

## Windows CE Computer Troubleshooting

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There are generally three types of failures with the CE computer:

**1. The computer powers up, but the screen remains dark.**

This failure can be recognized by the following:

- a. On power up, the LEDs on the back, light momentarily.
- b. After a minute or two the pumps/UV lamp begin operating normally.

With this failure, the analyzer will continue to run the analysis and update the 4-20mA output and alarms.

- Check the cables to the LCD.
- Check the dipswitches and jumper settings.
- Replace the LCD or the entire computer if necessary.

**2. The computer fails to power up.**

This failure can be recognized by the following:

- a. On power up, no LEDs light.

With this failure, the analyzer will fail to operate since it is waiting on the command from the computer to proceed.

- Check the voltage to the CE computer.
- Check jumpers/dip switches.
- Replace CE computer.

**3. The Computer powers up, but the program does not appear.**

This failure can be recognized by the following:

- a. Only the CE "desktop" is displayed.



- Go to the IPSM/Startup directory and verify that the files Start.exe and parms exist.
- If the files are not there or they are corrupted, replace the files using a ram card or USB memory stick.
- Once the files are replaced, reboot the analyzer.

