple contact of a finger to the leads of a sensitive device or assembly can allow enough discharge to cause damage. A similar discharge can occur from a charged conductive object, such as a metallic tool or fixture.
- When static charges accumulated on a sensitive device discharges from the device to another surface such as packaging materials, work surfaces, machine surfaces or other device. In some cases, charged device discharges can be the most destructive.

A typical example of this is the simple act of installing an electronic assembly into the connector or wiring harness of the equipment in which it is to function. If the assembly is carrying a static charge, as it is connected to ground a discharge will occur.

- Whenever a sensitive device is moved into the field of an existing electro-static field, a charge may be induced on the device in effect discharging the field onto the device. If the device is then momentarily grounded while within the electrostatic field or removed from the region of the electrostatic field and grounded somewhere else, a second discharge will occur as the charge is transferred from the device to ground.

### 14.3. COMMON MYTHS ABOUT ESD DAMAGE

- **I didn't feel a shock so there was no electro-static discharge:** The human nervous system isn't able to feel a static discharge of less than 3500 volts. Most devices are damaged by discharge levels much lower than that.
- **I didn't touch it so there was no electro-static discharge:** Electro-static charges are fields whose lines of force can extend several inches or sometimes even feet away from the surface bearing the charge.
- **It still works so there was no damage:** Sometimes the damage caused by electro-static discharge can completely sever a circuit trace causing the device to fail immediately. More likely, the trace will be only partially occluded by the damage causing degraded performance of the device or worse, weakening the trace. This weakened circuit may seem to function fine for a short time, but even the very low voltage and current levels of the device's normal operating levels will eat away at the defect over time causing the device to fail well before its designed lifetime is reached.

These latent failures are often the most costly since the failure of the equipment in which the damaged device is installed causes down time, lost data, lost productivity, as well as possible failure and damage to other pieces of equipment or property.

- **Static Charges can't build up on a conductive surface:** There are two errors in this statement.

Conductive devices can build static charges if they are not grounded. The charge will be equalized across the entire device, but without access to earth ground, they are still trapped and can still build to high enough levels to cause damage when they are discharged.

A charge can be induced onto the conductive surface and/or discharge triggered in the presence of a charged field such as a large static charge clinging to the surface of a nylon jacket of someone walking up to a workbench.

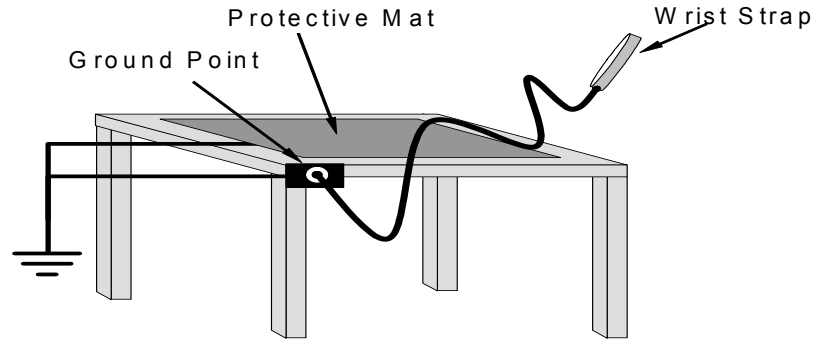
- **As long as my analyzer is properly installed, it is safe from damage caused by static discharges:** It is true that when properly installed the chassis ground of your analyzer is tied to earth ground and its electronic components are prevented from building static electric charges themselves. This does not prevent discharges from static fields built up on other things, like you and your clothing, from discharging through the instrument and damaging it.

### 14.4. BASIC PRINCIPLES OF STATIC CONTROL

It is impossible to stop the creation of instantaneous static electric charges. It is not, however difficult to prevent those charges from building to dangerous levels or prevent damage due to electro-static discharge from occurring.

### 14.4.1. GENERAL RULES

Only handle or work on all electronic assemblies at a properly set up ESD station. Setting up an ESD safe workstation need not be complicated. A protective mat properly tied to ground and a wrist strap are all that is needed to create a basic anti-ESD workstation (refer to figure 12-2).



**Figure 14-2: Basic anti-ESD Work Station**

For technicians that work in the field, special lightweight and portable anti-ESD kits are available from most suppliers of ESD protection gear. These include everything needed to create a temporary anti-ESD work area anywhere.

- **Always wear an Anti-ESD wrist strap when working on the electronic assemblies of your analyzer.** An anti-ESD wrist strap keeps the person wearing it at or near the same potential as other grounded objects in the work area and allows static charges to dissipate before they can build to dangerous levels. Anti-ESD wrist straps terminated with alligator clips are available for use in work areas where there is no available grounded plug.

Also, anti-ESD wrist straps include a current limiting resistor (usually around one meg-ohm) that protects you should you accidentally short yourself to the instrument's power supply.

- **Simply touching a grounded piece of metal is insufficient.** While this may temporarily bleed off static charges present at the time, once you stop touching the grounded metal new static charges will immediately begin to re-build. In some conditions, a charge large enough to damage a component can rebuild in just a few seconds.
- **Always store sensitive components and assemblies in anti-ESD storage bags or bins:** Even when you are not working on them, store all devices and assemblies in a closed anti-Static bag or bin. This will prevent induced charges from building up on the device or assembly and nearby static fields from discharging through it.
- **Use metallic anti-ESD bags for storing and shipping ESD sensitive components and assemblies rather than pink-poly bags.** The famous, "pink-poly" bags are made of a plastic that is impregnated with a liquid (similar to liquid laundry detergent) which very slowly sweats onto the surface of the plastic creating a slightly conductive layer over the surface of the bag.

While this layer may equalizes any charges that occur across the whole bag, it does not prevent the build up of static charges. If laying on a conductive, grounded surface, these bags will allow charges to bleed away but the very

charges that build up on the surface of the bag itself can be transferred through the bag by induction onto the circuits of your ESD sensitive device. Also, the liquid impregnating the plastic is eventually used up after which the bag is as useless for preventing damage from ESD as any ordinary plastic bag.

Anti-Static bags made of plastic impregnated with metal (usually silvery in color) provide all of the charge equalizing abilities of the pink-poly bags but also, when properly sealed, create a Faraday cage that completely isolates the contents from discharges and the inductive transfer of static charges.

Storage bins made of plastic impregnated with carbon (usually black in color) are also excellent at dissipating static charges and isolating their contents from field effects and discharges.

- **Never use ordinary plastic adhesive tape near an ESD sensitive device or close to an anti-ESD bag.** The act of pulling a piece of standard plastic adhesive tape, such as Scotch<sup>®</sup> tape, from its roll will generate a static charge of several thousand or even tens of thousands of volts on the tape itself and an associated field effect that can discharge through or be induced upon items up to a foot away.

## 14.5. BASIC ANTI-ESD PROCEDURES FOR ANALYZER REPAIR AND MAINTENANCE

This section provides guidance for working properly at either the instrument rack or the bench, including transferring components back and forth between the two. Also presented are instructions for properly opening shipments and unpacking, and for packing and sealing components for shipping

### 14.5.1. WORKING AT THE INSTRUMENT RACK

When working on the analyzer while it is in the instrument rack and plugged into a properly grounded power supply.

1. Attach your anti-ESD wrist strap to ground before doing anything else.
  - Use a wrist strap terminated with an alligator clip and attach it to a bare metal portion of the instrument chassis. This will safely connect you to the same ground level to which the instrument and all of its components are connected.
2. Pause for a second or two to allow any static charges to bleed away.
3. Open the casing of the analyzer and begin work. Up to this point, the closed metal casing of your analyzer has isolated the components and assemblies inside from any conducted or induced static charges.
4. If you must remove a component from the instrument, do not lay it down on a non-ESD preventative surface where static charges may lie in wait.
5. Only disconnect your wrist strap after you have finished work and closed the case of the analyzer.

### 14.5.2. WORKING AT AN ANTI-ESD WORK BENCH

When working on an instrument of an electronic assembly while it is resting on an anti-ESD work bench:

1. Plug your anti-ESD wrist strap into the grounded receptacle of the work station before touching any items on the work station and while standing at least a foot or so away. This will allow any charges you are carrying to bleed away through the ground connection of the workstation and prevent discharges due to field effects and induction from occurring.
2. Pause for a second or two to allow any static charges to bleed away.
3. Only after you have plugged your wrist strap into the workstation and allowed static charges to bleed away, open any anti-ESD storage bins or bags containing sensitive devices or assemblies, as follows:
  - Lay the bag or bin on the workbench surface.
  - Before opening the container, wait several seconds for any static charges on the outside surface of the container to be bled away by the workstation's grounded protective mat.
4. Do not pick up tools that may be carrying static charges while also touching or holding an ESD Sensitive Device.
  - Only lay tools or ESD-sensitive devices and assemblies on the conductive surface of your workstation. Never lay them down on any non-ESD preventative surface.
5. Before unplugging your wrist strap, place any static sensitive devices or assemblies in anti-static storage bags or bins and close the bag or bin.
6. Disconnecting your wrist strap is always the last action taken before leaving the workbench.

### 14.5.3. TRANSFERRING COMPONENTS BETWEEN RACK AND BENCH

When transferring a sensitive device from an installed Teledyne Analytical Instruments analyzer to an Anti-ESD workbench or back:

1. Follow the instructions listed above for working at the instrument rack and workstation.
2. Never carry the component or assembly without placing it in an anti-ESD bag or bin.
3. Before using the bag or container allow any surface charges on it to dissipate:
  - If you are at the instrument rack, hold the bag in one hand while your wrist strap is connected to a ground point.
  - If you are at an anti-ESD workbench, lay the container down on the conductive work surface while your wrist strap is connected to a ground point.
  - In either case wait several seconds.
4. Place the item in the container.
5. Seal the container. If using a bag, fold the end over and fasten it with anti-ESD tape.
  - Folding the open end over isolates the component(s) inside from the effects of static fields.

- Leaving the bag open or simply stapling it shut without folding it closed prevents the bag from forming a complete protective envelope around the device.
6. Once you have arrived at your destination, allow any surface charges that may have built up on the bag or bin during travel to dissipate:
    - Connect your wrist strap to ground.
    - If you are at the instrument rack, hold the bag in one hand while your wrist strap is connected to a ground point.
    - If you are at an anti-ESD work bench, lay the container down on the conductive work surface
    - In either case wait several seconds
  7. Open the container.

#### 14.5.4. OPENING SHIPMENTS FROM TELEDYNE ANALYTICAL INSTRUMENTS'S CUSTOMER SERVICE

Packing materials such as bubble pack and Styrofoam pellets are extremely efficient generators of static electric charges. To prevent damage from ESD, Teledyne Analytical Instruments ships all electronic components and assemblies in properly sealed anti-ESD containers.

Static charges will build up on the outer surface of the anti-ESD container during shipping as the packing materials vibrate and rub against each other. To prevent these static charges from damaging the components or assemblies being shipped ensure that you always unpack shipments from Teledyne Analytical Instruments's Customer Service by:

1. Opening the outer shipping box away from the anti-ESD work area.
2. Carry the still sealed anti-ESD bag, tube or bin to the anti-ESD work area.
3. Follow steps 6 and 7 of Section 14.5.3 above when opening the anti-ESD container at the work station.
4. Reserve the anti-ESD container or bag to use when packing electronic components or assemblies to be returned to Teledyne Analytical Instruments.

#### 14.5.5. PACKING COMPONENTS FOR RETURN TO TELEDYNE ANALYTICAL INSTRUMENTS'S CUSTOMER SERVICE



##### ATTENTION – COULD DAMAGE INSTRUMENT AND VOID WARRANTY

- Always pack electronic components and assemblies to be sent to Teledyne Analytical Instruments's Customer Service in anti-ESD bins, tubes or bags. DO NOT use pink-poly bags.
- NEVER allow any standard plastic packaging materials to touch the electronic component/assembly directly.
- This includes, but is not limited to, plastic bubble-pack, Styrofoam peanuts, open cell foam, closed cell foam, and adhesive tape.
- DO NOT use standard adhesive tape as a sealer. Use ONLY anti-ESD tape.

1. Open the outer shipping box away from the anti-ESD work area.
2. Carry the still sealed anti-ESD bag, tube or bin to the anti-ESD work area.
3. Follow steps 6 and 7 of Section 14.5.3 above when opening the anti-ESD container at the work station.
4. Reserve the anti-ESD container or bag to use when packing electronic components or assemblies to be returned to Teledyne Analytical Instruments.
5. Never carry any component or assembly without placing it in an anti-ESD bag or bin.
6. Before using the bag or container, allow any surface charges on it to dissipate:
  - If you are at the instrument rack, hold the bag in one hand while your wrist strap is connected to a ground point.
  - If you are at an anti-ESD workbench, lay the container down on the conductive work surface.
  - In either case wait several seconds.
7. Place the item in the container.
8. Seal the container. If using a bag, fold the end over and fasten it with anti-ESD tape.
  - Folding the open end over isolates the component(s) inside from the effects of static fields.
  - Leaving the bag open or simply stapling it shut without folding it closed prevents the bag from forming a complete protective envelope around the device.

**IMPORTANT**

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**If you do not already have an adequate supply of anti-ESD bags or containers available, Teledyne Analytical Instruments's Customer Service department will supply them. Follow the instructions listed above for working at the instrument rack and workstation.**  
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## GLOSSARY

Note: Some terms in this glossary may not occur elsewhere in this manual.

Term	Description/Definition
10Base-T	an Ethernet standard that uses twisted ("T") pairs of copper wires to transmit at 10 megabits per second (Mbps)
100Base-T	same as 10BaseT except ten times faster (100 Mbps)
AICOM	name of a remote control program offered by Teledyne-AI to its customers
ASSY	<i>Assembly</i>
CAS	<i>Code-Activated Switch</i>
CD	<i>Corona Discharge</i> , a frequently luminous discharge, at the surface of a conductor or between two conductors of the same transmission line, accompanied by ionization of the surrounding atmosphere and often by a power loss
CE	<i>Converter Efficiency</i> , the percentage of light energy that is actually converted into electricity
CEM	<i>Continuous Emission Monitoring</i>
Chemical formulas that may be included in this document:	
CO <sub>2</sub>	carbon dioxide
C <sub>3</sub> H <sub>8</sub>	propane
CH <sub>4</sub>	methane
H <sub>2</sub> O	water vapor
HC	general abbreviation for hydrocarbon
HNO <sub>3</sub>	nitric acid
H <sub>2</sub> S	hydrogen sulfide
NO	nitric oxide
NO <sub>2</sub>	nitrogen dioxide
NO <sub>x</sub>	nitrogen oxides, here defined as the sum of NO and NO <sub>2</sub>
NO <sub>y</sub>	nitrogen oxides, often called odd nitrogen: the sum of NO <sub>x</sub> plus other compounds such as HNO <sub>3</sub> (definitions vary widely and may include nitrate (NO <sub>3</sub> ), PAN, N <sub>2</sub> O and other compounds as well)
NH <sub>3</sub>	ammonia
O <sub>2</sub>	molecular oxygen
O <sub>3</sub>	ozone
SO <sub>2</sub>	sulfur dioxide
cm <sup>3</sup>	metric abbreviation for <i>cubic centimeter</i> (replaces the obsolete abbreviation "cc")
CPU	<i>Central Processing Unit</i>
DAC	<i>Digital-to-Analog Converter</i>
DAS	<i>Data Acquisition System</i>
DCE	<i>Data Communication Equipment</i>
DFU	<i>Dry Filter Unit</i>

Term	Description/Definition
DHCP	<i>Dynamic Host Configuration Protocol.</i> A protocol used by LAN or Internet servers to automatically set up the interface protocols between themselves and any other addressable device connected to the network
DIAG	<i>Diagnostics</i> , the diagnostic settings of the analyzer.
DOM	<i>Disk On Module</i> , a 44-pin IDE flash drive with up to 128MB storage capacity for instrument's firmware, configuration settings and data
DOS	<i>Disk Operating System</i>
DRAM	<i>Dynamic Random Access Memory</i>
DR-DOS	<i>Digital Research DOS</i>
DTE	<i>Data Terminal Equipment</i>
EEPROM	<i>Electrically Erasable Programmable Read-Only Memory</i> also referred to as a FLASH chip or drive
ESD	<i>Electro-Static Discharge</i>
EATEST	<i>Electrical Test</i>
Ethernet	a standardized (IEEE 802.3) computer networking technology for local area networks (LANs), facilitating communication and sharing resources
FEP	<i>Fluorinated Ethylene Propylene</i> polymer, one of the polymers that Du Pont markets as <i>Teflon</i> <sup>®</sup>
Flash	non-volatile, solid-state memory
FPI	<i>Fabry-Perot Interface</i> : a special light filter typically made of a transparent plate with two reflecting surfaces or two parallel, highly reflective mirrors
GFC	<i>Gas Filter Correlation</i>
I <sup>2</sup> C bus	a clocked, bi-directional, serial bus for communication between individual analyzer components
IC	<i>Integrated Circuit</i> , a modern, semi-conductor circuit that can contain many basic components such as resistors, transistors, capacitors etc in a miniaturized package used in electronic assemblies
IP	<i>Internet Protocol</i>
IZS	<i>Internal Zero Span</i>
LAN	<i>Local Area Network</i>
LCD	<i>Liquid Crystal Display</i>
LED	<i>Light Emitting Diode</i>
LPM	<i>Liters Per Minute</i>
MFC	<i>Mass Flow Controller</i>
M/R	<i>Measure/Reference</i>

Term	Description/Definition
MOLAR MASS	the mass, expressed in grams, of 1 mole of a specific substance. Conversely, one mole is the amount of the substance needed for the molar mass to be the same number in grams as the atomic mass of that substance.  EXAMPLE: The atomic weight of Carbon is 12 therefore the molar mass of Carbon is 12 grams. Conversely, one mole of carbon equals the amount of carbon atoms that weighs 12 grams.  Atomic weights can be found on any Periodic Table of Elements.
NDIR	<i>Non-Dispersive Infrared</i>
NIST-SRM	<i>National Institute of Standards and Technology - Standard Reference Material</i>
PC	<i>Personal Computer</i>
PCA	<i>Printed Circuit Assembly</i> , the PCB with electronic components, ready to use
PC/AT	<i>Personal Computer / Advanced Technology</i>
PCB	<i>Printed Circuit Board</i> , the bare board without electronic component
PFA	<i>Perfluoroalkoxy</i> , an inert polymer; one of the polymers that <i>Du Pont</i> markets as <i>Teflon</i> <sup>®</sup>
PLC	<i>Programmable Logic Controller</i> , a device that is used to control instruments based on a logic level signal coming from the analyzer
PLD	<i>Programmable Logic Device</i>
PLL	<i>Phase Lock Loop</i>
PMT	<i>Photo Multiplier Tube</i> , a vacuum tube of electrodes that multiply electrons collected and charged to create a detectable current signal
P/N (or PN)	<i>Part Number</i>
PSD	<i>Prevention of Significant Deterioration</i>
PTFE	<i>Polytetrafluoroethylene</i> , a very inert polymer material used to handle gases that may react on other surfaces; one of the polymers that <i>Du Pont</i> markets as <i>Teflon</i> <sup>®</sup>
PVC	<i>Poly Vinyl Chloride</i> , a polymer used for downstream tubing
Rdg	Reading
RS-232	specification and standard describing a serial communication method between DTE (Data Terminal Equipment) and DCE (Data Circuit-terminating Equipment) devices, using a maximum cable-length of 50 feet
RS-485	specification and standard describing a binary serial communication method among multiple devices at a data rate faster than RS-232 with a much longer distance between the host and the furthest device
SAROAD	<i>Storage and Retrieval of Aerometric Data</i>
SLAMS	<i>State and Local Air Monitoring Network Plan</i>
SLPM	<i>Standard Liters Per Minute</i> of a gas at standard temperature and pressure
STP	<i>Standard Temperature and Pressure</i>
TCP/IP	<i>Transfer Control Protocol / Internet Protocol</i> , the standard communications protocol for Ethernet devices
TEC	<i>Thermal Electric Cooler</i>
TPC	<i>Temperature/Pressure Compensation</i>
USB	<i>Universal Serial Bus</i> : a standard connection method to establish communication between peripheral devices and a host controller, such as a mouse and/or keyboard and a

Term	Description/Definition
	personal computer or laptop
VARS	<i>Variables</i> , the variable settings of the instrument
V-F	<i>Voltage-to-Frequency</i>
Z/S	<i>Zero / Span</i>

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